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Vishay Cera-Mite

# EMI Suppression Capacitor, Ceramic Disc, Class X1, 760 $V_{AC}$ , Class Y1, 500 $V_{AC}$



#### **LINKS TO ADDITIONAL RESOURCES**







QUICK REFERENCE DATA							
DESCRIPTION	DESCRIPTION VALUE						
Ceramic class	1 2						
Ceramic dielectric	COG, U2J, P3K, R3L	C0G, U2J, P3K, R3L	X7R, Y5U	X7R, Y5U			
Voltage (V <sub>AC</sub> )	500	760	500	760			
Min. capacitance (pF)	10		68				
Max. capacitance (pF)	47 20 000			000			
Mounting	Radial						

#### **INSULATION RESISTANCE**

Min. 1000  $\Omega$ F

### **TOLERANCE ON CAPACITANCE**

± 10 %; ± 20 %

## **DISSIPATION FACTOR**

2.0 % max. at 1 kHz; 1 V

#### **CERAMIC DIELECTRIC**

C0G, U2J, P3K, R3L (class 1) X7R, Y5U (class 2)

#### **CLIMATIC CATEGORY ACC. TO EN 60068-1**

25/125/21

#### **OPERATING TEMPERATURE RANGE**

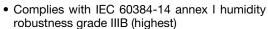
-30 °C to +125 °C (1)

#### Note

(1) For explanation about the difference of operating temperature range and temperature characteristic of capacitance please see <u>www.vishay.com/doc?48299</u>)

#### **FEATURES**

• Complies with IEC 60384-14





RoHS

High reliability

Radial leads

- High capacitance up to 20 nF
- Singlelayer AC disc safety capacitors
- Singlelayer AC disc safety capacitors
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912"><u>www.vishay.com/doc?99912</u></a>

#### **APPLICATIONS**

- X1, Y1 according to IEC 60384-14
- Line-to-line filtering (Class X)
- Line-to-ground filtering (Class Y)
- Primary and secondary coupling (SMPS)
- · Applications at large temperature and / or high humidity
- EMI / RFI suppression and filtering

#### **DESIGN**

The capacitors consist of a ceramic disc of which both sides are silver-plated. Connection leads are made of tinned copper having a diameter of 0.032" (0.81 mm). The capacitors may be supplied with radial kinked or straight leads having a lead spacing of 0.375" (9.5 mm). The standard tolerances are  $\pm$  10 % or  $\pm$  20 %. Coating is made of flame-retardant epoxy resin in accordance with "UL 94 V-0."

## CAPACITANCE RANGE

10 pF to 20 nF

#### **RATED VOLTAGE**

IEC 60384-14:

**INSULATION** 

X1: 760 V<sub>AC</sub>, 50 Hz
 Y1: 500 V<sub>AC</sub>, 50 Hz

## **DIELECTRIC STRENGTH BETWEEN LEADS**

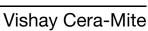
Component test, 100 % test at production line:  $4000 \, V_{AC}$ , 50 Hz, 2 s

As repeated test at customer side admissible only once with: 3600  $V_{AC}$ , 50 Hz, 2 s

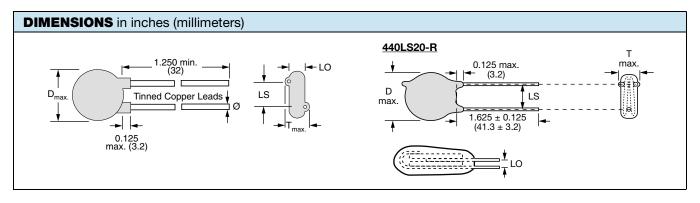
Random sampling test (destructive test): 4000 V<sub>AC</sub>, 50 Hz, 60 s

# DIELECTRIC STRENGTH OF BODY

4000 V<sub>AC</sub>, 50 Hz, 60 s (destructive test)







ORDER	ING INF	ORMATION, C	ERAMIC X1 /	Y1 CA	PACITORS	440L		
C (pF)	TOL. (%)	D <sub>max.</sub> DIAMETER INCH (mm)	T <sub>max.</sub> THICKNESS INCH (mm)	AWG	INCH (mm)	LS LEAD SPACE INCH (mm) ± 1 mm	LO LEAD OFFSET INCH (mm) ± 0.5 mm	ORDERING CODE
C0G								
10	± 10	0.330 (8.4)	0.195 (5.0)	20	0.032 (0.81)	0.375 (9.5)	0.098 (2.5)	440LQ10-R
U2J								
15	± 10	0.330 (8.4)	0.210 (5.3)	20	0.032 (0.81)	0.375 (9.5)	0.110 (2.8)	440LQ15-R
P3K								
22	± 10	0.330 (8.4)	0.190 (4.8)	20	0.032 (0.81)	0.375 (9.5)	0.094 (2.4)	440LQ22-R
R3L								
33	± 10	0.330 (8.4)	0.200 (5.1)	20	0.032 (0.81)	0.375 (9.5)	0.102 (2.6)	440LQ33-R
47	± 10	0.330 (8.4)	0.180 (4.6)	20	0.032 (0.81)	0.375 (9.5)	0.083 (2.1)	440LQ47-R
X7R								
68			0.220 (5.6)				0.122 (3.1)	440LQ68-R
100			0.220 (5.6)				0.122 (3.1)	440LT10-R
150	± 10	0.330 (8.4)	0.235 (6.0)	20	0.032 (0.81)	0.375 (9.5)	0.138 (3.5)	440LT15-R
220			0.235 (6.0)				0.138 (3.5)	440LT22-R
330		0.225 (5.7)				0.126 (3.2)	440LT33-R	
Y5U								
470		0.330 (8.4)	0.230 (5.8)				0.130 (3.3)	440LT47-R
560		0.330 (8.4)	0.230 (5.8)				0.130 (3.3)	440LT56-R
680		0.330 (8.4)	0.235 (6.0)				0.138 (3.5)	440LT68-R
1000		0.365 (9.3)	0.225 (5.7)				0.126 (3.2)	440LD10-R
1500		0.365 (9.3)	0.220 (5.6)				0.118 (3.0)	440LD15-R
2000		0.400 (10.2)	0.220 (5.6)				0.118 (3.0)	440LD20-R
2200		0.430 (10.9)	0.225 (5.7)				0.126 (3.2)	440LD22-R
2700		0.460 (11.7)	0.225 (5.7)				0.126 (3.2)	440LD27-R
2800		0.460 (11.7)	0.220 (5.6)				0.122 (3.1)	440LD28-R
3000		0.490 (12.4)	0.225 (5.7)				0.126 (3.2)	440LD30-R
3200		0.490 (12.4)	0.220 (5.6)				0.122 (3.1)	440LD32-R
3300	± 20	0.490 (12.4)	0.220 (5.6)	20	0.032 (0.81)	0.375 (9.5)	0.122 (3.1)	440LD33-R
3900		0.530 (13.5)	0.220 (5.6)		, , ,		0.118 (3.0)	440LD39-R
4000		0.530 (13.5)	0.220 (5.6)				0.122 (3.1)	440LD40-R
4700		0.620 (15.7)	0.230 (5.8)		ļ		0.130 (3.3)	440LD47-R
5000		0.620 (15.7)	0.225 (5.7)				0.126 (3.2)	440LD50-R
5500		0.680 (17.3)	0.230 (5.8)				0.134 (3.4)	440LD55-R
5600		0.680 (17.3)	0.230 (5.8)				0.134 (3.4)	440LD56-R
6800		0.720 (18.3)	0.235 (6.0)				0.138 (3.5)	440LD68-R
8000		0.720 (18.3)	0.220 (5.6)		†	,	0.122 (3.1)	440LD80-R
9000		0.790 (20.1)	0.225 (5.7)				0.126 (3.2)	440LD90-R
10 000		0.850 (21.6)	0.230 (5.8)				0.134 (3.4)	440LS10-R
20 000		0.850 (21.6)	0.355 (9.0)				0.134 (3.4)	440LS20-R

#### Notes

- Alternate lead spacings are available bulk or tape and reel on request
- Minimum lead clearance according to IEC 60384-14: 0.315" (8 mm)

#### **WIRE LEAD OPTIONS - BULK PACKAGED**

Radial leaded capacitors may be ordered with various wire lead options by adding appropriate suffix code to the catalog part number.

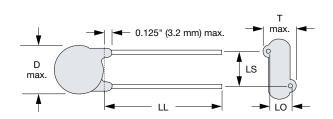
Example: 440LD22UG-R (suffix code) specifies:

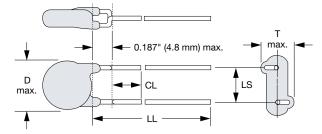
#20 AWG wire; LS = 0.375"; inline wire; long lead length, bulk packed

			LEAD SPACING						
WIRE FORM	FIG.	FIG LEAD		0.375" (9.5 mm)		0.400" (10.0 mm)		0.500" (12.7 mm)	
DESCRIPTION	110.	LENGTH	#20 AWG	#22 AWG	#20 AWG	#22 AWG	#20 AWG	#22 AWG	
Straight wire	1	Long "LL"	AJ	BJ	AD	BL	AM	BM	
Inline wire	2	Long "LL"	UG	UJ	UL	UM	UQ	US	
minie wire	2	Cut "CL"	UH	UK	UN	UP	UR	UT	

#### Notes

- Popular wire lead form options are described above; consult factory for other available forms www.vishav.com/doc?23140
- · Practical consideration may limit wire options depending on capacitor size verify special requirements with factory
- For detailed information and figures see general information: <a href="www.vishav.com/doc?23140">www.vishav.com/doc?23140</a>





Minimum CL = 0.120" (3 mm) inline wire, LO = 0

Fig. 1 - Straight wire

Fig. 2 - Inline wire

WIRE INFORMATION	
#20 AWG	0.032" (0.81) tinned copper wire
#22 AWG	0.025" (0.64) tinned copper wire

#### **LEAD LENGTH INFORMATION**

- Standard long lead "LL" length = 1.250" (32 mm) minimum
- Cut lead "CL" length may be user specified; if unspecified, Vishay Cera-Mite supplies 0.187" (4.8 mm) EIA standard
- Cut lead lengths are measured from bottom of wire seating plane (wire support point on circuit board)
- Cut lead length tolerance: + 0.031" / 0.015" (+ 0.8 mm / 0.4 mm)

## **TAPE AND REEL OPTIONS**

Radial leaded parts may be ordered with tape and reel packaging by adding appropriate suffix code to part number, like for wire lead options.

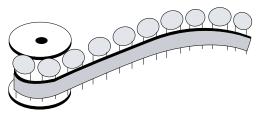
TAPE AND REEL PACKAGING PART NUMBER SUFFIX			TAPE AND REEL SUFFIX CODES FOR VARIOUS WIRE FORMS AND SIZES					
TAPE AND REEL	LS	MAX. DISC DIAMETER		TAPE AND REEL	STRAIGHT WIRE FIG. 1		INLINE WIRE FIG. 2	
FIG.	(mm)	(in)	(mm)	STANDARD	#20 AWG	#22 AWG	#20 AWG	#22 AWG
C (1)	10	0.708	18.0	EIA	AP	QX	XK	XT

#### Note

<sup>(1)</sup> Figure can be found in general information www.vishay.com/doc?23140, section Tape and Reel Options

#### **REELING STANDARD EIA-468B**

EIA lead spacings for tape and reel are based on multiples of 0.100" (2.5 mm) to coordinate with automatic insertion machinery and boards using 0.100" grid convention.



#### Notes

- Popular tape and reel options are described above; consult factory for other available options www.vishay.com/doc?23140
- · Practical consideration may limit tape and reel options on capacitor size verify special requirements with factory
- For detailed information and figures see general information: www.vishay.com/doc?23140

#### **APPROVALS**

IEC 60384-14 - Safety tests

This approval together with CB test certificate substitutes all national approvals.

#### CB Certificate (www.vishay.com/doc?22237)

Y1-capacitor: CB test certificate: DE1-63481 10 pF to 20 nF 500  $V_{AC}$  X1-capacitor: CB test certificate: DE1-63481 10 pF to 20 nF 760  $V_{AC}$ 



#### VDE (www.vishay.com/doc?22238)

Y1-capacitor: VDE marks approval: 40003985 10 pF to 20 nF 500  $V_{AC}$  X1-capacitor: VDE marks approval: 40003985 10 pF to 20 nF 400  $V_{AC}$ 



DIN EN 60384-14 VDE 0565-1-1 - Safety tests, annex H (humidity robustness grade IIIB)

#### Underwriters Laboratories Inc. (www.vishay.com/doc?22239)

Y1-capacitor: UL test certificate: E99264 10 pF to 20 nF 500  $V_{AC}$  X1-capacitor: UL test certificate: E99264 10 pF to 20 nF 760  $V_{AC}$ 

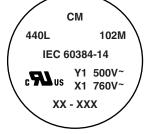


UL 60384-14, CSA E60384-1, CSA E60384-14

Fixed capacitors for electromagnetic interference suppression and connection to the supply mains.

## **MARKING**

Sample



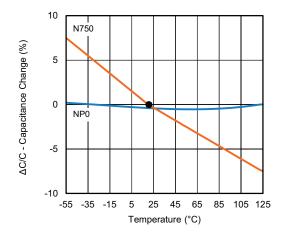


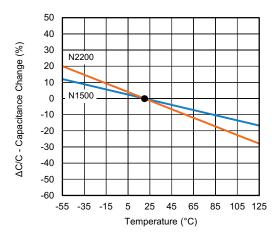
#### Notes

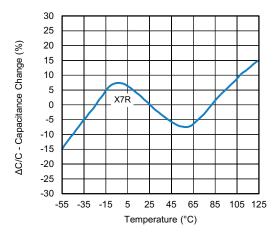
- Marking IEC 60384-14 not shown on  $\emptyset \le 9$  mm
- "XX XXX" is a placeholder for date code and lot number:
  - "XX -" is the year and month according to IEC 60062
  - "- XXX" is the last 3 digits of the lot number

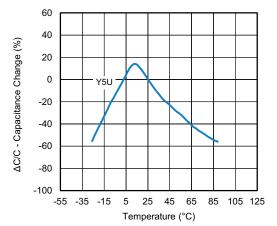


## **CAPACITANCE CHANGE VS. TEMPERATURE (TYPICAL)**



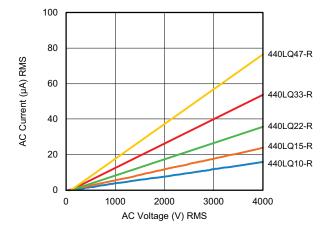


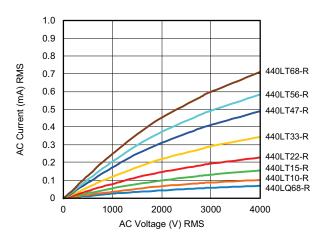


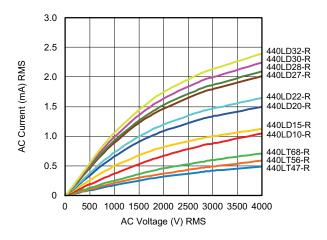


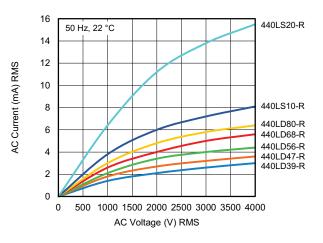


## **AC CURRENT VS. VOLTAGE**

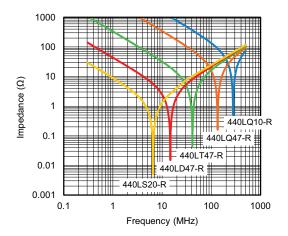








## IMPEDANCE VS. FREQUENCY (Wire Length 10 mm)





## **STORAGE**

The capacitors must not be stored in a corrosive atmosphere, where sulphide or chloride gas, acid, alkali or salt are present. Exposure of the components to moisture, should be avoided. The solderability of the leads is not affected by storage of up to 24 months (temperature +10 °C to +40 °C, relative humidity up to 60 % RH). Class 2 ceramic dielectric capacitors are also subject to aging see general information (<a href="https://www.vishay.com/doc?23140">www.vishay.com/doc?23140</a>).

#### **SOLDERING**

SOLDERING SPECIFICATIONS Soldering test for capacitors with wire leads: (according to IEC 60068-2-20, solder bath method)						
	SOLDERABILITY	RESISTANCE TO SOLDERING HEAT				
Soldering temperature	(235 ± 5) °C	(260 ± 5) °C				
Soldering duration	(2 ± 0.5) s	(10 ± 1) s				
Distance from component body	≥ 2 mm	≥ 5 mm				

#### **SOLDERING RECOMMENDATIONS**

Ceramic capacitors are very sensitive to rapid changes in temperature (thermal shock) therefore the solder heat resistance specification (see table above) should not be exceeded. Exposing the capacitor to excessive heating may result in thermal shocks that can crack the ceramic body. Similarly, excessive heating can cause the internal solder junction to melt.

When soldering radial leaded ceramic capacitors with a soldering iron, it should be performed under the following conditions and should not exceed:

Maximum temperature of iron-tip: 400 °C

• Maximum soldering iron wattage: 50 W

• Maximum soldering time: 3.5 s

Failure to follow the above cautions may result, in worst case, in short circuit or cause fuming or thermo-mechanical damage when the product is used.

Leaded ceramic capacitors are not designed for reflow process or dipping the body into a solder melt.

#### **CLEANING**

The components should be cleaned immediately following the soldering operation with vapor degreasers.

#### **CLEANING (ULTRASONIC CLEANING)**

To perform ultrasonic cleaning, observe the following conditions:

- Maximum rinse bath capacity output: 20 W/liter
- Maximum rinsing time: 300 s
- Do not vibrate the PCB/PWB directly
- · Excessive ultrasonic cleaning may lead to mechanical damage

#### **SOLVENT RESISTANCE**

The coating and marking of the capacitors are resistant to the following test method:

IEC 60068-2-45 (method XA)

#### **MOUNTING**

We do not recommend modifying the lead terminals, e.g. bending or cropping. This action could break the coating or crack the ceramic insert. In order to avoid such failures we are offering different lead wire designs (e.g. straight, inline, inside crimp, outside crimp etc.) If however, the lead must be modified in any way, we recommend support of the lead with a clamping fixture next to the coating. If a defined product stop is required for mounting on a PCB, a mechanically formed product stop or a mounting tool should be used.



#### **OPERATING VOLTAGE**

In case the voltage is applied to the circuit, starting as well as stopping, may generate irregular voltage for a transit period because of resonance or switching. Be sure to use a capacitor with a rated voltage range that includes these irregular voltages.

#### **OPERATING TEMPERATURE AND SELF-GENERATED HEAT**

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high frequency, pulse, or similar application, it may have self-generated heat due to dielectric dissipation.

Temperature increase due to self-generated heating should not exceed 20 °C while operating at an atmosphere temperature of 25 °C.

When measuring, the surface temperature, make sure that the capacitor is not affected by radiant, conductive and convective heat by its surroundings. Excessive heat may lead to thermo-mechanical deterioration of the capacitor's characteristics and reliability.

RELATED DOCUMENTS					
General Information	www.vishay.com/doc?23140				
CB Test Certificate	www.vishay.com/doc?22237				
VDE Marks Approval	www.vishay.com/doc?22238				
UL Test Certificate	www.vishay.com/doc?22239				



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Vishay

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