

Positronic Provides Complete Capability

Mission Statement

Experience

"To utilize product flexibility and application assistance to present interconnect solutions which represent value to customers worldwide."

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG® and VITA.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, C.UL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining, injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 369,000.

Support

- Quality Systems: Select locations gualified to ISO9001:2000, ISO14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, SAE AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters



Products describ protected by one or r		
	#5,255,580 #6.835.079	#5,329,697 #7,115,002
Patented in Canada	-,,	er Patents Pending

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FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code)

- ±0.001 inches [0.03 mm] for male contact mating diameters. 1) 2) ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3)
- ±0.015 inches [0.38 mm] for all other dimensions. 4)

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High Performance D-sub

CONNECTOR DESCRIPTIONS





SND STANDARD DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 20 contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Five connector variants, 9 through 50 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and MIL-DLT-24308 Class M.



SDD HIGH DENSITY D-SUBMINIATURE CONNECTORS

Removable or fixed size 22 contacts. Crimp, solder, straight and right angle (90°) printed board contact terminations. Six connector variants, 15 through 104 contacts. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4 and MIL-DLT-24308 Class M.



SCBM STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 20 signal contacts. Size 8 power, shielded and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board mount contact terminations. Twenty-two connector variants, 2WK2 through 46W4, using shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SCBC STANDARD DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 20 signal contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Sixteen connector variants, shell sizes 1 through 6. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

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SCBDD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS

Fixed size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage contacts. Crimp, solder cup, straight and right angle (90°) printed board terminations. Four connector variants, shell sizes 1 through 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SCBCD HIGH DENSITY COMBINATION D-SUBMINIATURE CONNECTORS WITH REMOVABLE CRIMP CONTACTS

Removable size 22 signal and size 16 power contacts. Size 8 power, shielded, and high voltage removable contacts. Crimp and solder terminations. Three connector variants, shell sizes 1, 2 and 4. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.



SAD, SADD, SACBMP CONNECTOR SAVER / GENDER CHANGER

Standard density, high density and combination connector savers and gender changers for use with SND, SDD, SCBM and SCBC connectors. Conforming to applicable material, dimensional and performance requirements of GSFC S-311-P4, GSFC S-311-P10 and DSCC specification 85039.

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GENERAL ATION Ν F R Μ Π 0

What makes Positronic's new "PosiBand®" contact interface a significant improvement?
The PosiBand® contact system has many advantages over the legacy split tine design
Temperature Rise Curves

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QPL Listing

High

D-sub

Performance

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SPECIAL OPTIONS



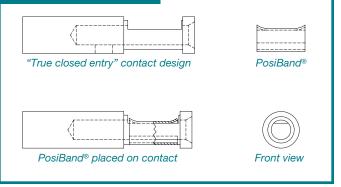
What Makes Positronic's New "PosiBand[®]" Contact Interface a Significant Improvement?

High reliability connectors utilize female **closed entry contacts** that provide an unbroken ring of solid material at the face of the contact. The closed entry feature is **crucial in preventing damage** to female contacts used in harsh environments, repeated mating cycles, blind mate applications and applications requiring highest reliability.

	FIGURE 1
"Split tine" contact design	Sleeve
Sleeve placed on contact	Front view

The most common **closed entry design** utilized by connector manufacturers is a split tine and sleeve concept. **See figure 1.** With this design, both the mechanical forces and electrical interface are provided only at the tip of the female contact.

FIGURE 2



Positronic's new **PosiBand technology** takes a unique approach to closed entry female contacts.

PosiBand contacts utilize a two-piece contact design. **See figure 2.** Each piece serves a separate function, providing a more mechanically robust contact and more consistent electrical performance.

The main body of the **PosiBand** contact

provides a true closed entry opening to enhance robustness. The **PosiBand** spring clip provides normal force on the male contact. Consistent electrical performance is supported through a larger area of contact interface between the male and female contact along the entire "floor" of the contact body. **PosiBand** contacts are QPL listed under **SAE AS39029** and qualified under **GSFC S-311-P4** to the higher 40 gram contact engagement test requirement.



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The PosiBand[®] contact system has many advantages over the legacy split tine design.

X PosiBand is more robust than the split tine contact, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.

X PosiBand has greater surface area at the male and female contact interface, resulting in more consistent electrical performance.

X PosiBand has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.

The **PosiBand's** contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heat-treating the mating end of the contact, which can cause electrical failure.

X PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4/08 Rev C and GSFC S-311-P4/10 Rev C to the higher 40 gram contact engagement test requirement.

For more details about the *advantages of the PosiBand*[®] system, please visit our web site at www.connectpositronic.com.

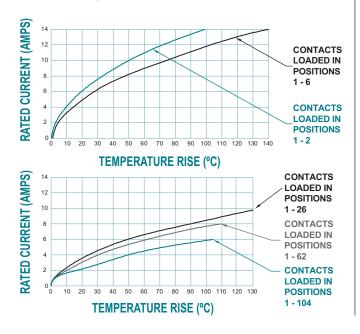
TEMPERATURE RISE CURVES

Test conducted in accordance with UL1977.

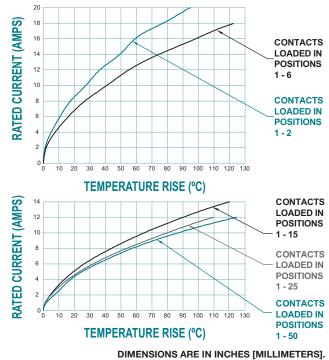
Size 20 PosiBand Contacts

Size 22 PosiBand Contacts

0.005 ohms, maximum. Initial Contact Resistance: Curve developed using High Density D-subminiature connectors loaded with size 22 crimp contacts terminated to size 22 AWG wire.



Initial Contact Resistance: 0.004 ohms, maximum. Curve developed using Standard Density D-subminiature connectors loaded with size 20 crimp contacts terminated to size 20 AWG wire.



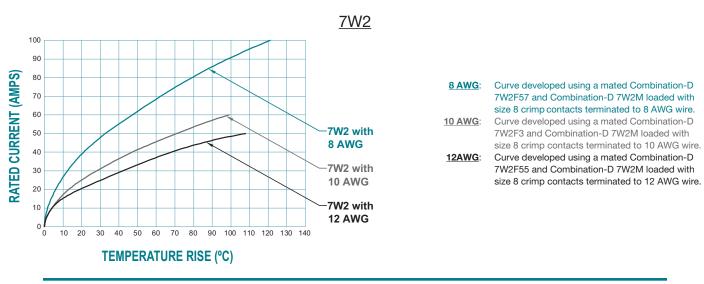
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

2



TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE

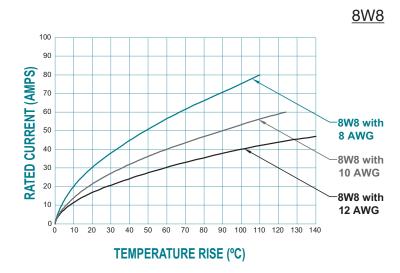
Test conducted in accordance with UL1977. All power contacts under load.



8 AWG:	Curve developed using a mated Combination-D
	21WA4F57 and Combination-D 21WA4M loaded with
	size 8 crimp contacts terminated to 8 AWG wire.
10 AWG:	Curve developed using a mated Combination-D

- 21WA4F36 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 10 AWG wire.
- 12 AWG: Curve developed using a mated Combination-D 21WA4F55 and Combination-D 21WA4M loaded with size 8 crimp contacts terminated to 12 AWG wire.

<u>21</u>WA4 100 90 RATED CURRENT (AMPS) 80 70 60 21WA4 with 50 **8 AWG** 40 21WA4 with 30 10 AWG 20 21WA4 with 10 12 AWG 0 50 60 70 80 90 100 110 120 130 140 0 10 20 30 40 **TEMPERATURE RISE (°C)**



8 AWG: Curve developed using a mated Combination-D 8W8F57 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 8 AWG wire. **10 AWG:** Curve developed using a mated Combination-D

 BW8F36 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 10 AWG wire. Curve developed using a mated Combination-D 8W8F55 and Combination-D 8W8M loaded with size 8 crimp contacts terminated to 12 AWG wire.

3 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

GENERAL INFORMATION

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8W8 with

8 AWG

TEMPERATURE RISE CURVE FOR SIZE 8 AND 12 AWG WIRE

Test conducted in accordance with UL1977. All power contacts under load.

8W8

RATED CURRENT (AMPS)

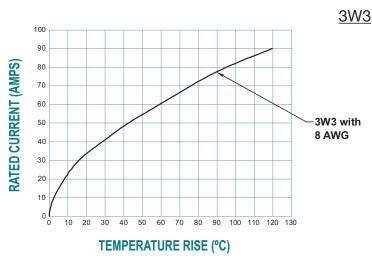
100 90

> 80 70

60

50

40

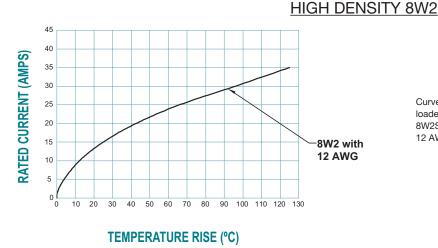


Curve developed using a mated Combination-D 3W3F loaded with size 8 crimp contacts and Combination-D 3W3M loaded with size 8 crimp contacts terminated to 8 AWG wire.

Curve developed using a mated Combination-D 8W8F 8W8M loaded with size 8 crimp contacts terminated to

loaded with size 8 crimp contacts and Combination-D 8 AWG wire.

TEMPERATURE RISE (°C)

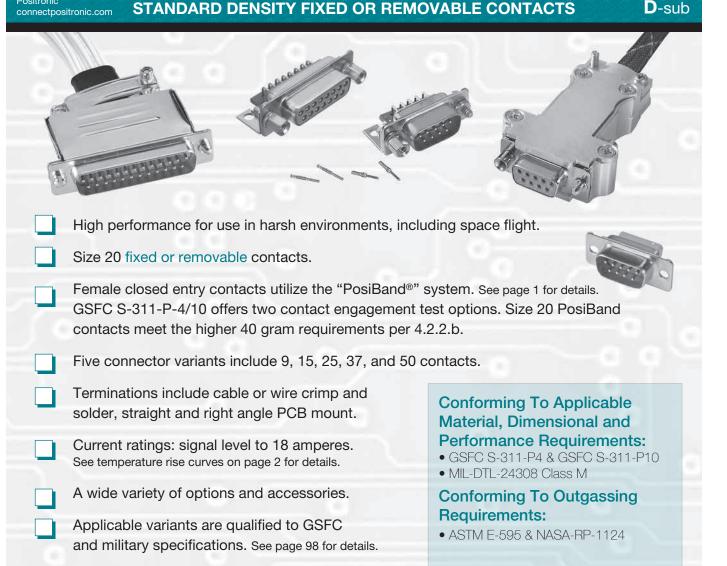


Curve developed using a mated Combination-D 8W2M loaded with size 8 crimp contacts and Combination-D 8W2S loaded with size 8 crimp contacts terminated to 12 AWG wire.

30 40 50 60 70 80 90 100 110 120 130

MILITARY / SPACE FLIGHT QUALITY

High Performance D-sub



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled DAP per ASTM-D-5948, Type SDG-F, UL 94V-0, ASTM E-595, NASA-RP-1124, green color.
Contacts:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.
Connector Housing (Shells):	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
Mounting Spacers	
and Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
Push-On Fasteners:	Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.
Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Contacts:

Size 20 Fixed:

Size 20 Removable:

Male contact 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 20 contact, male contact 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 20 contacts, see pages 79 & 80.

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MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

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TECHNICAL CHARACTERISTICS, continued

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MECHANICAL CHARACTERISTICS, continued:

Contact Retention in Connector Insert:	9 lbs. [40 N].
Resistance to Solder Iron Heat:	650°F [350°C] for 10 seconds duration per IEC 60512-6, solder cup contacts.
Contact Terminations:	Removable, closed barrel crimp - wire sizes 18 AWG [1.0 mm²] through 30 AWG [0.05 mm²].
	Removable, closed barrel solder - wire size 20 AWG [0.5 mm ²] maximum; see page 80 for details.
	Fixed, solder cup - wire size 20 AWG [0.5 mm²] maximum; see page 8 for details.
	Straight solder printed board mount - 0.028 inch [0.71 mm] termination diameter and 0.024 inch [0.61 mm] termination diameter.
	Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination diameter for Inch System footprint, and 0.024 inch. [0.64 mm] termination diameter for European Metric footprint.
Connector Housing	
(Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally-shaped connector housings and polarized jackscrews.
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance hole,

0.120 inch [3.05 mm] clearance hole, and threaded riveted fasteners with 4-40 thread and polyester lock inserts.

Mounting to Printed Board:	Rapid installation push-on fasteners and mounting posts.
Locking Systems:	Jackscrews.
Mechanical Operations:	1,000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating, Tested per UL 1977:

18 amperes, 2 contacts energized.
14 amperes, 6 contacts energized.
11 amperes, 15 contacts energized.
10 amperes, 25 contacts energized.
9 amperes, 50 contacts energized.

See temperature rise curves on page 2 for details.

Initial Contact Resistance:	0.004 ohms, maximum.
Proof Voltage:	1,000 V r.m.s.
Insulation Resistance:	5 G ohms.
Clearance and Creepage Distance:	0.039 inch [1.0 mm], minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:-55°C to +125°C.Damp Heat, Steady State:21 days.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.



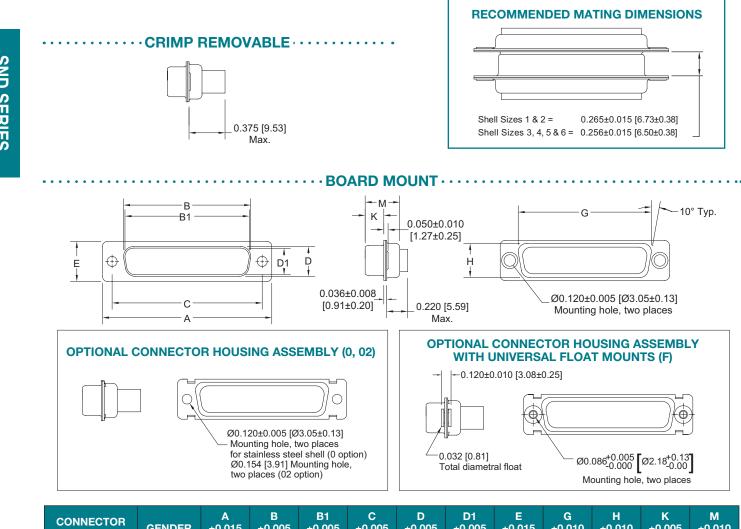
MILITARY / SPACE FLIGHT QUALITY

High Performance

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

D-sub

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



CONNECTOR VARIANT SIZES	GENDER	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
SND 9	MALE	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 1)	FEMALE	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 15	MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
(SHELL SIZE 2)	FEMALE	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 25	MALE	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 3)	FEMALE	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 37	MALE	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 4)	FEMALE	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SND 50	MALE	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
(SHELL SIZE 5)	FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 7 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

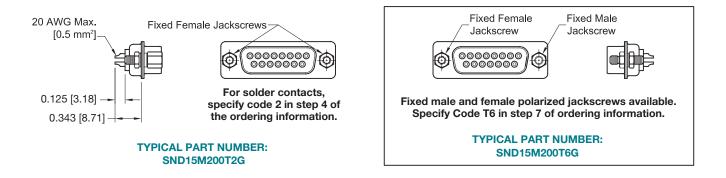
MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

Positronic connectpositronic.com

SOLDER CUP TERMINATION

CODE 2



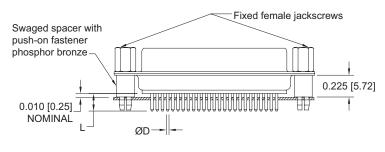


STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3, 32 AND 36

* ¹ CODE NUMBER	L	ØD
3	0.170 [4.32]	0.028 [0.71]
32	0.375 [9.53]	0.028 [0.71]
36	0.236 [6.00]	0.024 [0.61]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.



TYPICAL PART NUMBER: SND25S3S60TG



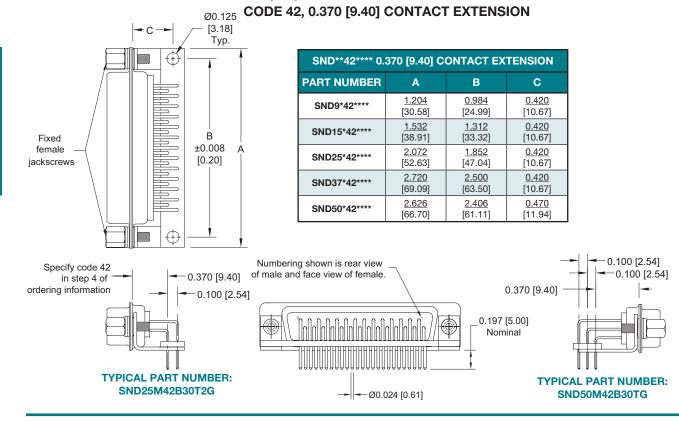
MILITARY / SPACE FLIGHT QUALITY

High Performance

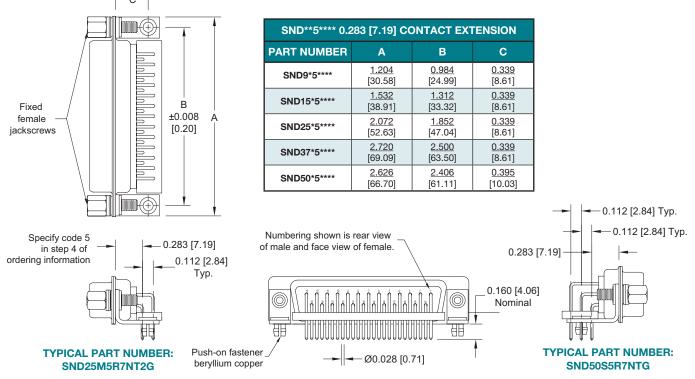
STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

D-sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATIONImage: Code 5, 0.283 [7.19] CONTACT EXTENSION



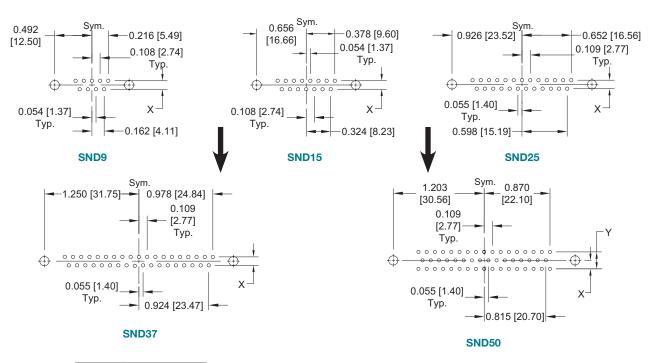
9 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



^{*1} CODE NUMBER	x	Y
3		
5	<u>0.112</u>	<u>0.224</u>
32	[2.84]	[5.69]
36		
*² 42	<u>0.100</u> [2.54]	<u>0.200</u> [5.08]

NOTE:

- *1 Contact termination code as specified in Step 4 of ordering information.
- *2 Metric system, European contact hole pattern.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.039 [0.99] Ø hole for 0.024 [0.61] Ø contact termination positions. Suggest 0.045 [1.14] Ø hole for 0.028 [0.71] Ø contact termination positions. Suggest 0.123 \pm 0.003 [3.12 \pm 0.08] Ø hole for mounting connector with push-on fasteners.

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MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

High Performance

D-sub

REMOVABLE CONTACT ORDERING ASSISTANCE CHART

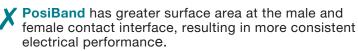
SND SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
	see page 79		FC6020M2	MC6020M	<u>20 / 22 / 24</u> [0.5 / 0.3 / 0.25]
for additional information CRIMP	20	20 FC6026M2 MC6026M	MC6026M	<u>26 / 28 / 30</u> [0.12 / 0.0 8 / 0.05]	
	see page 80 for additional information		FC6018M2	MC6018M	18 [1.0] max.
SOLDER	see page 80 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC6020M2R or MC6020MR

The PosiBand[®] contact system has many advantages over the legacy split tine design.

PosiBand is more robust than split tine, which can be pried open in harsh environments, resulting in reduced normal force and degradation of electrical performance.



PosiBand has lower average insertion forces, resulting in greater ease in mating, especially in larger high density connectors. The average lower insertion force is accomplished while meeting or exceeding performance requirements.

The **PosiBand's** main contact body does not require annealing of the crimp barrels, as does the split tine design. This eliminates concern of unintentionally heattreating the mating end of the contact, which can cause electrical failure.

PosiBand is qualified under SAE AS39029 specification. PosiBand is also qualified under GSFC S-311-P4 to the higher 40 gram contact engagement test requirement.



FC8022M2. Deconstructed contact shown for reference only.

For more information on PosiBand closed entry contacts, see page 1 & 2.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

High Performance

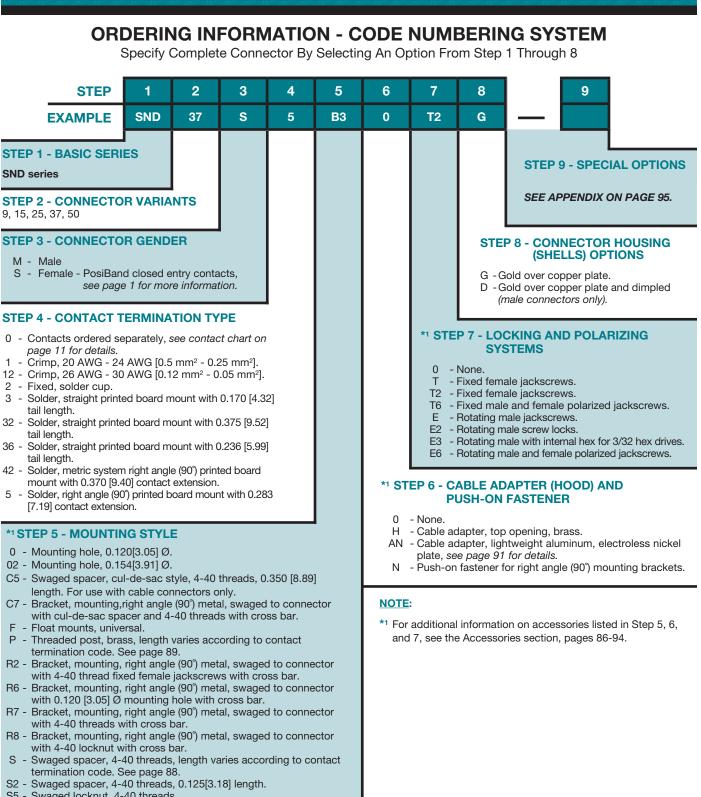
SND SERIES

MILITARY / SPACE FLIGHT QUALITY

D-sub

STANDARD DENSITY FIXED OR REMOVABLE CONTACTS

Positronic connectpositronic.com



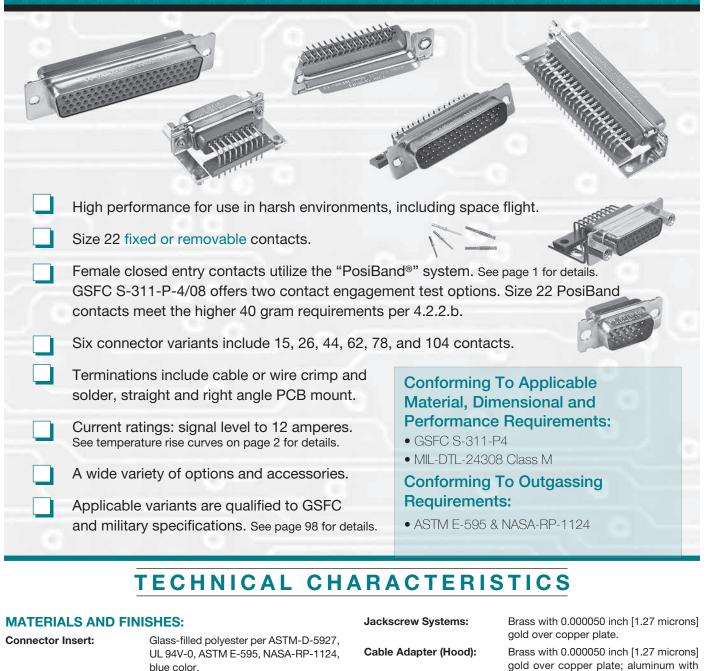
- S5 Swaged locknut, 4-40 threads.
- S6 Swaged spacer with push-on fastener, 4-40 threads, length varies according to contact termination code. See page 88.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



SDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE OR PCB CONTACTS

High Performance D-sub



C

Precision machined high tensile copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

Connector Housing
(Shells):Brass with 0.000050 inch [1.27 microns]
gold over copper plate.Mounting Spacers
and Brackets:Brass with 0.000050 inch [1.27 microns]
gold over copper plate.Push-On Fasteners:Phosphor bronze or beryllium copper
with 0.000050 inch [1.27 microns] gold
over copper plate.

MECHANICAL CHARACTERISTICS:

contacts: Size 22 Fixed:	Male contact 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.			
Size 22 Removable:	Install contact to rear face of connector insert and remove from rear face of connector insert. Male contact - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design;			

Contacts:

see page 1 for details. For removable

size 22 contacts, see page 78-79.

electroless nickel plate. Other finishes

available, contact Technical Sales.

SDD SERIES MILITARY / SPACE FLIGHT QUALITY

HIGH DENSITY REMOVABLE OR PCB CONTACTS



TECHNICAL CHARACTERISTICS, continued

ELECTRICAL CHARACTERISTICS:

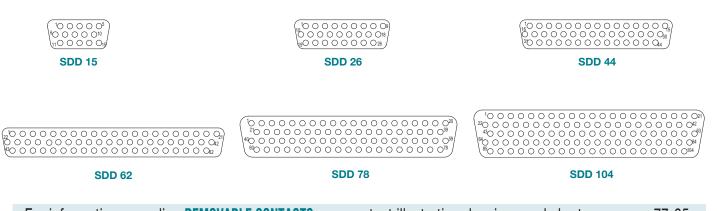
continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Contact Retention in		Contact Current Rating, Te	sted per UL 1977:		
Connector Insert:	9 lbs. [40 N].		12 amperes, 2 contacts energized.		
Contact Terminations:	Removable closed barrel crimp - wire sizes 20 AWG [0.5 mm²] through 30 AWG [0.05 mm²]. 0.020 inch [0.51 mm] diameter.		10 amperes, 6 contacts energized. 7.5 amperes, 26 contacts energized. 6.5 amperes, 65 contacts energized. 5.0 amperes, 104 contacts energized.		
	Removable, closed barrel solder - wire size 22 AWG [0.3 mm ²] maximum; see				
	page 79 for details.	Initial Contact Resistance:	0.005 ohms, maximum.		
	Straight solder printed board mount - 0.020 inch [0.51 mm] termination	Proof Voltage:	1,000 V r.m.s.		
	diameter.	Insulation Resistance:	5 G ohms.		
	Right angle (90°) printed board mount - 0.020 inch [0.51 mm] termination diameter.	Clearance and Creepage			
		Distance:	0.042 inch [1.06 mm], minimum.		
Connector Housing	diamotor.	Working Voltage:	300 V r.m.s.		
(Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.				
Polarization:	Trapezoidally-shaped connector	CLIMATIC CHARACTERISTICS:			
	housings and polarized jackscrews.	Temperature Range:	-55°C to +125°C.		
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] clearance hole, and threaded fasteners with 4-40 threads and polyester lock inserts.	Damp Heat, Steady State:	21 days.		
Mounting to Printed Board:	Rapid installation push-on fasteners and mounting posts.				
Locking Systems:	Jackscrews.				
Mechanical Operations:	1,000 operations, minimum, per IEC 60512-5.				

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



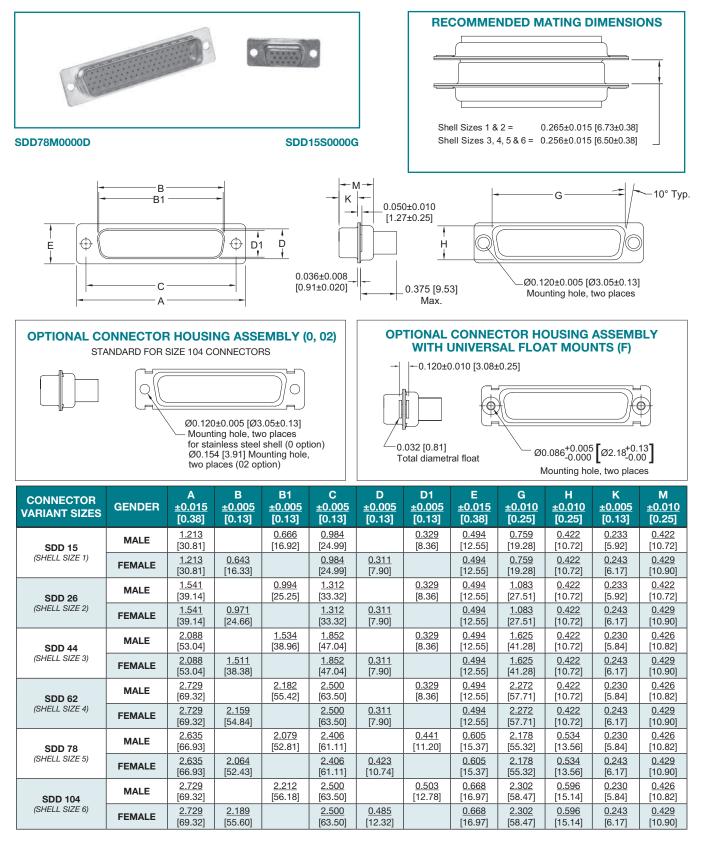
For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.



SDD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE OR PCB CONTACTS

High Performance D-sub

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



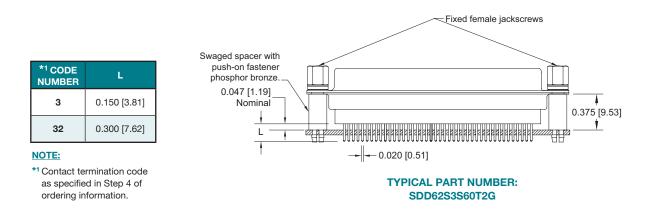
High Performance D-sub

SDD SERIES MILITARY / SPACE FLIGHT QUALITY

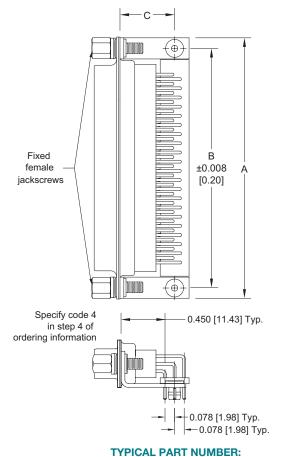
HIGH DENSITY REMOVABLE OR PCB CONTACTS

Positronic connectpositronic.com

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3 AND 32

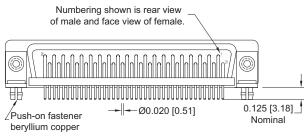


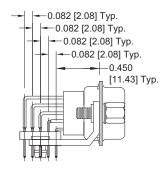
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION CODE 4, 0.450 [11.43] CONTACT EXTENSION



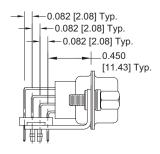
SDD44S4R7NT2G

SDD**4**** 0.450 [11.43] CONTACT EXTENSION					
PART NUMBER	А	В	С		
SDD15*4****	<u>1.204</u>	<u>0.984</u>	<u>0.528</u>		
	[30.58]	[24.99]	[13.41]		
SDD26*4****	<u>1.532</u>	<u>1.312</u>	<u>0.528</u>		
	[38.91]	[33.32]	[13.41]		
SDD44*4****	<u>2.072</u>	<u>1.852</u>	<u>0.528</u>		
	[52.63]	[47.04]	[13.41]		
SDD62*4****	<u>2.720</u>	<u>2.500</u>	<u>0.528</u>		
	[69.09]	[63.50]	[13.41]		
SDD78*5****	<u>2.626</u>	<u>2.406</u>	<u>0.573</u>		
	[66.70]	[61.11]	[14.55]		
SDD104*4****	<u>2.720</u>	<u>2.500</u>	<u>0.614</u>		
	[69.09]	[63.50]	[15.60]		





TYPICAL PART NUMBER: SDD104M4R7NT2G



TYPICAL PART NUMBER: SDD78M4R7NT2G

SDD SERIES MILITARY / SPACE FLIGHT QUALITY

High Performance D-sub

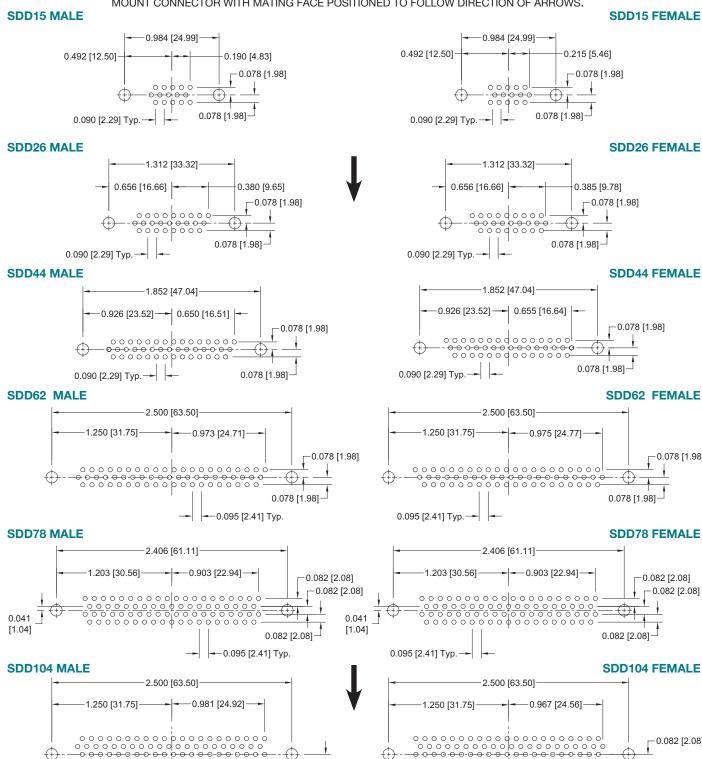
0.078 [1.98]

-0.082 [2.08] Typ

HIGH DENSITY REMOVABLE OR PCB CONTACTS

RIGHT ANGLE (90°) AND STRAIGHT SOLDER PRINTED BOARD CONTACT HOLE PATTERN

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



- 0.095 [2.41] Typ.

0.095 [2.41] Typ.---

00

С

0.082 [2.08] Typ.

Suggest 0.035 [0.89] Ø hole for contact termination positions. Suggest 0.123 ±0.003 [3.12 ±0.08] Ø hole for mounting connector with push-on fasteners.

SDD SERIES MILITARY / SPACE FLIGHT QUALITY

HIGH DENSITY REMOVABLE OR PCB CONTACTS

REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
CRIMP	see page 78		FC8020M2	MC8020M	20 [0.5] max.
CRIMP	for additional information	22	FC8022M2	MC8022M	<u>22 / 24 / 26 / 28 / 30</u> [0.3 / 0.25 / 0.12 / 0.0 8 / 0.05]
SOLDER	see page 79 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.

SDD SERIES CRIMP AND SOLDER CONTACT TERMINATIONS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC8022M2R or MC8022MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.





SDD SERIES

MILITARY / SPACE FLIGHT QUALITY

HIGH DENSITY REMOVABLE OR PCB CONTACTS

High Performance

D-sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8 **STEP** 1 2 3 4 5 6 7 8 9 **EXAMPLE** SDD 62 S 4 **R7** Ν **T6** G **STEP 9 - SPECIAL OPTIONS STEP 1 - BASIC SERIES SDD** series SEE APPENDIX ON PAGE 95. **STEP 2 - CONNECTOR VARIANTS** 15, 26, 44, 62, 78, 104 **STEP 8 - CONNECTOR HOUSING** (SHELLS) OPTION **STEP 3 - CONNECTOR GENDER** G - Gold over copper plate. M - Male D - Gold over copper plate and dimpled S - Female - PosiBand closed entry contacts, (male connectors only). see page 1 for more information. *1 STEP 7 - LOCKING AND POLARIZING **STEP 4 - CONTACT TERMINATION TYPE SYSTEMS** 0 - Contacts ordered separately, see contact chart on 0 - None. page 18. T - Fixed female jackscrews. - Crimp, 22 AWG - 30 AWG [0.3 mm² - 0.05 mm²]. T2 - Fixed female jackscrews. - Solder, straight printed board mount with 0.150 [3.81] 3 T6 - Fixed male and female polarized jackscrews. tail length. E - Rotating male jackscrews. 32 - Solder, straight printed board mount with 0.300 [7.62] E2 - Rotating male screw locks. tail length. E3 - Rotating male with internal hex for 3/32 hex drives. - Solder, right angle (90°) printed board mount with 4 E6 - Rotating male and female polarized jackscrews. 0.450[11.43] Contact Extension. *1 STEP 6 - CABLE ADAPTER (HOOD) *1 STEP 5 - MOUNTING STYLE AND PUSH-ON FASTENER 0 - Mounting hole, 0.120[3.05] Ø. 0 - None. 02 - Mounting hole, 0.154[3.91] Ø. н - Cable adapter, top opening, brass. B3 - Bracket, mounting, right angle (90°) metal with cross bar. - Cable adapter, lightweight aluminum, electroless nickel AN C5 - Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. plate, see page 91 for details. For use with cable connectors only. - Push-on fastener for right angle (90°) mounting brackets. Ν C7 - Bracket, mounting, right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar. F - Float mounts, universal. NOTE: P - Threaded post, brass, 0.375 [9.53] length. R2 - Bracket, mounting, right angle (90°) metal, swaged to connector *1 For additional information on accessories listed in Step 5. 6. with 4-40 thread fixed female jackscrews with cross bar. and 7, see the Accessories section, pages 86-94. R6 - Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar. R7 - Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 threads with cross bar. **R**8 - Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 locknut with cross bar. S - Swaged spacer, 4-40 threads, 0.375[9.53] length. S2 - Swaged spacer, 4-40 threads, 0.125[3.18] length. S5 - Swaged locknut, 4-40 threads. **S6** - Swaged spacer with push-on fastener, 4-40 threads, 0.375[9.53] length.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

High Performance D-sub

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124, blue color.		
Contacts:			
Size 20:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		
Size 8:			
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		
Shielded:	For material and finishes, see page 77.		
High Voltage:	For material and finishes, see page 77.		

Connector Housing (Shells):	E
Mounting Spacers	
and Brackets:	E
	g
Push-On Fasteners:	F

Jackscrew Systems:

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Phosphor bronze or beryllium copper with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



TECHNICAL CHARACTERISTICS, continued

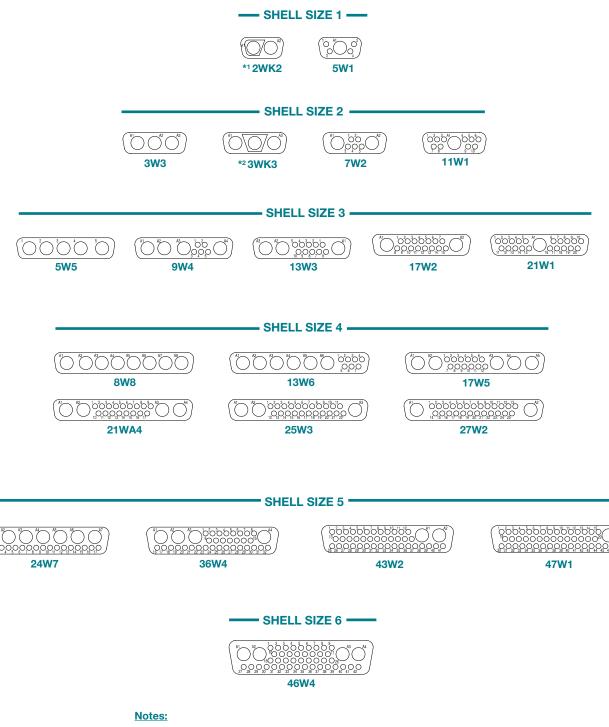
continued from previous page. . . .

MECHANICAL CHARA	ACTERISTICS:	Connector Housing (Shells):	Male connector housings may be		
Size 20 Fixed: Size 8 Removable: Power:	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.	Polarization: Mounting to Angle Brackets:	dimpled for EMI/ESD ground paths. Trapezoidally-shaped connector housing and polarized jackscrews. Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40 threads and polyester inserts.		
	connector insert. Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. <i>For removable size 8 contacts, see</i> <i>pages 81-85.</i> Mechanical Operations:		Rapid installation push-on fasteners and threaded posts. Jackscrews. 1,000 operations per IEC 60512-5.		
Shielded:	For mechanical characteristics, see page 77.	ELECTRICAL CHARAG	CTEDISTICS.		
High Voltage:	For mechanical characteristics,	SIZE 20 CONTACTS			
Contact Retention in Conne	see page 77. ector Insert:	Contact Current Rating: Initial Contact Resistance	7.5 amperes, nominal 0.005 ohms maximum.		
Size 20: Size 8 Power / Shielded:	9 lbs. [40N].	Proof Voltage: SIZE 8 CONTACTS	1000 V r.m.s.		
Resistance to Solder Iron Heat:	500°F [260°C] for 10 seconds duration per IEC 60512-6.	POWER CONTACTS Contact Current Rating - Tested per U.L. 1977:			
Contact Terminations:		0.078 inches diameter / 12 AWG terminations: 39 amperes. 0.094 inches diameter / 10 AWG terminations: 50 amperes.			
Size 20:	Solder cup - wire size 20 AWG [0.5 mm ²] maximum; see page 24 for details.		er / 8 AWG terminations: 70 amperes. ves on page 3 for details.		
	Straight solder printed board mount - 0.028 inch [0.71 mm] termination diameter.	Initial Contact Resistan	ce: 0.0005 ohms max. per IEC 60512-2, Test 2b.		
	Right angle (90°) printed board mount - 0.028 inch [0.71 mm] termination diameter.	SHIELDED CONTACTS For electrical characterist			
Size 8		HIGH VOLTAGE CONTAC			
Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm ²], 10 [4.3 mm ²], 12 [4.0	For electrical characterist CONNECTOR	tics, see page 77.		
	mm ²], and 16 [1.5 mm ²] AWG. Straight solder printed board mount -	Insulation Resistance:	5 G ohms.		
	0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.	Clearance and Creepage Distance: Working Voltage:	0.039 inch [1.0 mm], minimum. 300 V r.m.s.		
	Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.	CLIMATIC CHARACTE	ERISTICS:		
Shielded:	Refer to RF Cable in chart on page 84 for	Temperature Range:	-55°C to +125°C.		
High Voltage:	contact terminations. Straight and right angle (90°) terminations - 0.041 inch [1.04 mm] minimum hole diameter.	Damp Heat, Steady State:	21 days.		



CONTACT VARIANTS

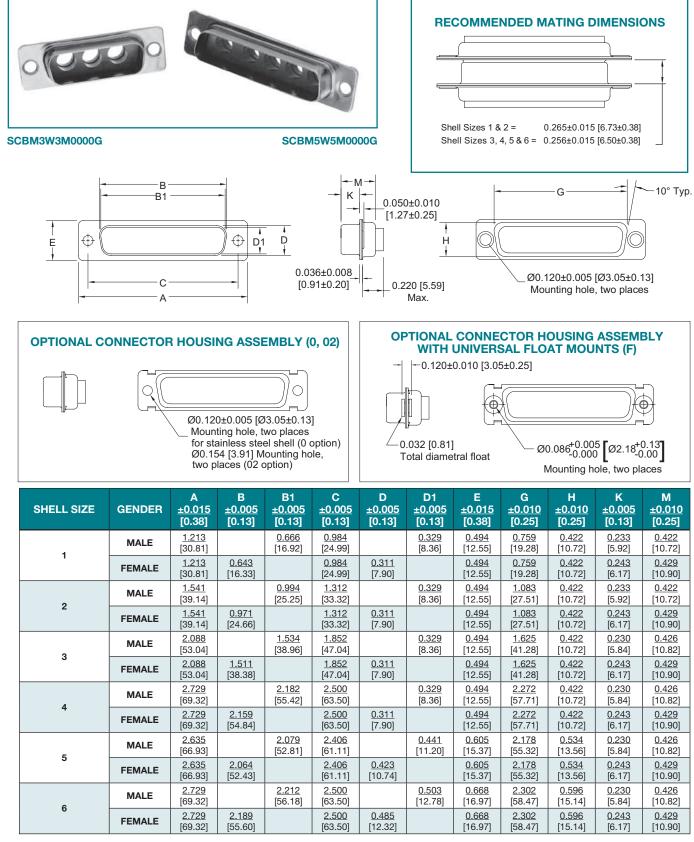
FACE VIEW OF MALE OR REAR VIEW OF FEMALE



- *1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- *2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

High Performance D-sub

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



Positronic

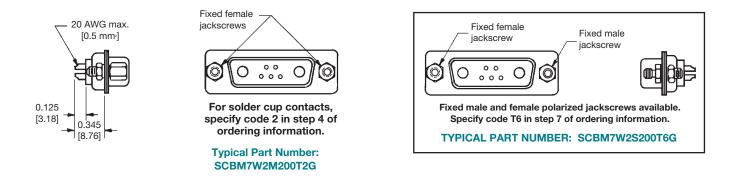
connectpositronic com

23 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

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SOLDER CUP TERMINATION

CODE 2





SCBM21WA4M2000G WITH MS4820M

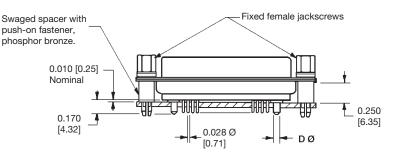
SCBM21WA4S65S00G

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION CODE 3, 35, 36 AND 37

*1 CODE NUMBER	DØ
3	Size 8 contacts not supplied
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

NOTE:

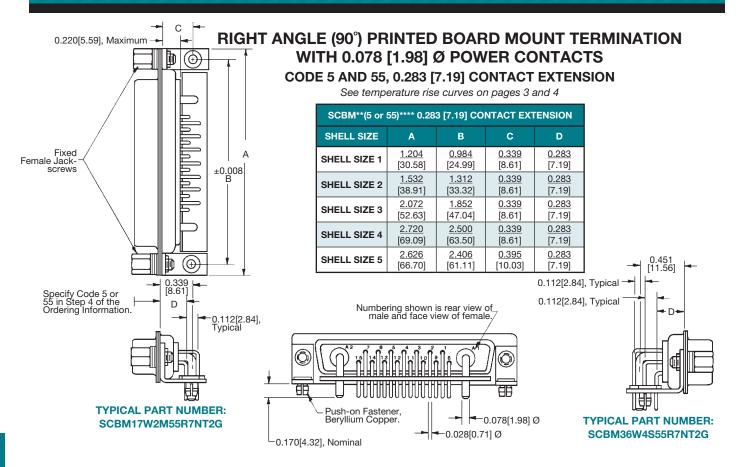
*1 Contact termination code as specified in Step 4 of ordering information.



TYPICAL PART NUMBER: SCBM17W2S35S60T2G







SCBM SERIES

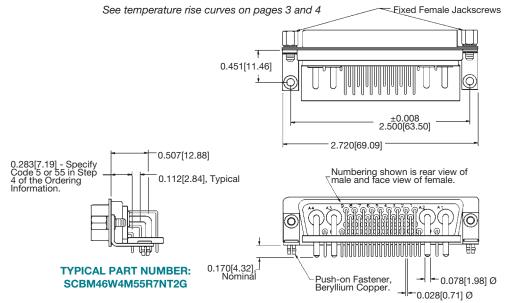
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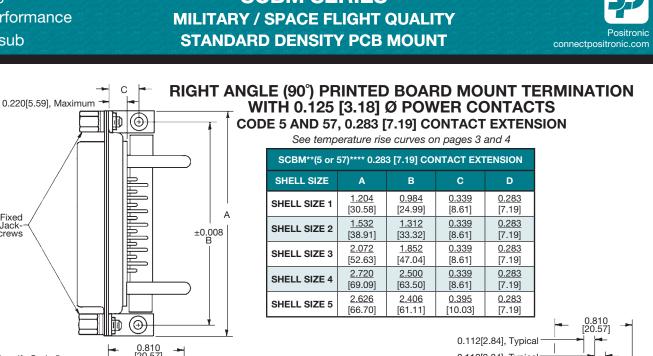
SHELL SIZE 6

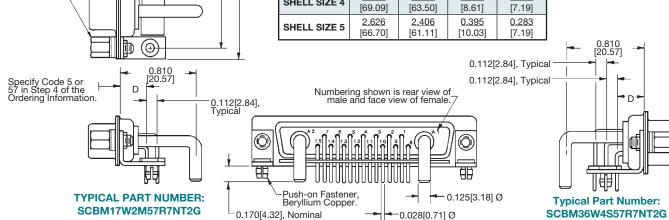
RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4



SCBM SERIES STANDARD DENSITY PCB MOUNT





SHELL SIZE 6

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4

See temperature rise curves on pages 3 and 4 **Eixed Female Jackscrews** 0.451[11.46] Q **SHELL SIZE 6 CONNECTOR** ±0.008 2.500[63.50] 2.720[69.09] 0.810 [20.57] 0.283[7.19] - Specify Code 5 or 57 in Step 4 of the Ordering _Numbering shown is rear view of male and face view of female. 0.112[2.84], Typical Information. 0 0 lh ନ P **TYPICAL PART NUMBER:** 0.170[4.32], Nominal Push-on Fastener, Beryllium Copper. - 0.125[3.18] Ø SCBM46W4M57R7NT2G 0.028[0.71]Ø

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 26

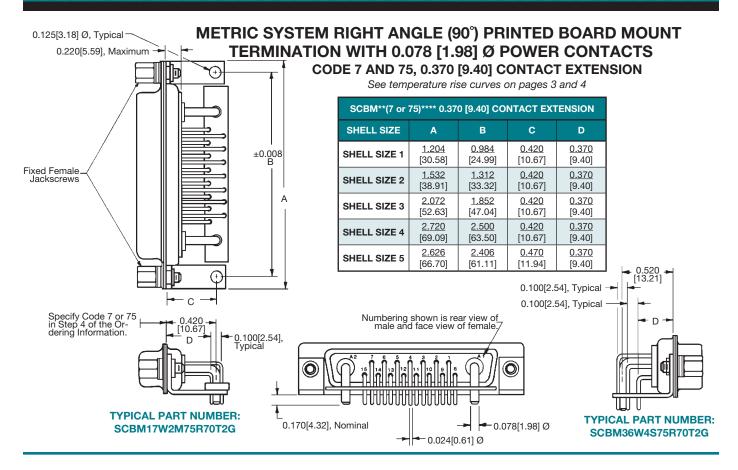
High

D-sub

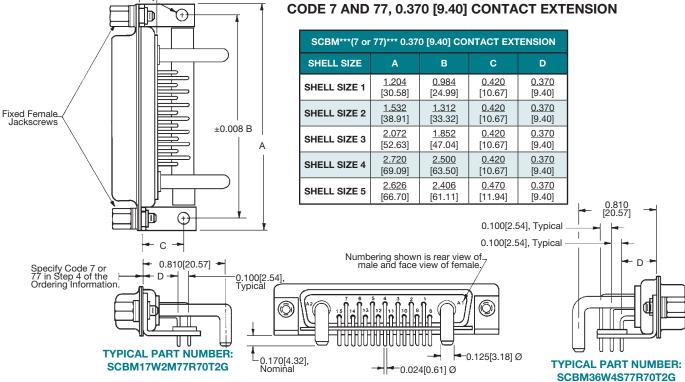
Fixed Female Jack-

screws

Performance



METRIC SYSTEM RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH 0.125 [3.18] Ø POWER CONTACTS



SCBM SERIES

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0.125[3.18] Ø, Typical

0.220[5.59], Maximum

High

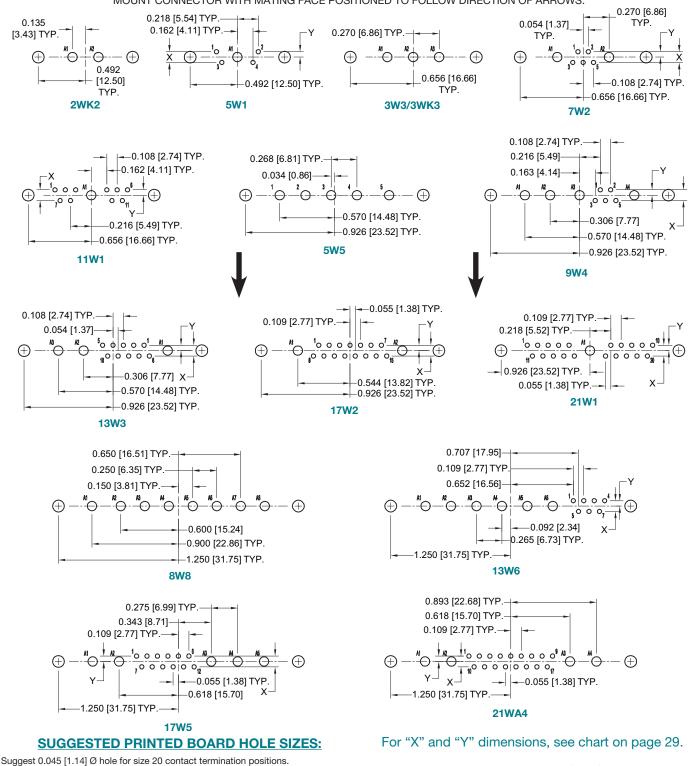
D-sub

Performance



PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

continued on next page. . . .

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 28

High Performance D-sub

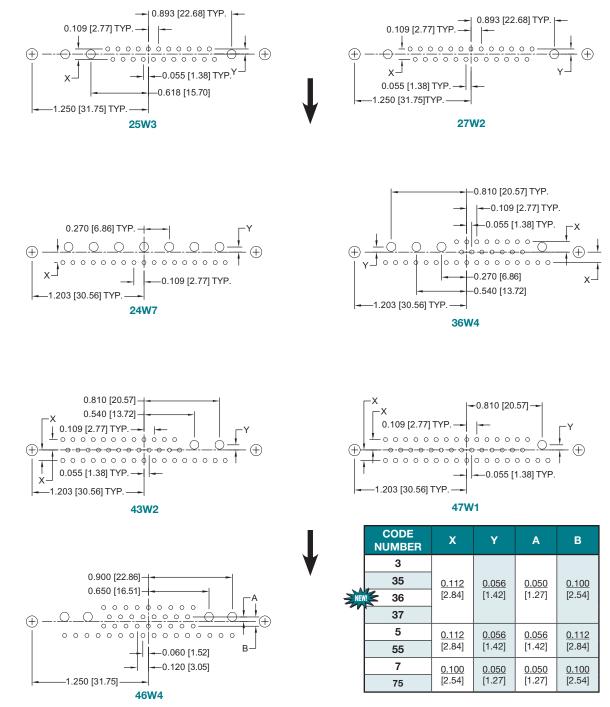
PRINTED BOARD CONTACT HOLE PATTERNS RIGHT ANGLE (90°) WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT SOLDER PRINTED BOARD MOUNT WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

continued from previous page. . . .

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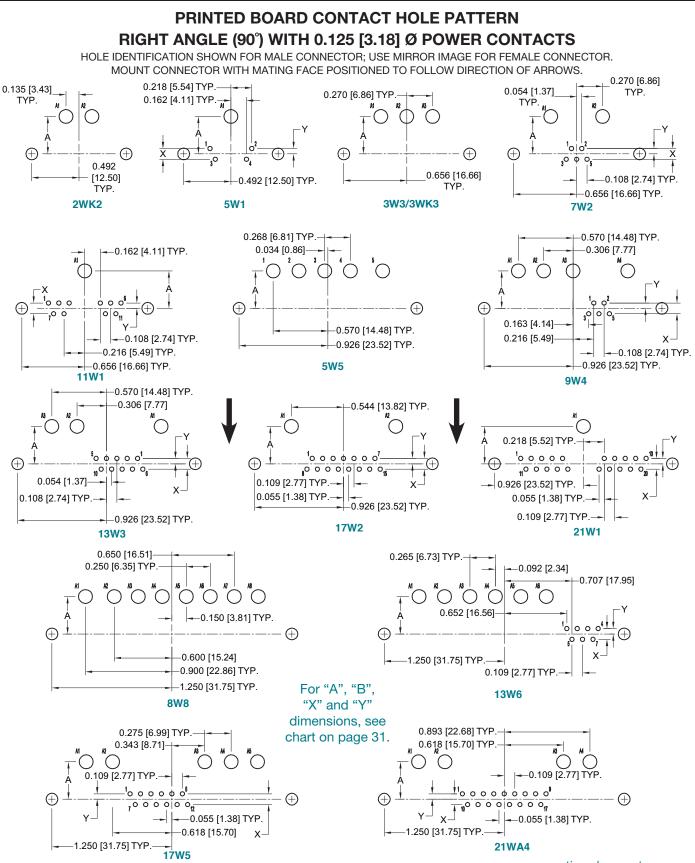


SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] Ø hole for 0.094 [2.39] Ø power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] Ø hole for mounting connector with push-on fasteners. High Performance D-sub

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

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Suggest 0.045 [1.14] Ø hole for size 20 contact termination positions. Suggest 0.145 [3.68] Ø hole for power contact termination positions. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SUGGESTED PRINTED BOARD HOLE SIZES:

continued on next page. . . .

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 30



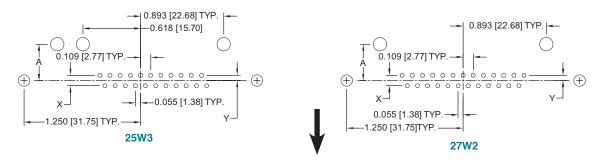
SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT

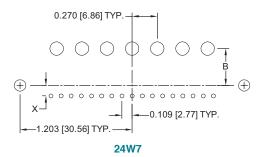
High Performance **D**-sub

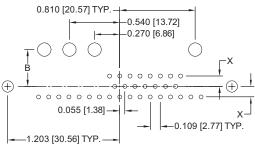
PRINTED BOARD CONTACT HOLE PATTERN RIGHT ANGLE (90°) WITH 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

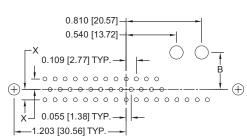
continued from previous page. . . .

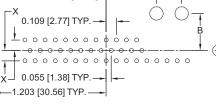


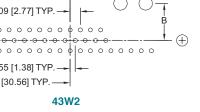


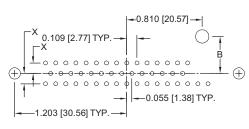




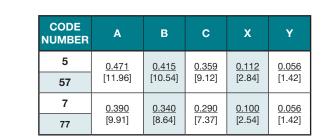




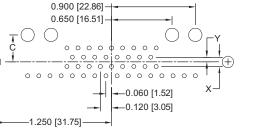








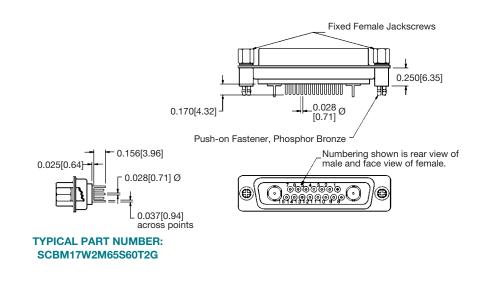




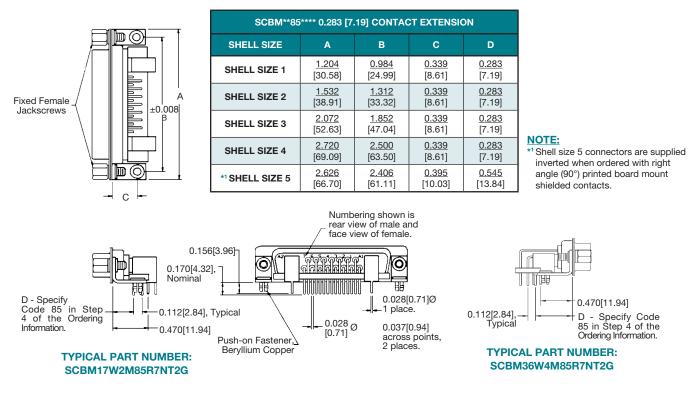
46W4

Æ

STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 65, CONNECTOR WITH FDS4201M OR MDS4201M CONTACTS



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH SHIELDED CONTACTS CODE 85, CONNECTOR WITH FRT4201M OR MRT4201M CONTACTS



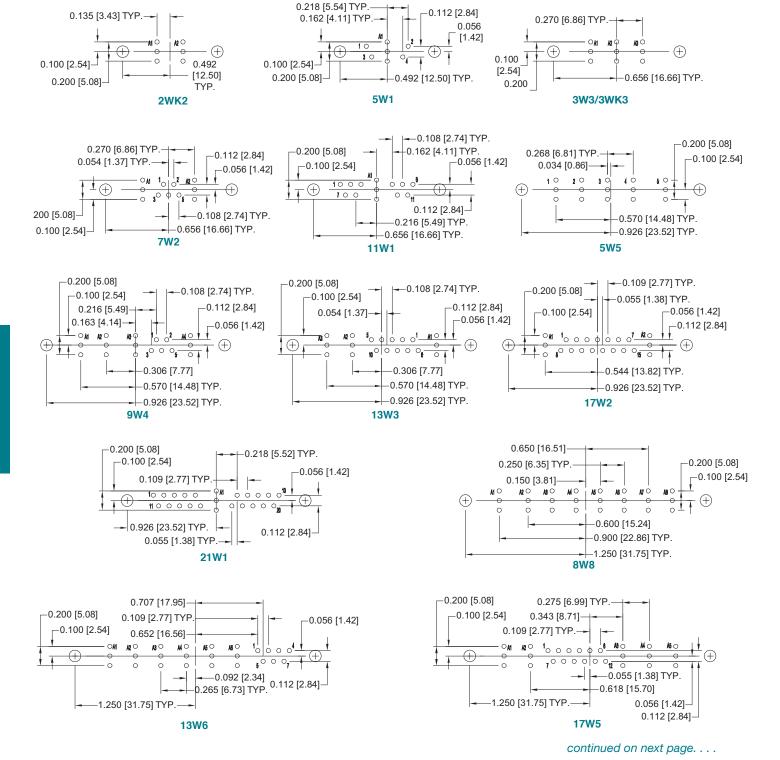
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High **P**erformance **D**-sub

Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SUGGESTED PRINTED BOARD HOLE SIZES:



STRAIGHT SOLDER PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201M AND MDS4201M SHIELDED CONTACTS

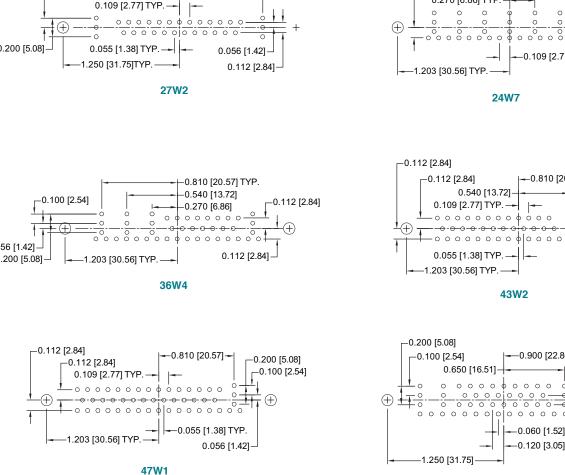
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT connectpositronic.com

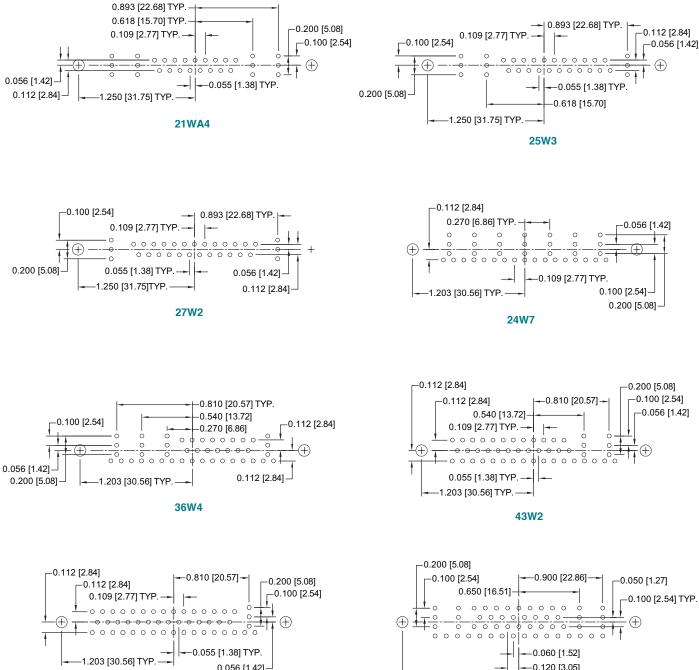
High Performance D-sub

Positronic

46W4



continued from previous page. . . . 0.893 [22.68] TYP. 0.618 [15.70] TYP. 0.109 [2.77] TYP.



SCBM SERIES

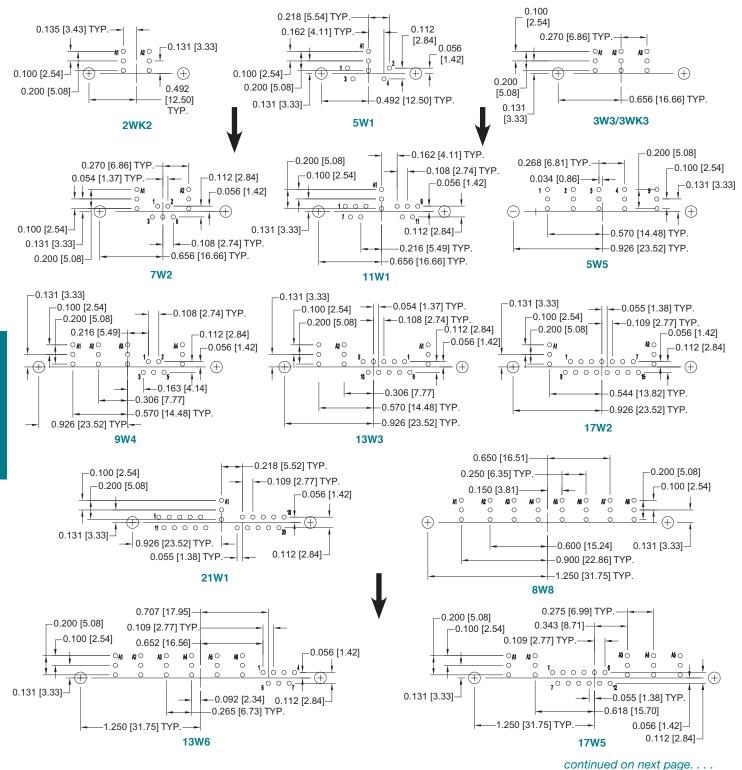
MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY PCB MOUNT

34



HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



35

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. Suggest 0.045 [1.1

Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

SUGGESTED PRINTED BOARD HOLE SIZES:

High

D-sub

Performance

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201M AND MRT4201M SHIELDED CONTACTS

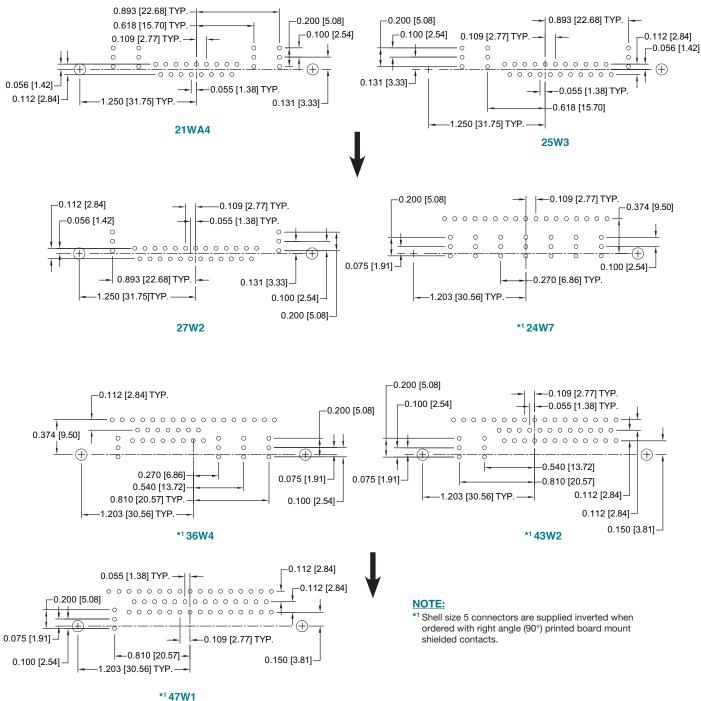
HOLE IDENTIFICATION SHOWN IS FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.

continued from previous page. . . .

High

D-sub

Performance



SUGGESTED PRINTED BOARD HOLE SIZES:

SCBM SERIES

Suggest 0.045 [1.14] Ø hole for size 20 contact termination position. Suggest 0.123±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

SCBM SERIES **CRIMP AND SOLDER CUP TERMINATION CONTACTS** PAGE NUMBER CONTACT WIRE SIZE FEMALE MALE REFERENCE TYPE PART NUMBER SIZE PART NUMBER AWG [mm²] **IN CATALOG** MC4008M FC4008M 8 [10.0] FC4010M MC4010M 10 [5.3] see page 81 for CRIMP 8 additional information FC4012M MC4012M 12 [4.0] FC4016M MC4016M 16 [1.5] FS4008M MS4008M 8 [10.0] see page 82 for SOLDER CUP FS4012M MS4012M 12 [4.0] 8 additional information FS4016M MS4016M 16 [1.5] HIGH VOLTAGE FS4820M MS4820M 20 [0.5] Straight Solder Wire see page 83 for 8 HIGH VOLTAGE additional information FS4920M MS4920M 20 [0.5] Right Angle (90°) Solder Wire FC4101M MC4101M RG 178 B/U, 196 B/U SOLDER RG 179 BU/, 316 B/U FC4102M MC4102M RG 180 B/U FC4103M MC4103M CRIMP RG 58 B/U FC4104M MC4104M RG 178 B/U, 196 B/U FS4101M MS4101M SOLDER see page 84 for FS4102M MS4102M RG 179 B/U, 316 B/U SHIFI DFD additional information FS4103M MS4103M RG 180 B/U SOLDER FS4104M MS4104M RG 58 B/U RG 178 B/U, 196 B/U FCC4101M MCC4101M CRIMP FCC4102M MCC4102M RG 179 BU/, 316 B/U FCC4103M MCC4103M RG 180 B/U CRIMP FCC4104M MCC4104M RG 58 B/U

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

SCBM SERIES PRINTED BOARD MOUNT TERMINATION CONTACTS

TERMINATION TYPE	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	TERMINATION LENGTH	TERMINATION DIMENSION	
STRAIGHT	00.4		FDS4314M	MDS4314M		0.078 [1.98] Ø	
SOLDER	see page 82 for additional information	8	FDS4312M	MDS4312M	0.170 [4.32]	0.094 [2.39] Ø	
PRINTED			FDS4310M	MDS4310M		0125 [3.18] Ø	
BOARD MOUNT	see page 85 for additional information	SHIELDED	FDS4201M	MDS4201M	0.156 [3.96]	SHIELDED	
		8 8 FRT4314M FRT4414M FRT4414M FRT4714M FRT4814M FRT4310M	MRT4314M	0.339 [8.61]	0.078 [1.98] Ø		
			FRT4414M	MRT4414M	0.451 [11.56]	0.078 [1.98] Ø	
RIGHT	see page 83 for		FRT4714M	MRT4714M	0.420 [10.67]	0.078 [1.98] Ø	
ANGLE (90°) PRINTED	additional information		FRT48	FRT4814M	MRT4814M	0.520 [13.21]	0.078 [1.98] Ø
BOARD					FRT4310M	MRT4310M	0.810 [20.57]
MOUNT			FRT4410M	MRT4410M	0.810 [20.57]	0125 [3.18] Ø	
	see page 85 for additional information	SHIELDED	FRT4201M	MRT4201M	0.162 [6.10]	SHIELDED	

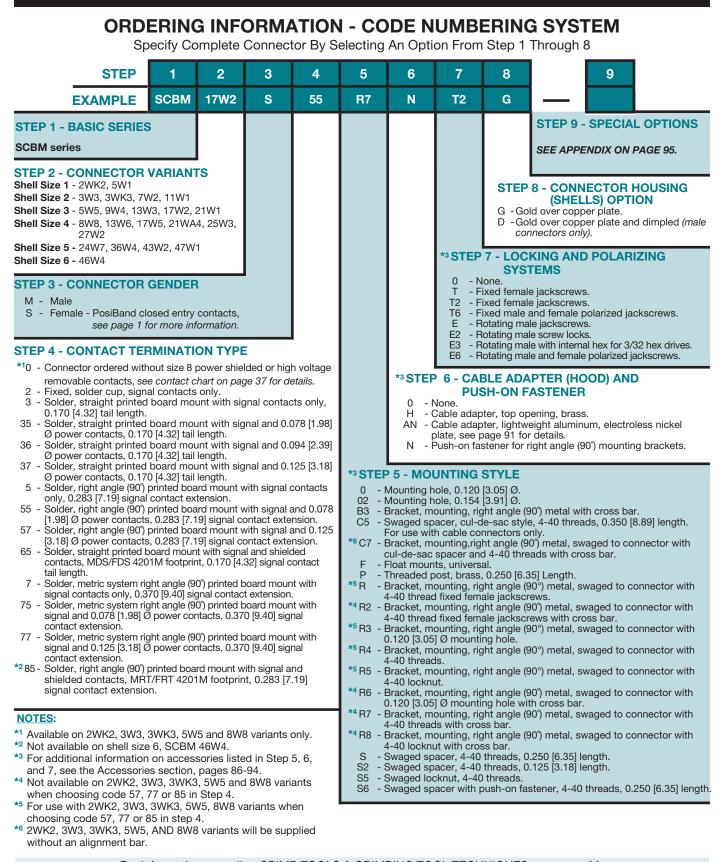
NOTE: Positronic recommends printed circuit board contacts be supplied factory installed in the connector. Contact technical sales.

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

SCBM SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY PCB MOUNT





For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



High Performance D-sub

6	Co Canada and Canada Ca	
	High performance for use in harsh environments,	including space flight.
	Size 20 and Size 8 removable contacts.	//
	All female closed entry signal contacts utilize the GSFC S-311-P-4/10 offers two contact engagem meet the higher 40 gram requirements per 4.2.2.8	ent test options. Size 20 PosiBand contacts
	Sixteen connector variants with a mixture of signal shielded and high voltage contacts.	al, power,
	Terminations include cable or wire crimp and solder.	Conforming To Applicable Material, Dimensional and Performance Requirements:
	Current ratings to 70 amperes. See temperature rise curves on page 3 & 4 for details.	GSFC S-311-P4DSCC Specification 85039
	A wide variety of options and accessories.	Conforming To Outgassing Requirements:
	Applicable variants are qualified to GSFC and military specifications. See page 99 for details.	• ASTM E-595 & NASA-RP-1124

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124 blue color.
Contacts:	
Size 20:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.
Size 8:	
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate.
Shielded:	For material and finishes, see page 77.
High Voltage:	For material and finishes, see page 77.

Connector Housing

(Shells):

Mounting Spacers and Brackets:

Jackscrew Systems:

Cable Adapter (Hood):

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate.

Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

Size 20 Removable:	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 20 contacts, see page 79-80.	Connector Housing (Shells): Polarization:	Male connector housings may be dimpled for EMI/ESD ground paths. Trapezoidally-shaped connector housings and polarized jackscrews.
Size 8 Removable:		Locking Systems:	Jackscrews.
Power:	Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.)	Mechanical Operations:	1,000 operations per IEC 60512-5.
	closed entry design utilizing BeCu	ELECTRICAL CHARAC	CTERISTICS:
	mechanical retention member. For removable size 8 contacts, see pages 81-85.	SIZE 20 CONTACTS Contact Current Rating: Initial Contact Resistance	7.5 amperes, nominal
Shielded:	For mechanical characteristics, see page 77.	Proof Voltage:	1000 V r.m.s.
High Voltage:	For mechanical characteristics,	SIZE 8 CONTACTS	
ingii vonagoi	see page 77.	POWER CONTACTS	
Contact Retention in Conne	ector Insert:	For electrical characterist	ics, see page 21.
Size 20: Size 8 Power / Shielded:	9 lbs. [40 N]. 22 lbs. [98 N].	SHIELDED CONTACTS For electrical characterist	ics, see page 77.
Contact Terminations:		HIGH VOLTAGE CONTAC	TS
Size 20:	Closed barrel crimp - wire sizes 18 AWG [1.0 mm ²] through 30 AWG [0.05 mm ²].	For electrical characterist	ics, see page 77.
	Closed barrel solder - wire size 20 AWG [0.5 mm ²] maximum; see page 80 for details.	CONNECTOR Insulation Resistance: Clearance and Creepage Distance:	5 G ohms. 0.039 inch [1.0 mm], minimum.
Size 8:		Working Voltage:	300 V r.m.s.
Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm ²], 10 [5.3 mm ²],12 [4.0 mm ²], and 16 [1.5 mm ²] AWG.	CLIMATIC CHARACTE	
Shielded:	Refer to RF Cable in chart on page 84 for	Temperature Range:	-55°C to +125°C.
	contact terminations.	Damp Heat, Steady State:	21 days.
High Voltage:	Straight and right angle (90°) terminations 0.041 inch [1.04 mm] minimum hole diameter.		



SCBM13W6M55R200D (shown left)

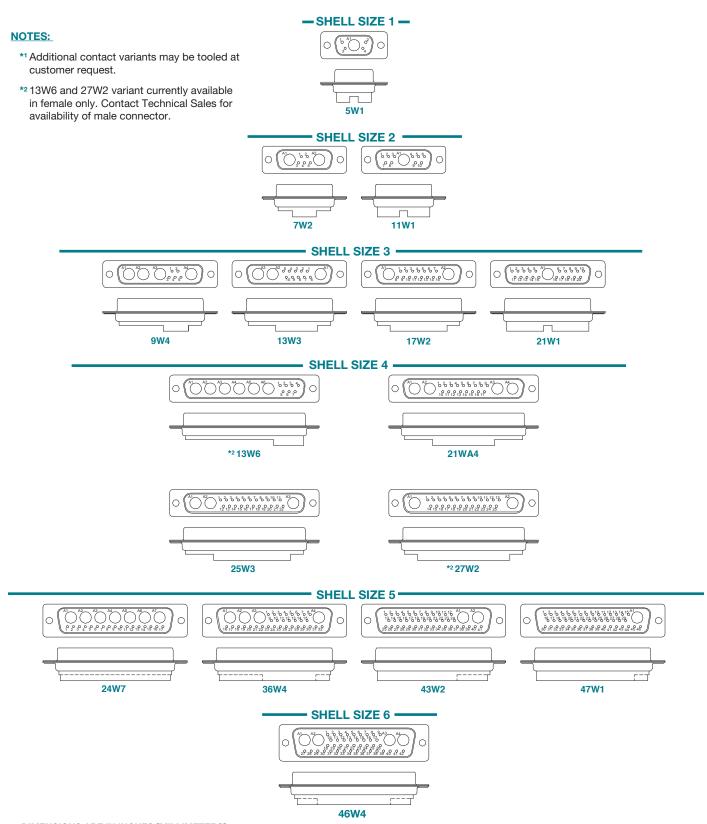
SCBC13W6S1000G WITH FC4008M CONTACTS (shown right)



High Performance D-sub

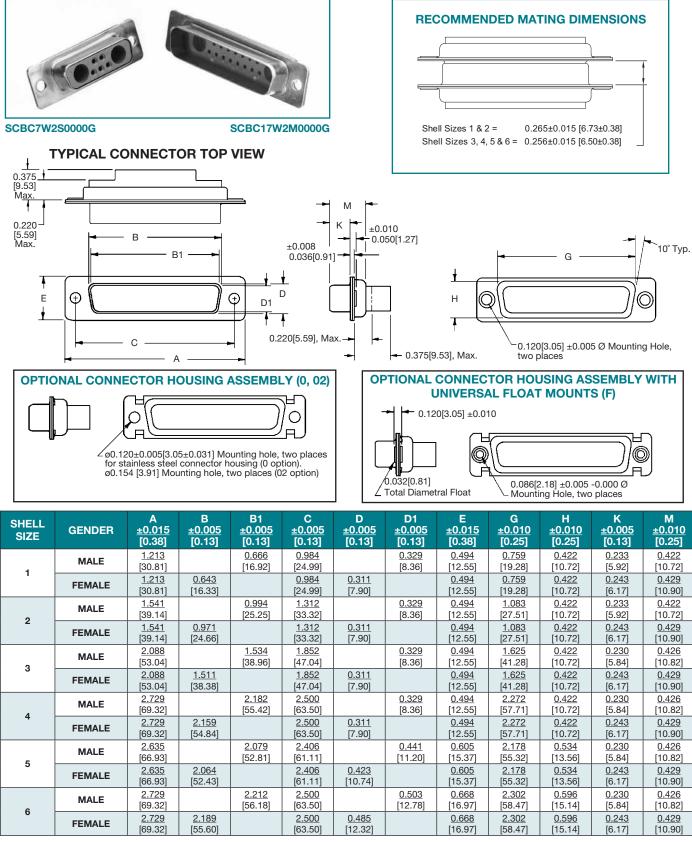
***1 CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



Positronic

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 42



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]
			FC6020M2	MC6020M	20 [0.5] / 22 [0.3] / 24 [0.25]
	see page 79 for additional information	20	FC6026M2	MC6026M	26 [0.12] / 28 [0.0 8] / 30 [0.5]
			FC6018M2	MC6018M	18 [1.0] max.
CRIMP			FC4008M	MC4008M	8 [10.0]
	see page 81 for	8	FC4010M	MC4010M	10 [5.3]
	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 80 for additional information	20	FS6020M2	MS6020M	20 [0.5] max.
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	r Wire see page 83 for AGE additional information (90°)	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire		0	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
additi	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
		CRIMP	FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
			FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

SCBC SERIES CRIMP AND SOLDER TERMINATION CONTACTS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

STEP

*4 STEP 2 - CONNECTOR VARIANTS

EXAMPLE

STEP 1 - BASIC SERIES

9W4, 13W3, 17W2, 21W1

24W7, 36W4, 43W2, 47W1

43 for details.

*113W6, 21WA4, 25W3, *127W2

STEP 3 - CONNECTOR GENDER

S - Female - PosiBand closed entry contacts,

STEP 4 - CONTACT TERMINATION TYPE

with MC/FC 4012M power contact.

with MC/FC 4016M power contact

see page 1 for more information.

0 - Contacts ordered separately, see contact chart on page

*3 1 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²]
 *311 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²]

*312 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²]

*313 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4101M shielded contacts.

*314 - Signal contacts, 20 AWG - 24 AWG [0.5mm²-0.25mm²] with MCC/FCC 4102M shielded contacts.

SCBC Series

Shell Size 1

Shell Size 2 7W2, 11W1

Shell Size 3

Shell Size 4

Shell Size 5

Shell Size 6

M - Male

46W4

5W1

1

SCBC

2

7W2

3

Μ

4

14

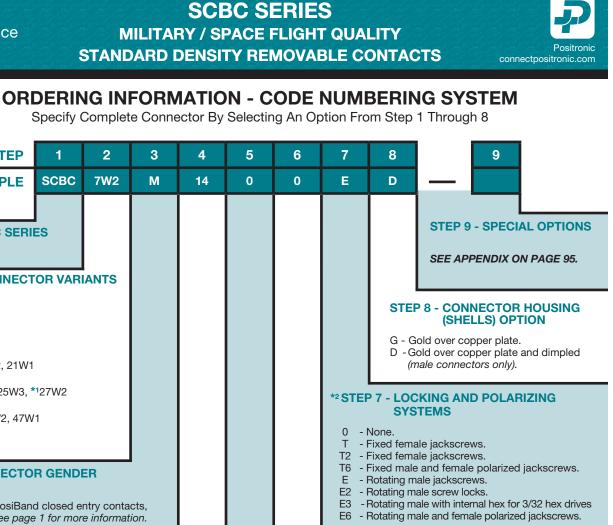
SCBC SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY REMOVABLE CONTACTS

5

0



*2 STEP 6 - CABLE ADAPTER (HOOD)

- None. 0
- H Cable adapter, top opening, brass.
- AN Cable adapter, lightweight aluminum, electroless nickel plate, see page 91 for details.

NOTE:

- *1 13W6 and 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.
- *2 For additional information on accessories listed in Step 5, 6, and 7, see the Accessories section, pages 86-94.
- *3 Kitted contacts are supplied in sealed bags.
- See SCBM series for removable contact versions of 2WK2. 3W3, 3WK3, 5W5 and 8W8 variants.

0 - Mounting hole, 0.120 [3.05] Ø.

02 - Mounting hole, 0.154 [3.91] Ø.

*2 STEP 5 - MOUNTING STYLE

- C5 Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length.
- F Float mounts, universal.
- S2 Swaged spacer, 4-40 threads, 0.125 [3.18] Length.
- S5 Swaged locknut, 4-40 threads.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.





TECHNICAL CHARACTERISTICS

Shielded:

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124 blue color.	High Voltage: Connector Housing (Shells):	For material and finishes, see page 77. Brass with 0.000050 inch [1.27 microns]
Contacts:			gold over copper plate.
Size 22:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are	Mounting Spacers and Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
	available; see page 95.	Push-On Fasteners:	Phosphor bronze or beryllium copper
Size 16:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27		with 0.000050 inch [1.27 microns] gold over copper plate.
	microns] gold over copper plate. Other finishes are available; see page 95.	Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
Size 8:		Cable Adapter (Hood):	Brass with 0.000050 inch [1.27 microns]
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		gold over copper plate; aluminum with electroless nickel plate. Other finishes available, contact Technical Sales.

continued on next page. . . .

For material and finishes, see page 77.



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS:

Size 22 Fixed:Male - 0.030 inch [0.76 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.Size 16 Fixed:Male - 0.062 inch [1.57 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.Size 8 Removable:Male - 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A) closed entry contact design utilizing BeCu mechanical retention member.Shielded:For mechanical characteristics, see page 77.High Voltage:5 lbs. [21N] minimum. 6 lbs. [26N] minimum. Size 16 Power:Size 22:5 lbs. [21N] minimum. 6 lbs. [26N] minimum. Size 8 Power / Shielded:Size 22:Solder up - wire size 22 AWG [0.25 mm²] maximum.Size 22:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 31:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 32:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 31:Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²], 12 [4.0 mm²], and 16 [1.5 mm²] AWG.Size 33:Power:Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²], 12 [4.0 mm²], and 16 [1.5 mm²], 400, 034 inch [2.39 mm³] and 0.125 inch [3.18 mm] termination diameters. <th></th> <th></th> <th></th>			
diameter. Female contact - PosiBand closed entry design; see page 1 for details. Size 8 Removable: Male - 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A) closed entry contact design utilizing BeCu mechanical retention member. Shielded: For mechanical characteristics, see page 77. High Voltage: For mechanical characteristics, see page 77. Contact Retention in Connector Insert: Size 22: S lbs. [21N] minimum. Size 8 Power / Shielded: 22 lbs. [26N] minimum. Size 16: Solder cup - wire size 22 AWG [0.25 mm²] maximum. Straight solder printed board mount - 0.020 inch [0.76 mm] termination diameter. Size 16: Solder cup - wire size 22 AWG [0.25 mm²] maximum. Straight solder printed board mount - 0.020 inch [0.76 mm] termination diameter. Size 16: Solder cup - wire size 22 AWG [0.25 mm²] maximum. Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter. Size 8: Power: Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²], 12 [4.0 mm²], and 16 [1.5 mm²] AWG. Straight solder rpinted board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters. Right angle (90°) printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters. Shielded: Fefer to RF Cable in chart on page 84 for	Size 22 Fixed:	diameter. Female contact - PosiBand	
diameter. Female contact features Large Surface Area (L.S.A) closed entry contact design utilizing BeCu mechanical retention member. Shielded: For mechanical characteristics, see page 77. High Voltage: For mechanical characteristics, see page 77. Contact Retention in Connector Insert: Size 22: 5 lbs. [21N] minimum. Size 16 Power: 6 lbs. [26N] minimum. Size 8 Power / Shielded: 22 lbs. [98N]. Resistance to Solder Iron Heat: 500°F [260°C] for 10 seconds duration per IEC 60512-6. Contact Terminations: Size 22: Solder cup - wire size 22 AWG [0.25 mm²] maximum. Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter. Right angle (90°) printed board mount - 0.020 inch [0.76 mm] termination diameter. Size 16: Solder cup - wire size 22 AWG [0.25 mm²] maximum. Straight solder printed board mount - 0.063 inch [0.76 mm] termination diameter. Size 16: Solder cup - wire size 22 AWG [0.25 mm²] maximum. Straight solder printed board mount - 0.063 inch [0.76 mm] termination diameter. Size 8: Power: Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²], 12 [4.0 mm²], and 16 [1.5 mm²] AWG. Straight solder printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters. Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.	Size 16 Fixed:	diameter. Female contact - PosiBand	
see page 77.High Voltage:For mechanical characteristics, see page 77.Contact Retention in Connector Insert:Size 22:5 lbs. [21N] minimum.Size 16 Power:6 lbs. [26N] minimum.Size 8 Power / Shielded:22 lbs. [98N].Resistance to Solder Iron Heat:500°F [260°C] for 10 seconds duration per IEC 60512-6.Contact Terminations:Size 22:Size 22:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 16:Colder cup - wire size 22 AWG [0.25 mm²] maximum.Size 36:Colder cup - wire size 22 AWG [0.25 mm²] maximum.Size 37:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 38:Power:Power:Closed barrel crimp or solder mount - 0.063 inch [1.60 mm] termination diameter.Size 8:Power:Power:Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], and 16 [1.5 mm²] AWG.Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.Shielded:Refer to RF Cable in chart on page 84 for	Size 8 Removable:	diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical	
see page 77.Contact Retention in Connector Insert:Size 22:5 lbs. [21N] minimum.Size 16 Power:6 lbs. [26N] minimum.Size 8 Power / Shielded:22 lbs. [98N].Resistance to500°F [260°C] for 10 seconds duration per IEC 60512-6.Contact Terminations:500°F [260°C] for 10 seconds duration per IEC 60512-6.Size 22:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.Right angle (90°) printed board mount - 0.030 inch [0.76 mm] termination diameter.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.030 inch [0.76 mm] termination diameter.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.030 inch [1.60 mm] termination diameter.Size 8:Power:Power:Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²], 12 [4.0 mm²], and 16 [1.5 mm²] AWG.Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.	Shielded:		
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Size 16 Power:6 lbs. [26N] minimum.Size 8 Power / Shielded:22 lbs. [98N].Resistance to500°F [260°C] for 10 seconds duration per IEC 60512-6.Contact Terminations:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Size 22:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.020 inch [0.51 mm] termination diameter.Right angle (90°) printed board mount - 0.030 inch [0.76 mm] termination diameter.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.030 inch [0.76 mm] termination diameter.Size 16:Solder cup - wire size 22 AWG [0.25 mm²] maximum.Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter.Size 8:Power:Power:Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²],12 [4.0 mm²], and 16 [1.5 mm²] AWG.Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.Shielded:Refer to RF Cable in chart on page 84 for	Contact Retention in Conne	ector Insert:	
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mm²] maximum.Straight solder printed board mount - 0.063 inch [1.60 mm] termination diameter.Right angle (90°) printed board mount - 0.062 inch [0.76 mm] termination diameter.Size 8:Power:Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm²], 10 [5.3 mm²],12 [4.0 mm²], and 16 [1.5 mm²] AWG.Straight solder printed board mount - 0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.Shielded:Refer to RF Cable in chart on page 84 for			
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0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination diameters.Right angle (90°) printed board mount - 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters.Shielded:Refer to RF Cable in chart on page 84 for	Power:	sizes 8 [10.0 mm ²], 10 [5.3 mm ²],12 [4.0	
- 0.078 inch [1.98 mm] and 0.125 inch [3.18 mm] termination diameters. Shielded: Refer to RF Cable in chart on page 84 for		0.078 inch [1.98 mm], 0.094 inch [2.39 mm] and 0.125 inch [3.18 mm] termination	
Shielded: Refer to RF Cable in chart on page 84 for		- 0.078 inch [1.98 mm] and 0.125 inch	
	Shielded:	Refer to RF Cable in chart on page 84 for	

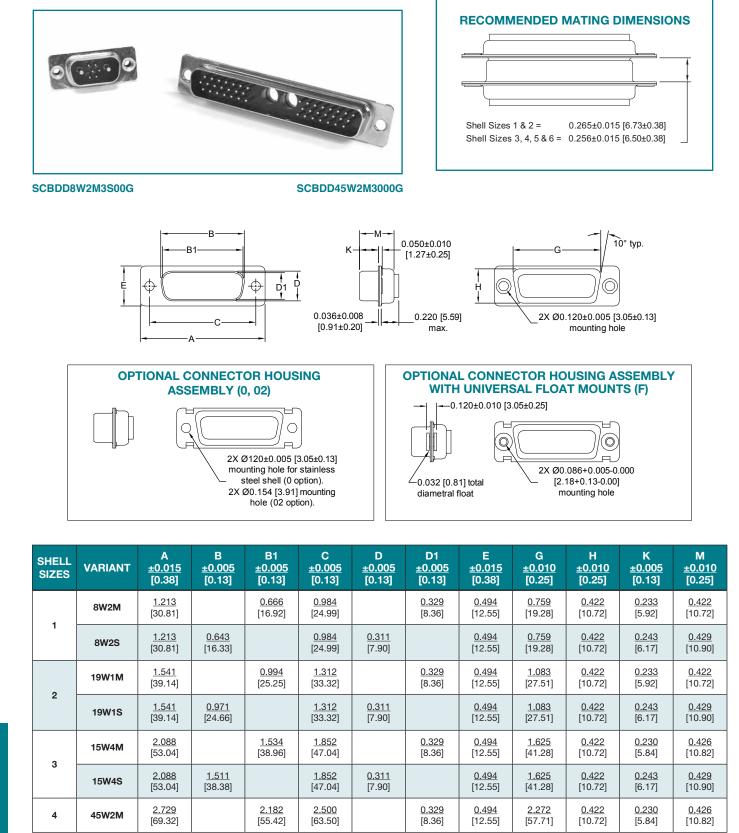
High Voltage:	Straight and right angle (90°) terminations 0.041 inch [1.04 mm] minimum hole diameter.
Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally-shaped connector housing and polarized jackscrews.
Mounting to Angle Brackets:	Jackscrews and riveted fasteners with 0.120 inch [3.05 mm] diameter hole, and threaded riveted fasteners with 4-40 threads and polyester inserts.
Mounting to	
Printed Board:	Rapid installation push-on fasteners and threaded posts.
Locking Systems:	Jackscrews.
Mechanical Operations:	1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

ELECTRICAL CHARACTE	RISTICS:	
SIZE 22 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage:	5 amperes, nominal 0.005 ohms maximum. 1000 V r.m.s	
SIZE 16 CONTACTS		
Contact Current Rating, Teste	ed per UL 1977: 28 amperes	
See temperature rise curves or		
Initial Contact Resistance:		
	60512-2, Test 2b.	
Proof Voltage:	1000 V r.m.s.	
SIZE 8 CONTACTS		
POWER CONTACTS For electrical characteristics, s	see page 21.	
SHIELDED CONTACTS For electrical characteristics, see page 77.		
HIGH VOLTAGE CONTACTS For electrical characteristics, see page 77.		
CONNECTOR		
Insulation Resistance:	5 G ohms.	
Clearance and		
Creepage Distance:	0.042 inch [1.06 mm], minimum.	
Working Voltage:	300 V r.m.s.	
CLIMATIC CHARACTERISTICS:		
Temperature Range:	-55°C to +125°C.	
Damp Heat, Steady State:	10 days.	
	•	

High Performance D-sub

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

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Positronic

connectpositronic.com

***1 CONTACT VARIANTS**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

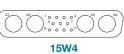
- SHELL SIZE 1 -



Six (6) Size 22 Signal Contacts and Two (2) Size 16 Power Contacts



19W1 Eighteen (18) Size 22 Signal Contacts and One (1) Size 8 Power Contact



SHELL SIZE 3 -

Eleven (11) Size 22 Signal Contacts and Four (4) Size 8 Power Contacts



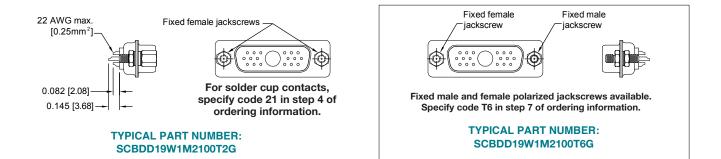
*2 45W2 Forty-three (43) Size 22 Signal Contacts and Two (2) Size 8 Power Contacts

NOTES:

- *1 Additional contact variants may be tooled at customer request.
 *2 45W2 variant currently available in male only. Contact Technical
- Sales for availability of female connector.

OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

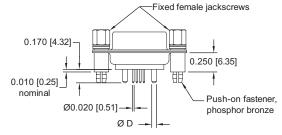
SOLDER CUP TERMINATION CODE 21



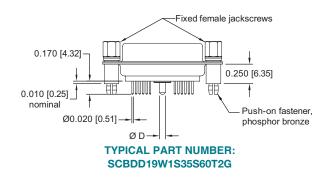


STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION

CODE 3, 35, 36, AND 37



Typical Part Number: SCBDD8W2S3S60T2G



FOR VARIANTS INCLUDING SIZE 16 CONTACTS *1 CONTACT NUMBER D Ø 3 0.063 [1.60]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

FOR VARIANTS WITH SIZE 8 CAVITY		
*1 CONTACT NUMBER DØ		
3	Size 8 contacts not supplied	
35	0.078 [1.98]	
36	0.094 [2.39]	
37	0.125 [3.18]	

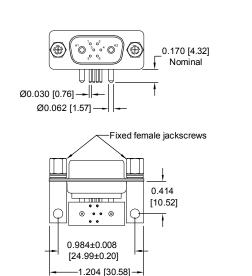
NOTE:

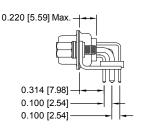
*1 Contact termination code as specified in Step 4 of ordering information.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 16 POWER CONTACTS WITH 0.062 [1.57] Ø TERMINATIONS

CODE 4, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4





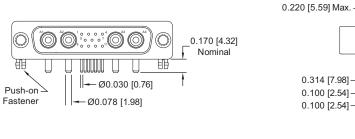
TYPICAL PART NUMBER: SCBDD8W2M4R70T2G

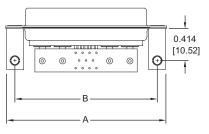
49

RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

7E 4 AND 45, 0.314 [7.96] CONTACT EXTENS

See temperature rise curves on pages 3 and 4





TYPICAL PART NUMBER: SCBDD15W4M45R7N0G

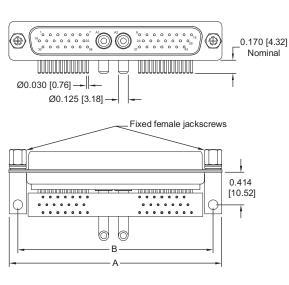
SCBDD***(4 or 45)**** 0.314 [7.98] CONTACT EXTENSION			
SHELL SIZE	А	В	
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]	
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]	
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]	

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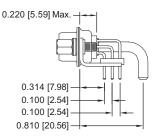
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RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 3 and 4



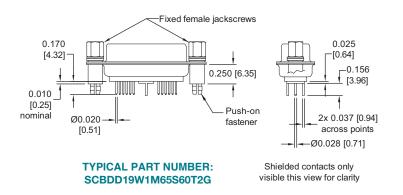
TYPICAL PART NUMBER: SCBDD45W2M47R70T2G



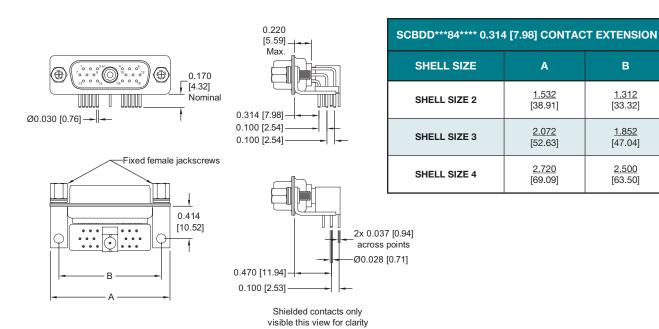
SCBDD***(4 or 47)**** 0.314 [7.98] CONTACT EXTENSION			
SHELL SIZE	А	В	
SHELL SIZE 2	<u>1.532</u> [38.91]	<u>1.312</u> [33.32]	
SHELL SIZE 3	<u>2.072</u> [52.63]	<u>1.852</u> [47.04]	
SHELL SIZE 4	<u>2.720</u> [69.09]	<u>2.500</u> [63.50]	



STRAIGHT SOLDER PRINTED BOARD MOUNT TERMINATION WITH FDS4201M OR MDS4201M SHIELDED CONTACTS CODE 65



RIGHT ANGLE (90°) PRINTED BOARD MOUNT TERMINATION WITH FRT4201M OR MRT4201M SHIELDED CONTACTS CODE 84



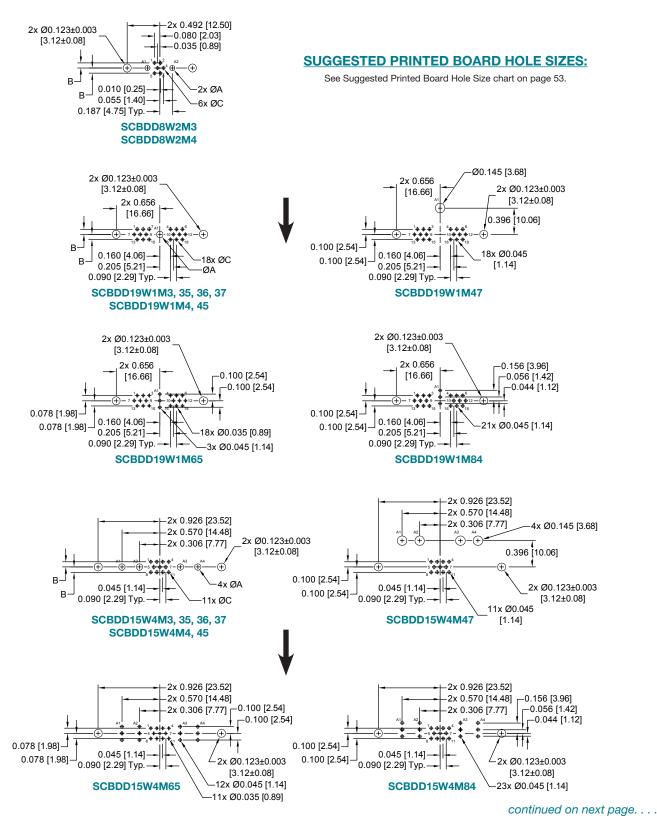
TYPICAL PART NUMBER: SCBDD19W1M84R70T2G

51



PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



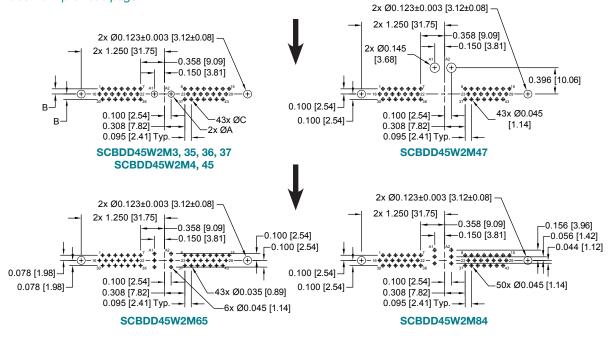


High Performance D-sub

PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

continued from previous page. . . .



SUGGESTED PRINTED BOARD HOLE SIZES									
VARIANT	CODE	ØA	В	ØC					
8W2	3	0.080 [2.03]	0.078 [1.98]	0.035 [0.89]					
OW2	4	0.080 [2.03]	0.100 [2.54]	0.045 [1.14]					
	3, 35	0.098 [2.49]							
	36	0.114 [2.90]	0.078 [1.98]	0.035 [0.89]					
	37	0.145 [3.68]							
19W1 15W4	4	N/A	0.100 [2.54]	0.045 [1.14]					
45W2	45	0.098 [2.49]	0.100 [2.54]	0.045 [1.14]					
	47	N/A	N/A	N/A					
	65	N/A	N/A	N/A					
	84	N/A	N/A	N/A					



ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS NOT INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8	9	
EXAMPLE	SCBDD	8W2	S	3	S6	0	T2	G	—	
STEP 1 - BASIC SERIES SCBDD Series STEP 2 - CONNECTOR VARIANTS Shell Size 1 - 8W2 See page 56 for ordering information for other shell size options. STEP 3 - CONNECTOR GENDER M - Male S - Female - PosiBand closed entry contacts, see page 1 for more information. STEP 4 - CONTACT TERMINATION TYPE *1 21 - Fixed, solder cup.						STEP 9 - SPECIAL OPTIO SEE APPENDIX ON PAGE 95 STEP 8 - CONNECTOR HOUSING (SHELLS) OPTION G - Gold over copper plate. D - Gold over copper plate and dimple (male connectors only). *2 STEP 7 - LOCKING AND POLARIZING SYS 0 - None. T - Fixed female jackscrews. T2 - Fixed female jackscrews.				
 *1 3 - Solder, straight printed board mount, 0.170 [4.32] tail length. *1 4 - Solder, right angle (90°) printed board mount, 0.314 [7.98] signal contact extension. *2 STEP 5 - MOUNTING STYLE 0 - Mounting hole, 0.120 [3.05] Ø 02 - Mounting hole, 0.154 [3.91] Ø C5 - Swaged spacer, cul-de-sac style, 4-40 threads, 0.350 [8.89] length. For use with cable connectors only. C7 - Bracket, mounting,right angle (90°) metal, swaged to connector with cul-de-sac spacer and 4-40 threads with cross bar. F - Float mounts, universal P - Threaded post, brass, 0.250 [6.35] length 							T6 - 1 E - 1 E2 - 1 E3 - 1 E6 - 1 E6 - 1 E7 6 - CA AN - None - Cable ac plate, se - Cable ac	Fixed male Rotating m Rotating m Rotating m Rotating m BLE AD ID PUSH dapter, ligh e page 91 dapter, top	Apression of the second	
 R2 - Bracket, mount with 4-40 threat connector with R6 - Bracket, mount connector with R7 - Bracket, mount connector with R8 - Bracket, mount connector with S - Swaged space S2 - Swaged locknu 	gle (90°) n ale jackscr agle (90°) r $ \emptyset$ mount agle (90°) r as with cro agle (90°) r at with cro ads, 0.250 ads, 0.125	netal, swag rews with o netal, swa ing hole w netal, swa ss bar netal, swa ss bar [6.35] leng [3.18] leng	cross bar ged to ith cross b ged to ged to gth	bar	in St *2 For a	16 power c ep 2. additional in	formation o	included when used on 8W2 variant f options listed in steps 5, 6, and 7, pages 86-94.		

S6 - Swaged spacer with push-on fastener, 4-40 threads, 0.250

[6.35] length



REMOVABLE CONTACT ORDERING ASSISTANCE CHART

				Í.		
ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm²]	
			FC4008M	MC4008M	8 [10.0]	
CRIMP	see page 81 for	8	FC4010M	MC4010M	10 [5.3]	
CRIMP	additional information	0	FC4012M	MC4012M	12 [4.0]	
			FC4016M	MC4016M	16 [1.5]	
			FS4008M	MS4008M	8 [10.0]	
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]	
			FS4016M	MS4016M	16 [1.5]	
HIGH VOLTAGE Straight Solder Wire			FS4820M MS4820M		20 [0.5]	
	additional information	8	FS4920M MS4920M		20 [0.5]	
			FC4101M	MC4101M	RG 178 B/U, 196 B/U	
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U	
		/ CRIMP	FC4103M	MC4103M	RG 180 B/U	
			FC4104M	MC4104M	RG 58 B/U	
			FS4101M	MS4101M	RG 178 B/U, 196 B/U	
SHIELDED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U	
SHILLDLD	additional information	/ SOLDER	FS4103M	MS4103M	RG 180 B/U	
			FS4104M	MS4104M	RG 58 B/U	
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U	
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U	
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U	
			FCC4104M	MCC4104M	RG 58 B/U	

SCBDD SERIES CRIMP AND SOLDER CUP TERMINATION CONTACTS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding **REMOVABLE CONTACTS**, see contact illustration drawings and charts on pages 77-85.

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.



ORDERING INFORMATION - CODE NUMBERING SYSTEM Specify Complete Connector By Selecting An Option From Step 1 Through 8 FOR CONNECTORS INCLUDING SIZE 8 CONTACTS 2 5 **STEP** 1 3 4 6 7 8 g **EXAMPLE** SCBDD 19W1 Μ 47 **R7** 0 **T2** G **STEP 1 - BASIC SERIES STEP 9 - SPECIAL OPTIONS** SCBDD Series SEE APPENDIX ON PAGE 95. **STEP 2 - CONNECTOR VARIANTS** Shell Size 2 - 19W1 **STEP 8 - CONNECTOR HOUSING** Shell Size 3 - 15W4 (SHELLS) OPTION *1 Shell Size 4 - 45W2 See page 54 for ordering information for shell G - Gold over copper plate. size 1 - 8W2 options. -Gold over copper plate and dimpled D (male connectors only). **STEP 3 - CONNECTOR GENDER** *2 STEP 7 - LOCKING AND POLARIZING SYSTEMS M - Male 0 None. S - Female - PosiBand closed entry contacts, Fixed female iackscrews. т see page 1 for more information. T2 _ Fixed female jackscrews. Fixed male and female polarized jackscrews. T6 - Rotating male jackscrews. **STEP 4 - CONTACT TERMINATION TYPE** F E2 Rotating male screw locks. 21 - Fixed, solder cup, signal contact only. Rotating male with internal hex for 3/32 hex drives. E3 3 - Solder, straight printed board mount with signal E6 Rotating male and female polarized jackscrews. contacts only 0.170 [4.32] tail length. 35 - Solder, straight printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.170 [4.32] tail length. *2 STEP 6 - CABLE ADAPTER (HOOD) 36 - Solder, straight printed board mount with signal and AND PUSH-ON FASTENER 0.094 [2.39] Ø power contacts, 0.170 [4.32] tail length. 0 – None 37 – Solder, straight printed board mount with signal and AN - Cable adapter, lightweight aluminum, electroless nickel 0.125 [3.18] Ø power contacts, 0.170 [4.32] tail length. plate, see page 91 for details. 4 – Solder, right angle (90°) printed board mount with signal - Cable adapter, top opening, brass contacts only, 0.314 [7.98] signal contact extension. N - Push-on fastener, for right angle (90°) mounting brackets 45 - Solder, right angle (90°) printed board mount with signal and 0.078 [1.98] Ø power contacts, 0.314 [7.98] signal *2 STEP 5 - MOUNTING STYLE contact extension. 47 - Solder, right angle (90°) printed board mount with signal 0 - Mounting hole, 0.120 [3.05] Ø and 0.125 [3.18] Ø power contacts, 0.314 [7.98] signal Mounting hole, 0.154 [3.91] Ø 02 contact extension. - Swaged spacer, Cul-de-Sac style, 4-40 threads, 0.350 [8.89] length. C5 65 - Solder, straight printed board mount with signal and For use with cable connectors only. shielded contacts MDS/FDS4201D footprint, 0.170 - Bracket, mounting, right angle (90°) metal, swaged to connector with C7 [4.32] signal contact tail length. Cul-de-Sac spacer and 4-40 threads with cross bar. 84 - Solder, right angle (90°) printed board mount with signal - Float mounts, universal and shielded contacts MRT/FDS4201D footprint, 0.314 - Threaded post, brass, 0.250 [6.35] length Р [7.98] signal contact extension. R2 – Bracket, mounting, right angle (90°) metal, swaged to connector with 4-40 thread fixed female jackscrews with cross bar R6 - Bracket, mounting, right angle (90°) metal, swaged to connector with 0.120 [3.05] Ø mounting hole with cross bar NOTES R7 - Bracket, mounting, right angle (90°) metal, swaged to connector with *1 45W2 variant currently available in male only. 4-40 threads with cross bar *2 For additional information of options listed in steps 5, 6, R8 - Bracket, mounting, right angle (90°) metal, swaged to connector with and 7, see Accessories Section on pages 86-94. 4-40 locknut with cross bar - Swaged spacer, 4-40 threads, 0.250 [6.35] length S2 - Swaged spacer, 4-40 threads, 0.125 [3.18] length **S**5 - Swaged locknut, 4-40 threads S6 - Swaged spacer with push-on fastener, 4-40 threads, 0.250 [6.35]

length



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SCBCD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE CONTACTS

High Performance ____ D-sub

Brass with 0.000050 inch [1.27 microns]



TECHNICAL CHARACTERISTICS

Jackscrew Systems:

MATERIALS AND FINISHES:

Connector Insert:	Glass-filled polyester per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124 blue color.	Cable Adapter (Hood):	gold over copper plate. Brass with 0.000050 inch [1.27 microns] gold over copper plate; aluminum with
Contacts:			electroless nickel plate. Other finishes available, contact Technical Sales.
Size 22:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.	MECHANICAL CHAR Size 22 Removable:	
Size 16:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 22 contacts, see page 79.
Size 8:		Size 16 Removable:	Male - 0.062 inch [1.57mm] mating
Power:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.		diameter. Female contact - PosiBand closed entry design; see page 1 for details. For removable size 16 contacts, see page 81.
Shielded:	For material and finishes, see page 77.	Size 8 Removable:	Male contact - 0.142 inch [3.61 mm] mating diameter. Female contact -
High Voltage:	For material and finishes, see page 77.		features Large Surface Area (L.S.A.)
Connector Housing (Shells):	Brass with 0.000050 inch [1.27 microns] gold over copper plate.		closed entry design utilizing BeCu mechanical retention member. Closed crimp barrel. For removable size 8 contacts, see pages 81-85.
Mounting Spacers and Brackets:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.		continued on next page

57 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE.

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TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Shielded:	For mechanical characteristics, see page 77.							
High Voltage:	For mechanical characteristics, see page 77.							
Contact Retention in Conne	ector Insert:							
Size 22: Size 16: Size 8 Power / Shielded:	9 lbs. [40N] minimum. 15 lbs. [67N] minimum. 22 lbs. [98N].							
Contact Terminations:								
Size 22:	Closed barrel crimp - wire sizes 20 AWG [0.5 mm ²] through 30 AWG [0.05 mm ²].							
	Closed barrel solder - wire size 22 AWG [0.3 mm ²] maximum; see page 79 for details.							
Size 16:	Closed barrel crimp - wire sizes 12 AWG [4.0 mm ²] through 24 AWG [0.25 mm ²].							
Size 8:								
Power:	Closed barrel crimp or solder cup - wire sizes 8 [10.0 mm ²], 10 [5.3 mm ²], 12 [4.0 mm ²], and 16 [1.5 mm ²] AWG.							
Shielded:	Refer to RF Cable in chart on page 84 for contact terminations.							
High Voltage:	Straight and right angle (90°) terminations - 0.041 inch [1.04 mm] minimum hole diameter.							
Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.							
Polarization:	Trapezoidally-shaped connector housings and polarized jackscrews.							

Locking Systems: **Mechanical Operations:**

Jackscrews. 1,000 operations per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage:

5 amperes, nominal 0.005 ohms maximum. 1000 V r.m.s.

SIZE 16 CONTACTS Contact Current Rating, Tested per UL 1977: 28 amperes See temperature rise curves on page 4 for details.

Initial Contact Resistance:

Proof Voltage:

SIZE 8 CONTACTS

0.0016 ohms maximum, per IEC 60512-2, Test 2b. 1000 V r.m.s.

POWER CONTACTS For electrical characteristics, see page 21.

SHIELDED CONTACTS For electrical characteristics, see page 77.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 77. CONNECTOR

Insulation Resistance:

Clearance and Creepage Distance:

Working Voltage:

CLIMATIC CHARACTERISTICS:

Temperature Range: Damp Heat, Steady State: 10 days.

-55°C to +125°C.

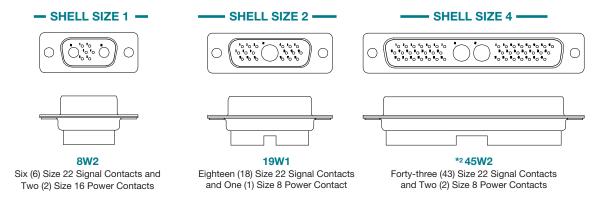
0.042 inch [1.06 mm], minimum.

5 G ohms.

300 V r.m.s.

***1 CONTACT VARIANT**

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



OTHER VARIANTS WILL BE ADDED, CONSULT OUR WEBSITE OR CONTACT TECHNICAL SALES FOR UPDATED INFORMATION.

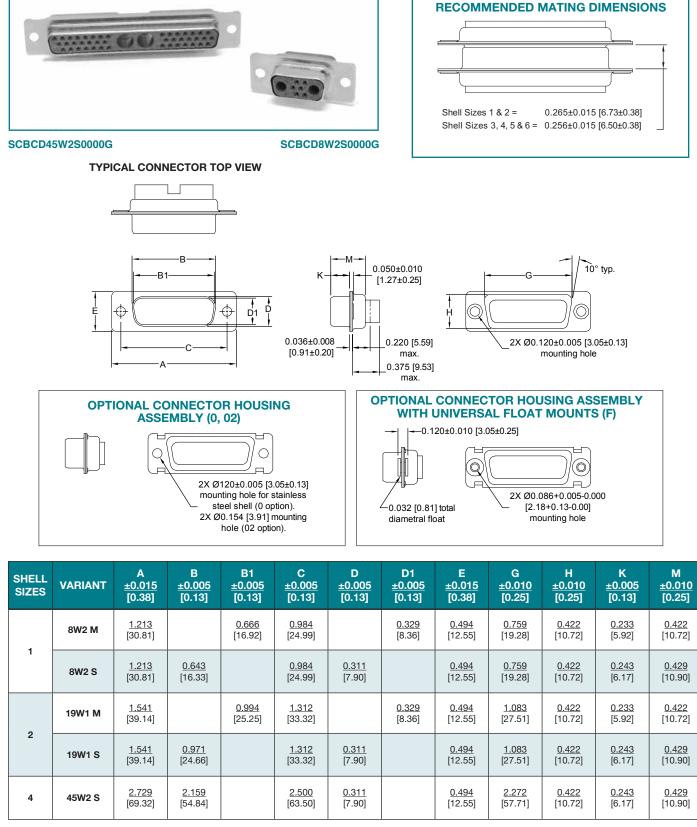
NOTES:

*1 Additional contact variants may be tooled at customer request. *2 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.



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STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY



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REMOVABLE CONTACT ORDERING ASSISTANCE CHART

ТҮРЕ	PAGE NUMBER REFERENCE IN CATALOG	CONTACT SIZE	FEMALE PART NUMBER	MALE PART NUMBER	WIRE SIZE AWG [mm ²]
	see page 78 for	22	FC8022M2 MC8022M		22 [0.3] / 24 [0.25] / 26 [0.12] / 28 [0.0 8] / 30 [0.5]
	additional information	22	FC8020M2	MC8020M	20 [0.5] max.
			FC112N4-50	MC112N-50-133.0	12 [4.0]
	see page 81 for	16	FC114N4-50	MC114N-50-133.0	14 [2.5] / 16 [1.5]
CRIMP	additional information	10	FC116N4-50	MC116N-50-133.0	16 [1.5] / 18 [1.0]
Chime			FC120N4-50	MC120N-50-133.0	20 [0.5] / 22 [0.3] / 24 [0.25]
		FC4008M		MC4008M	8 [10.0]
	see page 81 for	8	FC4010M	MC4010M	10 [5.3]
	additional information	0	FC4012M	MC4012M	12 [4.0]
			FC4016M	MC4016M	16 [1.5]
SOLDER	see page 79 for additional information	22	FS8022M2	MS8022M	22 [0.3] max.
			FS4008M	MS4008M	8 [10.0]
SOLDER CUP	see page 82 for additional information	8	FS4012M	MS4012M	12 [4.0]
			FS4016M	MS4016M	16 [1.5]
HIGH VOLTAGE Straight Solder Wire	see page 83 for	8	FS4820M	MS4820M	20 [0.5]
HIGH VOLTAGE Right Angle (90°) Solder Wire	additional information	8	FS4920M	MS4920M	20 [0.5]
			FC4101M	MC4101M	RG 178 B/U, 196 B/U
		SOLDER	FC4102M	MC4102M	RG 179 BU/, 316 B/U
		CRIMP	FC4103M	MC4103M	RG 180 B/U
			FC4104M	MC4104M	RG 58 B/U
			FS4101M	MS4101M	RG 178 B/U, 196 B/U
SHIELDED	see page 84 for	SOLDER	FS4102M	MS4102M	RG 179 B/U, 316 B/U
SHIELDED	additional information	SOLDER	FS4103M	MS4103M	RG 180 B/U
			FS4104M	MS4104M	RG 58 B/U
			FCC4101M	MCC4101M	RG 178 B/U, 196 B/U
		CRIMP	FCC4102M	MCC4102M	RG 179 BU/, 316 B/U
		CRIMP	FCC4103M	MCC4103M	RG 180 B/U
			FCC4104M	MCC4104M	RG 58 B/U

SCBCD SERIES CRIMP AND SOLDER TERMINATION CONTACTS

NOTE: For ordering crimp contacts on reels, add "R" to part number, see page 77 for details. Examples: FC4008MR or MC4008MR

For information regarding REMOVABLE CONTACTS, see contact illustration drawings and charts on pages 77-85.

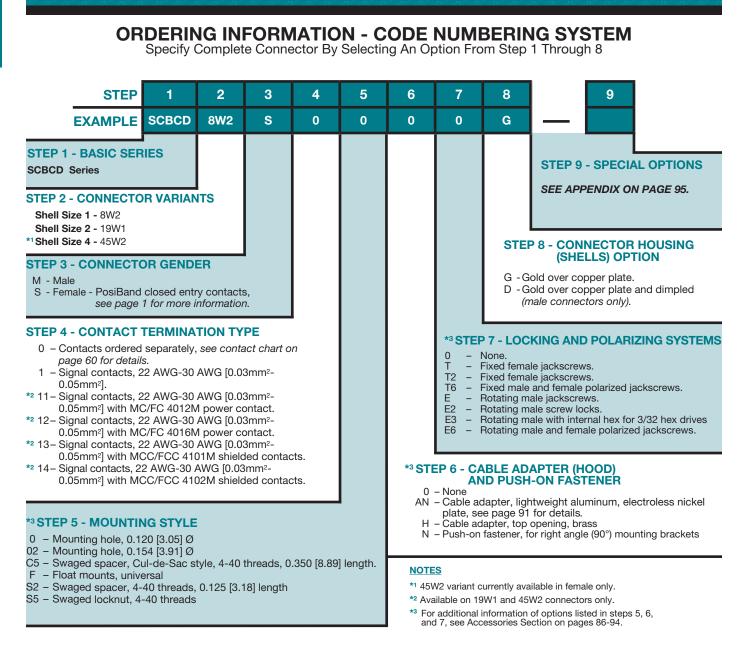
For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

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SCBCD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY REMOVABLE CONTACTS

High Performance D-sub



For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

High SAD SERIES Performance **MILITARY / SPACE FLIGHT QUALITY** D-sub STANDARD DENSITY CONNECTOR SAVER connectpositronic corr High performance for use in harsh environments, including space flight. Size 20 fixed contacts. Female closed entry contacts utilize the "PosiBand®" system. See page 1 for details. Five connector variants include Conforming To Applicable Material, 9, 15, 25, 37, and 50 contacts. **Dimensional and Performance Requirements:** Suitable for use as connector saver or • GSEC S-311-P4 & GSEC S-311-P10 gender changer. • MIL-DTL-24308 Class M A wide variety of jackscrew options allows

Conforming To Outgassing **Requirements:**

• ASTM E-595 & NASA-RP-1124

housings.

per IEC 60512-5.

1.000 V r.m.s.

5 G ohms.

300 V r.m.s.

-55°C to +125°C.

7.5 amperes, nominal.

0.039 inch [1.0 mm], minimum.

TECHNICAL CHARACTERISTICS

Polarization:

Proof Voltage:

Clearance and

Working Voltage:

Temperature Range:

Mechanical Operations:

Contact Current Rating:

Insulator Resistance:

Creepage Distance:

ELECTRICAL CHARACTERISTICS:

CLIMATIC CHARACTERISTICS:

Initial Contact Resistance: 0.008 ohms, maximum.

MATERIALS AND FINISHES:

for mechanical keying.

Glass-filled DAP per ASTM-D-5948, UL **Connector Insulator:** 94V-0, ASTM E-595, NASA-RP-1124. Contacts: Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95. **Connector Housing** Brass with 0.000050 inch [1.27 microns] (Shells), Spacers and Jackscrew Systems: gold over copper plate. **MECHANICAL CHARACTERISTICS:** Size 20 Fixed: Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact -PosiBand closed entry design; see page 1 for details. **Connector Saver:** Male to female, or male to male. Contact Retention: 9 lbs. [40 N].

Connector Housing (Shells):

Male connector housings may be dimpled for EMI/ESD ground paths.

DIMENSIONS ARE IN INCHES [MILLIMETERS].	62

Trapezoidally-shaped connector

1,000 operations, minimum,



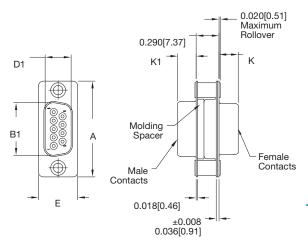
SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

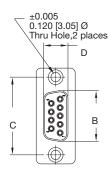
High Performance D-sub

SAD SERIES SIZE 20 CONTACT CONNECTOR SAVER

CONTACT VARIANTS FACE VIEW OF MALE OR REAR VIEW OF FEMALE 10230450 10^{2} 000^{4} 000^{5} 000^{6} 0000 $\underset{14}{\bigcirc} \underset{15}{\bigcirc} \underset{16}{\bigcirc} \underset{17}{\bigcirc} \underset{18}{\bigcirc} \underset{19}{\bigcirc} \underset{20}{\bigcirc} \underset{20}{\bigcirc} \underset{21}{\bigcirc} \underset{21}{\bigcirc} \underset{22}{\bigcirc} \underset{23}{\bigcirc} \underset{24}{\bigcirc} \underset{25}{\bigcirc} \underset{25}{\bigcirc} \underset{24}{\bigcirc} \underset{25}{\bigcirc} \underset{25}{)} \underset$ $\mathcal{P} \mathcal{P} \mathcal{P} \mathcal{P} \mathcal{P} \mathcal{Q} \mathcal{Q} \mathcal{Q} \mathcal{Q}$ SAD 9 **SAD 15 SAD 25** $\frac{1}{2}$ $\underset{20}{\overset{0}{_{21}}}, \underset{22}{\overset{0}{_{22}}}, \underset{24}{\overset{0}{_{25}}}, \underset{26}{\overset{0}{_{26}}}, \underset{27}{\overset{0}{_{26}}}, \underset{29}{\overset{0}{_{29}}}, \underset{30}{\overset{0}{_{31}}}, \underset{32}{\overset{0}{_{32}}}, \underset{33}{\overset{0}{_{34}}}, \underset{35}{\overset{0}{_{35}}}, \underset{36}{\overset{0}{_{37}}}, \underset{37}{\overset{0}{_{35}}}, \underset{37$ **SAD 37 SAD 50**

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 CONTACTS





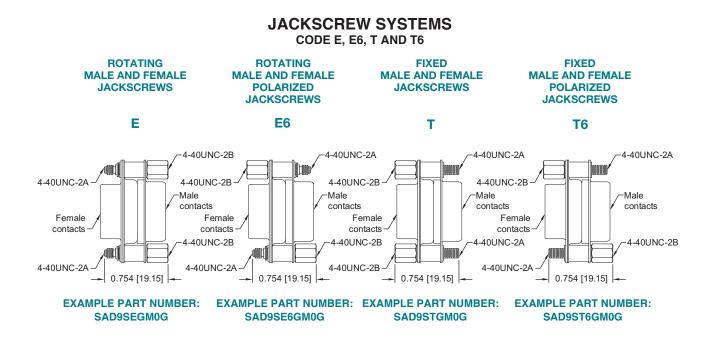
TYPICAL PART NUMBER: SAD9S0GM0G

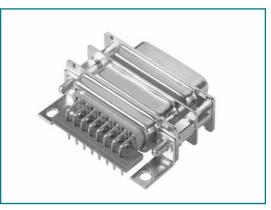
CONNECTOR VARIANT SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 <u>±0.005</u> [0.13]
9 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
9 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
15 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
25 M	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
25 S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
37 M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
37 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
50 M	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
50 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	

63 DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. High Performance D-sub

SAD SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY CONNECTOR SAVER

Positronic





SAD15S0GM0G connector saver mated to SND15S5R70T2G connector.



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SAD	9	S	S	G	М	S	D			
STEP 1 - BASIC SERIES SAD series STEP 2 - CONNECTOR VARIANT 9, 15, 25, 37, 50 STEP 3 - 1 ST CONNECTOR GENDER M - Male S - Female - PosiBand closed entry contacts, see page 1 for more information. *1 STEP 4 - 1 ST CONNECTOR MATING STYLE 0 - Swaged spacer 0.120 [3.05µ] mounting hole S - Swaged spacer 4.40 UNC-2B threads *2 E - Rotating male and female jackscrews (Select 0 in Step 7) *2 E6 - Rotating male and female polarized jackscrew (Select 0 in Step 7) *2 T - Fixed male and female jackscrews							*1 STEP 0 - S - *2 E - *2 E6 -	STEP G - G D - G D - G (n Swaged s Swaged s Swaged s Swaged s Swaged s Swaged s Swaged s Swaged s Swaged s Swaged s Southing (Select 0	SEE APP P 8 - 2ND C (SHE old over cop old over cop nale connect CONNECT spacer 0.12 spacer 4-40 male and fe <i>in Step 4</i>) male and fe in Step 4)	CONNECT Deper plate oper plate tors only). COR MAT 0 [3.05µ] n UNC-2B male jacks male polar	and dimpled FING STYLE nounting hole threads screws rized jackscrew
(Select 0 in Step *2T6 - Fixed male and (Select 0 in Step					(Select 0 Fixed ma	le and fema in Step 4) le and fema in Step 4)		ews ed jackscrew			
STEP 5 - 1 st CONNE (SHELLS) OI		USING				STEP M - M		CONNEC	TOR GEN	DER	

G -Gold over copper plate. D -Gold over copper plate and dimpled (male connectors only).

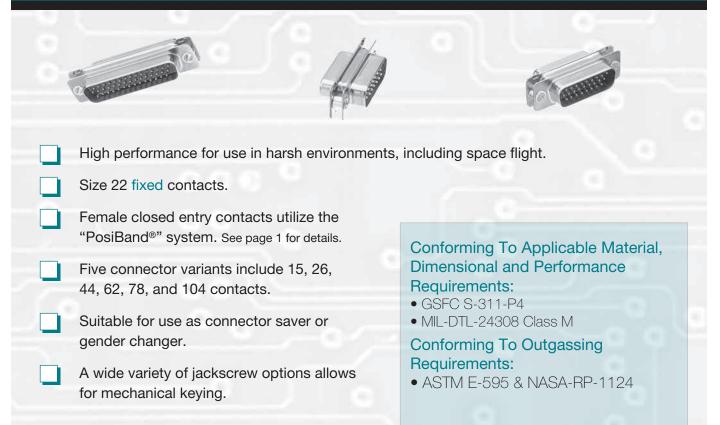
NOTES

- *1 Connector mating style for both connectors must be the same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- *2 For hardware information, see page 64.

High Performance D-sub

SADD SERIES MILITARY / SPACE FLIGHT QUALITY HIGH DENSITY CONNECTOR SAVER





TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insulator:	Polyester glass-filled per ASTM-D-5927, UL 94V-0, ASTM E-595, NASA-RP-1124.
Contacts:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are avail- able; see page 95.
Connector Housing	
(Shells), Spacers and Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.
MECHANICAL CHAR	
WECHANICAL CHAR	ACTERISTICS:
Size 20 Fixed:	Male contact - 0.030 inch [0.76 mm]

Size zu Fixeu:	mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.
Connector Saver:	Male to female (or male to male, Size 78 only).
Contact Retention:	9 lbs. [40 N].

Connector Housing

(Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
Polarization:	Trapezoidally-shaped connector housings.
Mechanical Operations:	1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: Initial Contact Resistance:	5 amperes, nominal. 0.008 ohms, maximum.
Proof Voltage:	1,000 V r.m.s.
Insulator Resistance:	5 G ohms.
Clearance and Creepage Distance:	0.039 inch [1.0 mm], minimum.
Working Voltage:	300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-55°C to +125°C.

Visit our website for the latest catalog updates and supplements at http://www.connectpositronic.com/catalogs



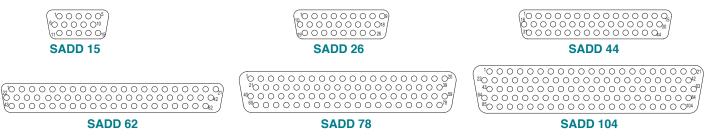
High Performance **D**-sub

D

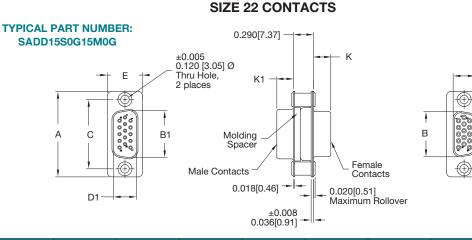
SADD SERIES SIZE 22 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR USE MIRROR IMAGE FOR FEMALE



STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS



CONNECTOR VARIANT SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	K1 <u>±0.005</u> [0.13]
15 M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
15 S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
26 M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.233</u> [5.92]
26 S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
44 M	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
44 S	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
62 M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]		<u>0.230</u> [5.84]
62 S	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	
78 M	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]		
78 S	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	
104 M	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]		<u>0.230</u> [5.84]
104 S	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	

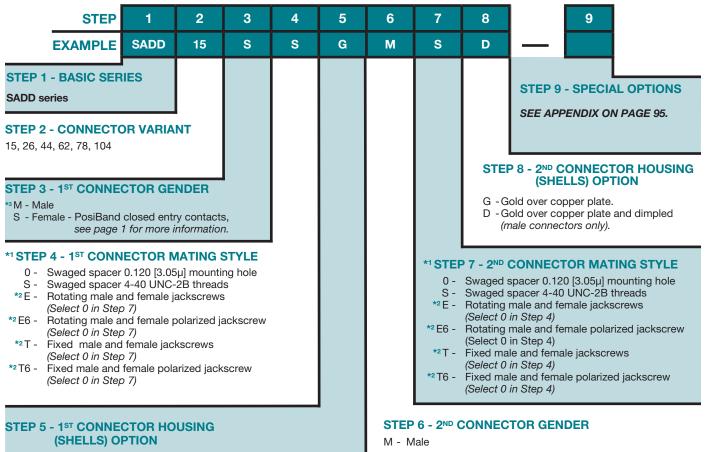
1430

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 67 ALL DIMENSIONS ARE SUBJECT TO CHANGE.



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



- G Gold over copper plate.
- D Gold over copper plate and dimpled (male connectors only).

NOTES

- *1 Connector mating style for both connectors must be the same if 0 or S is used. If E or E6 is used in either Step 4 or 8 the other step must be 0.
- *2 For hardware information, see page 64.
- *3 Male option available only on connector variant 78.



SACBMP SERIES MILITARY / SPACE FLIGHT QUALITY STANDARD DENSITY COMBO-D CONNECTOR SAVER

High Performance D-sub



Current ratings: signal level to 7.5 amperes. See temperature rise curves on page 2 for details.

A wide variety of jackscrew options allows for mechanical keying.

Conforming To Outgassing Requirements:

MECHANICAL CHARACTERISTICS:

• ASTM E-595 & NASA-RP-1124

60512-5.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Connector Insulator: Contacts:	Glass-filled polyester per ASTM-D-5927, UL 94-V0, ASTM E-595, NASA-RP-1124, blue color.	Size 20 Fixed:	Male contact - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details.
Size 20:	Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.	Size 8 Fixed:	Male - 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical
Size 8:	Precision machined high conductivity copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other	Connector Saver:	retention member. Closed crimp barrel. Male to female, male to male see page 72 for available variants.
	finishes are available; see page 95.	Contact Retention:	9 lbs. [40 N].
Connector Housing (Shells), Spacers and Jackscrew Systems:	Brass with 0.000050 inch [1.27 microns] gold over copper plate.	Connector Housing (Shells):	Male connector housings may be dimpled for EMI/ESD ground paths.
		Polarization:	Trapezoidally-shaped connector housings.
		Mechanical Operations:	1,000 operations, minimum, per IEC

SACBMP SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY COMBO-D CONNECTOR SAVER



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage:

SIZE 8 CONTACTS Contact Current Rating: Initial Contact Resistance: Proof Voltage: 7.5 amperes, nominal 0.008 ohms maximum. 1000 V r.m.s.

40 amperes, nominal 0.008 ohms maximum. 1000 V r.m.s. **CONNECTOR**

Insulation Resistance: Clearance and Creepage Distance: Working Voltage: 5 G ohms.

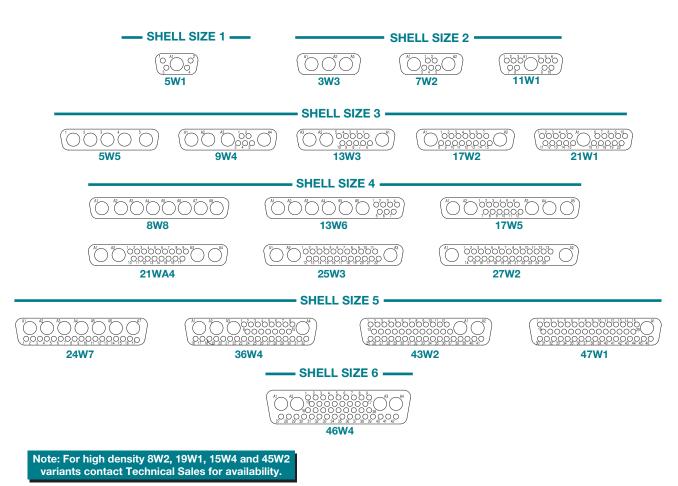
0.039 inch [1.0 mm], minimum. 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-55°C to +125°C.

SACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER



CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

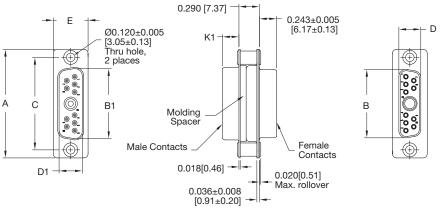
SACBMP SERIES



High Performance D-sub

STANDARD DENSITY COMBO-D CONNECTOR SAVER

STANDARD CONNECTOR HOUSING (SHELLS) ASSEMBLY DIMENSIONS SIZE 20 AND SIZE 8 CONTACTS



NOTE: Code S = Swaged spacer with 4-40 UNC-2B threads.

TYPICAL PART NUMBER: SACBMP11W1S0GM0G

SHELL SIZES	CONNECTOR VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K1 <u>±0.005</u> [0.13]
1	5W1	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]	<u>0.666</u> [16.92]	<u>0.984</u> [24.99]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
2	3W3, 7W2, 11W1	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]	<u>0.994</u> [25.25]	<u>1.312</u> [33.32]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]
3	5W5, 9W4, 13W3, 17W2, 21W1	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]	<u>1.534</u> [38.96]	<u>1.852</u> [47.04]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
4	8W8, 13W6, 17W5, 21WA4, 25W3, 27W2	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]	<u>2.182</u> [55.42]	<u>2.500</u> [63.50]	<u>0.311</u> [7.90]	<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
5	24W7, 36W4, 43W2, 47W1	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]	<u>2.079</u> [52.81]	<u>2.406</u> [61.11]	<u>0.423</u> [10.74]	<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]
6	46W4	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]	<u>2.212</u> [56.18]	<u>2.500</u> [63.50]	<u>0.485</u> [12.32]	<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]

Positronic

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SACBMP SERIES

MILITARY / SPACE FLIGHT QUALITY

STANDARD DENSITY COMBO-D CONNECTOR SAVER

Positronic.com

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8		9	
EXAMPLE	SACBMP	11W1	S	S	G	М	S	D	—		
STEP 1 - BASIC SE SACBMP series STEP 2 - CONNECT		п									AL OPTIONS N PAGE 95.
Shell Size 1 5W1 Shell Size 2 3W3, 7W2, 11W1 Shell Size 3 5W5, 9W4, 13W3, 17W2 Shell Size 4 8W8, 13W6, 17W5, 21W		7W2						G -G D -G	(SHE	pper plate	
Shell Size 5 24W7, 36W4, 43W2, 47 Shell Size 6 46W4 Note: For high density 15W4 and 45W2 varia Technical Sales for STEP 3 - 1 ST CONN	W1 (8W2, 19W1, ants contact availability.						0 - S - *3 E - *3 E6 - *3 T -	Swaged s Swaged s Rotating n (Select 0 ii Rotating n (Select 0 ii	pacer 0.120 pacer 4-40 nale and fer <i>n Step 4)</i> nale and fer <i>n Step 4)</i> e and femal) [3.05µ] m UNC-2B th male jackso male polari	crews zed jackscrew
*1 M - Male S - Female - PosiBar see pag	nd closed ent le 1 for more					OTED	*³ T6 -	Fixed male (Select 0 ii	e and femal		l jackscrew
*2 STEP 4 - 1 ST CON 0 - Swaged space S - Swaged space *3 E - Rotating male (Select 0 in Ste	r 0.120 [3.05] r 4-40 UNC-2 and female ja	u] mountin 2B threads	ig hole			M - M					
 *3 E6 - Rotating male (Select 0 in Sternard Select 0 in Sternar	and female p p 7) d female jack p 7) I female pola	screws				7W: *2 Col S is mu	e option in 5 2, 11W1,17 nnector mat s used. If E, st be 0.	W2, 21W1, 2 ing style for E6, T or T6	21WA4, 27W r both conne is used in eit	2, 24W7, 46 ctors must b her Step 4 o	ariants 5W1, 3W3, W4. he the same if 0 or or 8 the other step
STEP 5 - 1 ST CONN (SHELLS)		USING				* ³ For hardware information, see page 64.					

- G Gold over copper plate.
- D -Gold over copper plate and dimpled *(male connectors only).*



UNIQUE FEATURES

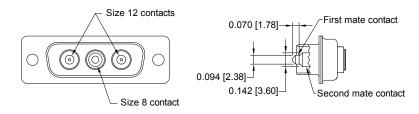
UNIQUE FEATURE SECTION

Positronic Industries is **known** around the world **for offering** our customers **flexibility** when choosing connectors.

In addition to allowing **customers** to **create** part numbers for **particular applications**, Positronic offers a **wide variety** of features and accessories within our products.

Positronic is **able** to modify existing products **to meet unique customer requirements.** We are also eager to develop **custom connectors** for specific customer applications. If you do not find what you need in this catalog, please contact us for **assistance**.

SEQUENTIAL MATING CONTACTS



Note: A third level can be accomplished with signal contacts if needed.

Three levels of sequential mating are possible:

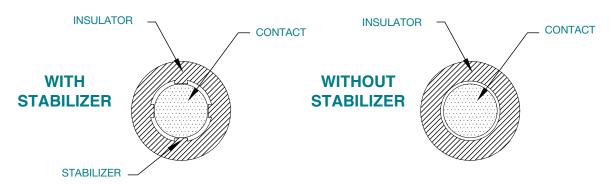
- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch. Contact Technical Sales for first mate size 8 (0.125 inch) diameter contacts.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate can be accomplished by size 20 signal contacts.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

UNIQUE FEATURES

SIZE 8 CONTACT STABILIZATION FEATURE

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS

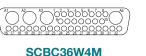


SCBM size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float. In some applications this float creates problems in alignment during mating. Many male contact SCBM variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

The stabilization feature is currently available for the following male contact variants:









SCBC43W2M

Add MOS -1570.4 to end of part number. Example: SCBM3W3M00000-1570.4

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

SELECTIVELY LOADED CONNECTOR

Select loading may be advantageous in applications requiring additional creepage and clearance distances.



SCBM3W3 loaded in 2 positions

SND25

Note:

SCBM3W3 and SND25 variants shown for reference. Selectively loading available on all series and variants.

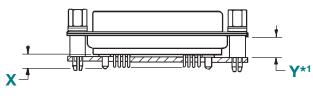
CONTACT TECHNICAL SALES FOR MORE INFORMATION!



CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply high performance D-subminiature series connectors with customer specified termination lengths. A wide variety of options are available.

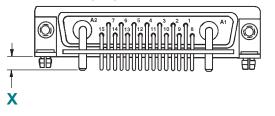
STRAIGHT SOLDER PRINTED BOARD MOUNT



Note: *1 PCB spacer height can be adjusted according to

contact termination length

RIGHT ANGLE (90°) PRINTED BOARD MOUNT



Note: Combination-D variants shown for reference only. This option is available with SND, SDD, SCBM, SCBC and SCBCD.

X and Y contact termination lengths can be custom designed to fit specific application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

LOW PROFILE INSULATOR

Positronic can supply high performance high density D-subminiature series connectors with a low profile insulator.



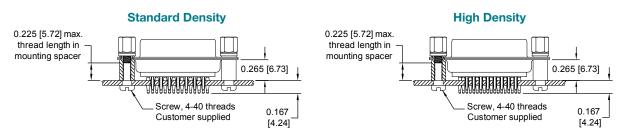
STANDARD PROFILE



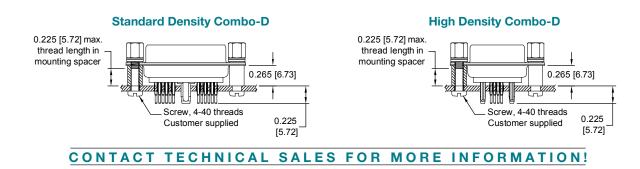
UNIQUE FEATURES

Positronic connectpositronic.com

COMPLIANT PRESS-IN CONNECTOR

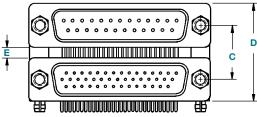


Customers may determine press-in terminations are a viable option based on their application parameters.

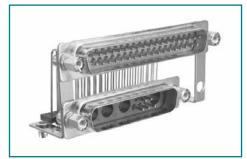


DUAL PORT CONNECTOR

Connectors can be stacked to conserve printed circuit board space.



Standard density over high density shown for reference.



THREE HEIGHT OPTIONS!

SPACING BETWEEN CONNECTORS	С	D	E
OPTION 1	<u>0.625</u>	<u>1.119</u>	<u>0.131</u>
	[15.88]	[28.42]	[3.33]
OPTION 2	<u>0.750</u>	<u>1.244</u>	<u>0.256</u>
	[19.05]	[31.60]	[6.50]
OPTION 3	<u>0.900</u>	<u>1.394</u>	<u>0.406</u>
	[22.86]	[35.41]	[10.31]

Connectors can be stacked in a variety of configurations:

- Standard / Standard Density
- High Density / High Density
- Standard / High Density
- Combination / Combination
- Combination / Standard or High Density

CONTACT TECHNICAL SALES FOR MORE INFORMATION!



REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 22 contacts. male - 0.030 inch [0.76] mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see page 14. For SDD series: For SCBCD series: For electrical characteristics, see page 58.

SIZE 20 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of connector insert and remove from rear face of connector insert. Size 20 contact, male - 0.040 inch [1.02 mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 18, 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp or solder.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see page 6. For SND series: For SCBC series: For electrical characteristics, see page 40.

SIZE 16 CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

MECHANICAL CHARACTERISTICS:

Install contact to rear face of insulator, release from front face of insulator. Size 16 contacts, male - 0.062 inch [1.57mm] mating diameter. Female contact - PosiBand closed entry design; see page 1 for details. Terminations for 12, 14, 16, 18, 20, 22 and 24 AWG. Closed barrel crimp.

ELECTRICAL CHARACTERISTICS:

For electrical characteristics, see SCBCD series on page 58.

SIZE 8 CONTACT

MATERIALS AND FINISHES: POWER:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

HIGH VOLTAGE: Insulator Material: Contacts:

PTFF teflon

PTFF teflon

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available: see page 95.

SHIELDED:

Dielectric Material: Inner Contacts:

Outer Contacts:

Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate Other finishes are available; see page 95. Precision machined copper alloy. 0.000050 inch [1.27 microns] gold over copper plate. Other finishes are available; see page 95.

MECHANICAL CHARACTERISTICS: POWER: Install contact to rear face of connector insert and remove from front face of connector

SHIELDED:

Durability:

Vibration:

Shock:

insert. Size 8 contacts. male -0.142 inch [3.61 mm] mating diameter. Female contact - features Large Surface Area (L.S.A.) closed entry design utilizing BeCu mechanical retention member. Closed barrel crimp. Install contact to rear face of insulator and remove from front face of insulator. Size 8 contacts. See page 84 table of cable sizes for contact termination dimensions.

500 cycles minimum. 20g from 10 Hz to 500 Hz.

30g-11ms.

Install contact to rear face of insulator and remove from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter. 500 cvcles minimum. 20g from 10 Hz to 500 Hz. 30g-11ms.

ELECTRICAL CHARACTERISTICS:

POWER:

For electrical characteristics, see page 21.

SHIELDED:

Initial Contact Resistance:	0.008 ohms maximum.
Nominal Impedance:	50 ohms.
Insertion Loss:	-0.46 dB at 1 GHz
	-1.5 dB at 2 GHz
VSWR:	1.15 average at 1 GHz
	1.56 average at 2 GHz
Above values measured using t	frequency domain techniques.

Proof Voltage: 1000 V r.m.s.

HIGH VOLTAGE:

-54

Flash over Voltage:	3600 V r.m.s.
Proof Voltage:	2700 V r.m.s.
Initial Contact Resistance:	0.008 ohms maximum.

OPTIONAL PLATING FINISHES

0.000100 [2.54 µ] gold over copper by adding "-54" suffix onto part number. Example: FC6026M2-54.

REELED CONTACTS:

Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9550-1. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as MC4008MR for a male contact and FC120N4R-50 for female contact.



Enlarged section of plastic contact carriers



REMOVABLE CRIMP CONTACTS

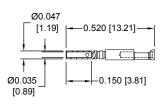


SIZE 22

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"PosiBand" Closed Entry Design

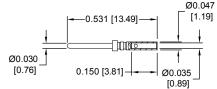


FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC8022M2	<u>22 / 24 / 26 / 28 / 30</u> [0.3/0.25/0.12/0.08/0.05]

20 [0.5] max

FC8020M2





MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC8022M	<u>22 / 24 / 26 / 28 / 30</u> [0.3/0.25/0.12/0.08/0.05]

REMOVABLE CRIMP CONTACT FOR USE WITH SDD AND SCBCD SERIES CONNECTORS CONTACTS USED WITH 20 AWG WIRE **SIZE 22** The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector. **FEMALE CONTACT** MALE CONTACT "PosiBand" Closed Entry Design Ø0.066 Note: Connectors can be kitted with Ø0.066 all applicable crimp/solder [1.68] 0.853 [21.67] 0.843 [21.41] [1.68] contacts, contact Technical Sales for connector part number. K Ø0.030 -0.179 [4.55] 0.179 [4.55] Ø0.045 Ø0.045 [0.76] [1.14] [1.14] Crimp area extends above connector molding. WIRE SIZE WIRE SIZE FEMALE MALE PART NUMBER AWG/[mm²] PART NUMBER AWG/[mm²]

For information regarding CRIMP TOOLS & CRIMPING TOOL TECHNIQUES, see page 96.

MC8020M

20 [0.5] max



REMOVABLE CLOSED BARREL SOLDER CONTACTS

FOR USE WITH SDD AND SCBCD SERIES CONNECTORS

SIZE 22

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

Ø0.047

[1.19]

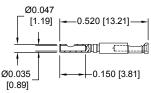
MALE CONTACT

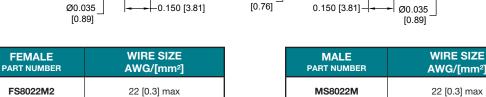
0.531 [13.49]

118

FEMALE CONTACT

"PosiBand" Closed Entry Design





Ø0.030

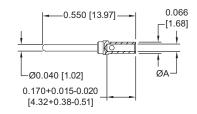
REMOVABLE CRIMP CONTACT

FOR USE WITH SND AND SCBC SERIES CONNECTORS

SIZE 20

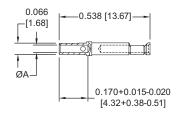
Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG/[mm ²]	ØA
MC6020M	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
MC6026M	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]

FEMALE CONTACT "PosiBand" Closed Entry Design



FEMALE PART NUMBER	WIRE SIZE AWG/[mm ²]	ØA
FC6020M2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
FC6026M2	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]



REMOVABLE CRIMP CONTACT

FOR USE WITH SND AND SCBC SERIES CONNECTORS

CONTACTS USED WITH 18 AWG WIRE

SIZE 20



The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. Not suitable for fully loaded connector.

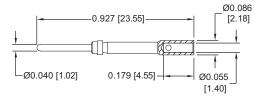




Ø0.086 [2.18] 0) -0.179 [4.55] Ø0.055 [1.40]

FEMALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
FC6018M2	18 [1.0] max

MALE CONTACT

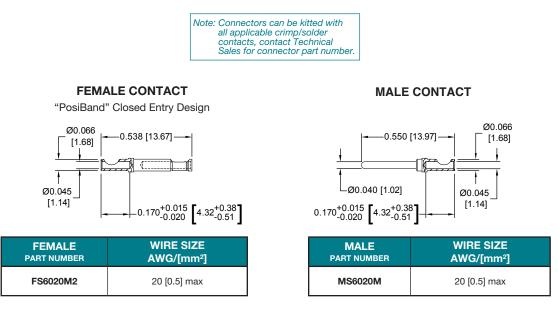


MALE	WIRE SIZE
PART NUMBER	AWG/[mm²]
MC6018M	18 [1.0] max

REMOVABLE CLOSED BARREL SOLDER CONTACTS

FOR USE WITH SND AND SCBC SERIES CONNECTORS

SIZE 20

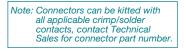




REMOVABLE CRIMP POWER CONTACT

FOR USE WITH SCBCD SERIES CONNECTORS

SIZE 16



MALE CONTACT

-0.684 [17.37]

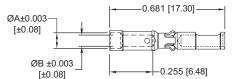
ba

0.255 [6.48]

ίo

FEMALE CONTACT

"PosiBand" Closed Entry Design



0.062 [1.57]

FEMALE PART NUMBER	WIRE SIZE [AWG] mm ²	ØA	ØB
FC112N4-50	12 / [4.0]	N/A	0.098 [2.49]
FC114N4-50	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
FC116N4-50	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
FC120N4-50	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

WIRE SIZE

[AWG] mm²

8 [10.0]

10 [5.3]

12 [4.0]

16 [1.5]

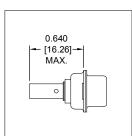
MALE PART NUMBER	WIRE SIZE mm ² [AWG]	ØA	ØB
MC112N-50-133.0	12 / [4.0]	N/A	0.098 [2.49]
MC114N-50-133.0	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
MC116N-50-133.0	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
MC120N-50-133.0	20-22-24 [0.5-0.3-0.25]	0.065 [1.65]	0.045 [1.14]

REMOVABLE CRIMP POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

SIZE 8

For contact current rating, see page 21.



FEMALE

PART NUMBER

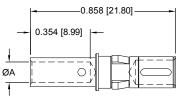
FC4008M

FC4010M

FC4012M

FC4016M

*1 FEMALE CONTACT
"CLOSED ENTRY" DESIGN, L.S.A.



Ø0.142 [3.61]

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

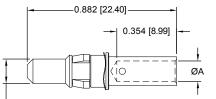
ØA ±0.003

[±0.08]

ØB +0 003

[±0.08]

MALE CONTACT



MALE PART NUMBER	WIRE SIZE [AWG] mm ²	ØA
MC4008M	8 [10.0]	<u>0.181</u> [4.60]
MC4010M	10 [5.3]	<u>0.122</u> [3.10]
MC4012M	12 [4.0]	<u>0.101</u> [2.57]
MC4016M	16 [1.5]	<u>0.067</u> [1.70]

NOTE: *1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

ØΑ

<u>0.181</u>

[4.60] 0.122

[3.10] 0.101

[2.57] 0.067

[1.70]

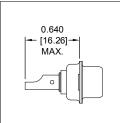


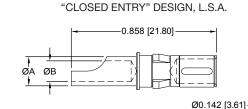
REMOVABLE SOLDER CUP POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

SIZE 8

For contact current rating, see page 21

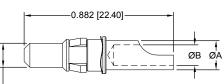




***1 FEMALE CONTACT**



MALE CONTACT



WIRE SIZE FEMALE ØΑ ØВ PART NUMBER [AWG] mm² 0.219 0.188 FS4008M 8 [10.0] [5.56] [4.78] 0.143 0.112 FS4012M 12 [4.0] [3.63] [2.84] <u>0.100</u> 0.069 FS4016M 16 [1.5] [2.54] [1.75]

MALE PART NUMBER	WIRE SIZE [AWG] mm ²	Ø A	ØВ
MS4008M	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]
MS4012M	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]
MS4016M	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]

NOTE: ¹¹ Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

CONTACT

CODE

35

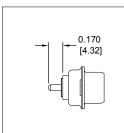
36

37

STRAIGHT SOLDER PRINTED BOARD MOUNT POWER CONTACT FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8

For contact current rating, see page 21.



ØΑ

0.078

[1.98]

0.094

[2.39]

0.125

[3.18]

FEMALE

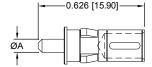
PART NUMBER

FDS4314M

FDS4312M

FDS4310M

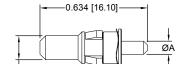
* FEMALE CONTACT
"CLOSED ENTRY" DESIGN, L.S.A.



MALE CONTACT

contacts, contact Technical Sales for connector part number.

Note: Connectors can be kitted with all applicable crimp/solder



Ø0.142 [3.61]

CONTACT MALE ØΑ PART NUMBER CODE 0.078 MDS4314M 35 [1.98] 0.094 MDS4312M 36 [2.39] 0.125 MDS4310M 37 [3.18]

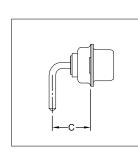
NOTE: *1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



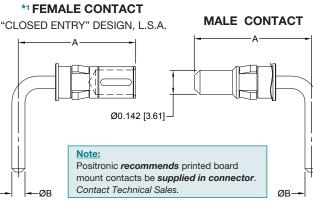
REMOVABLE CONTACTS MILITARY / SPACE FLIGHT QUALITY

RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS SIZE 8



For contact current rating, see page 21



NOTE:

*1 Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

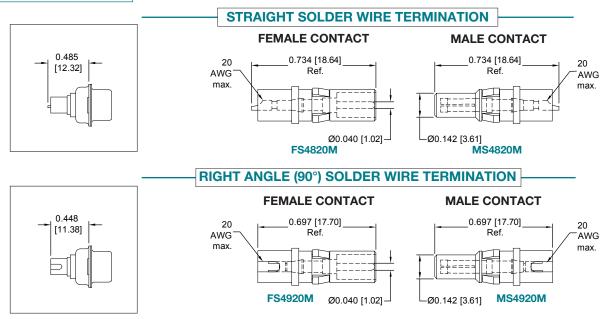
FEMALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE	MALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT CODE
FRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55	MRT4314M	0.580 [14.73]	0.078 [1.98]	0.339 [8.61]	1, 2, 3 & 4	55
FRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55	MRT4414M	0.692 [17.58]	0.078 [1.98]	0.451 [11.46]	5	55
FRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75	MRT4714M	0.661 [16.79]	0.078 [1.98]	0.420 [10.67]	1, 2, 3 & 4	75
FRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75	MRT4814M	0.773 [19.63]	0.078 [1.98]	0.520 [13.21]	5	75
FRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77	MRT4310M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	1, 2, 3 & 4	57, 77
FRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77	MRT4410M	1.051 [26.70]	0.125 [3.18]	0.810 [20.57]	5	57, 77

REMOVABLE HIGH VOLTAGE POWER CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

Note: Connectors can be kitted with all applicable crimp/solder contacts, contact Technical Sales for connector part number.

SIZE 8

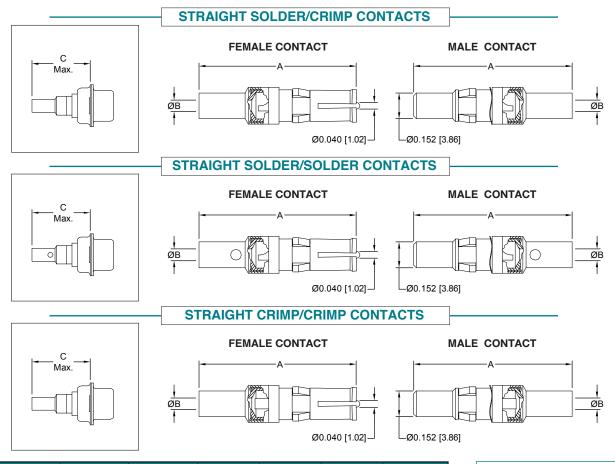




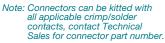
REMOVABLE SHIELDED CONTACT

FOR USE WITH SCBM, SCBC, SCBDD AND SCBCD SERIES CONNECTORS

SIZE 8



TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER	А	ØВ	C MAX.	RG CABLE NUMBER
	FC4101M	MC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102M	MC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FC4103M	MC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FC4104M	MC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FS4101M	MS4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102M	MS4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FS4103M	MS4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FS4104M	MS4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
	FCC4101M	MCC4101M	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102M	MCC4102M	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
	FCC4103M	MCC4103M	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
	FCC4104M	MCC4104M	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U





SHIELDED CONTACTS

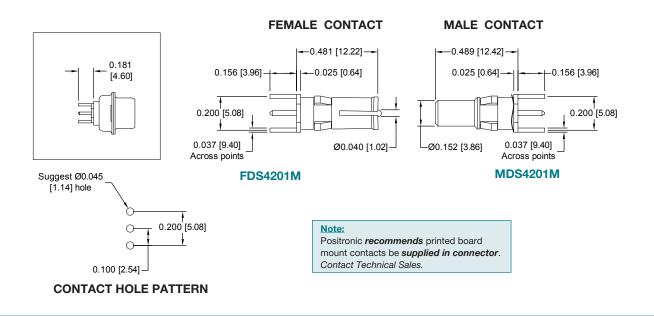
Two-step crimping action for signal and shielding conductors.



STRAIGHT SOLDER PRINTED BOARD MOUNTED SHIELDED CONTACT

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

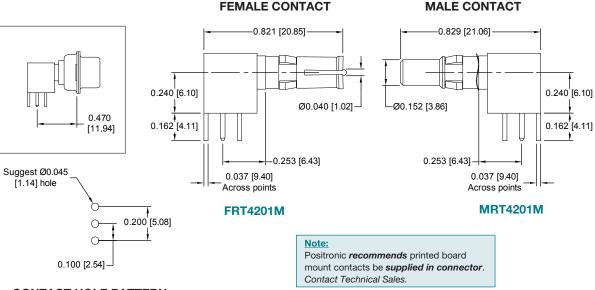
SIZE 8



RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACTS

FOR USE WITH SCBM AND SCBDD SERIES CONNECTORS

SIZE 8



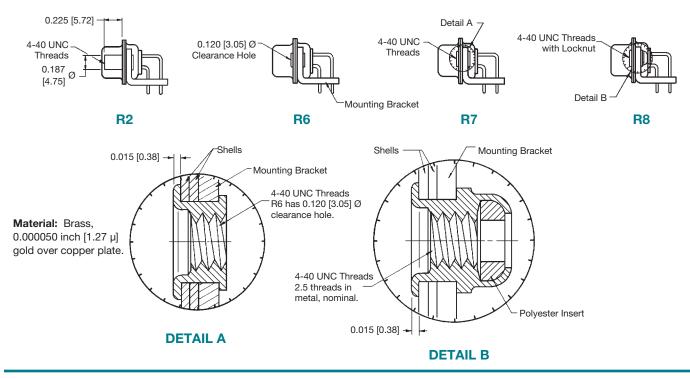
CONTACT HOLE PATTERN

Positronic

RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS WITH CROSS BAR

CODE R2, R6, R7 AND R8

CONTACT ALIGNMENT BAR IS SUPPLIED WITH R2, R6, R7, AND R8. EXCEPTION: SCBM2WK2, SCBM3W3, SCBM3WK3, SCBM5W5 AND SCBM8W8 VARIANTS. SEE PAGE 38 FOR MORE INFORMATION.



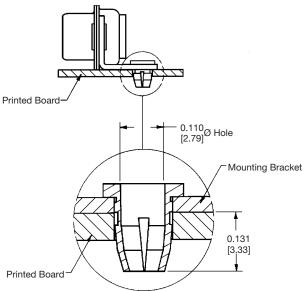
PUSH-ON FASTENER FOR RIVETED ON RIGHT ANGLE (90°) MOUNTING BRACKETS CODE N



SCBM17W2S5R7N0G (shown left) SDD26S4R7N0G (shown right)

TYPICAL PERFORMANCE EVALUATION DATA

SAMPLE #	PRINTED BOARD HOLE Ø	INSERTION FORCE [LBS.]	RETENTION FORCE [LBS.]	
1	0.120 [3.05]	7-1/4	5-3/4	
2	0.123 [3.12]	5-3/4	5-1/2	
3	0.125 [3.18]	2-3/4	2-1/2	
4	0.128 [3.25]	1-3/4	2-1/4	
5	0.126 [3.20] PLATED	1-3/4	2-1/4	



Printed board mounting hole to be 0.123 [3.12] Ø ± 0.003 for use with push-on fastener.

Material: Beryllium copper, 0.000050 inch [1.27 µ] gold over copper plate.

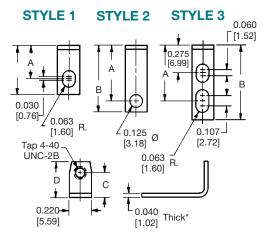
ACCESSORIES



High Performance D-sub

RIGHT ANGLE (90°) METAL MOUNTING BRACKET CODE B3

PART NO.	STYLE	Α	В	С	D	SIZE	SND	SDD	SCBM	SCBDD
4535-2-0	1	<u>0.324</u> [8.23]	<u>0.484</u> [12.29]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	9-37	5		5, 55, 57	
4535-3-0	1	<u>0.380</u> [9.65]	<u>0.594</u> [15.09]	<u>0.303</u> [7.70]	<u>0.417</u> [10.59]	50	5		5, 55, 57	
4535-5-0	3	<u>0.554</u> [14.07]	<u>0.739</u> [18.77]	<u>0.244</u> [6.20]	<u>0.358</u> [9.09]	15-62		4		
4535-6-0	3	<u>0.604</u> [15.34]	<u>0.800</u> [20.32]	<u>0.303</u> [7.70]	<u>0.417</u> [10.59]	78		4		
4535-8-0	2	<u>0.405</u> [10.29]	<u>0.522</u> [13.26]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	9-37	42		7, 75, 77	
4535-9-0	2	<u>0.455</u> [11.56]	<u>0.572</u> [14.53]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-0	2	<u>0.399</u> [10.13]	<u>0.516</u> [13.11]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78				4
4535-62-0	2	<u>0.614</u> [15.60]	<u>0.731</u> [18.57]	<u>0.334</u> [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold o	nly as p	part of a	i conne	ctor ass	embly.		



*0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.

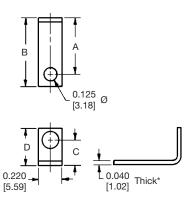
Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

Note: Contact alignment bar is supplied with B3 option.

RIGHT ANGLE (90°) METAL MOUNTING BRACKET SUPPLIED WITH R, R2, R3, R4, R5, R6, R7 AND R8 RIVETED-ON BRACKET ASSEMBLIES CODE R, R2, R3, R4, R5, R6, R7 AND R8

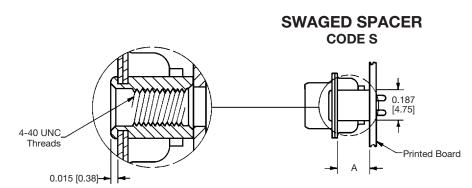
4535-2-1		В	С	D					
4535-2-1 0.3	30				SIZE	SND	SDD	SCBM	SCBDD
[8.0		<u>0.456</u> [11.58]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	9 - 37	5		5, 55, 57	
4535-3-1 [10.		<u>0.512</u> [13.00]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	5		5, 55, 57	
4535-8-1 0.4 [10.	_	<u>0.537</u> [13.64]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	9 - 37	42		7, 75, 77	
4535-9-1 0.4 [11.		<u>0.587</u> [14.91]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	50	42		7, 75, 77	
4535-32-1 0.4 [10.		<u>0.531</u> [13.49]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15-62				4
4535-33-1 0.4 [10.		<u>0.531</u> [13.49]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78				4
4535-34-1 0.5		<u>0.645</u> [16.38]	<u>0.246</u> [6.25]	<u>0.358</u> [9.09]	15 - 62		4		
4535-35-1 0.5 [14]	_	<u>0.690</u> [17.53]	<u>0.303</u> [7.70]	<u>0.414</u> [10.52]	78		4		
4535-62-1 0.6 [15.		<u>0.731</u> [18.57]	<u>0.334</u> [8.48]	<u>0.445</u> [11.30]	104		4		
		NOTE:	Sold on	ly as par	t of a coi	nnector a	ssembly.		

Note: Contact alignment bar is supplied with R2, R6, R7 and R8 options only.



 *0.062 [1.57] thick for Size 104 SDD series and SCBM46W4 variant.
 Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.

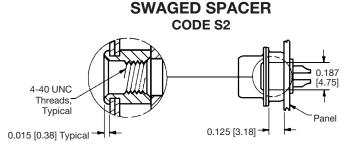
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CONNECTOR SERIES	*1 CODE NUMBER	А		
SND	0, 1, 12	0.375 [9.53]		
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]		
SDD	0, 1, 3, 32, 4	0.375 [9.53]		
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]		
SCBC	0, 1, 12, 13, 14	0.375 [9.53]		
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]		
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]		

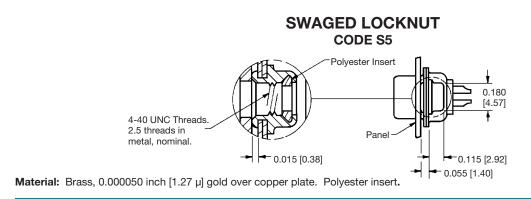
NOTE:

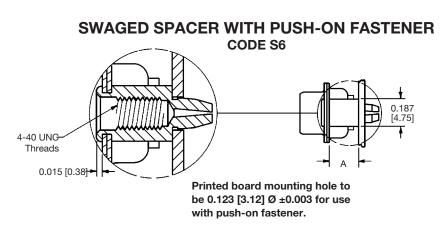
*1 Contact termination code as specified in Step 4 of ordering information.



Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.





Material: Phosphor bronze, 0.000050 inch [1.27 µ] gold over copper plate.

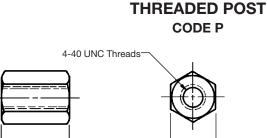
	*1 CODE NUMBER	А
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

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Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

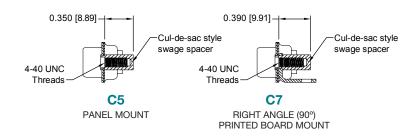
CONNECTOR SERIES	*1 CODE NUMBER	А
SND	0, 1, 12	0.375 [9.53]
SND	2, 3, 32, 36, 42, 5	0.225 [5.72]
SDD	0, 1, 3, 32, 4	0.375 [9.53]
SCBM	0, 2, 3, 35, 36, 37, 5, 55, 57, 65, 7, 75, 77, 85	0.250 [6.35]
SCBC	0, 1, 12, 13, 14	0.375 [9.53]
SCBDD	21, 3, 35, 36, 37, 4, 45, 47, 65, 84	0.250 [6.35]
SCBCD	0, 1, 12, 13, 14	0.375 [9.53]

NOTE:

*1 Contact termination code as specified in Step 4 of ordering information.

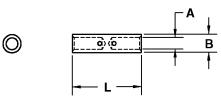
CUL-DE-SAC STYLE MOUNTING ACCESSORIES CODE C5 AND C7

0.187 [4.75]



Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

IN-LINE CRIMP SPLICE



Consult Technical Sales for crimp tool part number.

NOTE:	PART NUMBER	WIRE SIZE AWG / [mm²]	L	А	В
*1 To order crimp splice with	PSK43636-*1	<u>20-26</u>	<u>0.500</u>	<u>0.045</u>	<u>0.076</u>
insulating sleeve, add		[0.5/0.12]	[12.70]	[1.14]	[1.93]
"-W" suffix to part num-	PSK43637-*1	<u>16-20</u>	<u>0.575</u>	<u>0.066</u>	<u>0.101</u>
ber. To order without		[1.5/0.5]	[14.61]	[1.68]	[2.57]
sleeve, add "-N" suffix.	PSK43638-*1	<u>12-18</u> [4.0-1.0]	<u>0.577</u> [14.66]	<u>0.097</u> [2.46]	<u>0.150</u> [3.81]

Materials:

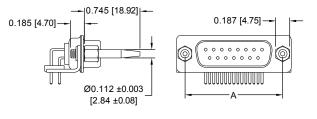
Splice:	Copper alloy, 0.000050
	[1.27 µ] gold over copper.

Sleeve: Shrink-fit polyvinylidene fluoride.

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BLIND MATING SYSTEM



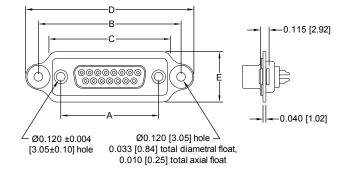


TYPICAL PART NUMBER: SND15M5R700G-759.42

CONNECTOR VARIANT (SHELL SIZE)	А	В	С	D	E
9/15	<u>0.984</u>	<u>1.586</u>	<u>1.333</u>	<u>1.930</u>	<u>0.677</u>
(SHELL SIZE 1)	[24.99]	[40.28]	[33.86]	[49.02]	[17.20]
15/26	<u>1.312</u>	<u>1.914</u>	<u>1.661</u>	<u>2.258</u>	<u>0.677</u>
(SHELL SIZE 2)	[33.32]	[48.62]	[42.19]	[57.35]	[17.20]
25/44	<u>1.852</u>	<u>2.461</u>	<u>2.208</u>	<u>2.805</u>	<u>0.677</u>
(SHELL SIZE 3)	[47.04]	[62.51]	[56.08]	[71.25]	[17.20]
37/62	<u>2.500</u>	<u>3.102</u>	<u>2.849</u>	<u>3.446</u>	<u>0.677</u>
(SHELL SIZE 4)	[63.50]	[78.79]	[72.36]	[87.53]	[17.20]
50/78	<u>2.406</u>	<u>3.008</u>	<u>2.755</u>	<u>3.352</u>	<u>0.789</u>
(SHELL SIZE 5)	[61.11]	[76.40]	[69.98]	[85.14]	[20.04]

Material: Brass, 0.000050 inch [1.27 µ] gold over copper plate.

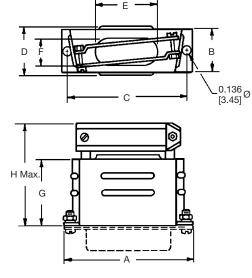
PANEL MOUNTING TO OBTAIN PANEL MOUNTING, ADD THE SUFFIX "-759.43" TO THE END OF THE PART NUMBER.



TYPICAL PART NUMBER: SND15S2000G-759.43

Material: Aluminum, yellow anodize standard.

METAL CABLE ADAPTER (HOOD) CODE H



TYPICAL PART NUMBER: SND15M00H0G

CONNECTOR VARIANT (SHELL SIZE)	PART NO.	A	в	с	D MAX.	E	F	G	H MAX.
15/26	SND15000H0G	<u>1.531</u>	<u>0.492</u>	<u>1.312</u>	<u>0.578</u>	<u>0.713</u>	<u>0.312</u>	<u>0.750</u>	<u>1.219</u>
(SHELL SIZE 2)		[38.88]	[12.50]	[33.32]	[14.68]	[18.11]	[7.92]	[19.05]	[30.96]
25/44	SND25000H0G	<u>2.078</u>	<u>0.492</u>	<u>1.852</u>	<u>0.578</u>	<u>1.000</u>	<u>0.312</u>	<u>1.000</u>	<u>1.532</u>
(SHELL SIZE 3)		[52.78]	[12.50]	[47.04]	[14.68]	[25.40]	[7.92]	[25.40]	[38.91]
37/62	SND37000H0G	<u>2.718</u>	<u>0.492</u>	<u>2.500</u>	<u>0.578</u>	<u>1.375</u>	<u>0.312</u>	<u>1.000</u>	<u>1.532</u>
(SHELL SIZE 4)		[69.03]	[12.50]	[63.50]	[14.68]	[34.93]	[7.92]	[25.40]	[38.91]
50/78	SND50000H0G	<u>2.625</u>	<u>0.601</u>	<u>2.406</u>	<u>0.687</u>	<u>1.406</u>	<u>0.406</u>	<u>1.125</u>	<u>1.657</u>
(SHELL SIZE 5)		[66.68]	[15.27]	[61.11]	[17.45]	[35.71]	[10.31]	[28.58]	[42.09]

Material: Brass, 0.000050 inch [1.27 μ] gold over copper plate.



ACCESSORIES MILITARY / SPACE FLIGHT QUALITY

High Performance **D**-sub

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD)

CODE AN

TECHNICAL CHARACTERISTICS

MATERIAL AND FINISHES:

Hood & Cable Clamps:	Aluminum with electroless nickel plate. Zinc content is 1% maximum.
Jackscrews &	Brass, 0.000050 inch [1.27 μ]

J Screws: gold over copper plate.

Other plating and finishes are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

- Ground Screws: Can accept up to 0.250 inch [6.35mm] diameter ring terminal. Locking System: Jackscrews, see below and
- page 92 for more information.

CLIMATIC CHARACTERISTICS:

Temperature Range:

-55°C to +125°C

ELECTRICAL CHARACTERISTICS: Range of Operation,

D*1000ANE ounces [grams]

1.08 [30.54]

1.32 [37.44]

1.62 [45.92]

2.19 [62.06]

2.26 [63.94]

2.41 [68.44]

ssembly inclu

Calculated Method:

WEIGHT CHART:

HOOD SIZE

9

15

25

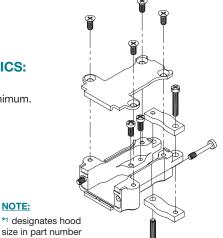
37

50

104

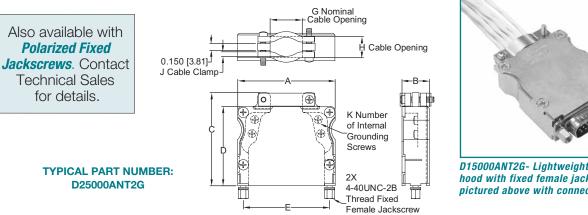
2 GHz minimum.

NOTE:



Contact Technical Sales for weights on T2, E6, and E7 hardware options.

LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH FIXED FEMALE JACKSCREWS **CODE ANT2**



11				
	1	ho.		
1	3			
8	~			
	10	1		
		16	CHERRIC	
		18 18		
715000/	NT2G- Li	iahtwoia	ht alumi	num

D15000ANT2G- Lightweight aluminum hood with fixed female jackscrews, pictured above with connector installed.

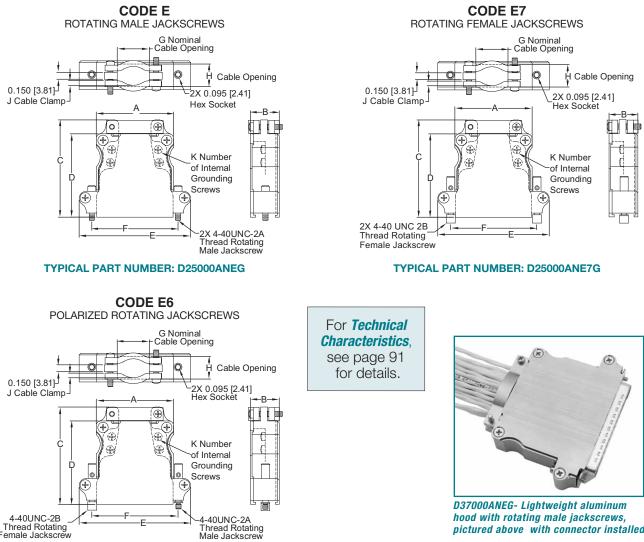
SHELL SIZE	CONN	IECTOR / CONTACT VARIANT COMPATIBILITY	PART NUMBER	Α	В	С	D	Е	G	H Min.*2	l Max.	J	к
1	Std-D: 9 High-D: 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000ANT2G	<u>1.219</u> [30.96]	<u>0.586</u> [14.88]	<u>2.000</u> [50.08]	<u>1.700</u> [43.18]	<u>0.984</u> [24.99]	<u>0.362</u> [9.19]	<u>0.240</u> [6.10]	<u>0.453</u> [11.51]	<u>0.050</u> [1.27]	4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000ANT2G	<u>1.547</u> [39.29]	<u>0.586</u> [14.88]	<u>2.000</u> [50.08]	<u>1.700</u> [43.18]	<u>1.312</u> [33.32]	<u>0.690</u> [17.53]	<u>0.350</u> [8.89]	<u>0.453</u> [11.51]	<u>0.100</u> [2.54]	4
3	Std-D: 25 High-D: 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000ANT2G	<u>2.094</u> [53.19]	<u>0.586</u> [14.88]	2.000 [50.08]	<u>1.700</u> [43.18]	<u>1.852</u> [47.04]	<u>0.690</u> [17.53]	<u>0.350</u> [8.89]	<u>0.453</u> [11.51]	<u>0.100</u> [2.54]	4
4	Std-D: 37 High-D: 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000ANT2G	<u>2.736</u> [69.49]	<u>0.586</u> [14.88]	<u>2.250</u> [57.15]			<u>1.242</u> [31.55]			<u>0.130</u> [3.30]	6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000ANT2G	2 <u>.642</u> [67.11]	<u>0.689</u> [17.73]	2 <u>.250</u> [57.15]	<u>1.950</u> [49.53]	2 <u>.406</u> [61.11]	<u>1.242</u> [31.55]	<u>0.410</u> [10.41]	<u>0.564</u> [14.33]	<u>0.130</u> [3.30]	6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000ANT2G	<u>2.736</u> [69.49]	<u>0.760</u> [19.30]	<u>2.250</u> [57.15]	<u>1.950</u> [49.53]	<u>2.500</u> [63.50]	<u>1.242</u> [31.55]		<u>0.627</u> [15.93]	<u>0.130</u> [3.30]	6

DIMENSIONS ARE IN INCHES [MILLIMETERS]. 91 ALL DIMENSIONS ARE SUBJECT TO CHANGE. NOTE: *1 Smaller cable openings may be achieved by inverting one or both cable clamps.

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LIGHTWEIGHT ALUMINUM CABLE ADAPTER (HOOD) WITH ROTATING JACKSCREWS

CODE ANE, ANE6, AND ANE7



4-40UNC-2B _ Thread Rotating Female Jackscrew

High

D-sub

Performance

TYPICAL PART NUMBER: D25000ANE6G

pictured above with connector installed.

SHELL SIZE	CONN	IECTOR / CONTACT VARIANT COMPATIBILITY	PART NUMBER	Α	В	С	D	E	F	G	H Min.*2	l Max.	J	к
1	Std-D: 9 High-D: 15	Combo-D: 5W1, 2WK2 Combo-D High-D: 8W2	D9000AN*1G							<u>0.362</u> [9.19]				4
2	Std-D: 15 High-D: 26	Combo-D: 3W3, 3WK3, 7W2, 11W1 Combo-D High-D: 19W1	D15000AN*1G							<u>0.690</u> [17.53]				4
3	Std-D: 25 High-D: 44	Combo-D: 5W5, 9W4, 13W3, 17W2, 21W1 Combo-D High-D: 15W4	D25000AN*1G							<u>0.690</u> [17.53]				4
4	Std-D: 37 High-D: 62	Combo-D: 8W8, 13W6, 17W5, 21WA4, 25W3, 27W2 Combo-D High-D: 45W2	D37000AN*1G							<u>1.242</u> [31.55]				6
5	Std-D: 50 High-D: 78	Combo-D: 24W7, 36W4, 43W2, 47W1 Combo-D High-D: n/a	D50000AN*1G							<u>1.242</u> [31.55]				6
6	Std-D: n/a High-D: 104	Combo-D: 46W4 Combo-D High-D: n/a	D104000AN*1G							<u>1.242</u> [31.55]				6

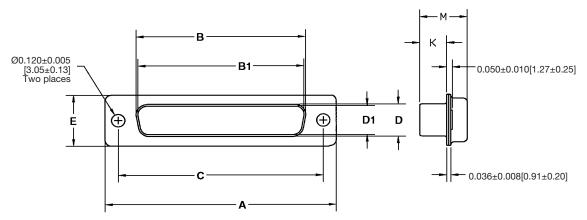
NOTES: *1 For completed part number, insert the desired code (E, E6 or E7) for required jackscrew option. *2 Smaller cable openings may be achieved by inverting one or both cable clamps.

DIMENSIONS ARE IN INCHES [MILLIMETERS]. ALL DIMENSIONS ARE SUBJECT TO CHANGE. 92 Positronic

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High Performance D-sub

EMI/RFI PROTECTIVE COVER



COVER PART NUMBER	COVER MATES TO	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
PSK633-9MG*1	Female 9 / 15	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-9FG*1	Male 9 / 15	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-15MG*1	Female 15 / 26	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
PSK633-15FG*1	Male 15 / 26	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-25MG*1	Female 25 / 44	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-25FG*1	Male 25 / 44	<u>2.088</u> [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-37MG*1	Female 37 / 62	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-37FG*1	Male 37 / 62	<u>2.729</u> [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-50MG*1	Female 50 / 78	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-50FG*1	Male 50 / 78	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
PSK633-104MG*1	Female - / 104	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
PSK633-104FG*1	Male - / 104	<u>2.729</u> [69.32]	<u>2.189</u> [55.60]		<u>2.500</u> [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

Material: Brass, 0.000050 [1.27 µ] gold over copper.

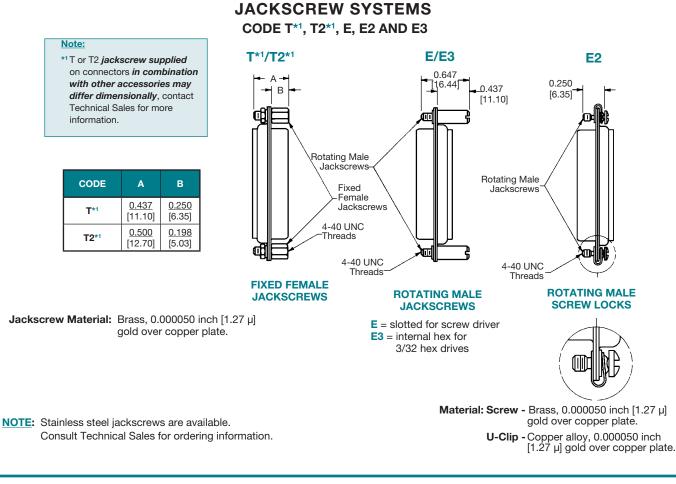
NOTE:

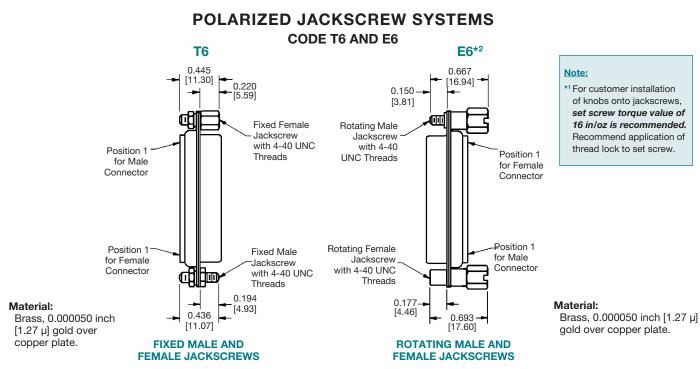
*1 To order protective cover with E2 rotating male screw locks (see page 94), insert "N" into the last digit of part number. Omit this digit if thread locks are not required.



SND25M1000G with PSK633-25FGN installed.

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MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series **Ordering Information Page**. Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: SND9M5R7SNT2G-1768.33

(Ordering information pages can be found at the end of each series)

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION								
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD, SACBMP	ALL	MALE FEMALE	ALL	-54	Allows connector with contacts installed, for size 22, size 20 and size 16 contacts only to be plated 0.0000100 [2.54 μ] gold over copper.								
SND, SDD, SCBM, SCBDD	ALL	MALE FEMALE	4, 5	-367.9	Allows connector to be supplied with contacts inverted.								
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-759.42	Allows connector to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See page 90 in accessories section for more information.								
SND, SDD, SCBM, SCBC, SCBDD, SCBCD, SAD, SADD	ALL	MALE FEMALE	ALL	-759.43	Allows connector, with any contacts to include blind mate mounting plate. See page 90 in accessories section for more information.								
SND, SDD, SCBC, SCBM, SCBDD, SCBCD	ALL	MALE FEMALE	ALL	-1144.8	Allows connector to have Group A inspection per Goddard Spec GSFC- S-311-P-4 performed. Certifications included with shipment.								
SCBM	3W3, 8W8	MALE	0	-1570.4	Integral stabilizing feature used to minimize size 8 contacts from floating in the molding. Use tool number 4311-0-1-0 to removed contact if								
SCBC	36W4,43W3	FEMALE	0	-1370.4	necessary. See page 74 in unique feature section for more information.								
SND, SDD	ALL	MALE FEMALE	ALL	-1768.33	Allows connector to be permanently marked with single lot/date code. Individual package and label per MIL-C-5530. Inspect per GSFC-S- 311-P-4. Failure analysis reports. Certifications included with shipment.								
	MANY	OTHER S		NS ARE AVAIL	ABLE CONSULT TECHNICAL SALES								

IANY OTHER SPECIAL OPTIONS ARE AVAILABLE CONSULT TECHNICAL SALI OR VISIT OUR WEB SITE AT WWW.CONNECTPOSITRONIC.COM

Connectors Designed To Customer Specifications

Positronic High Performance D-subminiature connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.



CAT Ν Т LS S E Т A P 0 0 0 С Ν Ρ Ο

High Performance D-subminiature connectors are

offered with *removable crimp contacts*. Positronic Industries recognizes the *importance of* supplying *application tooling* to support our customers' use of our products. Information on application tooling is *available* on our web site at *http://www.connectpositronic.com/tooling* There you will find *downloadable PDF* cross reference charts for removable contacts. These charts will *supply part numbers* for insertion, removal and crimping tools, along with *information regarding use* of tools and techniques.



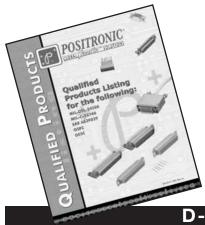
CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

	PSK43638-*	PSK43637-*	PSK43636-*	MS8022M2	MS6020M2	MS4*20M	MS401*M	MS4008M	MRT4***M	MDG4***M	MCC4104M	MCC4103M	MCC4102M	MCC4101M	MC8022M	MC8020M	MC6026M	MCGOOLOINI	MC410*M	MC401*M	MC4008M	MC120N-133.0	MC11*N50-133.0	M39029/64-369	M39029/63-368	M39029/58-360	M39029/57-354	GIOCI OLOGO	G08S1, G08S2	G08P1	FS8022M2	FS6020M2	FS4*20M	FS410*M	FS4008M	FRT4***M	FDS4**M	FCC4104M	FCC4103M	FCC4101M	FC8022M2	FC8020M2	FC6026M2	FC6020M2	FC6018M2	FC410*M	FC401*M	FC4008M	FC11*N4-50 FC120N4-50	Contact P/N	Positronic
	Splice	In-Line	5	22	20				c	Σ					22		5	30		~	,	ā	16		2	22		20		22		20					Σ					22		20			8		16	Size	Contact
To dow	9504-18-0-0	9504-18-0-0	9504-18-0-0							00011000	9504-15-0-0	9504-13-0-0	9504-13-0-0	9504-14-0-0					9504-0-0-0	9509-0-0-0	9504-19-0-0																	9504-15-0-0	9504-13-0-0	9504-13-0-0	050/ 1/ 0 0					9504-0-0-0	9509-0-0-0	9504-19-0-0		P/N	Handle & Positioner
nload a P	9504-1-0-0	9504-1-0-0	9504-1-0-0								9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0	9501-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0								9504-1-0-0	9504-1-0-0	9504-1-0-0	950/ 1 0 0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9501-0-0-0 9501-0-0-0	P/N	Grimp
DF file,	HX4	HX4	HX4								HX4	HX4	HX4	HX4	AFM8	AFM8	AFM8		HX4	M310	HX4	AF8	AF8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8								HX4	HX4	HX4	AFM8	AFM8	AFM8	AFM8	AFM8	HX4	M310	HX4	AF8	Gross	Mfg.
visit our v	M22520/5-01	M22520/5-01	M22520/5-01								M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01	1000000 /T 01		M22520/1-01	M22520/1-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01								M22520/5-01	M22520/5-01	M22520/5-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/5-01		M22520/5-05	M22520/1-01 M22520/1-01	Equiv	N
To download a PDF file, visit our web site at http://www.connectpositronic.com/too	9504-18-1-0	9504-18-1-0	9504-18-1-0							00011010	9504-15-1-0	9504-13-1-0	9504-13-1-0	9504-14-1-0	9502-4-0-0	9502-29-0-0	9502-2-0-0	9002-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-17-0-0	9502-17-0-0	9502-5-0-0	9502-5-0-0	9502-4-0-0	0-0-2-20C6	9502-5-0-0	9502-3-0-0	9502-4-0-0								9504-15-1-0	9504-13-1-0	9504-13-1-0	0507 17 1 0	9502-29-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9502-39-0-0 9502-39-0-0		Positioner
t http://	Y516	Y516	Y516								V877	Y937	Y937	Y878	K-42	K1665	K13-1	K12_1	Y322	1P-9/4	Y524	TP1110	TP1110	K13-1	K13-1	K-42	K-41	K13-1	K-41	K-42								Y877	Y937	Y937	K-41	K1665	K13-1	K13-1	K774	Y322	TP-974	Y524	TH713	Gross	Mfg.
/www.con															M22520/2-09		M22520/2-08	M00500/0_08						M22520/2-08	M22520/2-08	M22520/2-09	M22520/2-06	M22520/2-08	M22520/2-06	M22520/2-09											90-7./07C27IM		M22520/2-08	M22520/2-08						Equiv	
nectposit	N/A	N/A	N/A	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	9099-0-0-0	0-0-0-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4/11-2-0-0	4/11-2-0-0	4811-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	4811-2-U-U	N/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	N/A	N/A	N/A	0-0-0-0-0909	lool	Insertion
ronic.c				91067-1	91067-2										91067-1	91067-1	91067-2	2-10016	0 7 20 1 0			ITH 1094	ITH 1094	91067-2	91067-2	91067-1	91067-1	91067-2	91067-1	91067-1	91067-1	91067-2									1-/9016	1 10010	91067-2	91067-2	91067-2				ITH 1094 ITH 1094	Gross	Mfg.
om/tooling				M81969/1-04	M81969/1-02											M81969/1-04		M81060/1_02	N01000/1 00			M81969/18-01	M81969/18-01	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-02	M01000/1 00	M81969/1-04	M81969/1-04	-	M81969/1-02									MI81969/1-04	10100014	M81969/1-02	M81969/1-02	M81969/1-02				M81969/18-01 M81969/18-01	Equiv	N
g	N/A	N/A	N/A	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0	9081-0-0-0	4711-2-0-0	4711-2-0-0	4811-2-0-0	4/11-2-0-0	4/11-2-0-0	4811-2-0-0	4811-2-0-0	4811-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4811-2-0-0	AN/A	4711-2-0-0	4711-2-0-0	4711-2-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	9081-0-0-0	lool	Removal
		_		91067-1	91067-2	P :	₽	-P -	P+ +	₽ :	P+	P+	P+	P+	91067-1	91067-1	91067-2	2-10016	P+7		P+	RTG 2103	RTG 2103	91067-2	91067-2	91067-1	91067-1	2-79016	91067-1	91067-1	91067-1	91067-2	P+ -	P 7	ר י	P+	P+	P+	P+	P+ +	9106/-1	1 10010	91067-2	91067-2	91067-2	P+	P+	P+	RTG 2103 RTG 2103	Cross	Mfg.
				M81969/1-04	M81969/1-02										M81969/1-04	M81969/1-04	MB1969/1-02	M81060/1_02	00 P/ 020F0M			M81969/20-01	M81969/20-01	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-02	M010C0/1 00	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-02									MB1969/1-04	1000014 04	M81969/1-02	M81969/1-02	M81969/1-02				M81969/20-01 M81969/20-01	Equiv	I MI

* for complete listing of contact part numbers, see removable contact section pages 77-85.

APPLICATION TOOLS



Positronic[®] offers a variety of QPL connector products

D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/1	HDC
MIL-DTL-24308/2	RD, DD
MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

RECTANGULAR CONNECTORS

MIL PREFIX	POSITRONIC SERIES	MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT	MIL-DTL-28748/8	SGM
MIL-DTL-28748/4	GMCT	MIL-C-28748/13	SGMC
MIL-DTL-28748/5	GM	MIL-C-28748/14	SGMC
MIL-DTL-28748/6	GM	SAE AS39029/34	SGMC, GMCT
MIL-DTL-28748/7	SGM	SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit our website at:

https://www.connectpositronic.com/catalogs

Positronic Hermetic Connector Assemblies



- Leakage Rate: 5x10⁻⁹ mbar.l/s @ vacuum 1.5 x 10⁻⁵ atm
- Shock and vibration resistant
- Application Specific Design



Positronic Industries can supply hermetic connector assemblies for use in vacuum applications. All Positronic hermetic connectors are designed to act as feedthroughs through the bulkhead/chamber wall. Typically both sides of the connector have mating faces, but certain contact terminations are also available per customer requirement. Typical configurations include:

- Standard Density D-subminiature (Contact size 20)
- High Density D-subminiature (Contact size 22)
- Mixed Density D-subminiature (Contact sizes 8 and 20 in a single package)
- Circular (Variety of contact sizes and configurations)

In addition to simply providing the hermetic connector itself, Positronic can provide a fully-assembled flange/plate according to customer specification (see above).

For more information on Positronic hermetic capabilities, please call (800) 641-4054 and request to speak to someone about the Positronic hermetic product line.



Positronic[®]

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Sales Offices

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