

# DATA SHEET

## MELF METAL FILM RESISTORS

General Purpose

MMF Series

$\pm 0.1\%$ ,  $\pm 0.25\%$ ,  $\pm 0.5\%$ ,  $\pm 1\%$ ,  $\pm 2\%$ ,  $\pm 5\%$

1/6W to 1W

RoHS compliant & Halogen Free





## APPLICATIONS

- All general purpose applications
- Power applications
- Energy meter

## FEATURES

- AEC-Q200 qualified
- MELF, SMD package
- Excellent pulse withstanding capability
- Wide resistance range
- RoHS compliant and halogen free

## ORDERING INFORMATION

Part number of the MELF metal film resistor is identified by the series, power rating, tolerance, packing, temperature coefficient and resistance value.

## PART NUMBER

<u>MMF</u> (1)	<u>25S</u> (2)	<u>F</u> (3)	<u>R</u> (4)	<u>E</u> (5)	<u>100R</u> (6)
-------------------	-------------------	-----------------	-----------------	-----------------	--------------------

### (1) SERIES NAME

MMF Series

### (2) POWER RATING

-12 = 1/6W

25S = 1/4W

204 = 0.4W

-25 = 1/4W

50S = 1/2W

207 = 0.6W

-50 = 1/2W

1WS = 1W

### (3) TOLERANCE

B =  $\pm 0.1\%$

C =  $\pm 0.25\%$

D =  $\pm 0.5\%$

F =  $\pm 1\%$

G =  $\pm 2\%$

J =  $\pm 5\%$

- = Based on spec.

### (4) PACKAGING

R = Reel Pack

### (5) TEMPERATURE COEFFICIENT OF RESISTANCE

C =  $\pm 15\text{ppm}/^\circ\text{C}$

D =  $\pm 25\text{ppm}/^\circ\text{C}$

G =  $\pm 200\text{ppm}/^\circ\text{C}$

E =  $\pm 50\text{ppm}/^\circ\text{C}$

F =  $\pm 100\text{ppm}/^\circ\text{C}$

- = Based on spec.

### (6) RESISTANCE VALUE

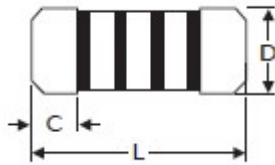
0.22 $\Omega$ -1M $\Omega$  for E24 & E96 Series value, 100 $\Omega$ -100K $\Omega$  for E192 Series value

Example:

1R = 1 $\Omega$ , 10K = 10,000 $\Omega$ , 1M = 1,000,000 $\Omega$

**DIMENSIONS**

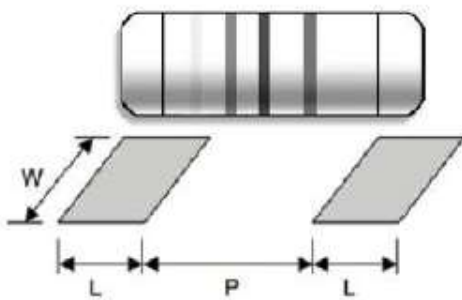
Unit: mm



Normal	Miniature	L	D	C Min.
MMF-12	MMF25S / MMF204	3.50 ± 0.2	1.40 ± 0.15	0.5
MMF-25	MMF50S / MMF207	5.90 ± 0.2	2.20 ± 0.1	0.5
MMF-50	MMF1WS	8.50 ± 0.2	3.20 ± 0.2	0.5

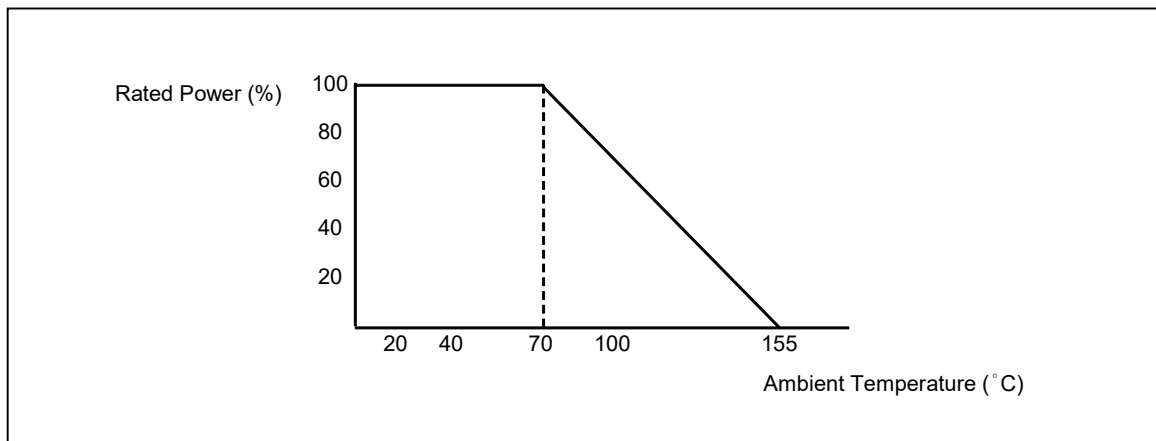
**SUGGESTED PAD LAYOUT**

Unit: mm



Normal	Miniature	Soldering Mode	L Min.	P	W Min.
MMF-12	MMF25S MMF204	Reflow	1.3	1.6 ± 0.1	1.6
		Wave	1.5	1.5 ± 0.1	1.8
MMF-25	MMF50S MMF207	Reflow	2.0	3.0 ± 0.1	3.0
		Wave	2.5	3.0 ± 0.1	3.0
MMF-50	MMF1WS	Reflow	2.3	5.5 ± 0.2	4.0
		Wave	2.8	5.5 ± 0.2	4.0

**DERATING CURVE**



**ELECTRICAL CHARACTERISTICS**

CHARACTERISTICS	MMF-12	MMF25S	MMF204	MMF-25	MMF50S	MMF207	MMF-50	MMF1WS
Power Rating at 70 °C	1/6W	1/4W	0.4W	1/4W	1/2W	0.6W	1/2W	1W
Maximum Working Voltage	150V	200V	200V	250V	250V	250V	350V	350V
Maximum Overload Voltage	300V	400V	400V	500V	500V	500V	700V	700V
Voltage Proof on Insulation	300V	300V	300V	500V	500V	500V	700V	700V
Resistance Range	0.22Ω ~ 3.9Ω for tol ±5%,E96 series value, 4Ω ~ 1MΩ for tol ±1% E24 + E96 series value							
Operating Temp. Range	- 55°C to +155°C							
Temperature Coefficient	±15ppm/°C for 10R-9K99 , ±25ppm/°C for 100Ω-470KΩ,±50ppm/°C for 4Ω ~ 1MΩ, ±100ppm/°C for 0.22Ω ~ 3.9Ω							

Note: For resistance value out of above range is by request.

**TEST AND REQUIREMENTS**

TEST	TEST METHOD	PROCEDURE	APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 sec.(Not more than maximum overload voltage)	±0.25%+0.005Ω for≤332KΩ ±0.5%+0.005Ω for>332KΩ
Voltage Proof on Insulation	IEC 60115-1 4.7	In V-Block for 60 sec. test voltage as above table	No Breakdown
Temperature Coefficient	IEC 60115-1 4.8	Between -55°C to +155°C	By Type
Insulation Resistance	IEC 60115-1 4.6	In V-Block for 60 sec.	>10,000MΩ
Solderability	IEC 60115-1 4.17	245±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec.off)	±1.0%+0.005Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C,90-95% RH for 56 days, loaded with 0.1 times RCWV	±1.5%+0.005Ω for≤332KΩ ±2.5%+0.005Ω for>332KΩ
Damp Heat Steady State (accelerated mode)	IEC 60115-1 4.37	85±2°C,85% RH for 56 days, loaded with 0.1 times RCWV(no over 100V)	±3.0%+0.005Ω for≤332KΩ ±5.0%+0.005Ω for>332KΩ
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV(or Umax., whichever less) for 1,000 Hr.(1.5 Hr.on,0.5 Hr. off)	±0.75%+0.005Ω for≤332KΩ ±1.0%+0.005Ω for>332KΩ
Temperature Cycling	IEC 60115-1 4.19	➔ -55°C ➔ Room Temp. ➔ +155°C Room Temp.(5 cycles)	±0.75%+0.005Ω

Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±0.5%+0.005Ω
Endurance at upper category temperature	IEC 60115-1 4.25	125±2°C for 1,000 Hr.	±1.0%+0.005Ω
Endurance at upper category temperature	IEC 60115-1 4.25	155±2°C for 1,000 Hr.	±2.0%+0.005Ω
Climatic test	IEC 60115-1 4.23	Dry heat: 125°C for 16 Hr. Damp heat: 55°C,95% RH for 24 Hr. Cold: -55°C for 2 Hr. Negative air pressure:8.5KPa at 25±10°C for 2 Hr. Damp heat cyclic: 55°C, 95% RH for 5 days. DC load: -55°C at RCWV for 1 Min. 125°C at RCWV for 1 Min.	±1.0%+0.005Ω

Note:

**RCWV (Rated Continuous Working Voltage):**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$V = \sqrt{P \times R}$   
or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)

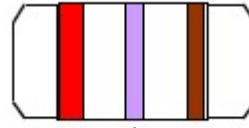
**PACKING METHODS**

TYPE			Unit: piece
Normal	Miniature	Packaging	Quantity Per Reel
MMF-12	MMF25S MMF204	7"	3,000
MMF-25	MMF50S MMF207	7"	2,000
MMF-50	MMF1WS	13"	2,500

**MARKING**

3-BAND-CODE

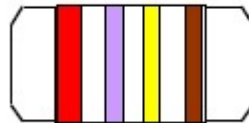
±2%, ±5%



COLOR	1st BAND	2nd BAND	3rd BAND	MULTIPLIER
BLACK	0	0	0	1Ω
BROWN	1	1	1	10Ω
RED	2	2	2	100Ω
ORANGE	3	3	3	1KΩ
YELLOW	4	4	4	10KΩ
GREEN	5	5	5	100K
BLUE	6	6	6	1MΩ
VIOLET	7	7	7	10MΩ
GREY	8	8	8	0.001Ω
WHITE	9	9	9	0.0001Ω
GOLD				0.1Ω
SILVER				0.01Ω

±0.1%, ±0.25%, ±0.5%, ±1%

4-BAND-CODE



**REVISION HISTORY**

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 0	Aug.2, 2021	-	- First issue of this specification
Version 1	Sep.29, 2021	-	Add TCR $\pm 25\text{ppm}/^\circ\text{C}$
Version 2	Feb.8, 2023	-	Add TCR $\pm 15\text{ppm}/^\circ\text{C}$

*“ Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itse If are unchanged. Any product change will be announced by PCN.”*

## **LEGAL DISCLAIMER**

Yageo, its distributors and agents (collectively, "Yageo"), hereby disclaims any and all liabilities for any errors, inaccuracies or incompleteness contained in any product related information, including but not limited to product specifications, datasheets, pictures and/or graphics. Yageo may make changes, modifications and/or improvements to product related information at any time and without notice.

Yageo makes no representation, warranty, and/or guarantee about the fitness of its products for any particular purpose or the continuing production of any of its products. To the maximum extent permitted by law, Yageo disclaims (i) any and all liability arising out of the application or use of any Yageo product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for a particular purpose, non-infringement and merchantability.

Yageo statements regarding the suitability of products for certain types of applications are based on Yageo's knowledge of typical operating conditions for such types of applications in a generic nature. Such statements are neither binding statements of Yageo nor intended to constitute any warranty concerning the suitability for a specific customer application or use. They are intended for use only by customers with requisite knowledge and experience for determining whether Yageo products are the correct products for their application or use. In addition, unpredictable and isolated cases of product failure may still occur, therefore, customer application or use of Yageo products which requires higher degree of reliability or safety, shall employ additional protective safeguard measures to ensure that product failure would not result in personal injury or property damage.

Yageo products are not designed for application or use in medical, life-saving, or life-sustaining devices or for any other application or use in which the failure of Yageo products could result in personal injury or death. Customers using or selling Yageo products not expressly indicated for above-mentioned purposes shall do so at their own risk and agree to fully indemnify Yageo and hold Yageo harmless.

Information provided here is intended to indicate product specifications only. Yageo reserves all the rights for revising this content without further notification, as long as products are unchanged. Any product change will be announced by PCN.