

System Lens Drivers

µ-step System Lens Driver for Digital Still Cameras

BU24035GW

General Description

BU24035GW is a system Lens Driver which is capable of µ-step driving and possible to configure a high precision and low noise lens driver system. This device performs µ-step driving control internally and can reduce a load of CPU. This device also has drivers for DC motor and voice coil motor, and is utilizable for multifunctional lens.

Features

- **Built-in 6 Channel Drivers**
 - 1ch to 4ch: Voltage Control Type H-Bridge (for 2 STM Systems) 5ch: Voltage /Current Control Type H-Bridge 6ch: Current Control Type H-Bridge
- Built-in 2 Channel PI Driver Circuits
- Built-in 1 Channel Waveform Shaping Circuits
- Built-in FLL Digital Servo Circuit
- **Built-in PLL Circuit**
- Built-in STM Control Circuit: Autonomous Control (cache, Acceleration/deceleration Mode), Clock IN Control

Applications

Digital Still Camera

Typical Application Circuit

Key Specifications

- Digital Power Supply Voltage: 2.7 V to 3.6 V
- Driver Power Supply Voltage: 2.7 V to 5.5 V
- Input/Output Current (1ch to 4ch,6ch): 500 mA(Max)
- Input/Output Current (5ch):
- **Clock Operating Frequency:**
- ON-Resistance (1ch to 4ch): ON-Resistance (5ch,6ch):
 - 1.0 Ω(Typ)
- Operating Temperature Range: -20 °C to +85 °C

Package

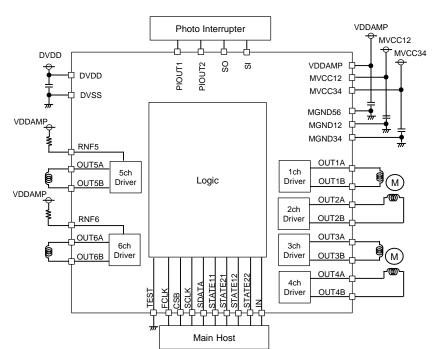
- UCSP75M3(40 pin)
- W(Typ) x D(Typ) x H(Max)

600 mA(Max)

1.5 Ω(Typ)

1 MHz to 28 MHz

3.10 mm x 3.10 mm x 0.85 mm

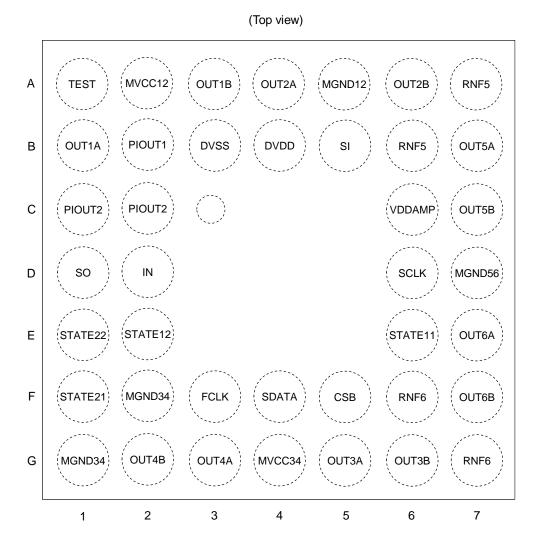


OProduct structure : Silicon monolithic integrated circuit OThis product has no designed protection against radioactive rays

Contents

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Pin Configuration

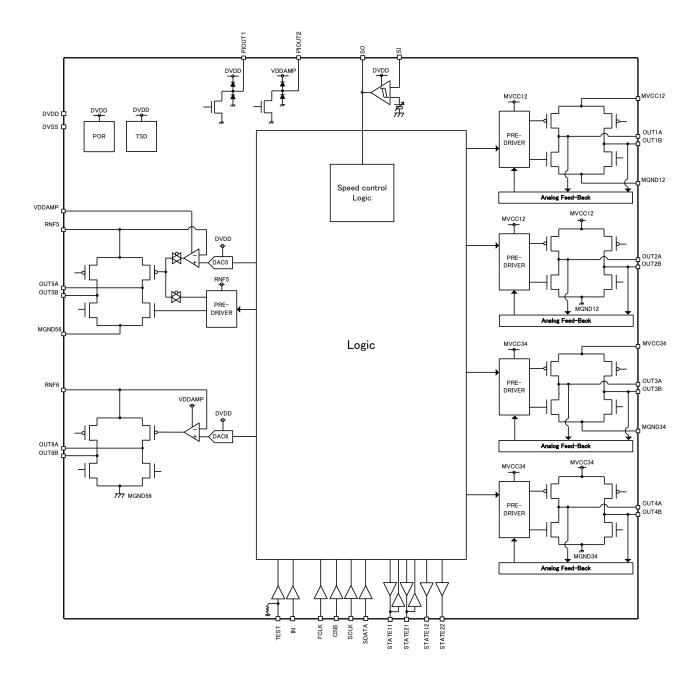


Pin Description

Pin No.	Pin Name	Power Supply	Function	Pin No.	Pin Name	Power Supply	Function
A1	TEST	DVDD	TEST logic input	D6	SCLK	DVDD	SCLK logic input
A2	MVCC12	-	1ch, 2ch driver power supply	D7	MGND56	-	5ch,6ch driver ground
A3	OUT1B	MVCC12	1ch driver B output	E1	STATE22	DVDD	ŠTATE22 logic output
A4	OUT2A	MVCC12	2ch driver A output	E2	STATE12	DVDD	STATE12 logic output
A5	MGND12	-	1ch, 2ch driver ground	E6	STATE11	DVDD	STATE11 logic input/output
A6	OUT2B	MVCC12	2ch driver B output	E7	OUT6A	RNF6	6ch driver A output
A7 ^(Note 1)	RNF5	-	5ch driver power supply	F1	STATE21	DVDD	STATE21 logic input/output
B1	OUT1A	MVCC12	1ch driver A output	F2 ^(Note 1)	MGND34	-	3ch, 4ch driver ground
B2	PIOUT1	DVDD	PI driver output 1	F3	FCLK	DVDD	FCLK logic input
B3	DVSS	-	Ground	F4	SDATA	DVDD	SDATA logic input
B4	DVDD	-	Digital power supply	F5	CSB	DVDD	CSB logic input
B5	SI	DVDD	Waveform shaping input	F6 ^(Note 1)	RNF6	-	6ch driver power supply
B6 ^(Note 1)	RNF5	-	5ch driver power supply	F7	OUT6B	RNF6	6ch driver B output
B7	OUT5A	RNF5	5ch driver A output	G1 ^(Note 1)	MGND34	-	3ch, 4ch driver ground
C1	PIOUT2	VDDAMP	PI driving output 2	G2	OUT4B	MVCC34	4ch driver B output
C2	PIOUT2	VDDAMP	PI driving output 2	G3	OUT4A	MVCC34	4ch driver A output
C6	VDDAMP	-	5ch, 6ch driver control power supply	G4	MVCC34	-	3ch, 4ch driver power supply
C7	OUT5B	RNF5	5ch driver B output	G5	OUT3A	MVCC34	3ch driver A output
D1	SO	DVDD	Waveform shaping output	G6	OUT3B	MVCC34	3ch driver B output
D2	IN	DVDD	IN logic input ly. (Corner pins are A7, G1, an	G7 ^(Note 1)	RNF6	-	6ch driver power supply

(Note 1) It is not possible to use corner pin only. (Corner pins are A7, G1, and G7.) Short each pin between A7-B6, F2-G1, F6-G7, and use it at the same time

Block Diagram



Description of Blocks

Stepping Motor Driver (1ch to 4ch Driver) Built-in PWM type stepping motor drivers.

Maximum 2 stepping motors can be driven independently. Built-in D-class type voltage feedback circuit. 3ch/4ch drivers can also drive DC motor or voice coil motor individually.

(1) Control

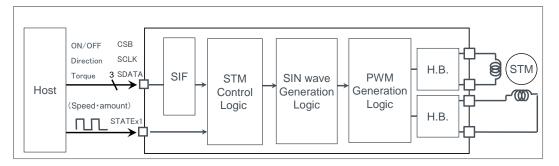
Both Clock IN and Autonomous control are possible.

(a)Clock IN Control

Set the registers for the stepping motor control.

Stepping motor rotates in synchronization with clock input to the STATE pin.

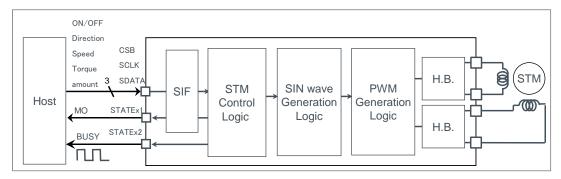
Mode of stepping motor control is selectable from μ -step, 1-2 phase excitation and 2 phase excitation. And the number of edge for electrical angle cycle is selectable from 4, 8, 32, 64, 128, 256, 512 or 1024.



(b)Autonomous Control

Stepping motor rotates by setting the registers to drive the stepping motor.

Mode of stepping motor control is selectable from μ -step (1024 portion), 1-2 phase excitation and 2 phase excitation.



Cache Mode

Built-in Cache register enables to set next operation commands during motor operation, and continuous operation is possible. It is possible to output from STATE pin the status information which is selectable from operation command status(ACT), cache register status(BUSY), motor rotation position(MO) or excitation status(MO&EN) in synchronization with motor operation.

Acceleration/deceleration Mode

Acceleration, constant and deceleration operation can be processed in a batch by setting rotation commands together before motor operation.

It is possible to output from STATE pin the status information which is selectable from operation command status(ACT), cache register status(BUSY), motor rotation position(MO) or excitation status(MO&EN) in synchronization with motor operation.

Description of Blocks – continued

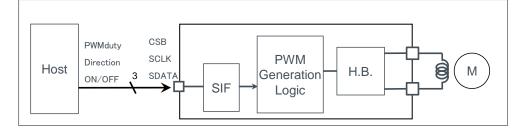
<u>Voltage / Current Driver (5ch Driver)</u> Built-in selectable PWM type voltage driver / constant current driver. Built-in digital FLL speed control logic for voltage driver.

(1) Control

(a)Register Control

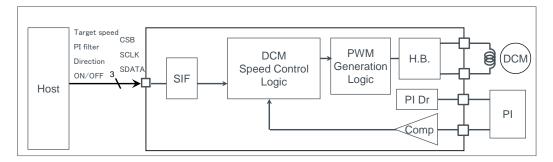
■Voltage Driver (speed control = OFF)

PWM driving by setting the registers for PWM duty ratio, direction and ON/OFF.



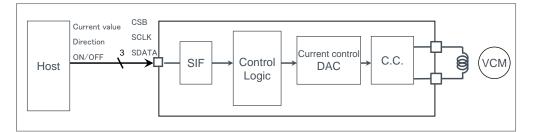
■Voltage Driver (speed control = ON)

Speed control driving by setting the registers for target speed value, PI filter value, direction and ON/OFF. Motor speed is detected from photo-interrupter signal and rotation speed is adjusted by comparing the target speed with the motor speed.



■Current Driver

Constant current driving by setting the registers for output current value, direction and ON/OFF.

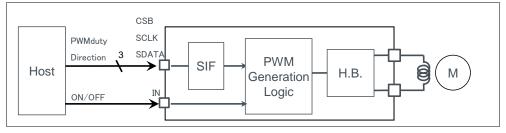


Description of Blocks – continued

(b)External Pin Control

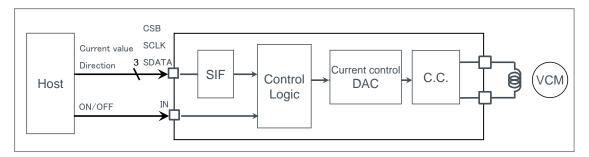
■Voltage Driver (speed control = OFF)

PWM driving by setting the registers for PWM duty ratio and direction, and the IN pin for ON/OFF. (This is not applicable when speed control is ON.)



Current Driver

Constant current driving by setting the registers for output current value and direction, and the IN pin for ON/OFF.



Current Driver (6ch Driver)

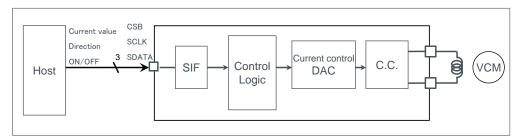
Built-in constant current driver.

A voltage of the RNF pin and an external resistor (R_{RNF}) value determine output current value. An internal high-precision amplifier (CMOS gate input) controls constant current. If any resistance component exists in wirings for the RNF pin and the external resistor (R_{RNF}), that might reduce accuracy and pay attention about wiring.

(1) Control

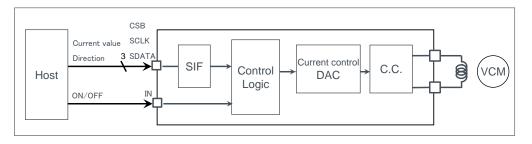
(a)Register Control

Constant current driving by setting the registers for output current value, direction and ON/OFF.



(b)External Pin Control

Constant current driving by setting the registers for output current value and direction, and the IN pin for ON/OFF.



Absolute Maximum Ratings (Ta=25 °C)

Parameter	Symbol	Rating	Unit	Remark
	DVDD	-0.3 to +4.5	V	
Supply Voltage	MVCC -0.3 to +7.0		V	MVCC12, MVCC34, VDDAMP
Input Voltage	V _{IN}	-0.3 to supply voltage+0.3	V	
		500	mA	MVCC12, MVCC34, RNF6
Input / Output Current (Note 2)	I _{IN}	600	mA	RNF5
		50	mA	PIOUT1
		150	mA	PIOUT2
Maximum Junction Temperature	Tjmax	125	°C	
Storage Temperature Range	Tstg	-55 to +125	°C	
Power Dissipation ^(Note 3)	Pd	1.05	W	

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB with power dissipation taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

(Note 2): Must not exceed Pd.

(Note 3): When use at Ta=25 °C or more, derate 10.5 mW per 1 °C

(At mounting 50 mm x 58 mm x 1.75 mm glass epoxy board.)

Recommended Operating Conditions

Parameter	Symbol	Min	Тур	Max	Unit	Remark
Digital Power Supply Voltage	DVDD	2.7	3.0	3.6	V	DVDD ≤ MVCC
Driver Power Supply Voltage	MVCC	2.7	5.0	5.5	V	MVCC12, MVCC34, RNF5, RNF6, VDDAMP
Clock Operating Frequency	f _{FCLK}	1	-	28	MHz	Reference clock
Operating Temperature	Topr	-20	+25	+85	°C	

Electrical Characteristics

(Unless otherwise specified Ta=25 °C, DVDD=3.0 V, MVCC=5.0 V, DVSS=MGND=0.0 V)

Parameter	Symbol	Min	Тур	Max	Unit	Conditions
<current consumption=""></current>	- H	II				
Quiescent Current	I _{SSD}	-	20	50	μA	DVDD power supply CMD_RS=0
	I _{SSM}	-	0	10	μA	MVCC power supply CMD_RS=0
Operational Current	I _{DDD}	-	6	10	mA	DVDD power supply CMD_RS=STB=CLK_EN=1 f _{FCLK} =24 MHz CLK_DIV setting: 0h No load
<logic block=""></logic>	1	11				1
Low-Level Input Voltage	VIL	DVSS	-	0.3 x DVDD	V	
High-Level Input Voltage	VIH	0.7 x DVDD	-	DVDD	V	
Low-Level Input Current	l _{IL}	0	-	10	μA	V _{IL} =DVSS
High-Level Input Current	IIH	0	-	10	μA	V _{IH} =DVDD
Low-Level Output Voltage	V _{OL}	DVSS	-	0.2 x DVDD	V	I _{OL} =1.0 mA
High-Level Output Voltage	V _{OH}	0.8 x DVDD	-	DVDD	V	I _{OH} =1.0 mA
<pi circuit="" driver=""></pi>						
Output Voltage	V _{PIO}	-	0.15	0.5	V	I _{IH} =30 mA
<waveform circuit="" shaping=""></waveform>	>					
Detection Voltage	V _{TH}	1.4	1.5	1.6	V	V _{TH} setting: 20h
<voltage 1ch-4<="" block="" driver="" td=""><td>ch></td><td></td><td></td><td></td><td></td><td></td></voltage>	ch>					
ON-Resistance	R _{ON}	-	1.5	2.0	Ω	I _O =±100 mA (sum of high and low sides)
OFF-Leak Current	l _{oz}	-10	0	+10	μA	Output Hiz setting
Accuracy of Average Voltage between Output Pins	VDIFF	-5	-	+5	%	V _{DIFF} setting: 2Bh
<voltage blo<="" current="" driver="" td=""><td>ock 5ch></td><td></td><td></td><td></td><td></td><td></td></voltage>	ock 5ch>					
ON-Resistance	R _{ON}	-	1.0	1.5	Ω	I _O =±100 mA (sum of high and low sides)
OFF-Leak Current	l _{oz}	-10	0	+10	μA	Output Hiz setting
Output Current	Io	190	200	210	mA	In current driver mode DAC setting: 82h R_{RNF} =1 Ω
<current 6ch="" block="" driver=""></current>						
ON-Resistance	R _{ON}	-	1.0	1.5	Ω	I _O =±100 mA (sum of high and low sides)
OFF-Leak Current	I _{OZ}	-10	0	+10	μA	Output Hiz setting
Output Current	Ιo	190	200	210	mA	DAC setting: 80h R _{RNF} =1 Ω

Typical Performance Curves

. (Unless otherwise specified, Ta=25 °C, DVDD=3.0 V, MVCC=5.0 V, DVSS=MGND=0.0 V)

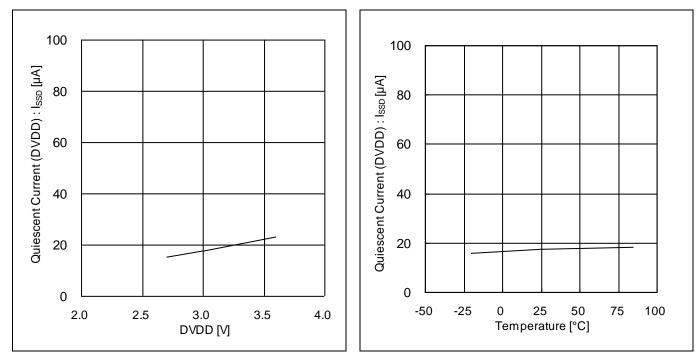
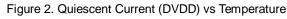


Figure 1. Quiescent Current (DVDD) vs DVDD



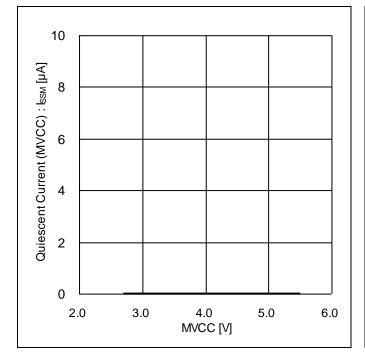


Figure 3. Quiescent Current (MVCC) vs MVCC

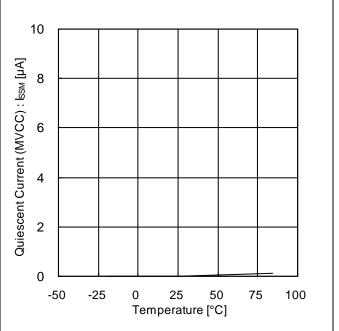


Figure 4. Quiescent Current (MVCC) vs Temperature

Typical Performance Curves – continued

(Unless otherwise specified, Ta=25 °C, DVDD=3.0 V, MVCC=5.0 V, DVSS=MGND=0.0 V)

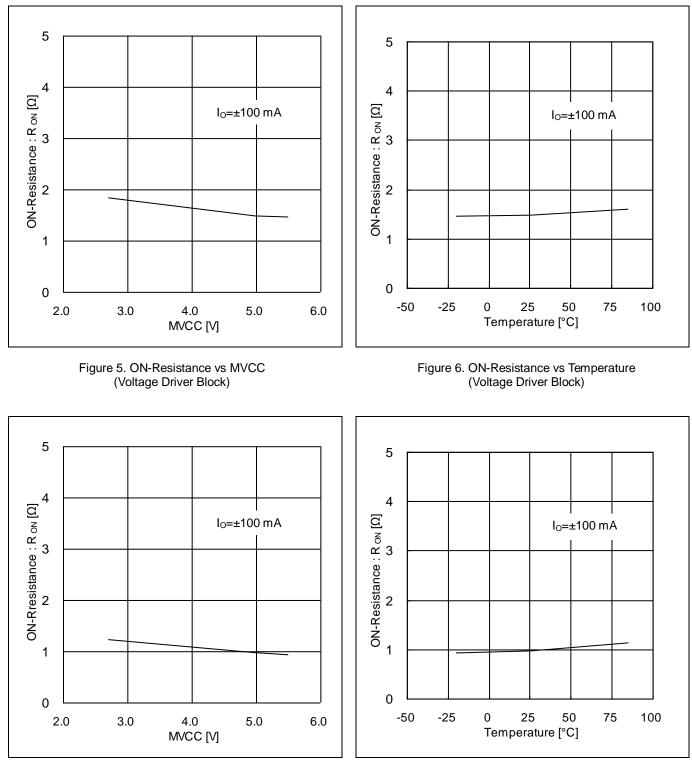


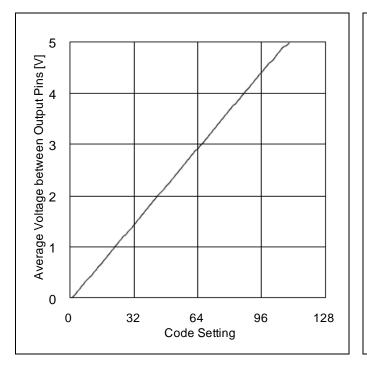
Figure 8. ON-Resistance vs Temperature (Current Driver Block)

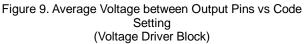
Figure 7. ON-Resistance vs MVCC

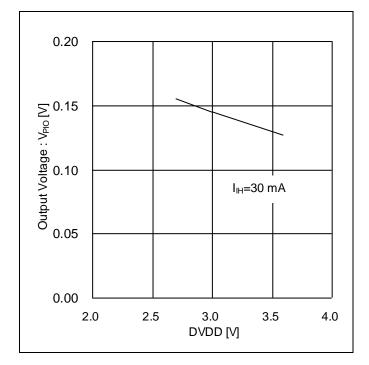
(Current Driver Block)

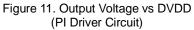
Typical Performance Curves – continued

(Unless otherwise specified, Ta=25 °C, DVDD=3.0 V, MVCC=5.0 V, DVSS=MGND=0.0 V)









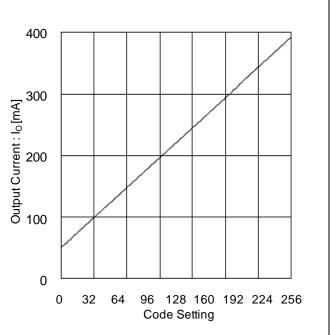
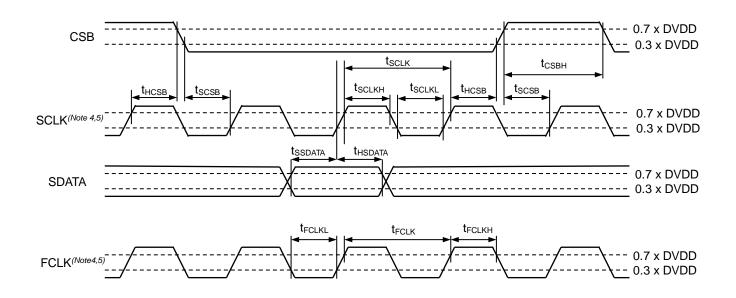


Figure 10. Output Current vs Code Setting (Current Driver Block, R_{RNF} =1.0 Ω , R_{L} =5.0 Ω)

Timing Chart

(Unless otherwise specified, Ta=25 °C, DVDD=3.0 V)

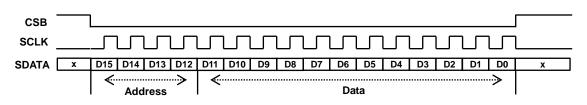
Parameter	Symbol	Design Value
SCLK Input Cycle	t _{SCLK}	100 ns or more
SCLK L-level Input Time	t _{SCLKL}	50 ns or more
SCLK H-level Input Time	t _{SCLKH}	50 ns or more
SDATA Setup Time	t SSDATA	50 ns or more
SDATA Hold Time	t _{hsdata}	50 ns or more
CSB H-level Input Time	t _{CSBH}	380 ns or more
CSB Setup Time	t _{SCSB}	50 ns or more
CSB Hold Time	t _{HCSB}	50 ns or more
FCLK Input Cycle	t _{FCLK}	36 ns or more
FCLK L-level Input Time	t _{FCLKL}	18 ns or more
FCLK H-level Input Time	t _{FCLKH}	18 ns or more



(Note 4) FCLK is asynchronous with SCLK. (Note 5) The duty of FCLK and SCLK is arbitrary after observing the above table.

Serial interface

Control command is 16-bit serial input (MSB first) and is sent via the CSB, the SCLK, and the SDATA pins. Higher 4 bits specify addresses and lower 12 bits specify data. Data of each bit is sent via the SDATA pin and taken at a rising edge of SCLK. The Data taken during CSB 'L' period is valid and is written in register at a rising edge of CSB.



Register Map^(Note 6,7,8)

<u>g.e.e.</u>																				
Address[3:0]							Data	[11:0]												
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0					
0	0	0	0	A_Mo	de[1:0]		A_SEL[2:	2:0] A_different_output_voltage[6:0]												
					0	0	0	0			A_Cyc	cle[5:0]			0	0				
							0	0	1	0				A_Cyc	le[13:6]					
0	0	0	1	0	1	0	0	0	0	0	0		A_Start_	POS[3:0]						
0	0	0	'	0	1	1	0	A_BEXC	0	0	A_BSL	A_AEXC	0	0	A_ASL					
				1	1	1	0	0	0	A_PO	S[1:0]	0	A_UPDW _Stop	A_PS	A_Stop					
0	0	1	0	A_EN	A_RT				A_Puls	e[9:0]/A_l	JPDW_C	/cle[9:0]								
0	1	0	0	B_Mo	de[1:0]		B_SEL[2:	0]		E	3_different	_output_v	oltage [6:	0]	-					
				0	0	0	0			B_Cyc	cle[5:0]			0	0					
				0	0	1	0				B_Cyc	le[13:6]								
				0	1	0	0	0	0	0	0		B_Start_	POS[3:0]						
				0	1	1	0	B_BEXC	0	0	B_BSL	B_AEXC	0	0	B_ASL					
0	1	0	1	1	0	0	0	0	0	3_CHOP[1:0] 0 0 4_CHOP[1:0				OP[1:0]						
					1	0	1	3_State	_CTL[1:0]											
										1	1	0	4_State	_CTL[1:0]		1	4_P	WM_Duty	[6:0]	T
									1	1	1	0	0	0	B_PC	S[1:0]	0	B_UPDW _Stop	B_PS	B_Stop
0	1	1	0	B_EN	B_RT				B_Puls	e[9:0]/B_l	JPDW_C	/cle[9:0]								
1	0	1	1	0	0	0	0	B_ANSEL	A_ANSEL	Edge	0	0	0	B_CTL	A_CTL					
	0	1	1	0	0	1	0	0	0	0	0	0	0	EXT_C	CTL[1:0]					
1	1	0	0	0	0	Chopp	ing[1:0]	CacheM												
				0	0	0	0	0	0	0	0	0	0	PI_CTL2	PI_CTL1					
				0	0	1	0	DET_SEL	0	SPE	N[1:0]	0	0	0	0					
1	1	0	1	0	1	1	0				TARS	SP[7:0]								
				0	1	1	1	0		PSP[2:0]	1	0		ISP[2:0]						
				1	0	0	0	0	0	0	0		SPC_L	imit[3:0]						
				0	0	0	0		1	5_IOUT[7:0]										
				0	0	1	0	0		1		WM_Duty	[6:0]							
				0	1	0	0	0	0		OP[1:0]	0	0		_CTL[1:0]					
1	1	1	0	0	1	1	0	0	0 0 0 0 6_State_CTL[2:0]			[2:0]								
			Ĩ	1	0	0	0			1		JT[7:0]								
				1	0	1	0	0	0			Waveform	-	-						
				1	0	1	1	0	0			Waveform								
				1	1	0	0	0	0	0	STB	0	0	STM_RS	CMD_RS					
0	Other than	the abov	е						Setting F	Prohibited										

Other than the above

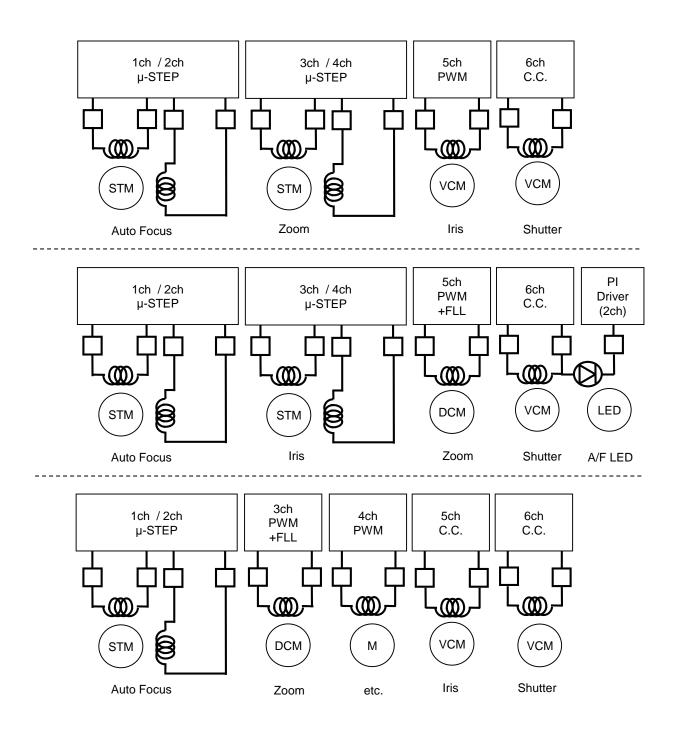
(Note 6) The notations A and B in the register map correspond to Ach and Bch respectively. Ach is defined as 1ch and 2ch driver output, Bch as 3ch and 4ch driver output.

(Note 7) After power on reset, the initial settings are stored in all registers.

(Note 8) Regarding Mode, different_output_voltage, Cycle, EN, and RT registers, the data written right before the access to the Pulse register is valid and determined at a rising edge of CSB after the access to the Pulse register.

(The Mode, different_output_voltage, Cycle, EN, RT, and Pulse registers have Cache registers. Any registers other than them do not have Cache registers.)

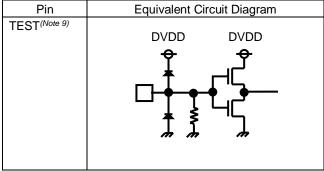
Application Example



I/O Equivalence Circuit

Pin	Equivalent Circuit Diagram	Pin	Equivalent Circuit Diagram
FILI		SI	
CSB SCLK SDATA IN		51	
STATE11 STATE21	DVDD DVDD	STATE12 STATE22 SO	
PIOUT1		PIOUT2	VDDAMP
OUT1A OUT1B OUT2A OUT2B		OUT3A OUT3B OUT4A OUT4B	
OUT5A OUT5B		OUT6A OUT6B	

I/O Equivalence Circuit - continued



(Note 9) Short the TEST pin to DVSS.

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

7. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

8. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

9. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

Operational Notes – continued

10. Regarding the Input Pin of the IC

In the construction of this IC, P-N junctions are inevitably formed creating parasitic diodes or transistors. The operation of these parasitic elements can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions which cause these parasitic elements to operate, such as applying a voltage to an input pin lower than the ground voltage should be avoided. Furthermore, do not apply a voltage to the input pins when no power supply voltage is applied to the IC. Even if the power supply voltage is applied, make sure that the input pins have voltages within the values specified in the electrical characteristics of this IC.

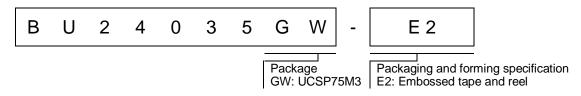
11. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

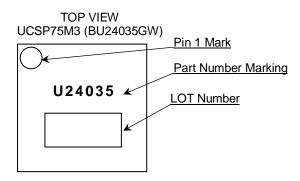
12. Disturbance Light

In a device where a portion of silicon is exposed to light such as in a WL-CSP and chip products, IC characteristics may be affected due to photoelectric effect. For this reason, it is recommended to come up with countermeasures that will prevent the chip from being exposed to light.

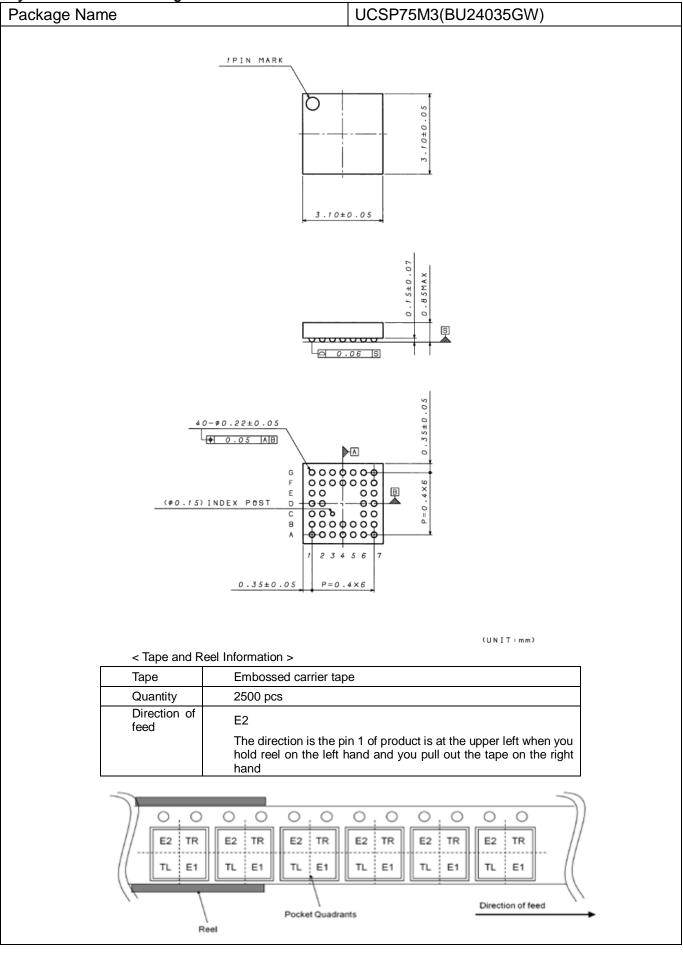
Ordering Information



Marking Diagram



Physical Dimension Packing Information



Revision History

Date	Revision	Changes
26.Sep.2012	001	New Release
18.Apr.2013	002	Update some English words, sentences, descriptions, grammar and format.
03.Oct.2018	003	In the "Typical Application Circuit", names of connected power supply are added. In the "Pin Configuration", the figure changes from bottom view to top view. In the "Typical Performance Curves", Figure 12 is removed. Format is updated.

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(Note1) Medical Equipment Classification of the Specific Applications

JÁPAN	USA	EU	CHINA
CLASSⅢ	CLASSⅢ	CLASS II b	CLASSII
CLASSⅣ	CLASSIII	CLASSⅢ	CLASSI

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 - [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
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For details, please refer to ROHM Mounting specification

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 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
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- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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