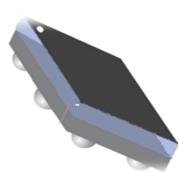
# BALFLB-WL-07D3

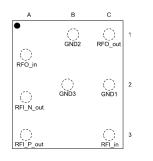


### Datasheet

# 50 $\Omega$ nominal input / conjugate match balun to BGA-4L STM32WL in high power mode, 470-510 MHz with integrated harmonic filter



Chip scale package on glass 8 bumps - 1.83 x 2.13 mm<sup>2</sup>



**Features** 

- BGA STM32WL sub-GHz wireless microcontrollers impedance matched balun and Tx harmonics filter
- Optimized for BGA STM32WL sub-GHz wireless microcontrollers in high power mode and dedicated to 4-layers PCB
- 50 Ω nominal input / conjugate matched balun to BGA STM32WL
- 50 Ω nominal impedance on antenna side Tx and Rx
- Deep Tx rejection harmonic filter
- Low insertion loss
- Small footprint
- Low profile ≤ 630 µm after reflow
- High RF performance
- RF BOM and area reduction
- ECOPACK2 compliant component

# **Applications**

- STM32WL sub-GHz wireless microcontrollers
- LPWAN-compliant radio solution, enabling the following modulations: LoRa®, (G)FSK, (G)MSK, and BPSK

### **Description**

STMicroelectronics BALFLB-WL-07D3 is an ultra-miniature balun. This device integrates a matching network, balun, and harmonics filter. Matching impedance has been customized for the STM32WL sub-GHz wireless microcontrollers.

It is using STMicroelectronics IPD technology on a nonconductive glass substrate, which optimizes RF performances.

Product status
BALFLB-WL-07D3



# 1 Characteristics

Table 1. Absolute maximum ratings	(T <sub>amb</sub> = 2	5 °C)
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Symbol	Parameter	Value	Unit
P <sub>IN</sub>	Input power RFIN	27	dBm
V <sub>ESD</sub>	ESD ratings human body model (JESD22-A114), all I/O one at a time while others connected to GND	2000	V
	ESD ratings machine model, all I/O	200	
T <sub>OP</sub>	Operating temperature	-40 to +105	°C

# Table 2. Impedances (T<sub>amb</sub> = 25 °C)

Symbol	Symbol Parameter -		Value		Unit
Symbol			Тур.	Max.	Unit
Z <sub>RX</sub>	Nominal differential Rx balun impedance	-	Matched to STM32WL	-	
Z <sub>TX</sub>	Nominal Tx filter impedance	-	Matched to STM32WL	-	Ω
Z <sub>RX-ANT</sub>	Nominal Rx balun antenna impedance	-	50	-	12
Z <sub>TX-ANT</sub>	Nominal Tx filter antenna impedance	-	50	-	

# Table 3. Electrical characteristics and RF performances ( $T_{amb}$ = 25 °C)

Symbol	Parameter	Test condition		Value		
Symbol	Parameter	rest condition	Min.	Тур.	Max.	Unit
f	Frequency range	470	490	510	MHz	
IL <sub>RX</sub>	Rx balun insertion loss differential mode $ S_{\text{DS}} $ without		1.80	2.05	dB	
IL <sub>TX</sub>	HP Tx filter insertion loss $ S_{21} $ without mismatch los	S		1.75	2.15	dB
RL <sub>RX-ANT</sub>	Rx balun input return loss differential mode $\left S_{DD}\right $ on	antenna	16	19		dB
RL <sub>TX-ANT</sub>	Tx filter output return loss $ S_{11} $ on antenna		18	22		dB
<b>¢</b> imb	RX balun phase imbalance	-1.9		1.9	0	
A <sub>imb</sub>	RX balun amplitude imbalance	-0.3		0.3	dB	
		Attenuation at 2fo	45	48		
		Attenuation at 3fo	49	56		
		Attenuation at 4fo	46	52		1
		Attenuation at 5fo	42	50		
Att <sub>TX</sub>	Tx filter harmonic rejection levels $ S_{21} $	Attenuation at 6fo	33	38		dB
		Attenuation at 7fo	27	32		
		Attenuation at 8fo	23	28		
		Attenuation at 9fo	22	27		
		Attenuation at 10fo	21	26		

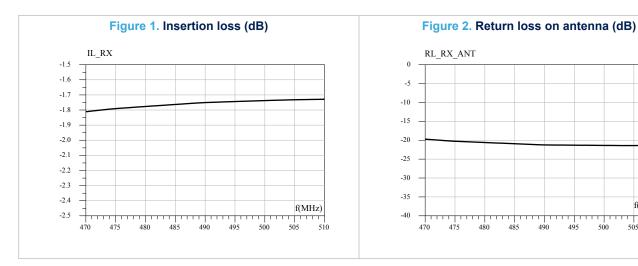


f(MHz)

510

505 5

#### **RF** measurements (Rx balun) 1.1



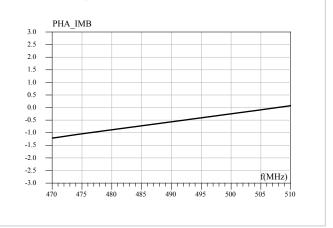
#### Figure 3. Amplitude imbalance (dB) AMP\_IMB 1.50 1.25 1.00 0.75 0.50 0.25 0.00 -0.25 -0.50 -0.75 -1.00 -1.25 f(MHz) -1.50 505 5 470 475 480 485 490 495 500 111 510

Figure 4. Phase imbalance (°)

5 490

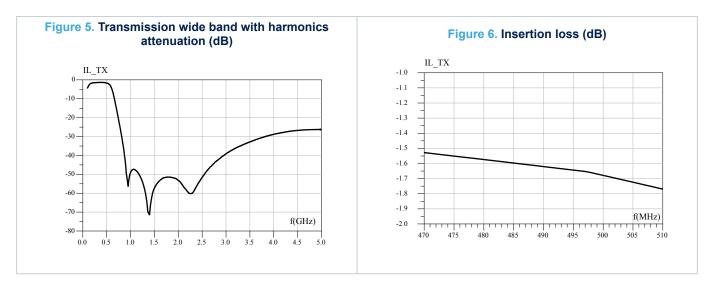
495

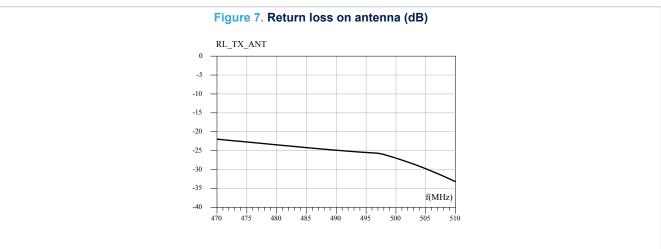
500





# 1.2 RF measurements (Tx filter)

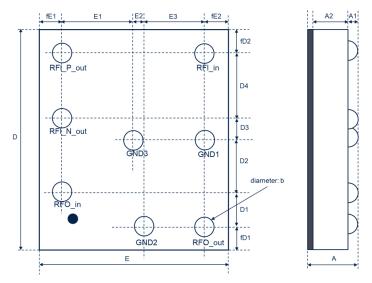




# 2 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

# 2.1 CSPG 8 bumps package information

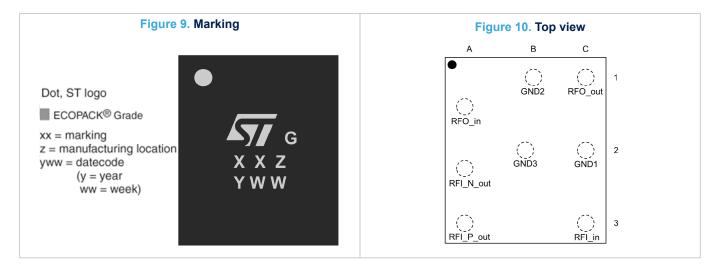


#### Figure 8. CSPG 8 bumps package outline (bottom view - bumps up) (in µm)

#### Table 4. CSPG 8 bumps dimensions (in µm)

Parameter	Min.	Тур.	Max.
A	580	630	680
A1	180	205	230
A2	380	400	420
b	230	255	280
D	2080	2130	2150
D1		340	
D2		500	
D3		210	
D4		630	
E	1780	1830	1880
E1		690	
E2		85	
E3		605	
fD1		225	
fD2		225	
fE1		225	
fE2		225	

# 2.2 CSPG 8 bumps packing information

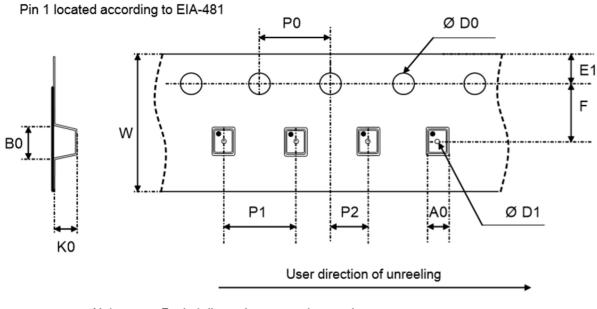


#### Table 5. Pads description top view (pads down)

Pad ref.	Pad name	Description
A1	RFO_in	Tx filter input
A2	RFI_N_out	Differential-N Rx balun output
A3	RFI_P_out	Differential-P Rx balun output
B1	GND2	Ground #2
B2	GND3	Ground #3
C1	RFO_out	Tx filter output
C2	GND1	Ground #1
C3	RFI_in	Single ended Rx balun input







Note: Pocket dimensions are not on scale Pocket shape may vary depending on package

#### Table 6. Tape and reel mechanical data

		Dimensions			
Ref	Millimeters				
	Min	Тур	Max		
A0	1.89	1.94	1.99		
B0	2.19	2.24	2.29		
Ø D0	1.40	1.50	1.60		
Ø D1	0.95	1.00	1.05		
E1	1.65	1.75	1.85		
F	3.45	3.50	3.55		
K0	0.70	0.75	0.80		
P0	3.90	4.00	4.10		
P1	3.90	4.00	4.10		
P2	1.95	2.00	2.05		
W	7.90	8.00	8.30		

Note:

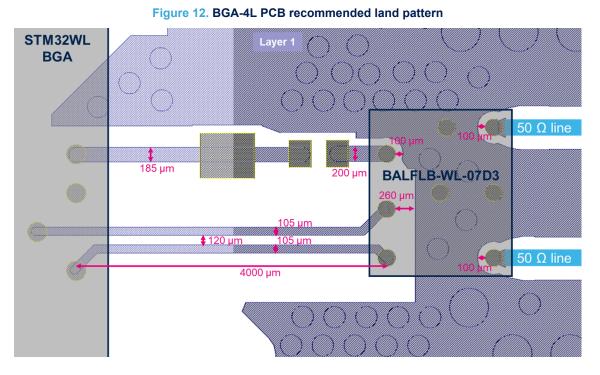
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More packing information is available in the application note:

AN2348 Flip-Chip: "Package description and recommendations for use"

# **3 PCB assembly recommendations**

# 3.1 Land pattern



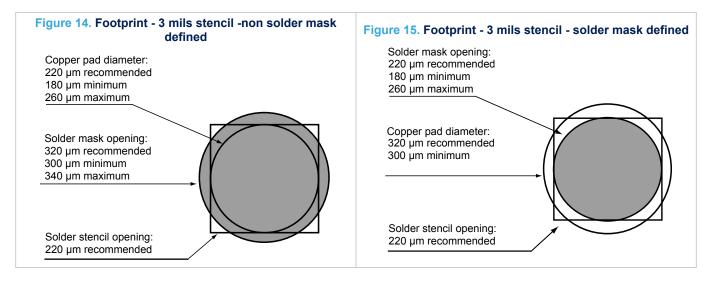
Layout example using STM32WL in BGA package / 4 layers PCB for high power mode.

Save Load	Presets •	3D			-7	(* <u>*</u>	a 🖹 Laye	r Pairs
	Layer Name	Туре	Material	Thickness (mm)	Dielectric Material	Dielectric Constant	Pullback (mm)	Orientation
	Top Overlay	Overlay						
	Top Solder	Solder Mask/Co	Surface Material	0.002	Solder Resist	3.7		
	Top Layer	Signal	Copper	0.035				Тор
	Dielectric 1	Dielectric	Prepreg	0.108	1 x 2116	3.8	2. 20	
	MidLayer 1	Signal	Copper	0.035				Not Allowed
	Dielectric 2	Dielectric	Core	0.71	FR4	5		
	MidLayer 2	Signal	Copper	0.035				Not Allowed
	Dielectric 3	Dielectric	Prepreg	0.108	1 x 2116	3.8		
	Bottom Layer	Signal	Copper	0.035				Bottom
	Bottom Solder	Solder Mask/Co	Surface Material	0.002	Solder Resist	3.7		
	Bottom Overlay	Overlay	And the Restored State of the State					
	<							
otal Thickness: 1.07001mm	Add Layer	- Delete Layer	Move Up	Move Down		Drill F	Pairs Impedar	ce Calculation

#### Figure 13. BGA-4L PCB stack-up recommendations



# 3.2 Stencil opening design



### **3.3** Solder paste

- 1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste is recommended.
- 3. Offers a high tack force to resist component movement during high speed.
- 4. Use solder paste with fine particles: powder particle size 20-38 µm.

#### 3.4 Placement

- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
- 3. Standard tolerance of ±0.05 mm is recommended.
- 4. 1.0 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

#### **3.5** PCB design preference

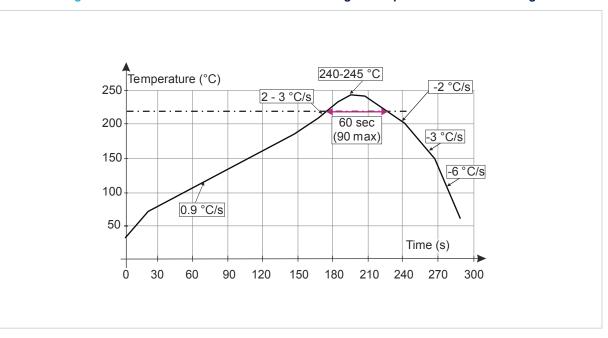
- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is recommended, to avoid any tilt phenomena caused by asymmetrical solder paste due to solder flow away.

Note:

Note:

•

# **3.6** Reflow profile





Minimize air convection currents in the reflow oven to avoid component movement.

More information is available in the application note:

AN2348 Flip-Chip: "Package description and recommendations for use"



# 4 Ordering information

Table 7. Ordering information

Order code	Marking	Package	Weight	Base qty.	Delivery mode
BALFLB-WL-07D3	W7	CSPG	3.9 mg	5000	Tape and reel

# **Revision history**

#### Table 8. Document revision history

Date	Revision	Changes
13-Oct-2022	1	Initial release.
21-Dec-2022	2	Updared Table 1. Absolute maximum ratings ( $T_{amb}$ = 25 °C).

#### IMPORTANT NOTICE - READ CAREFULLY

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