



Product Change Notification

Current Date: 02-Feb-2023

TE Connectivity

Product Change Notification: PCN-23-164978

PCN Date: 01-FEB-23

Customer: TTI, Inc. (1305175)

Location: Maisach-gernlinden

Agreement: TTI001

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description: (Text limited to 120 characters)

2 x 3 pos MODU IV Housing & Cover

Description of Changes

Please be aware of an upcoming material change to the listed part numbers. Before: Current PA 66 grade After: Readily available PA 66 grade

Other attachments:

[Validation Test Report](#)

Reason for Changes:

Availability issues with long lead time for current PA 66 grade. No effect on the functionality and parts with new PA 66 grade have been validated (See attached test report).

PCN Attributes:

Product Category:	Kind of Change:
Connectors	Material
Change Feature:	Potential Customer Impact:
Material Change	
Remarks:	

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only):
	03-MAR-2023
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments
Effectivity Date:	Date of First Samples:

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
144095-2	NO		TYC144095-2				
144684-1	NO		TYC144684-1				

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
144095	144095-2	TYC144095-2	E1	
144095-VAL (Customer Restricted)	144095-2	TYC144095-2	E1	



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Location: Maisach-gernlinden

Agreement: Agreement Unknown

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144095-2	NO		TYC144095-2				
144684-1	NO		TYC144684-1				

Test Report



's-Hertogenbosch Environmental Testing Laboratory (IND)

TE Connectivity Nederland BV, Rietveldeweg 32, 5222 AR, 's-Hertogenbosch, The Netherlands

Report Title: MOD IV 2x3 POS HOUSING

Report ID: 502-153654 rev. A

Date Issued: 08-Dec-2022

TE Data Classification (TEC-02-04) class I

Requestor: J K, Karthik	
TE Project Number: PRJ-22-000902016	
Sample Name: MOD IV 2x3 POS HOUSING	
TE Part number: 144095-2 Rev E; 144684-1 Rev B; 167301-4 Rev N	
Remarks: Samples returned to requester	

Test Scope: To determine the electrical and environmental performance of the new plastic material, when partially tested to the TE Product Specification 108-25020 Rev. A	
Performed Test or Analysis: 1 Visual examination 2 Insulation resistance 3 Dielectric withstanding voltage 4 Thermal shock 5 Humidity- temperature cycle	
Requirement: TE Connectivity Product Specification 108-25020 Rev. A Test group 3	
Conclusion: All samples passed the requirements of test group 3 of the TE Connectivity Product Specification 108-25020 Rev. A	Result: OK

Lab Project ID (lab internal): E22.11.3458	Responsible Test Engineer: Verhoeven, Ad	Approver: K. Schepers
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Test Report



's-Hertogenbosch Environmental Testing Laboratory (IND)

TE Connectivity Nederland BV, Rietveldenweg 32, 5222 AR, 's-Hertogenbosch, The Netherlands

SAMPLE DESCRIPTION

Part number	Number of samples tested for test group 3
144095-2 Rev E	5
144684-1 Rev B	5
167301-4 Rev N	30

TEST PROCEDURES

EIA 364-18:	VISUAL EXAMINATION: The test samples were visually inspected under a stereomicroscope, at a 10x magnification, with suitable illumination.
EIA 364-21:	INSULATION RESISTANCE: This measurement was done with a programmable electrometer. The measuring voltage was 100 Volt during one minute.
EIA 364-20:	DIELECTRIC WITHSTANDING VOLTAGE: This measurement was done with a high voltage tester. The test duration was one minute at 750Vac.
EIA 364-32: Method II.	THERMAL SHOCK: The samples were subjected to a thermal shock test with the following parameters: One cycle consists of: Upper temperature : -65°C for 30 minutes. Lower temperature : 105°C for 30 minutes. Condition : unmated. Number of cycles : 5
EIA 364-31: Method III	THERMAL CYCLING TEST: The samples were subjected to a thermal cycling test with the following parameters: One cycle consists of: Upper temperature : 65°C Lower temperature : 25°C Relative humidity : 95% Condition : unmated. Number of cycles : 10

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TEST SEQUENCE

Group3
visual examination
insulation resistance
dielectric withstanding voltage
thermal shock
humidity-temperature cycling
insulation resistance
dielectric withstanding voltage
final visual examination

EQUIPMENT USED

<u>Equipment</u>	<u>Manufacturer</u>	<u>Type</u>	<u>Series Nb</u>	<u>Cal. Due</u>
Discussion Stereoscope 1	Wild Heerbrugg	0	0	-
Electro meter 6517A1	Keithley	6517A	1326371	Jan-23
High voltage tester	Sefelec	RMG12 AC-DC	1842640	Jan-23
Climatic chamber 70/200	C.T.S.	CS-70/200-15	167209	Jan-23
Therm.shock chamber	C.T.S.	TSS-70/130	98170	Jan-24

SUMMARY OF TESTRESULTS

Test-group 3	Number of Samples	Measurements	Requirements	Results
-Visual examination				
- Initial	5	Meets requirements of product	Meets requirements of product	OK
- Final	5	drawing and TE Spec. 114-25003	drawing and TE Spec. 114-25003	
-Insulation resistance				
- Initial	5	Min 4.90E+12 Ω	Min 5000E+09 Ω	OK
- Final	5	Min 7.94E+09 Ω	Min 40E+06 Ω	OK
- Voltage proof				
- Initial	5	No breakdown or flashover	No breakdown or flashover	OK
- Final	5	No breakdown or flashover		

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CONCLUSION:

The new plastic material has no influence on the electrical and environmental performance of the MOD IV 2x3 position connector. All tested samples passed the requirements of test group 3 of the TE Connectivity product specification 108-25020 Rev. A.