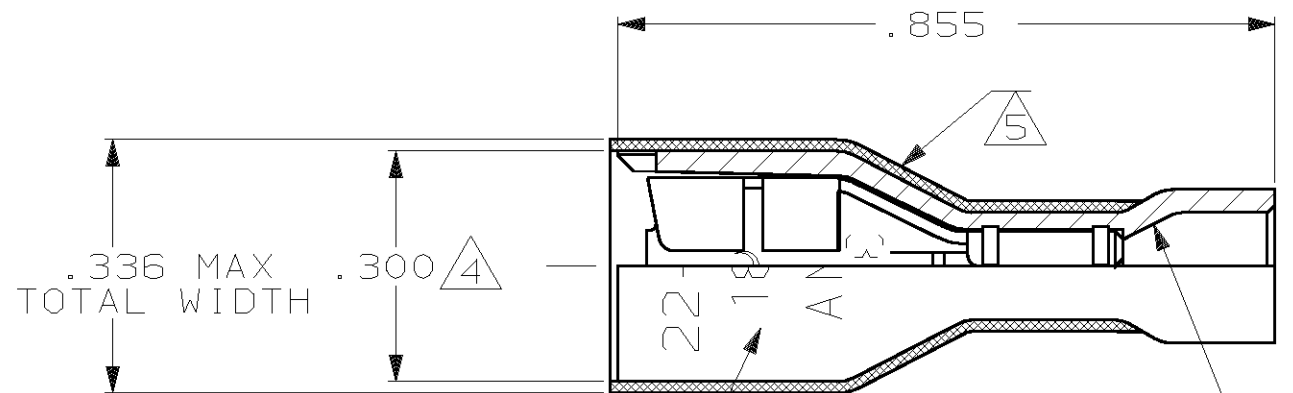
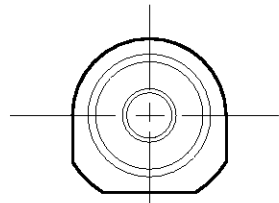
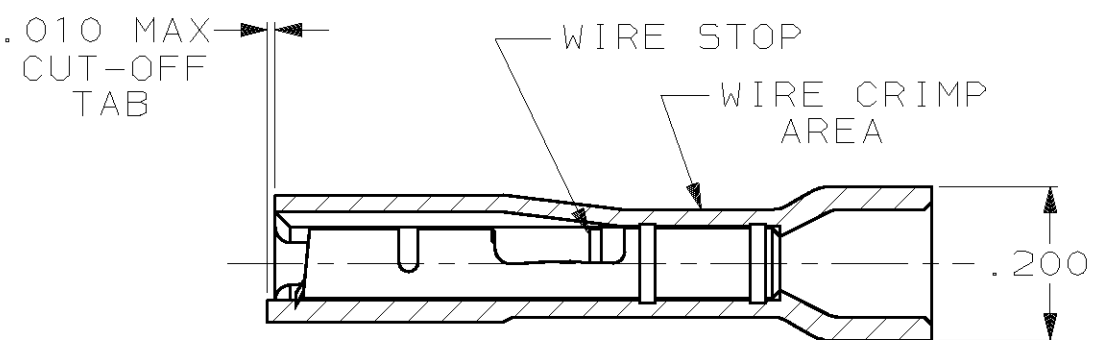
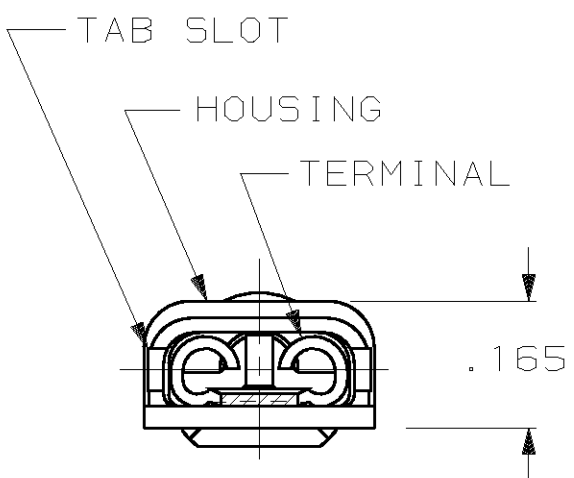


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LOC AF	DIST 50	P	F	REVISIONS			DATE	APPD
				ZONE	LTR	DESCRIPTION		
					M	REV PER 0G1A-0147-99	3JUN99	JR/JH



- 1 MATES WITH .032±.001×.187 TAB
- 2 WIRE STRIP LENGTH .281
- 3 INSULATION SIZE .135 MAX DIA
- △4 DIMENSION DOES NOT INCLUDE TRIM BURR
- △5 .015 MAX CARRIER TRIM BURR PER SIDE IS ALLOWABLE IN THE SHADED AREA



FUNNEL ENTRY

WIRE AND RECEPTACLE { 22-18
 SIZE IDENTIFICATION { 187
 AMP

WIRE STOP

WIRE CRIMP AREA

INSULATION GUIDE

.010 MAX CUT-OFF TAB

HOUSING: NYLON, COLOR-RED TRANSLUCENT
 RECEPTACLE: #3 HARD BRASS
 TIN PL .000080 MIN THK

2-520194-2

MATERIAL & FINISH		PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON: 2 PLC DEC ± - 3 PLC DEC ± .015 ANGLES ± -		AMP INCORPORATED Harrisburg, Pa. 17105	
MATERIAL SEE TABLE		NAME RECEPTACLE ASSY, ULTRA-FAST, LOOSE PIECE, .187 SERIES, 22-18 AWG	
FINISH SEE TABLE		SIZE B	DRAWING NO 520194
DR 10/13/88 P FORTNEY CHK 10/18/88 JR RUTH APPD 10/18/88 K RANDOLPH APPD 10/18/88 TL SHUTTER PRODUCT SPEC 108-2043 APPLICATION SPEC 114-2123 WEIGHT -		FSCM NO 00779	SHEET 1 OF 1
		SCALE 4:1	