RSL116086

—	1162	RELEASE PER ECN	11/24/87	jac
A	1177	M12883/40-05 WAS M12883/40C-05	12/11/87	jac
B	1199	ADDED NOTE # 13 CHANGED NOTE #9	2/11/88	jac
C	2414	ADD "J" DESIGNATION	01 JUN 95	[illegible]

[illegible] BE THERMOSETTING [illegible] MATERIAL [illegible]

[illegible] GROMMET MATERIAL [illegible] FOR RED

[illegible] CONTACT [illegible] BE COPPER ALLOY GOLD [illegible] TYPE II [illegible]

[illegible] MATERIAL AND MOUNTING HARDWARE SHALL BE STAINLESS STEEL [illegible] OTHERWISE SPECIFIED

[illegible] CONTACTS ARE OF CLOSED ENTRY TYPE AND [illegible] COMPLY WITH TEST REQUIREMENTS [illegible] CRIMP TERMINATION.

[illegible] CRIMP TOOL AND [illegible] SHALL BE USED TO TERMINATE SOCKET CONTACTS TO THEIR RESPECTIVE WIRE SIZES.

[illegible] AND [illegible] SHALL BE USED FOR INSERTING AND REMOVING WIRED SOCKET CONTACTS.

[illegible] ALL HARDWARE SUPPLIED UNASSEMBLED IN SEPARATE BAG WITHIN SOCKET PACKAGE.

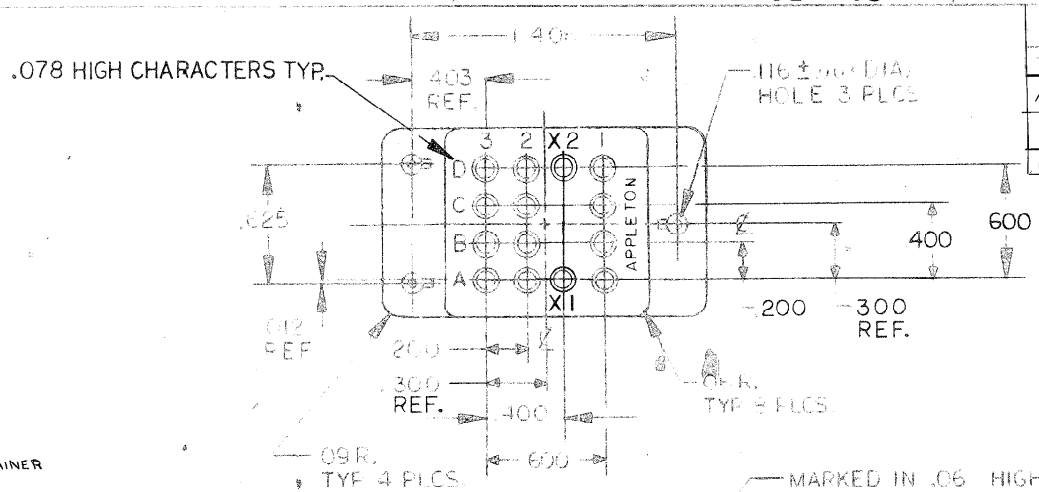
[illegible] CONTACTS SUPPLIED UNASSEMBLED IN SEPARATE RIGID CONTAINER WITHIN SOCKET PACKAGE SEE TABLE.

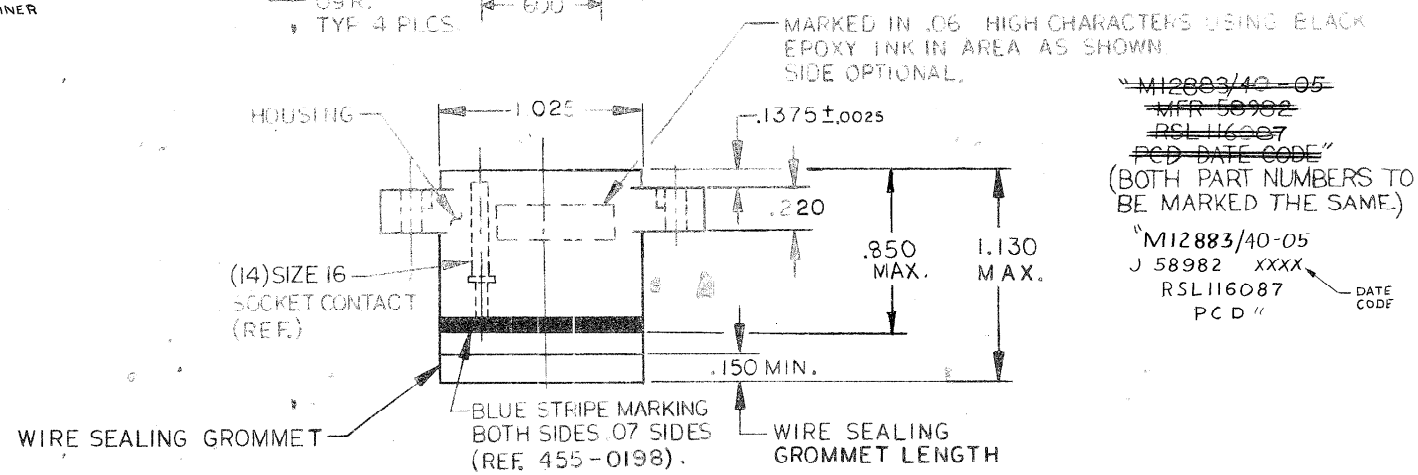
[illegible] WEIGHT .132 [illegible] (60.) MAX. INCLUDING HARDWARE AND CONTACTS.

[illegible] INSTALLATION TORQUE REQUIREMENTS:
THREAD SIZE .112-40 = 4 ± 1.0 IN. - LBS.
THREAD SIZE .190-32 = 18 ± 1.0 IN. - LBS.

[illegible] THE SEALING GROMMET IS DESIGNED TO SEAL OVER THE FOLLOWING WIRE DIA [illegible] SIZE 16 .040 MIN TO .083 MAX.

13. UNIT PACKAGE RELAY SOCKET PER EC-034, TYPE II.

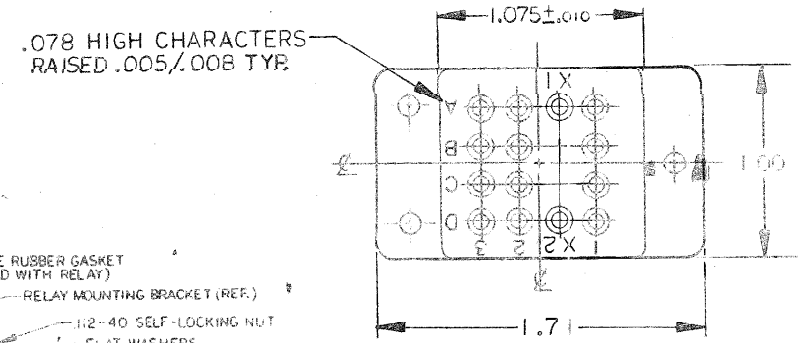


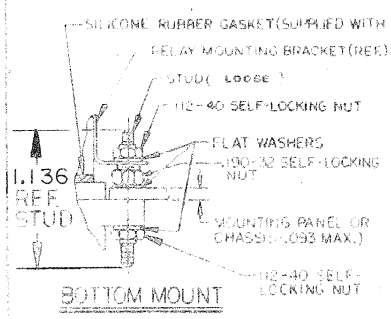


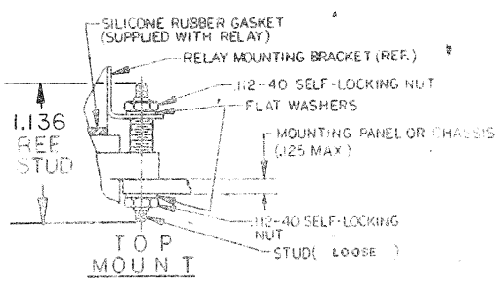
~~"M12883/40-05~~
~~MFR 58982~~
~~RSL116087~~
~~PCD DATE CODE~~"
(BOTH PART NUMBERS TO BE MARKED THE SAME.)

"M12883/40-05
J 58982 XXXX
RSL116087
PCD"

DATE CODE







RSL116087	14 SZ. 16/20 SKT. CNT.	CNS511700
RSL116086	NONE	
PCD PART NUMBER	CONTACTS SUPPLIED	CONTACT PART NUMBER

DIMENSIONS ARE IN INCHES

USED ON: MS27709-2, MR83726/1/2/3/, MS27400-6,-10,-17,-18,-31	TOLERANCES: .X ± .XX ± .01 .XXX ± .005 .XXXX ±	ANGLES: ±2°
ENG.	DRAWN BY: P.C.	DATE: 11/18/87
PROD. ENG.	CHECKED BY: jac	DATE: 11/24/87
BY DIRECTION OF	APPROVED BY: [illegible]	DATE: 11-24-87

PRECISION CONNECTOR DESIGNS INC.
WINCHESTER, MA 01890

SEE NOTES 1 THRU 4

M12883/40-05
RELAY SOCKET
14 POSITION SIZE 16 20

RSL116086 C