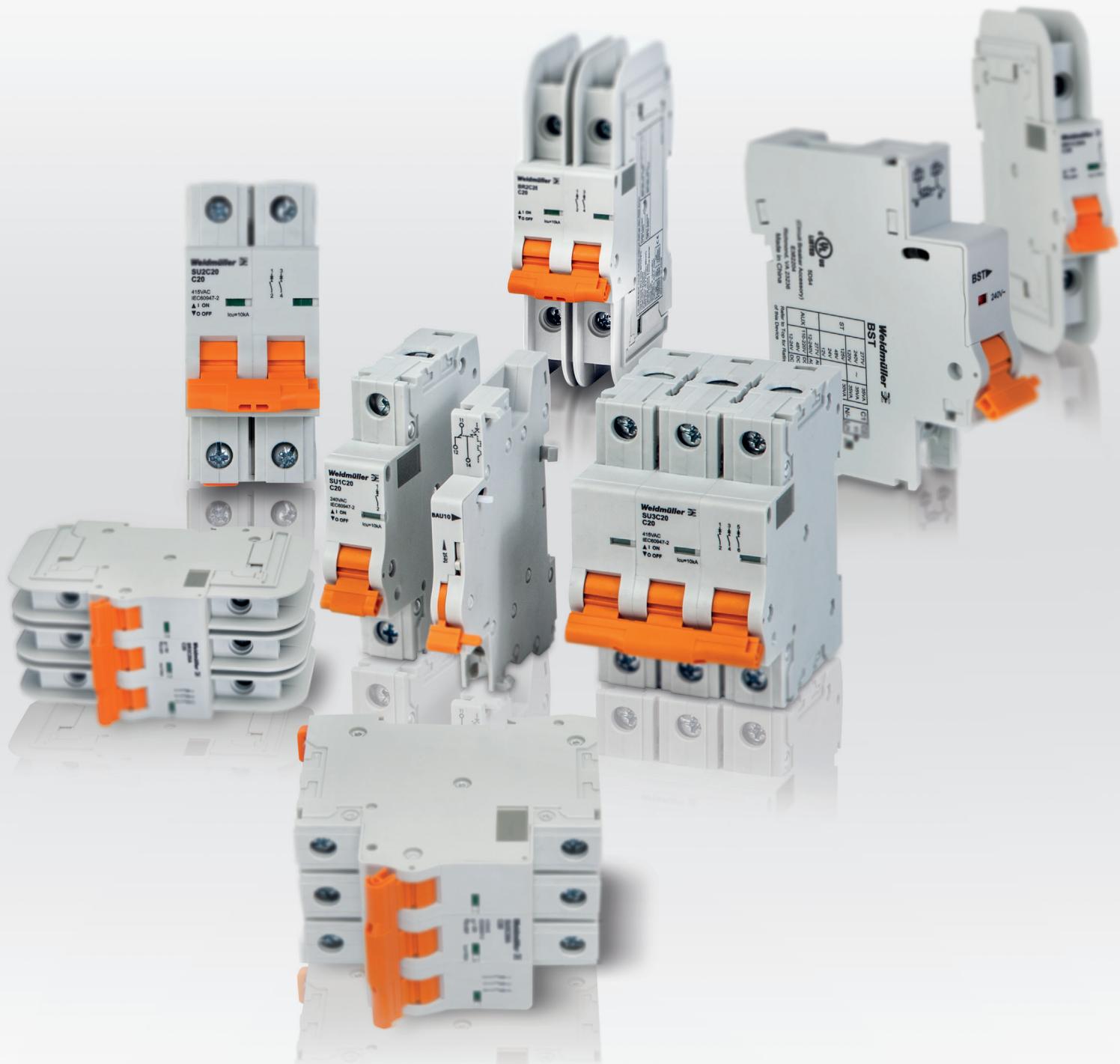


# Powerful Circuit Protection

UL 489 and UL 1077 - AC/DC Rated  
Miniature Circuit Breakers



Weidmüller 

## Introduction

# Choose the Right Weidmuller Miniature Current Breaker (MCB)

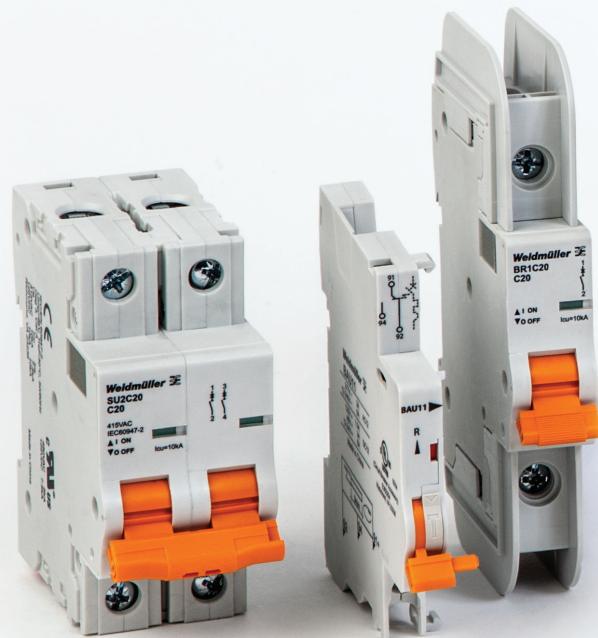
## (Always refer to the NEC before installing any device.)

When considering the UL 489 and UL 1077 Series MCBs, always assess the application for the following: voltage rating, maximum interrupting capacity, continuous current rating, frequency, and atypical operating conditions (ambient temperature, moisture, vibration, altitude, installation or operation orientation, and field maintenance). The MCBs are intended to protect the circuit cables as well as motors, generators and transformers, thyristors and silicon rectifiers. They also provide additional protection of computers and their peripheral equipment, industrial process control systems, telecommunications equipment and power supplies.

### Ask the following:

- Is the application an AC or DC circuit?  
Good news here, UL 489 and UL 1077 MCBs are rated for both AC and DC.
- Is a branch or supplemental breaker needed for the application?  
Branch devices may be used in place of supplemental but not vice versa.
- How many poles are needed for each circuit being protected?  
3p – 3 phase no neutral, 2p – L<sub>1</sub> and Neutral, 1p – L<sub>1</sub> only.
- Calculate and/or measure the normal current for the circuit and follow NEC guidelines. Match the breaker amps based on the normal current load. Weidmuller's MCB's run 1 to 63 amps (See Technical Data on page 4).
- Determine potential failure mode(s).  
The MCB thermal magnetic devices are designed for interrupt short-circuit and overload events.
- What is the interrupt capacity (IC)?  
Specify the breaker knowing the maximum fault current that can be repeatedly interrupted without failure of the breaker. UL 489 and UL 1077 MCBs have a maximum current at a given voltage that the breaker can interrupt safely without damage to surrounding components. (See Technical Data)
- What is the reaction time needed to a given fault condition?  
Specify a breaker by selecting a speed that avoids nuisance tripping but protects against component damage (B, C or D curve)

- What are the functional requirements of the breaker?  
The UL 489 and UL 1077 are rail mountable, easy to visually inspect, switch manually (or remotely trip with shunt trip devices) and monitor using an auxiliary contact. Mechanically 20,000 cycles and electrically 6,000 cycles.
- What is the wire size used?  
Can the breaker accept the wire sizes required?  
The UL 489 and UL 1077 are designed for  $\leq 35\text{mm}^2$ .
- What are the environmental factors:  
ambient temperature, moisture, vibration?  
Check to determine if there are unusual conditions in which the breaker must operate. The UL 489 and UL 1077 are specified to IP20, -35°C ... 70°C, and shock tested to IEC 60068-2-27.



**Applications**

- Automotive Manufacturing
- Chemical, Oil and Gas
- Renewable Energy
- Rail Vehicles
- Automation
- Pharmaceutical and Food
- Steel Production
- Telecom and Datacom
- Power-D-Box-Systems
- Lighting Equipment
- Process Control



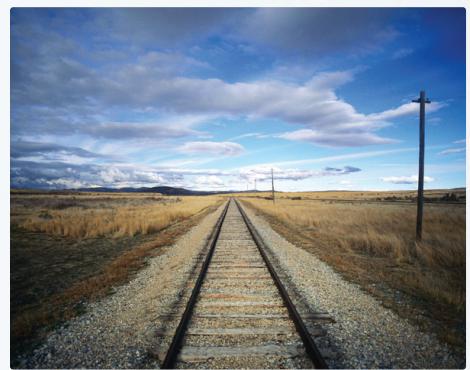
Pharmaceutical and Food



Chemical, Oil and Gas



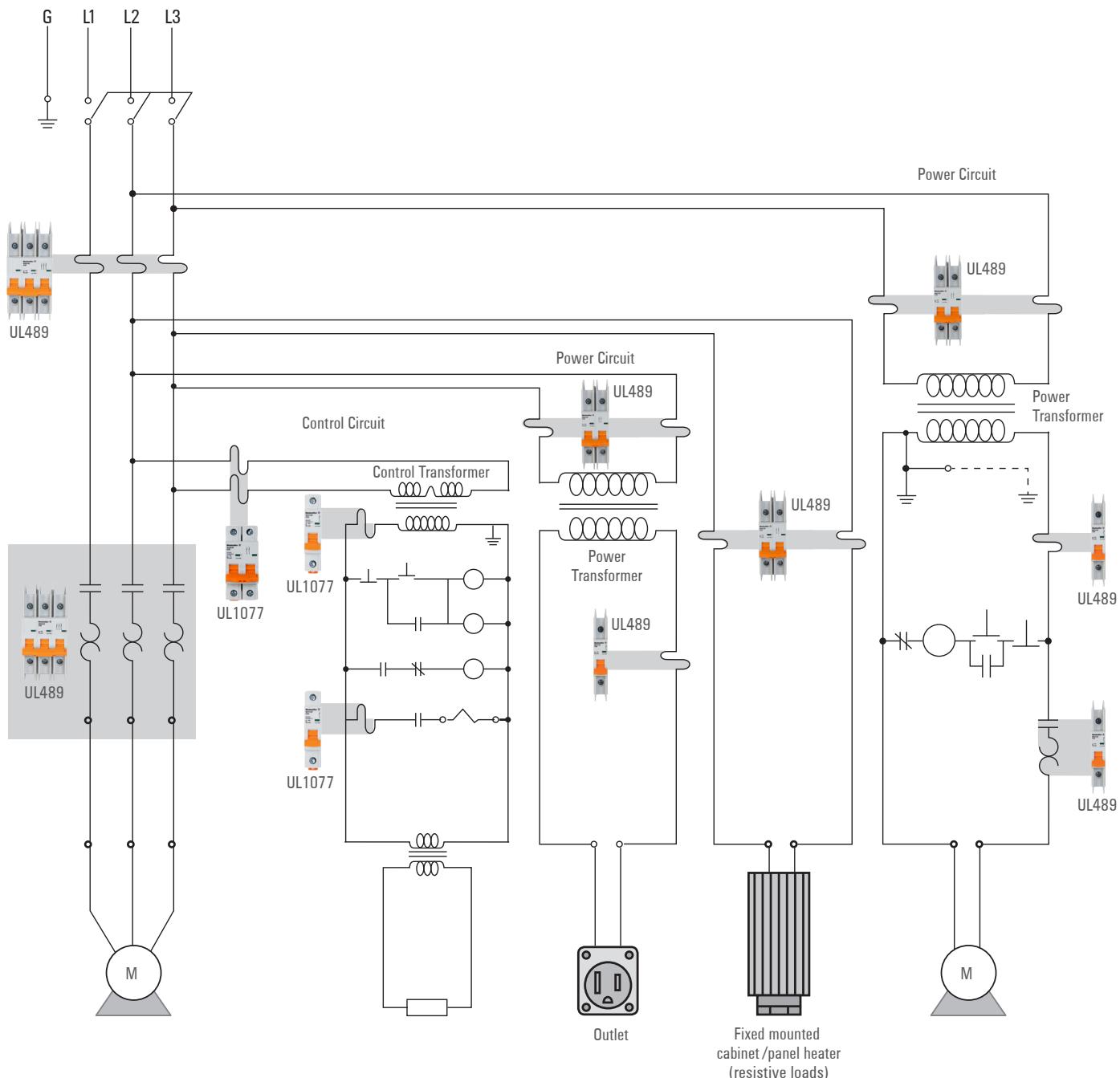
Automotive Manufacturing



Rail Vehicles



# Application Schematic



Sizing of main branch circuit protector according to table 430.52 in NEC®

- **Dual Element (Time Delay) Fuse**

Maximum fuse = largest motor FLA x 175%  
+ FLA of all other motors and general loads in group

- **Inverse Time Breaker**

Maximum circuit breaker = largest motor FLA x 250%  
+ FLA of all other motors and general loads in group  
(for other fuse/breaker types see table 430.52)

# Thermal Magnetic Miniature Circuit Breakers

## Description

1-, 2- and 3-pole thermal-magnetic miniature circuit breakers (MCBs) in accordance with EN 60947-2, UL 1077 and UL 489 for DIN-rail mounting, with toggle actuation, visual status indication and high rupture capacity. A positively trip-free snap action mechanism ensures reliable switching behavior. A range of trip characteristics and add-on modules allow a great variety of applications.



UL 489 version



IEC/EN60947-2 &amp; UL 1077 version

## Typical Applications

- Protection of cables, motors, generators and transformers, thyristors and silicon rectifiers.
- Protection of computers and their peripheral equipment, industrial process control systems, telecommunications equipment, power supplies.

## Technical Data

<b>Voltage rating and current rating range</b>		<b>Degree of protection</b>	<b>IP20</b>
to IEC/EN 60947-2	1-pole: AC 240 V; 1 A...63 A; 2 and 3-pole: AC 415 V, 1 A...63 A	Vibration (sinusoidal) test to IEC 60068-2-6, test Fc	± 0.38 mm (10–57 Hz), 5 g (57–500 Hz) 10 frequency cycles per axis
	1-pole: DC 80 V, 1 A...63 A	Shock, test to IEC 60068-2-27, test Ea	30 g (11 ms)
	2-pole: (2 poles connected in series) DC 125 V, 1 A...63 A	Corrosion, test to IEC 60068-2-11, test Ka	96 hrs in 5% salt mist
to UL 1077	1-pole: AC 277 V; 1 A...63 A; 2 and 3-pole: AC 480Y/277 V, 1 A...63 A	Humidity, test to IEC 60068-2-78, test Cab	48 hours at 95% RH, temperature +40°C
	1-pole: DC 60 V; 1 A...63 A	Terminals	screw terminals; Vertical connection possible by means of busbars
	2-pole (2 poles connected in series): DC 125 V; 1 A...63 A	Tightening torque	2 Nm max.
to UL 489	1-pole: AC 120 V; 1 A...63 A; 2 and 3-pole: AC 240 V, 1 A...63 A; 1-pole: AC 277 V; 1 A...32 A; 2 and 3-pole: AC 480Y/277 V; 1 A...32 A;	Cable cross section	≤35 mm <sup>2</sup>
	1-pole: DC 60 V; 1 A...63 A	Ambient temperature	-35°C...+70°C
	2-pole (2 poles connected in series): DC 125 V; 1 A...63 A	Mounting	rail mounting
		Mass	approx. 116 g per pole (EN 60947-2 / UL 1077) approx. 131 g per pole (UL 489)

## Typical life

Mechanically	20,000 cycles
Electrically	6,000 cycles

## Interrupt capacity

to IEC/EN 60947-2 (lcs)	AC 7,500 A / DC 10,000 A
to IEC/EN 60947-2 (lcu)	AC/DC 10,000 A
to UL 489	AC/DC 10,000 A

## to UL1077

Number of poles	Un	In	TC	OL	SC
1-pole	AC 240 V	1...63 A	1	1	7.5 kA, U1
1-pole	AC 277 V	1...63 A	1	0	5 kA, U1
2-, 3-pole	AC 480 V	1...63 A	1	1	5 kA, U1
1-pole	DC 60 V	1...63 A	1	0	7.5 kA, U1
2-pole in series	DC 125 V	1...63 A	1	0	7.5 kA, U1
Insulation coordination	6 kV/3 (reinforced insulation at operating area)				

## Approvals

<b>Approval authority</b>	<b>Standard</b>	<b>Rated voltage</b>	<b>Current ratings</b>
TÜV	IEC/EN 60947-2	AC 240/415 V DC 80 V DC 125 V	1...63 A 1...63 A (1-pole) 1...63 A (2 poles in series)
UL	UL 1077 / CSA-C22.2 No. 235	AC 480Y/277 V DC 60 V DC 125 V	1...63 A 1...63 A (1-pole) 1...63 A (2 poles in series)
UL	UL 489 / CSA-C22.2 No. 5	AC 240 V AC 480Y/277 V DC 60 V DC 125 V	1...63 A 1...32 A 1...63 A (1-pole) 1...63 A (2 poles in series)

For information on Weidmuller's UL Certifications, visit the UL Online Certifications Directory and search by the UL file numbers E359481, E362204 and E359964.



# UL 489 DIN-Rail Branch Rated Circuit Breakers

## MCB 489 Product Selection

### Part Number Nomenclature

(Part Number found on the front of the breaker)



**MCB 489**

**1P**

**B**

**1A**

**ACDC**

AC/DC Rated

Rated Amps = 1, 1.2, 1.5, 1.6, 2, 3, 4, 5, 6, 7, 8, 10, 12, 13, 15,  
16, 20, 25, 30, 32, 35, 40, 50, 60, 63

MCB 489 = Branch Rated Circuit Breakers

No. of Poles = 1P, 2P or 3P

Curve = B, C or D

### Schematic Diagrams

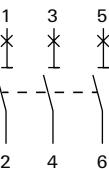
1-pole



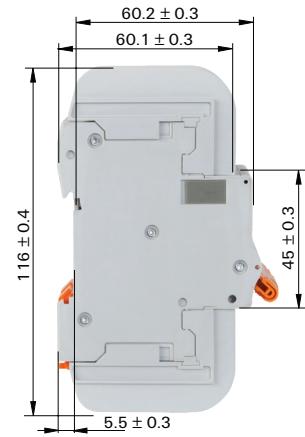
2-pole



3-pole

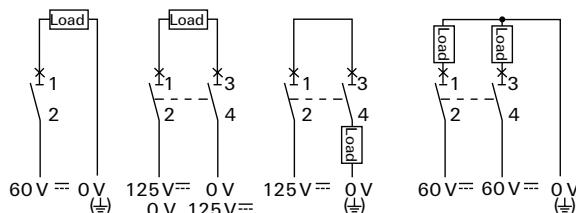


### Dimensions – UL 489 version



All dimensions without tolerances are for reference only.  
Weidmuller reserves the right to change specifications at  
any time without notice in the interest of improved design,  
performance and cost effectiveness.

### To UL 489:



# MCB 489 Series Product Selection

## B Curve – UL 489 DIN-Rail Branch Circuit Breakers

(See Curve Drawings on page 13 and 14)

Amps Rating	1 Pole	2 Pole	3 Pole
1	<b>2477040000</b> MCB 489 1P B 1A ACDC	<b>2477290000</b> MCB 489 2P B 1A ACDC	<b>2477540000</b> MCB 489 3P B 1A ACDC
1.2	<b>2477050000</b> MCB 489 1P B 1.2A ACDC	<b>2477300000</b> MCB 489 2P B 1.2A ACDC	<b>2477550000</b> MCB 489 3P B 1.2A ACDC
1.5	<b>2477060000</b> MCB 489 1P B 1.5A ACDC	<b>2477310000</b> MCB 489 2P B 1.5A ACDC	<b>2477560000</b> MCB 489 3P B 1.5A ACDC
1.6	<b>2477070000</b> MCB 489 1P B 1.6A ACDC	<b>2477320000</b> MCB 489 2P B 1.6A ACDC	<b>2477570000</b> MCB 489 3P B 1.6A ACDC
2	<b>2477090000</b> MCB 489 1P B 2A ACDC	<b>2477330000</b> MCB 489 2P B 2A ACDC	<b>2477580000</b> MCB 489 3P B 2A ACDC
3	<b>2477080000</b> MCB 489 1P B 3A ACDC	<b>2477340000</b> MCB 489 2P B 3A ACDC	<b>2477590000</b> MCB 489 3P B 3A ACDC
4	<b>2477100000</b> MCB 489 1P B 4A ACDC	<b>2477350000</b> MCB 489 2P B 4A ACDC	<b>2477600000</b> MCB 489 3P B 4A ACDC
5	<b>2477110000</b> MCB 489 1P B 5A ACDC	<b>2477360000</b> MCB 489 2P B 5A ACDC	<b>2477610000</b> MCB 489 3P B 5A ACDC
6	<b>2477120000</b> MCB 489 1P B 6A ACDC	<b>2477370000</b> MCB 489 2P B 6A ACDC	<b>2477620000</b> MCB 489 3P B 6A ACDC
7	<b>2477130000</b> MCB 489 1P B 7A ACDC	<b>2477380000</b> MCB 489 2P B 7A ACDC	<b>2477630000</b> MCB 489 3P B 7A ACDC
8	<b>2477140000</b> MCB 489 1P B 8A ACDC	<b>2477390000</b> MCB 489 2P B 8A ACDC	<b>2477640000</b> MCB 489 3P B 8A ACDC
10		<b>2477400000</b> MCB 489 2P B 10A ACDC	<b>2477650000</b> MCB 489 3P B 10A ACDC
12	<b>2477160000</b> MCB 489 1P B 12A ACDC	<b>2477410000</b> MCB 489 2P B 12A ACDC	<b>2477660000</b> MCB 489 3P B 12A ACDC
13	<b>2477170000</b> MCB 489 1P B 13A ACDC	<b>2477420000</b> MCB 489 2P B 13A ACDC	<b>2477670000</b> MCB 489 3P B 13A ACDC
15	<b>2477180000</b> MCB 489 1P B 15A ACDC	<b>2477430000</b> MCB 489 2P B 15A ACDC	<b>2477680000</b> MCB 489 3P B 15A ACDC
16	<b>2477190000</b> MCB 489 1P B 16A ACDC	<b>2477440000</b> MCB 489 2P B 16A ACDC	<b>2477690000</b> MCB 489 3P B 16A ACDC
20	<b>2477200000</b> MCB 489 1P B 20A ACDC	<b>2477450000</b> MCB 489 2P B 20A ACDC	<b>2477700000</b> MCB 489 3P B 20A ACDC
25	<b>2477210000</b> MCB 489 1P B 25A ACDC	<b>2477460000</b> MCB 489 2P B 25A ACDC	<b>2477710000</b> MCB 489 3P B 25A ACDC
30	<b>2477220000</b> MCB 489 1P B 30A ACDC	<b>2477470000</b> MCB 489 2P B 30A ACDC	<b>2477720000</b> MCB 489 3P B 30A ACDC
32	<b>2477230000</b> MCB 489 1P B 32A ACDC	<b>2477480000</b> MCB 489 2P B 32A ACDC	<b>2477730000</b> MCB 489 3P B 32A ACDC
35	<b>2477240000</b> MCB 489 1P B 35A ACDC	<b>2477490000</b> MCB 489 2P B 35A ACDC	<b>2477740000</b> MCB 489 3P B 35A ACDC
40	<b>2477250000</b> MCB 489 1P B 40A ACDC	<b>2477500000</b> MCB 489 2P B 40A ACDC	<b>2477750000</b> MCB 489 3P B 40A ACDC
50	<b>2477260000</b> MCB 489 1P B 50A ACDC	<b>2477510000</b> MCB 489 2P B 50A ACDC	<b>2477760000</b> MCB 489 3P B 50A ACDC
60	<b>2477270000</b> MCB 489 1P B 60A ACDC	<b>2477520000</b> MCB 489 2P B 60A ACDC	<b>2477770000</b> MCB 489 3P B 60A ACDC
63	<b>2477280000</b> MCB 489 1P B 63A ACDC	<b>2477530000</b> MCB 489 2P B 63A ACDC	<b>2477780000</b> MCB 489 3P B 63A ACDC

# MCB 489 Series Product Selection

## C Curve – UL 489 DIN-Rail Branch Circuit Breakers

(See Curve Drawings on page 13 and 14)

Amps Rating	<b>1 Pole</b>	<b>2 Pole</b>	<b>3 Pole</b>
1	<b>2477790000</b> MCB 489 1P C 1A ACDC	<b>2478040000</b> MCB 489 2P C 1A ACDC	<b>2478290000</b> MCB 489 3P C 1A ACDC
1.2	<b>2477800000</b> MCB 489 1P C 1.2A ACDC	<b>2478050000</b> MCB 489 2P C 1.2A ACDC	<b>2478300000</b> MCB 489 3P C 1.2A ACDC
1.5	<b>2477810000</b> MCB 489 1P C 1.5A ACDC	<b>2478060000</b> MCB 489 2P C 1.5A ACDC	<b>2478310000</b> MCB 489 3P C 1.5A ACDC
1.6	<b>2477820000</b> MCB 489 1P C 1.6A ACDC	<b>2478070000</b> MCB 489 2P C 1.6A ACDC	<b>2478320000</b> MCB 489 3P C 1.6A ACDC
2	<b>2477830000</b> MCB 489 1P C 2A ACDC	<b>2478080000</b> MCB 489 2P C 2A ACDC	<b>2478330000</b> MCB 489 3P C 2A ACDC
3	<b>2477840000</b> MCB 489 1P C 3A ACDC	<b>2478090000</b> MCB 489 2P C 3A ACDC	<b>2478340000</b> MCB 489 3P C 3A ACDC
4	<b>2477850000</b> MCB 489 1P C 4A ACDC	<b>2478100000</b> MCB 489 2P C 4A ACDC	<b>2478350000</b> MCB 489 3P C 4A ACDC
5	<b>2477860000</b> MCB 489 1P C 5A ACDC	<b>2478110000</b> MCB 489 2P C 5A ACDC	<b>2478360000</b> MCB 489 3P C 5A ACDC
6	<b>2477870000</b> MCB 489 1P C 6A ACDC	<b>2478120000</b> MCB 489 2P C 6A ACDC	<b>2478370000</b> MCB 489 3P C 6A ACDC
7	<b>2477880000</b> MCB 489 1P C 7A ACDC	<b>2478130000</b> MCB 489 2P C 7A ACDC	<b>2478380000</b> MCB 489 3P C 7A ACDC
8	<b>2477890000</b> MCB 489 1P C 8A ACDC	<b>2478140000</b> MCB 489 2P C 8A ACDC	<b>2478390000</b> MCB 489 3P C 8A ACDC
10	<b>2477900000</b> MCB 489 1P C 10A ACDC	<b>2478150000</b> MCB 489 2P C 10A ACDC	<b>2478400000</b> MCB 489 3P C 10A ACDC
12	<b>2477910000</b> MCB 489 1P C 12A ACDC	<b>2478160000</b> MCB 489 2P C 12A ACDC	<b>2478410000</b> MCB 489 3P C 12A ACDC
13	<b>2477920000</b> MCB 489 1P C 13A ACDC	<b>2478170000</b> MCB 489 2P C 13A ACDC	<b>2478420000</b> MCB 489 3P C 13A ACDC
15	<b>2477930000</b> MCB 489 1P C 15A ACDC	<b>2478180000</b> MCB 489 2P C 15A ACDC	<b>2478430000</b> MCB 489 3P C 15A ACDC
16	<b>2477940000</b> MCB 489 1P C 16A ACDC	<b>2478190000</b> MCB 489 2P C 16A ACDC	<b>2478440000</b> MCB 489 3P C 16A ACDC
20	<b>2477950000</b> MCB 489 1P C 20A ACDC	<b>2478200000</b> MCB 489 2P C 20A ACDC	<b>2478450000</b> MCB 489 3P C 20A ACDC
25	<b>2477960000</b> MCB 489 1P C 25A ACDC	<b>2478210000</b> MCB 489 2P C 25A ACDC	<b>2478460000</b> MCB 489 3P C 25A ACDC
30	<b>2477970000</b> MCB 489 1P C 30A ACDC	<b>2478220000</b> MCB 489 2P C 30A ACDC	<b>2478470000</b> MCB 489 3P C 30A ACDC
32	<b>2477980000</b> MCB 489 1P C 32A ACDC	<b>2478230000</b> MCB 489 2P C 32A ACDC	<b>2478480000</b> MCB 489 3P C 32A ACDC
35	<b>2477990000</b> MCB 489 1P C 35A ACDC	<b>2478240000</b> MCB 489 2P C 35A ACDC	<b>2478490000</b> MCB 489 3P C 35A ACDC
40	<b>2478000000</b> MCB 489 1P C 40A ACDC	<b>2478250000</b> MCB 489 2P C 40A ACDC	<b>2478500000</b> MCB 489 3P C 40A ACDC
50	<b>2478010000</b> MCB 489 1P C 50A ACDC	<b>2478260000</b> MCB 489 2P C 50A ACDC	<b>2478510000</b> MCB 489 3P C 50A ACDC
60	<b>2478020000</b> MCB 489 1P C 60A ACDC	<b>2478270000</b> MCB 489 2P C 60A ACDC	<b>2478520000</b> MCB 489 3P C 60A ACDC
63	<b>2478030000</b> MCB 489 1P C 63A ACDC	<b>2478280000</b> MCB 489 2P C 63A ACDC	<b>2478530000</b> MCB 489 3P C 63A ACDC

# MCB 489 Series Product Selection

## D Curve – UL 489 DIN-Rail Branch Circuit Breakers

(See Curve Drawings on page 13 and 14)

Amps Rating	1 Pole	2 Pole	3 Pole
1	<b>2478540000</b> MCB 489 1P D 1A ACDC	<b>2478790000</b> MCB 489 2P D 1A ACDC	<b>2479030000</b> MCB 489 3P D 1A ACDC
1.2	<b>2478550000</b> MCB 489 1P D 1.2A ACDC	<b>2478800000</b> MCB 489 2P D 1.2A ACDC	<b>2479040000</b> MCB 489 3P D 1.2A ACDC
1.5	<b>2478560000</b> MCB 489 1P D 1.5A ACDC	<b>2478810000</b> MCB 489 2P D 1.5A ACDC	<b>2479050000</b> MCB 489 3P D 1.5A ACDC
1.6	<b>2478570000</b> MCB 489 1P D 1.6A ACDC	<b>2478820000</b> MCB 489 2P D 1.6A ACDC	<b>2479060000</b> MCB 489 3P D 1.6A ACDC
2	<b>2478580000</b> MCB 489 1P D 2A ACDC	<b>2478830000</b> MCB 489 2P D 2A ACDC	<b>2479070000</b> MCB 489 3P D 2A ACDC
3	<b>2478590000</b> MCB 489 1P D 3A ACDC	<b>2478840000</b> MCB 489 2P D 3A ACDC	<b>2479080000</b> MCB 489 3P D 3A ACDC
4	<b>2478600000</b> MCB 489 1P D 4A ACDC	<b>2478850000</b> MCB 489 2P D 4A ACDC	<b>2479090000</b> MCB 489 3P D 4A ACDC
5		<b>2478860000</b> MCB 489 2P D 5A ACDC	<b>2479100000</b> MCB 489 3P D 5A ACDC
6	<b>2478620000</b> MCB 489 1P D 6A ACDC	<b>2478870000</b> MCB 489 2P D 6A ACDC	<b>2479110000</b> MCB 489 3P D 6A ACDC
7	<b>2478630000</b> MCB 489 1P D 7A ACDC		<b>2479120000</b> MCB 489 3P D 7A ACDC
8	<b>2478640000</b> MCB 489 1P D 8A ACDC	<b>2478880000</b> MCB 489 2P D 8A ACDC	<b>2479130000</b> MCB 489 3P D 8A ACDC
10	<b>2478650000</b> MCB 489 1P D 10A ACDC	<b>2478890000</b> MCB 489 2P D 10A ACDC	<b>2479140000</b> MCB 489 3P D 10A ACDC
12	<b>2478660000</b> MCB 489 1P D 12A ACDC	<b>2478900000</b> MCB 489 2P D 12A ACDC	<b>2479150000</b> MCB 489 3P D 12A ACDC
13	<b>2478670000</b> MCB 489 1P D 13A ACDC	<b>2478910000</b> MCB 489 2P D 13A ACDC	<b>2479160000</b> MCB 489 3P D 13A ACDC
15	<b>2478680000</b> MCB 489 1P D 15A ACDC	<b>2478920000</b> MCB 489 2P D 15A ACDC	<b>2479170000</b> MCB 489 3P D 15A ACDC
16	<b>2478690000</b> MCB 489 1P D 16A ACDC	<b>2478930000</b> MCB 489 2P D 16A ACDC	<b>2479180000</b> MCB 489 3P D 16A ACDC
20	<b>2478700000</b> MCB 489 1P D 20A ACDC	<b>2478940000</b> MCB 489 2P D 20A ACDC	<b>2479190000</b> MCB 489 3P D 20A ACDC
25	<b>2478710000</b> MCB 489 1P D 25A ACDC	<b>2478950000</b> MCB 489 2P D 25A ACDC	<b>2479200000</b> MCB 489 3P D 25A ACDC
30	<b>2478720000</b> MCB 489 1P D 30A ACDC	<b>2478960000</b> MCB 489 2P D 30A ACDC	<b>2479210000</b> MCB 489 3P D 30A ACDC
32	<b>2478730000</b> MCB 489 1P D 32A ACDC	<b>2478970000</b> MCB 489 2P D 32A ACDC	<b>2479220000</b> MCB 489 3P D 32A ACDC
35	<b>2478740000</b> MCB 489 1P D 35A ACDC	<b>2478980000</b> MCB 489 2P D 35A ACDC	<b>2479230000</b> MCB 489 3P D 35A ACDC
40	<b>2478750000</b> MCB 489 1P D 40A ACDC	<b>2478990000</b> MCB 489 2P D 40A ACDC	<b>2479240000</b> MCB 489 3P D 40A ACDC
50	<b>2478760000</b> MCB 489 1P D 50A ACDC	<b>2479000000</b> MCB 489 2P D 50A ACDC	<b>2479250000</b> MCB 489 3P D 50A ACDC
60	<b>2478770000</b> MCB 489 1P D 60A ACDC	<b>2479010000</b> MCB 489 2P D 60A ACDC	<b>2479260000</b> MCB 489 3P D 60A ACDC
63	<b>2478780000</b> MCB 489 1P D 63A ACDC	<b>2479020000</b> MCB 489 2P D 63A ACDC	

# UL 1077 DIN-Rail Supplementary Circuit Breakers

## MCB 1077 Product Selection

### Part Number Nomenclature

(Part Number found on the front of the breaker)



**MCB1077**

**2P**

**D**

**60A**

**ACDC**

AC/DC Rated

Rated Amps = 1, 1.2, 1.5, 1.6, 2, 3, 4, 5, 6, 7, 8, 10,  
12, 13, 15, 16, 20, 25, 30, 32, 35, 40, 50, 60, 63

MCB 1077 = Supplementary Protectors

No. of Poles = 1P, 2P or 3P

Curve = B, C or D

### Schematic Diagrams

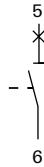
1-pole



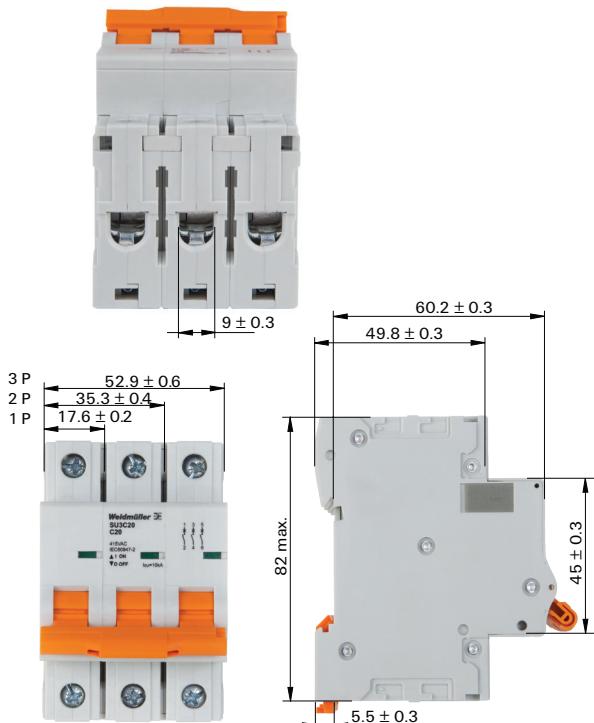
2-pole



3-pole



### Dimensions – IEC/EN 60947-2 / UL1077 version

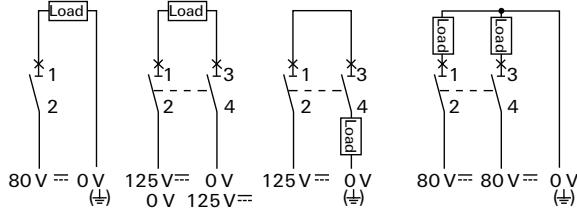


All dimensions without tolerances are for reference only.  
Weidmuller reserves the right to change specifications at  
any time without notice in the interest of improved design,  
performance and cost effectiveness.

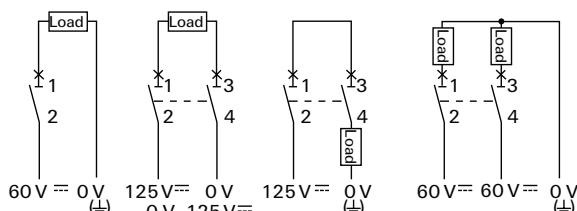
### DC Application

When using the circuit breakers in DC applications, polarity does not have to be observed. Maximum acceptable voltage between the conductors depends on the number of poles, circuitry and relevant standard / approval.

#### To IEC/EN 60947-2:



#### To UL 1077:



# MCB 1077 Product Selection

## B Curve – UL 1077 DIN-Rail Supplementary Circuit Breakers

(See Curve Drawings on page 13 and 14)

Amps Rating	1 Pole	2 Pole	3 Pole
1	<b>2479280000</b> MCB 1077 1P B 1A ACDC	<b>2479520000</b> MCB 1077 2P B 1A ACDC	<b>2479760000</b> MCB 1077 3P B 1A ACDC
1.2	<b>2479290000</b> MCB 1077 1P B 1.2A ACDC	<b>2479530000</b> MCB 1077 2P B 1.2A ACDC	<b>2479770000</b> MCB 1077 3P B 1.2A ACDC
1.5	<b>2479300000</b> MCB 1077 1P B 1.5A ACDC	<b>2479540000</b> MCB 1077 2P B 1.5A ACDC	<b>2479780000</b> MCB 1077 3P B 1.5A ACDC
1.6	<b>2479310000</b> MCB 1077 1P B 1.6A ACDC	<b>2521330000</b> MCB 1077 2P B 1.6A ACDC	<b>2479790000</b> MCB 1077 3P B 1.6A ACDC
2	<b>2479320000</b> MCB 1077 1P B 2A ACDC	<b>2479560000</b> MCB 1077 2P B 2A ACDC	<b>2479800000</b> MCB 1077 3P B 2A ACDC
3	<b>2479330000</b> MCB 1077 1P B 3A ACDC	<b>2479570000</b> MCB 1077 2P B 3A ACDC	<b>2479810000</b> MCB 1077 3P B 3A ACDC
4	<b>2479340000</b> MCB 1077 1P B 4A ACDC	<b>2479580000</b> MCB 1077 2P B 4A ACDC	<b>2479820000</b> MCB 1077 3P B 4A ACDC
5	<b>2479350000</b> MCB 1077 1P B 5A ACDC	<b>2479590000</b> MCB 1077 2P B 5A ACDC	<b>2479830000</b> MCB 1077 3P B 5A ACDC
6	<b>2479360000</b> MCB 1077 1P B 6A ACDC	<b>2479600000</b> MCB 1077 2P B 6A ACDC	<b>2479840000</b> MCB 1077 3P B 6A ACDC
7	<b>2479370000</b> MCB 1077 1P B 7A ACDC	<b>2479610000</b> MCB 1077 2P B 7A ACDC	<b>2479850000</b> MCB 1077 3P B 7A ACDC
8	<b>2479380000</b> MCB 1077 1P B 8A ACDC	<b>2479620000</b> MCB 1077 2P B 8A ACDC	<b>2479860000</b> MCB 1077 3P B 8A ACDC
10	<b>2515110000</b> MCB 1077 1P B 10A ACDC	<b>2479630000</b> MCB 1077 2P B 10A ACDC	<b>2479870000</b> MCB 1077 3P B 10A ACDC
12	<b>2479400000</b> MCB 1077 1P B 12A ACDC	<b>2479640000</b> MCB 1077 2P B 12A ACDC	<b>2479880000</b> MCB 1077 3P B 12A ACDC
13	<b>2479410000</b> MCB 1077 1P B 13A ACDC	<b>2479650000</b> MCB 1077 2P B 13A ACDC	<b>2479890000</b> MCB 1077 3P B 13A ACDC
15	<b>2479420000</b> MCB 1077 1P B 15A ACDC	<b>2479660000</b> MCB 1077 2P B 15A ACDC	<b>2479900000</b> MCB 1077 3P B 15A ACDC
16	<b>2479430000</b> MCB 1077 1P B 16A ACDC	<b>2479670000</b> MCB 1077 2P B 16A ACDC	<b>2479910000</b> MCB 1077 3P B 16A ACDC
20	<b>2479440000</b> MCB 1077 1P B 20A ACDC	<b>2479680000</b> MCB 1077 2P B 20A ACDC	<b>2479920000</b> MCB 1077 3P B 20A ACDC
25	<b>2479450000</b> MCB 1077 1P B 25A ACDC	<b>2479690000</b> MCB 1077 2P B 25A ACDC	<b>2479930000</b> MCB 1077 3P B 25A ACDC
30	<b>2479460000</b> MCB 1077 1P B 30A ACDC	<b>2479700000</b> MCB 1077 2P B 30A ACDC	<b>2479940000</b> MCB 1077 3P B 30A ACDC
32	<b>2515120000</b> MCB 1077 1P B 32A ACDC	<b>2515130000</b> MCB 1077 2P B 32A ACDC	<b>2515140000</b> MCB 1077 3P B 32A ACDC
35	<b>2479470000</b> MCB 1077 1P B 35A ACDC	<b>2479710000</b> MCB 1077 2P B 35A ACDC	<b>2479950000</b> MCB 1077 3P C 35A ACDC
40	<b>2479480000</b> MCB 1077 1P B 40A ACDC	<b>2479720000</b> MCB 1077 2P B 40A ACDC	<b>2479960000</b> MCB 1077 3P C 40A ACDC
50	<b>2479490000</b> MCB 1077 1P B 50A ACDC	<b>2479730000</b> MCB 1077 2P B 50A ACDC	<b>2479970000</b> MCB 1077 3P C 50A ACDC
60	<b>2479500000</b> MCB 1077 1P B 60A ACDC	<b>2479740000</b> MCB 1077 2P B 60A ACDC	<b>2479980000</b> MCB 1077 3P C 60A ACDC
63	<b>2479510000</b> MCB 1077 1P B 63A ACDC	<b>2479750000</b> MCB 1077 2P B 63A ACDC	<b>2479990000</b> MCB 1077 3P C 63A ACDC

# MCB 1077 Product Selection

## C Curve – UL 1077 DIN-Rail Supplementary Circuit Breakers

(See Curve Drawings on page 13 and 14)

Amps Rating	1 Pole	2 Pole	3 Pole
1	<b>2480000000</b> MCB 1077 1P C 1A ACDC	<b>2480240000</b> MCB 1077 2P C 1A ACDC	<b>2480480000</b> MCB 1077 3P C 1A ACDC
1.2	<b>2480010000</b> MCB 1077 1P C 1.2A ACDC	<b>2480250000</b> MCB 1077 2P C 1.2A ACDC	<b>2480490000</b> MCB 1077 3P C 1.2A ACDC
1.5	<b>2480020000</b> MCB 1077 1P C 1.5A ACDC	<b>2480260000</b> MCB 1077 2P C 1.5A ACDC	<b>2480500000</b> MCB 1077 3P C 1.5A ACDC
1.6	<b>2480030000</b> MCB 1077 1P C 1.6A ACDC	<b>2480270000</b> MCB 1077 2P C 1.6A ACDC	<b>2480510000</b> MCB 1077 3P C 1.6A ACDC
2	<b>2480040000</b> MCB 1077 1P C 2A ACDC	<b>2480280000</b> MCB 1077 2P C 2A ACDC	<b>2480520000</b> MCB 1077 3P C 2A ACDC
3	<b>2480050000</b> MCB 1077 1P C 3A ACDC	<b>2480290000</b> MCB 1077 2P C 3A ACDC	<b>2480530000</b> MCB 1077 3P C 3A ACDC
4	<b>2480060000</b> MCB 1077 1P C 4A ACDC	<b>2480300000</b> MCB 1077 2P C 4A ACDC	<b>2480540000</b> MCB 1077 3P C 4A ACDC
5	<b>2480070000</b> MCB 1077 1P C 5A ACDC	<b>2480310000</b> MCB 1077 2P C 5A ACDC	<b>2480550000</b> MCB 1077 3P C 5A ACDC
6	<b>2480080000</b> MCB 1077 1P C 6A ACDC	<b>2480320000</b> MCB 1077 2P C 6A ACDC	<b>2480560000</b> MCB 1077 3P C 6A ACDC
7			
8	<b>2480090000</b> MCB 1077 1P C 8A ACDC	<b>2480330000</b> MCB 1077 2P C 8A ACDC	<b>2480570000</b> MCB 1077 3P C 8A ACDC
10	<b>2480100000</b> MCB 1077 1P C 10A ACDC	<b>2480340000</b> MCB 1077 2P C 10A ACDC	<b>2480580000</b> MCB 1077 3P C 10A ACDC
12	<b>2480110000</b> MCB 1077 1P C 12A ACDC	<b>2480350000</b> MCB 1077 2P C 12A ACDC	<b>2480590000</b> MCB 1077 3P C 12A ACDC
13	<b>2480120000</b> MCB 1077 1P C 13A ACDC	<b>2480360000</b> MCB 1077 2P C 13A ACDC	<b>2480600000</b> MCB 1077 3P C 13A ACDC
15	<b>2480130000</b> MCB 1077 1P C 15A ACDC	<b>2480370000</b> MCB 1077 2P C 15A ACDC	<b>2480610000</b> MCB 1077 3P C 15A ACDC
16	<b>2480140000</b> MCB 1077 1P C 16A ACDC	<b>2480380000</b> MCB 1077 2P C 16A ACDC	<b>2480620000</b> MCB 1077 3P C 16A ACDC
20	<b>2480150000</b> MCB 1077 1P C 20A ACDC	<b>2480390000</b> MCB 1077 2P C 20A ACDC	<b>2480630000</b> MCB 1077 3P C 20A ACDC
25	<b>2480160000</b> MCB 1077 1P C 25A ACDC	<b>2480400000</b> MCB 1077 2P C 25A ACDC	<b>2480640000</b> MCB 1077 3P C 25A ACDC
30	<b>2480170000</b> MCB 1077 1P C 30A ACDC	<b>2480410000</b> MCB 1077 2P C 30A ACDC	<b>2480650000</b> MCB 1077 3P C 30A ACDC
32	<b>2480180000</b> MCB 1077 1P C 32A ACDC	<b>2480420000</b> MCB 1077 2P C 32A ACDC	<b>2480660000</b> MCB 1077 3P C 32A ACDC
35	<b>2480190000</b> MCB 1077 1P C 35A ACDC	<b>2480430000</b> MCB 1077 2P C 35A ACDC	<b>2480670000</b> MCB 1077 3P C 35A ACDC
40	<b>2480200000</b> MCB 1077 1P C 40A ACDC	<b>2480440000</b> MCB 1077 2P C 40A ACDC	<b>2480680000</b> MCB 1077 3P C 40A ACDC
50	<b>2480210000</b> MCB 1077 1P C 50A ACDC	<b>2480450000</b> MCB 1077 2P C 50A ACDC	<b>2480690000</b> MCB 1077 3P C 50A ACDC
60	<b>2480220000</b> MCB 1077 1P C 60A ACDC	<b>2480460000</b> MCB 1077 2P C 60A ACDC	<b>2480700000</b> MCB 1077 3P C 60A ACDC
63	<b>2480230000</b> MCB 1077 1P C 63A ACDC	<b>2480470000</b> MCB 1077 2P C 63A ACDC	<b>2480710000</b> MCB 1077 3P C 63A ACDC

# MCB 1077 Product Selection

## D Curve – UL 1077 DIN-Rail Supplementary Circuit Breakers

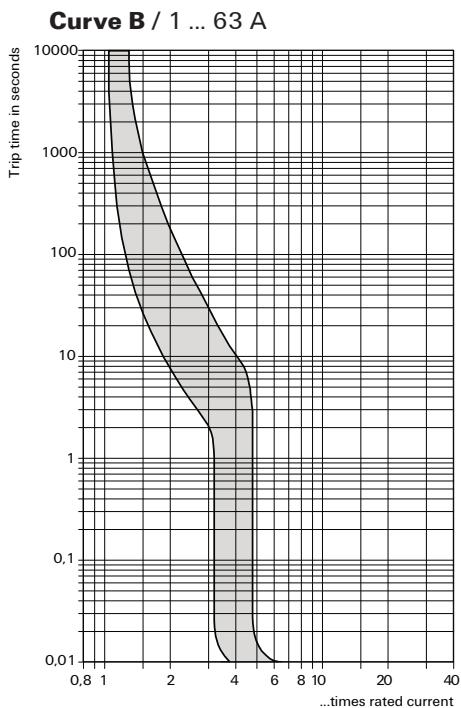
(See Curve Drawings on page 13 and 14)

Amps Rating	1 Pole	2 Pole	3 Pole
1	<b>2480720000</b> MCB 1077 1P D 1A ACDC	<b>2480960000</b> MCB 1077 2P D 1A ACDC	<b>2481200000</b> MCB 1077 3P D 1A ACDC
1.2	<b>2480730000</b> MCB 1077 1P D 1.2A ACDC	<b>2480970000</b> MCB 1077 2P D 1.2A ACDC	<b>2481210000</b> MCB 1077 3P D 1.2A ACDC
1.5	<b>2480740000</b> MCB 1077 1P D 1.5A ACDC	<b>2480980000</b> MCB 1077 2P D 1.5A ACDC	<b>2481220000</b> MCB 1077 3P D 1.5A ACDC
1.6	<b>2480750000</b> MCB 1077 1P D 1.6A ACDC	<b>2480990000</b> MCB 1077 2P D 1.6A ACDC	<b>2481230000</b> MCB 1077 3P D 1.6A ACDC
2	<b>2480760000</b> MCB 1077 1P D 2A ACDC	<b>2481000000</b> MCB 1077 2P D 2A ACDC	<b>2481240000</b> MCB 1077 3P D 2A ACDC
3	<b>2480770000</b> MCB 1077 1P D 3A ACDC	<b>2481010000</b> MCB 1077 2P D 3A ACDC	<b>2481250000</b> MCB 1077 3P D 3A ACDC
4	<b>2480780000</b> MCB 1077 1P D 4A ACDC	<b>2481020000</b> MCB 1077 2P D 4A ACDC	<b>2481260000</b> MCB 1077 3P D 4A ACDC
5	<b>2480790000</b> MCB 1077 1P D 5A ACDC	<b>2481030000</b> MCB 1077 2P D 5A ACDC	<b>2481270000</b> MCB 1077 3P D 5A ACDC
6	<b>2480800000</b> MCB 1077 1P D 6A ACDC	<b>2481040000</b> MCB 1077 2P D 6A ACDC	<b>2481280000</b> MCB 1077 3P D 6A ACDC
7			<b>2481290000</b> MCB 1077 3P D 7A ACDC
8	<b>2480810000</b> MCB 1077 1P D 8A ACDC	<b>2481050000</b> MCB 1077 2P D 8A ACDC	<b>2481300000</b> MCB 1077 3P D 8A ACDC
10	<b>2480820000</b> MCB 1077 1P D 10A ACDC	<b>2481060000</b> MCB 1077 2P D 10A ACDC	<b>2481310000</b> MCB 1077 3P D 10A ACDC
12	<b>2480830000</b> MCB 1077 1P D 12A ACDC	<b>2481070000</b> MCB 1077 2P D 12A ACDC	<b>2481320000</b> MCB 1077 3P D 12A ACDC
13	<b>2480840000</b> MCB 1077 1P D 13A ACDC	<b>2481080000</b> MCB 1077 2P D 13A ACDC	<b>2481330000</b> MCB 1077 3P D 13A ACDC
15	<b>2480850000</b> MCB 1077 1P D 15A ACDC	<b>2481090000</b> MCB 1077 2P D 15A ACDC	<b>2481340000</b> MCB 1077 3P D 15A ACDC
16	<b>2480860000</b> MCB 1077 1P D 16A ACDC	<b>2481100000</b> MCB 1077 2P D 16A ACDC	<b>2481350000</b> MCB 1077 3P D 16A ACDC
20	<b>2480870000</b> MCB 1077 1P D 20A ACDC	<b>2481110000</b> MCB 1077 2P D 20A ACDC	<b>2481360000</b> MCB 1077 3P D 20A ACDC
25	<b>2480880000</b> MCB 1077 1P D 25A ACDC	<b>2481120000</b> MCB 1077 2P D 25A ACDC	<b>2481370000</b> MCB 1077 3P D 25A ACDC
30	<b>2480890000</b> MCB 1077 1P D 30A ACDC	<b>2481130000</b> MCB 1077 2P D 30A ACDC	<b>2481380000</b> MCB 1077 3P D 30A ACDC
32	<b>2480900000</b> MCB 1077 1P D 32A ACDC	<b>2481140000</b> MCB 1077 2P D 32A ACDC	<b>2481390000</b> MCB 1077 3P D 32A ACDC
35	<b>2480910000</b> MCB 1077 1P D 35A ACDC	<b>2481150000</b> MCB 1077 2P D 35A ACDC	<b>2481400000</b> MCB 1077 3P D 35A ACDC
40	<b>2480920000</b> MCB 1077 1P D 40A ACDC	<b>2481160000</b> MCB 1077 2P D 40A ACDC	<b>2481410000</b> MCB 1077 3P D 40A ACDC
50	<b>2480930000</b> MCB 1077 1P D 50A ACDC	<b>2481170000</b> MCB 1077 2P D 50A ACDC	<b>2481420000</b> MCB 1077 3P D 50A ACDC
60	<b>2480940000</b> MCB 1077 1P D 60A ACDC	<b>2481180000</b> MCB 1077 2P D 60A ACDC	<b>2481430000</b> MCB 1077 3P D 60A ACDC
63	<b>2480950000</b> MCB 1077 1P D 63A ACDC	<b>2481190000</b> MCB 1077 2P D 63A ACDC	<b>2481440000</b> MCB 1077 3P D 63A ACDC

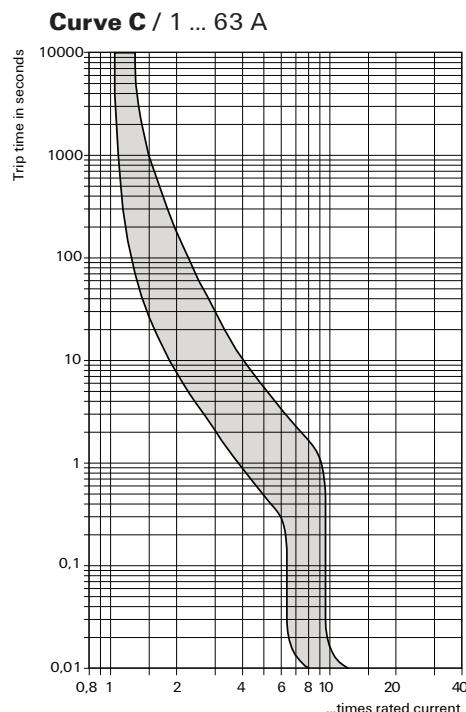
## Trip Curves

**Trip Curves B, C, D – overcurrent protection of cables in accordance with IEC/EN 60898-1 and IEC 60947-2**

### Time/Current Characteristics



Magnetic tripping currents are increased by 30 % on DC supplies.  
Ambient temperature 30 °C



Magnetic tripping currents are increased by 30 % on DC supplies.  
Ambient temperature 30 °C

#### **Trip between 3-5X rated current (30-50 Amp for a 10 Amp device)**

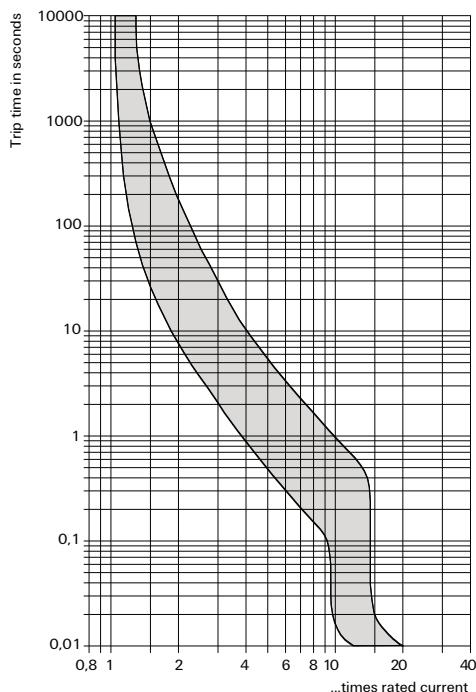
Residential and light commercial applications such as:

- Resistive loads (low surge current)
- Low switching surge current
- Wire protection
- Lighting
- Appliances

#### **Trip between 5-10X rated current (50-100 Amp for a 10 Amp device)**

Commercial applications such as:

- Inductive loads
- Motors (low inrush current)
- Control circuitry
- Lighting
- Appliances

**Curve D / 1 ... 63 A**

Magnetic tripping currents are increased by 30 % on DC supplies.  
Ambient temperature 30 °C

**Trip between 10-20X rated current  
(100-200 Amp for a 10 Amp device)**

Industrial applications such as:

- High inductive and capacitive loads
- Motors (higher inrush current)
- Power supplies
- Transformers
- Heaters
- X-ray machines
- Reactive loads

**Current ratings and voltage drop at +25°C**

Voltage drop in V at 1 I <sub>N</sub>						
I <sub>N</sub> (A)	1	1.2	1.5	1.6	2	3
V	1.50	1.50	0.80	0.80	0.80	0.60
I <sub>N</sub> (A)	4	5	6	7	8	10
V	0.60	0.20	0.20	0.20	0.15	0.15
I <sub>N</sub> (A)	12	13	15	16	20	25
V	0.15	0.10	0.10	0.10	0.08	0.08
I <sub>N</sub> (A)	30	32	35	40	50	60
V	0.07	0.07	0.07	0.07	0.06	0.06
I <sub>N</sub> (A)	63					
V	0.06					

**Note:** When mounted side-by-side, the breakers can only carry up to 80% of their rated current or a higher rating has to be selected

# Accessories

## Accessory Modules

### Auxiliary Contact

#### Description

Add-on module for circuit breaker type MCB 498 and MCB 1077. The auxiliary switch has a change-over contact as signal contact and is operated with actuation of the MCB. The module has screw terminals and is rated for AC and DC voltages.

#### Typical Applications

Status monitoring of MCB and/or the connected loads.



Description	Part Number
MCB AUX Contact 1NC	7940099227

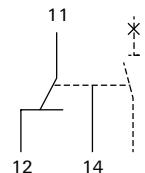
#### Technical Data

Rated currents to IEC/EN 60947-5-1:					
Voltage ratings:	AC 240 V	AC 415 V	DC 24 V	DC 48 V	DC 130 V
Current ratings:	6 A	3 A	6 A	2 A	1 A
Rated currents to UL 489:					
Voltage ratings:	AC 12 ... 240 V	AC 277 V	DC 12 ... 24 V	DC 48 V	DC 110 ... 220 V
Current ratings:	6 A	3 A	6 A	3 A	1.5 A
Typical life	20,000 cycles				
Tightening torque	1 Nm max.				
Ambient temperature	-35°C ... +70°C				
Width	9 mm				
Mass	approx. 29 g				

#### Approvals

Approval authority	Standard
TÜV	IEC/EN 60947-5-1
UL	UL 489

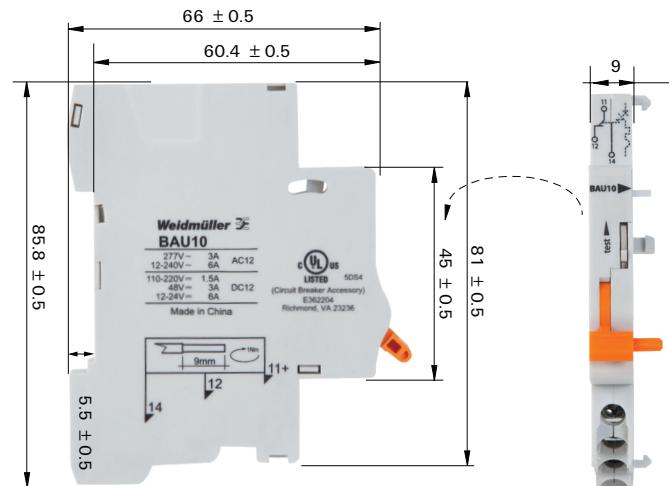
#### Schematic Diagrams



#### Note:

As soon as the auxiliary contact module is mounted on the MCB, the terminals 11 and 14 are connected when the MCB is in ON condition. Terminals 11 and 12 are connected when the MCB is in OFF condition.

#### Dimensions (in millimeters)



## Bell Alarm Contact

### Description

Add-on module for MCB 498 and MCB 1077. The bell alarm contact has a change-over contact as signal contact. There will only be a signal when the MCB tripped on grounds of a failure (overload, short circuit), but and not when the MCB was switched on or off manually.

By actuating the reset lever on the front the tripping signal is acknowledged.

### Typical Applications

Status monitoring of MCB and/or the connected loads.

### Mounting

The add-on module is mounted on the left side of the MCB (seen from the front). For mounting, the MCB has to be in the OFF position.



Description	Part Number
MCB/AUX Bell Alarm Contact 1NC/1NO	7940099228

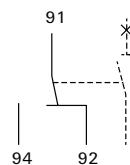
### Technical Data

Rated currents to IEC/EN 60947-5-1:					
Voltage ratings:	AC 240 V	AC 415 V	DC 24 V	DC 48 V	DC 130 V
Current ratings:	6 A	3 A	6 A	2 A	1 A
Rated currents to UL 489:					
Voltage ratings:	AC 12 ... 240 V	AC 277 V	DC 12 ... 24 V	DC 48 V	DC 110 ... 220 V
Current ratings:	6 A	3 A	6 A	3 A	1.5 A
Typical life	20,000 cycles				
Tightening torque	1 Nm max.				
Ambient temperature	-35°C ...+70°C				
Width	9 mm				
Mass	approx. 29 g				

### Approvals

Approval authority	Standard
UL	UL 489

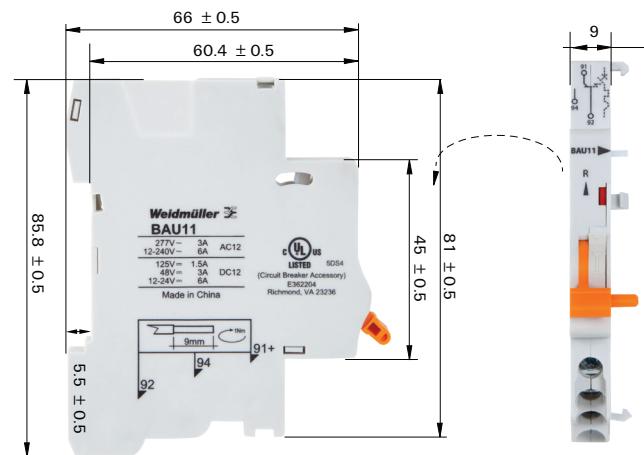
### Schematic Diagrams



#### Note:

As soon as the bell alarm contact module is mounted on the MCB, the terminals 91 and 92 are connected when the MCB is in ON condition; the terminals 91 and 94 are connected when the MCB tripped electrically; the terminals 91 and 94 are connected when the MCB was tripped manually; at the same time the terminals 91 and 94 do not have contact.

### Dimensions (in millimeters)



## Shunt Trip

### Description

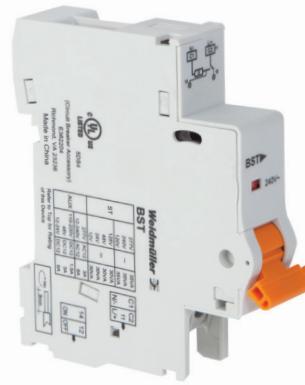
Add-on module for MCB type BR/SUxxxUC. The shunt trip module serves for remote trip of the MCB and for signalling whether the MCB was tripped electrically or manually.

### Typical Applications

Electrical remote trip of safety equipment with simultaneous monitoring of MCB status or its connected load.

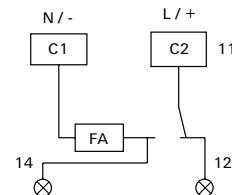
### Mounting

The add-on module is mounted on the left side of the MCB (seen from the front). For mounting, the MCB has to be in the OFF position. When auxiliary contact module/bell alarm contact module and a shunt trip module are mounted at the same time, the shunt trip module always has to be mounted first.



Description	Part Number
MCB SHUNT 1NC/1NO 12VDC	<b>7940104512</b>
MCB SHUNT 1NC/1NO 24VDC	<b>7940099319</b>
MCB SHUNT 1NC/1NO 48VDC	<b>7940104515</b>
MCB SHUNT 1NC/1NO 125VDC	<b>7940104511</b>
MCB SHUNT 1NC/1NO 120VA VAC	<b>7940104510</b>
MCB SHUNT 1NC/1NO 240VA VAC	<b>7940104513</b>
MCB SHUNT 1NC/1NO 277VA VAC	<b>7940104514</b>

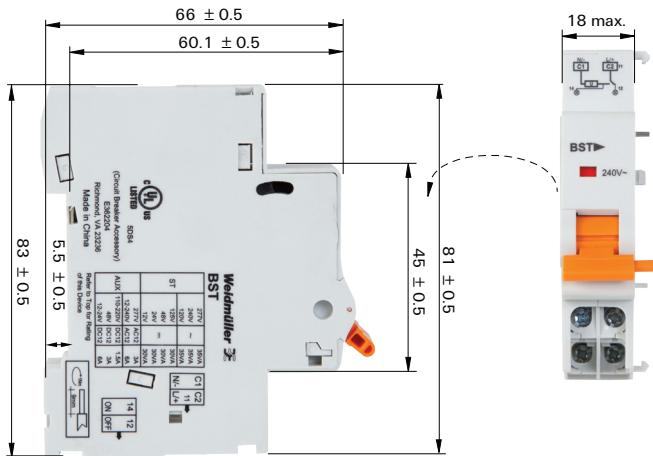
### Schematic Diagrams



### Technical Data

Voltage ratings AC	AC 277 V	AC 240 V	AC 120 V
Min. trip voltage	AC 160 V	AC 160 V	AC 80 V
Power consumption	240 W	200 W	200 W
min. response power	35 W	35 W	35 W
Rated current of auxiliary contact	3 A	6 A	6 A
Voltage ratings DC	DC 125 V	DC 48 V	DC 24 V
Min. trip voltage	DC 80 V	DC 24 V	DC 16 V
Power consumption	200 W	200 W	200 W
min. response power	30 VA	30 VA	30 VA
Rated current of auxiliary contact	1.5 A	2 A	6 A
Trip time	< 10 ms		
Typical life	20,000 cycles		
Tightening torque	1 Nm max.		
Ambient temperature	-35°C...+70°C		
Width	18 mm		
Mass	approx. 60 g		

### Dimensions (in millimeters)

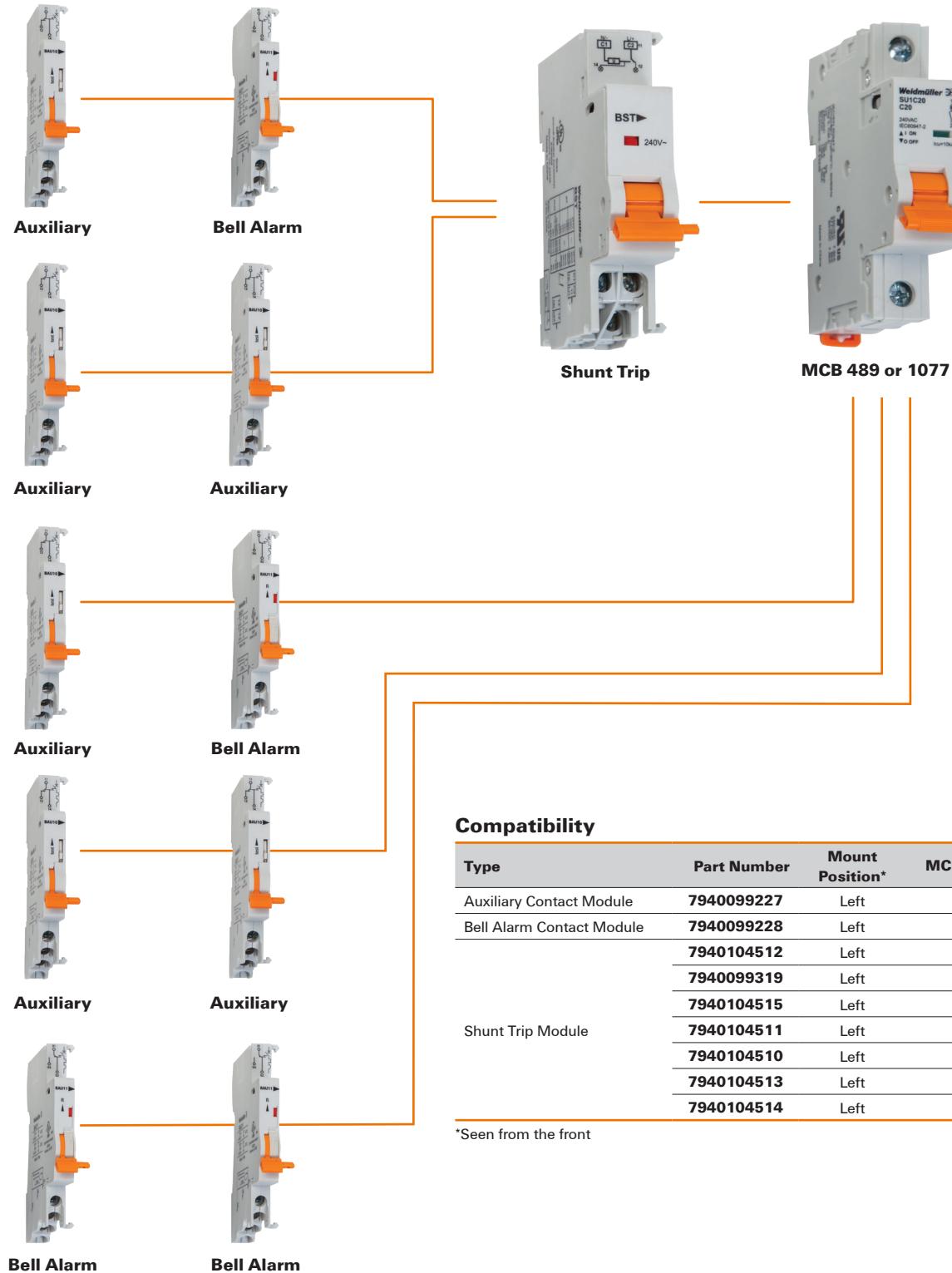


### Approvals

Approval authority	Standard
UL	UL 489

# Accessories

## Accessory Modules Installation Diagram



### Compatibility

Type	Part Number	Mount Position*	MCB 489	MCB 1077
Auxiliary Contact Module	7940099227	Left	X	X
Bell Alarm Contact Module	7940099228	Left	X	X
	7940104512	Left	X	X
	7940099319	Left	X	X
	7940104515	Left	X	X
Shunt Trip Module	7940104511	Left	X	X
	7940104510	Left	X	X
	7940104513	Left	X	X
	7940104514	Left	X	X

\*Seen from the front

## Mounting Instructions for the Accessory Modules



### Preparing the MCB to connect the Auxiliary Contact, Bell Alarm Contact or Shunt Trip Module

- Use a small flat screwdriver to remove the clear plastic window (A) on the left side of the MCB (seen from the front). Do not remove the clear plastic window on the right side.
- Use the same screwdriver to remove the solid plastic cover (B) exposing the mechanical trip mechanism (C) beneath the window.
- For the MCB 489's only, slide the top and bottom fins forward and remove (D, E).
- For the MCB 489's, using small pliers remove the 2 plastic tabs on the fins (G1) and remove the 2 plugs from the breaker (F1) on the left side only.
  - For the MCB 1077's, using small pliers remove the plugs from the breaker (F1).
  - G2 shows the plastic tabs removed and F2 shows the plugs removed.
- For the MCB 489's only, reattach the fins after installing the accessory module(s).

**Accessory devices are left hand mounted only (seen from the front).**

### Accessories for Branch and Supplementary Circuit Breakers

#### Applies to 7940099227, 7940099228 and BST:

The accessory modules can be installed on the left side only (seen from the front).

#### Mounting

1. Bring all orange levers of all devices into the "OFF" position
2. Insert guide pin into the lever handle notch (insertion depth approx. 7 mm)
3. Combine MCB and 7940099227, 7940099228 or BST as outlined on page 18
4. Installation is complete when all snap together



# Accessories

## Busbar and Busbar Accessories

### Busbars UL 489 – cuttable

#### Description

Busbars for the connection of circuit breakers type MCB489 to UL 489. The busbars of 1 meter length can individually be cut to a suitable length for the application and isolated with end caps. Depending on the control cabinet design, the supply is by means of supply terminals without increasing the installation width or by means of a terminal block directly on the rail without increasing the installation height.

Three busbar models are available for use with auxiliary contact modules with a width of 9 mm.

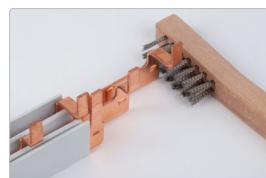


#### How to prepare the cuttable busbar

1. The busbar can be cut to individually required lengths for maximum flexibility



2. After cutting, clean the cut face



3. Attach an end cap for maximum finger safety



#### Technical Data

Part Number	No. of Poles	No. of Devices	No. of Pins	Cross Section	Max. Amperage	Max. Voltage	Pitch
7940099236	1	57	57	18 mm <sup>2</sup>	80 A	1000 V AC/DC	17.6 mm
7940099238	2	28	56			600 V AC/DC	
7940104509	3	19	57			600 V AC/DC	
7940099235*	1	37	37			1000 V AC/DC	
7940104506**	2	23	46			600 V AC/DC	
7940104508***	3	16	48			600 V AC/DC	

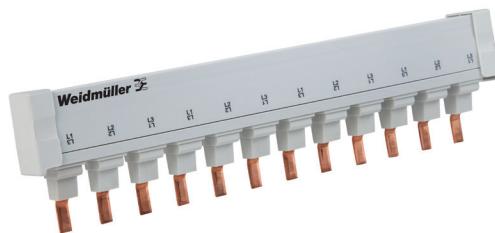
\*; \*\*; \*\*\*See Ordering Data

Voltage Ratings	Single Phase	2 and 3 Phase
Max. AC Voltage	1000 V AC	600 V AC
Max. DC Voltage	1000 V DC	600 V DC
Current Ratings	End Feed	Center Feed
Max. Current 18 mm <sup>2</sup> Cross Section	80 A	160 A†
Protection Class	IP20	
kA Rating (J Fuse)	14kA	

†Note: Two 115 A Feeder Terminals required per phase

**Ordering Data**

No. of Poles	No. of Devices	No. of Pins	Description	Part Number
1-Pole	12	12	MCB BUS BAR UL489 1 POLE 12 PIN	<b>7940099234</b>
	18	18	MCB BUS BAR UL489 1 POLE 18 PIN	<b>7940104504</b>
	57	57	MCB BUS BAR UL489 1 POLE 57 PIN	<b>7940099236</b>
2-Pole	6	12	MCB BUS BAR UL489 2 POLE 12 PIN	<b>7940099237</b>
	9	18	MCB BUS BAR UL489 2 POLE 18 PIN	<b>7940104505</b>
	28	56	MCB BUS BAR UL489 2 POLE 56 PIN	<b>7940099238</b>
3-Pole	4	12	MCB BUS BAR UL489 3 POLE 12 PIN	<b>7940099239</b>
	6	18	MCB BUS BAR UL489 3 POLE 18 PIN	<b>7940104507</b>
	19	57	MCB BUS BAR UL489 3 POLE 57 PIN	<b>7940104509</b>
*1-Pole with Auxiliary Module Spacing	37	37	MCB BUS BAR UL489 1 POLE 37 PIN AUX	<b>7940099235</b>
**2-Pole with Auxiliary Module Spacing	23	46	MCB BUS BAR UL489 2 POLE 46 PIN AUX	<b>7940104506</b>
***3-Pole with Auxiliary Module Spacing	16	48	MCB BUS BAR UL489 3 POLE 48 PIN AUX	<b>7940104508</b>

**Feeder Terminal****Bottom/Direct Feeder Terminal****Endcap****Protective Cap****Lock-on, Lock-off Device****Accessories for Busbars UL 489**

Description	Part Number
Feeder Terminal, UL 489, 115 A	<b>7940099232</b>
Bottom/Direct Feeder Terminal, UL 489, 115 A	<b>7940099233</b>
Endcap for UL 489 Cuttable Busbar	<b>7940099230</b>
Protective Cap for UL 489 cuttable busbar, 3 caps per bar	<b>7940099230</b>
Lock-on, Lock-off Device	<b>7940099734</b>

## Busbars UL 1077 – cuttable

### Description

Busbars for the connection of circuit breakers type MCB1077 to UL 1077. The busbars of 1 meter length can individually be cut to a suitable length for the application and isolated with end caps. Depending on the control cabinet design, the supply is by means of supply terminals without increasing the installation width or by means of a terminal block directly on the rail without increasing the installation height.

Three busbar models are available for use with auxiliary contact modules with a width of 9 mm.

### How to prepare the cuttable busbar



1. Use a saw to cut the busbar to the desired length



2. Slide the copper bars from the insulation and cut back the bars for proper end clearances



3. Deburr the edges



4. Use a stiff brush or compressed air to remove any copper or plastic filings and reassemble the busbar



5. Attach endcaps

Note: For safety purposes, all shortened busbars need to be covered with suitable endcaps



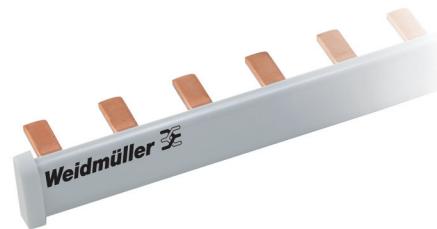
### Technical Data

Voltage Ratings	Single Phase	2 and 3 Phase
Max. AC Voltage	1000 V AC	600 V AC
Max. DC Voltage	1000 V DC	600 V DC
Current Ratings	End Feed	Center Feed
Max. Current 18 mm <sup>2</sup> Cross Section	80 A	160 A†
Protection Class	IP20	
kA Rating (J Fuse)	14kA	

†Note: Two 115 A Feeder Terminals required per phase

**Ordering Data**

No. of Poles	No. of Devices	No. of Pins	Description	Part Number
1-Pole	12	12	MCB BUS BAR UL1077 1 POLE 12 PIN	<b>7940099008</b>
	18	18	MCB BUS BAR UL1077 1 POLE 18 PIN	<b>7940104908</b>
	57	57	MCB BUS BAR UL1077 1 POLE 57 PIN	<b>7940104909</b>
2-Pole	6	12	MCB BUS BAR UL1077 2 POLE 12 PIN	<b>7940099133</b>
	9	18	MCB BUS BAR UL1077 2 POLE 18 PIN	<b>7940099417</b>
	28	56	MCB BUS BAR UL1077 2 POLE 56 PIN	<b>7940104910</b>
3-Pole	4	12	MCB BUS BAR UL1077 3 POLE 12 PIN	<b>7940099195</b>
	6	18	MCB BUS BAR UL1077 3 POLE 18 PIN	<b>7940104912</b>
	19	57	MCB BUS BAR UL1077 3 POLE 57 PIN	<b>7940099418</b>
1-Pole with Auxiliary Module Spacing	37	37	MCB BUS BAR UL1077 1 POLE 37 PIN AUX	<b>7940099415</b>
2-Pole with Auxiliary Module Spacing	23	46	MCB BUS BAR UL1077 2 POLE 46 PIN AUX	<b>7940104911</b>
3-Pole with Auxiliary Module Spacing	16	48	MCB BUS BAR UL1077 3 POLE 48 PIN AUX	<b>7940104913</b>



1P Top Feed Terminal



2/3P Top Feed Terminal



Bottom/Direct Feeder Terminal



Endcap



Protective Cap



Lock-on, Lock-off Device

**Top Feed Terminal**

Description	Part Number
MCB BUS BAR UL1077 1P TERM TOP FEED	<b>7940104937</b>
MCB BUS BAR UL1077 2/3P TERM TOP FEED	<b>7940099078</b>

**Bottom/Direct Feeder Terminal**

Description	Part Number
MCB BUS BAR UL1077 1/2/3P TERM BOT FEED	<b>7940099453</b>

**Endcap**

Description	Part Number
MCB BUS BAR UL1077 1P END CAP	<b>7940099060</b>
MCB BUS BAR UL1077 2/3P END CAP	<b>7940099223</b>

**Protective Cap**

Description	Part Number
MCB BUS BAR UL1077 BUS CAP YEL (5 caps)	<b>7940099216</b>

**Lock-on, Lock-off Device**

Description	Part Number
Lock-on, Lock-off Device	<b>7940099734</b>

# Glossary

Weidmuller MCB489 and MCB1077 Series breakers are UL tested and certified as current limiting protective devices. Current limiting circuit breakers provide a higher level of circuit protection than a typical zero point external breakers.

## Ampere Rating

A rating of the amount of current a protective device will carry continuously without deteriorating or exceeding temperature rise limits.

## Arc

The effect generated when electrical current bridges the air gap between two conductors that are not touching.

## Branch Circuit

The conductor and components following the last over-current protective device protecting a load.

## Circuit Breaker

A device designed to open and close a circuit by non-automatic means, and to open the circuit automatically on a pre-determined overcurrent, without damage to itself when properly applied within its rating.

## Current Limiting

A type of supplementary protector which limits the amount of damaging short circuit current.

## DIN-Rail

A solidly mounted, rail-type device to which any number of circuit breakers can be mounted.

## Double Pole

Term used to describe a breaker that draws power from two poles of a load center or similar device.

## Frame

A component of a miniature circuit breaker. Its primary function is to provide a rigid, mechanically strong, insulated housing in which the other components are mounted.

## IEC

Abbreviation for International Electrotechnical Commission. This organization is associated with equipment used internationally.

## IEC 60947-2 Current Limiting Circuit Breaker

A circuit breaker with sufficiently short trip time to prevent the short circuit current from reaching the peak value which would otherwise be reached.

## Interrupting Rating

The highest current, at rated voltage, that a device is intended to interrupt under standard test conditions.

## Let-through Current

The maximum instantaneous or peak current which passes through a protective device.

## Load Center

A device that delivers electricity from a supply source to loads in light commercial or residential applications.

## Miniature Circuit Breaker (MCB)

A specific type of circuit breaker, used to switch and protect the lowest common distribution voltage in an electrical system. Generally used in a load center, panelboard or similar device.

## NEC

Abbreviation for National Electrical Code. A standard for applying electrical equipment in the United States.

## NEC240.2 Current Limiting

A device that, when interrupting current in its current-limiting range, reduces the current flowing in the faulted circuit to a magnitude substantially less than that obtainable in the same circuit if the device were replaced with a solid conductor having comparable impedance.

## Operating Mechanism

A component of a miniature circuit breaker. Its function is to provide the means of opening and closing the circuit.

## Overcurrent Protective Device

A device such as a circuit breaker or fuse. In the event of an overload or short circuit, this device will quickly terminate power to the circuit.

## Overload (or Overcurrent)

A condition in which current is in excess of the normal load being drawn.

## Short Circuit

An electrical fault created when two exposed conductors touch.

## Single Pole

Term used to describe a breaker that draws power from one pole of a load center or similar device.

## Supplementary Protector

A device similar in function to a miniature circuit breaker, but not UL approved as a circuit breaker. Used in conjunction with circuit breakers.

## Thermal Magnetic

The predominant trip unit technology used in the domestic market. A bimetal and an electromagnet work together to provide overload and short circuit protection.

## UL AC 60Hz Cycle

UL defines an AC cycle as the potential energy of the wave form traveling from Zero-to-Positive amplitude, Positive-to-Zero amplitude, Zero-to-Negative amplitude, Negative-to-Zero amplitude 60 times in one second. One cycle is completed every 16.6 milliseconds.

## UL Breaker Current Limiting

UL defines breaker current limitation as a breaker that interrupts and isolates a fault in less than half of an AC cycle. Half a cycle is completed in 8.3 milliseconds.

## Withstand Rating

The maximum current that an unprotected electrical component can sustain for a specific period of time without the occurrence of extensive damage.

## Additional Technical Information

### Operation and Components of MCB489 and MCB1077 ACDC Series

During normal operation and the MCB switch engaged, current flows in the line side terminal to a bimetallic strip, moving contact, fixed contact, current coil (magnetic trip coil) and out the load side terminal to complete a series path.

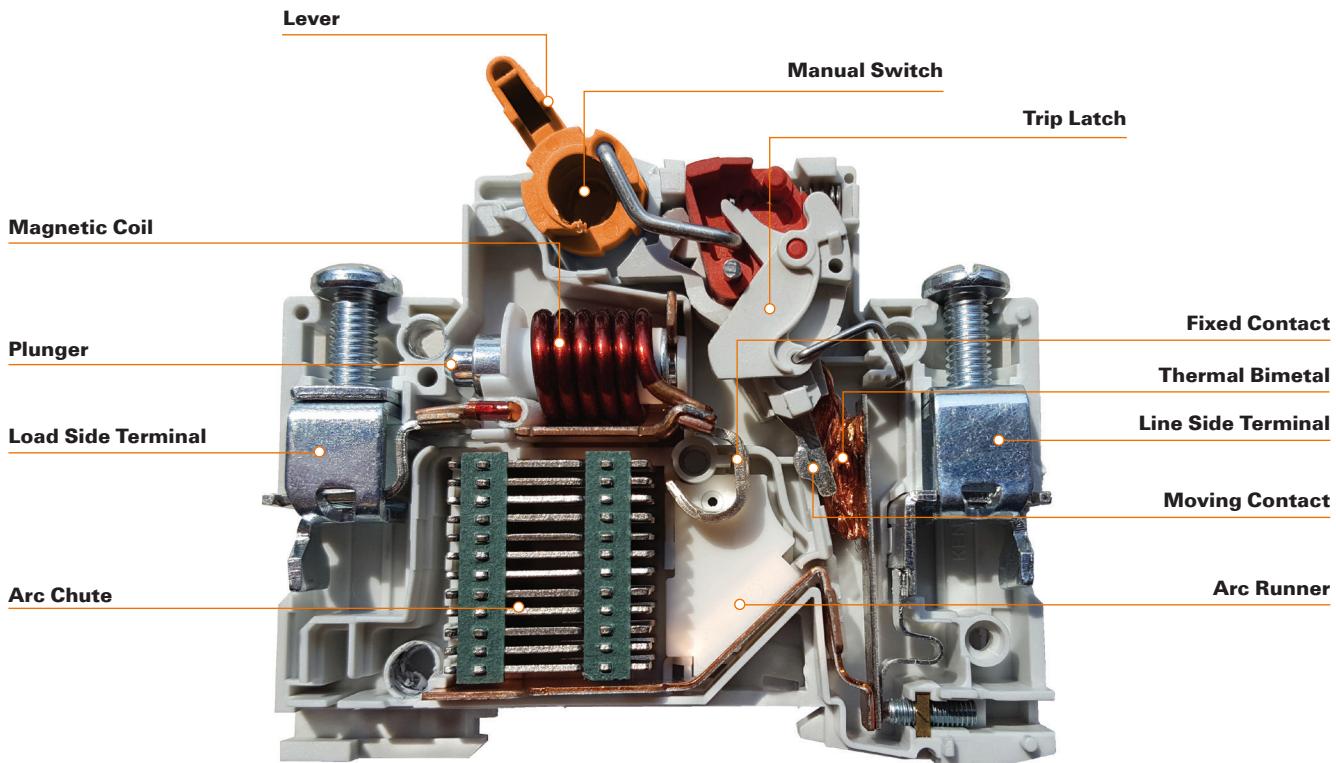
The MCB enclosure housing is a molded plastic material. This provides mechanical strength and insulation from the components inside. The switching system consists of a fixed and a moving contact plate to which incoming and outgoing conductors are connected. The current carrying components are made up of various metallic compounds depending on the rating of the circuit breaker.

The orange lever is used to manually engage/disengage the contact under normal ON/OFF conditions, as well as indicate status of the device. It also allows manual RESET of the latch after an overload or short circuit event.

The thermal overload configuration for the slow rising current over time consists of a strip of bimetal (two dissimilar metals). The rise in current causes a rise in temperature. The heat generated within the bimetal itself is enough to cause deflection due to thermal expansion of the dissimilar metals. This deflection further releases the trip latch mechanism and the contact faces separate.

The magnetic tripping configuration for short circuit conditions consists of a system that allow fast rise time current (too fast for the bimetal) to separate the contact faces using a spring loaded plunger. The current carrying coil in this trip configuration moves the plunger when a strong magnetic field produced by the coils releasing the plunger engaging the trip latch mechanism.

From the action of the fixed and moving contact faces separating in the event of an overload or short circuit situation, an electric arc in air is formed. The UC Series is designed to handle the arc interruption process where arc energy extraction and its cooling are provided by the arc runner and parallel arc splitter plates called the arc chute. These plates are held in position by the housing material. The operating mechanism consists of both magnetic tripping and thermal tripping arrangements.



# Weidmuller ACDC Series Thermal Magnetic Definition

## Thermal Overload

A thermal overload is a slow and small overcurrent situation that causes the ampacity and temperature of the circuit to gradually increase. This type of event is characterized by a slight increase in the load (ampacity) on the circuit and is interrupted by the thermal trip unit of the breaker.

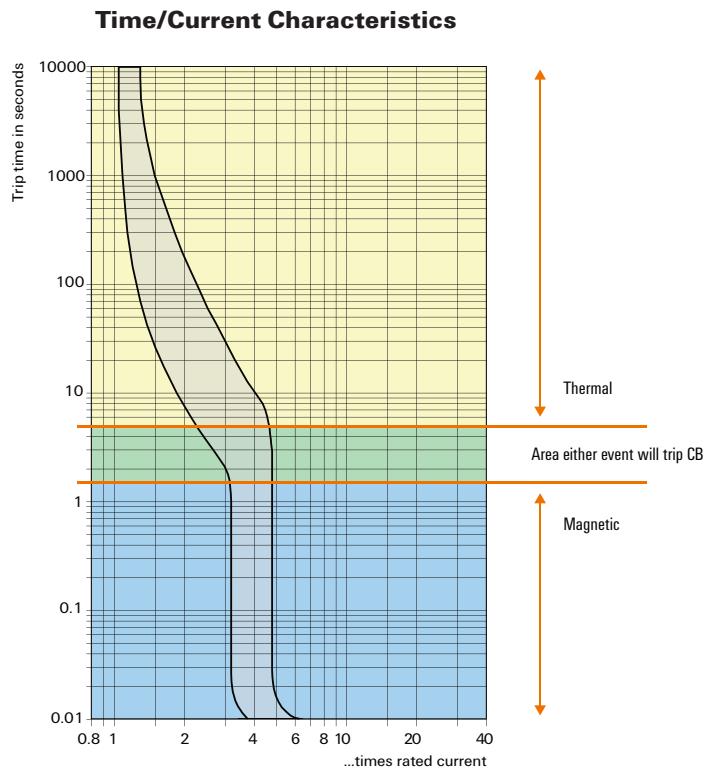
**Thermal** Region of the trip curve representing the tripping characteristics of the bimetal trip unit. The tripping region is sloped due to the gradual overload, heating, and bending nature of the thermal element over time.

## Short Circuit

A short circuit is an intense overcurrent situation that causes the ampacity of the circuit to increase. This type of event is characterized by a dramatic increase in the load (ampacity) on the circuit and is interrupted by the magnetic trip unit of the breaker.

**Magnetic** Region of the trip curve representing the tripping characteristics of the magnetic trip unit. The tripping region is not sloped due to the instantaneous nature of the magnetic element during a short circuit.

MCBs' tripping characteristics are represented graphically in a trip curve chart. The chart shows the response of the thermal and magnetic trip element to various overload and short circuit situations.



## Examples of Trip Curve Interpretation – Reading Trip Curves

### **Example 1: Thermal Tripping Characteristic**

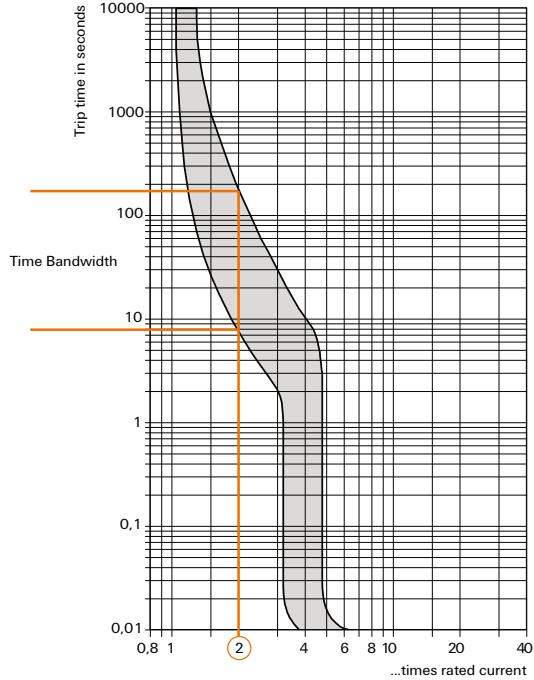
#### **10 Amp B Curve Breaker**

#### **Thermal Overload at 20 Amps**

To determine the time it takes for the breaker to trip with a 20 A load:

- Find 20 A on the bottom of the curve – 10 A breaker at 2X current is 20 A
- Follow the ampacity line up to the “time” tripping region of the curve.

The breaker will trip under a thermal overload in the area between where 20 A intersects the bottom curve line and the intersection of the top curve. The breaker is guaranteed to trip in this time bandwidth.



### **Example 2: Magnetic Tripping Characteristic**

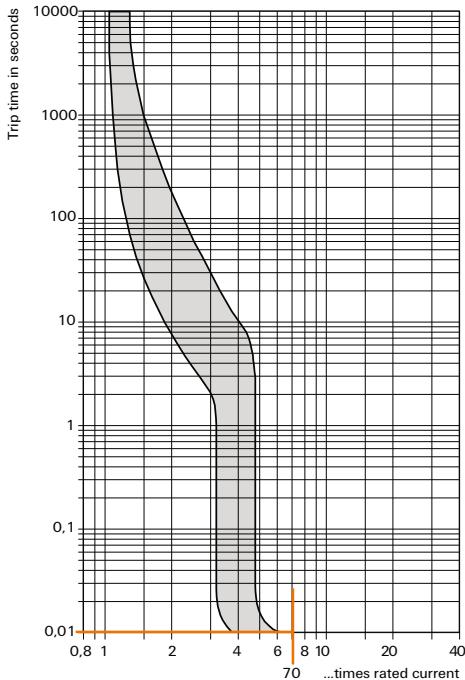
#### **10 Amp B Curve Breaker**

#### **Short Circuit at 70 Amps**

To determine the time it takes for the breaker to trip with a 70 A short circuit:

- Find 70 A on the bottom of the curve – 10 A breaker at 7X current is 70 A
- Notice the “time” at the bottom left corner of the chart axis.

The breaker is guaranteed to trip no later than .01 seconds for any short circuit equal to 70 A.



# Ambient Temperature Derating

## Maximum operating currents depending on ambient temperature

Rated current <b>I<sub>n</sub> (A)</b>	Max. operating currents depending on ambient temperature T (A)										
	-35°C	-30°C	-25°C	-20°C	-15°C	-10°C	-5°C	0°C	+5°C	+10°C	+15°C
1	1.27	1.25	1.23	1.21	1.19	1.17	1.15	1.13	1.10	1.08	1.06
2	2.87	2.81	2.74	2.68	2.62	2.55	2.48	2.42	2.35	2.28	2.20
3	3.89	3.83	3.76	3.70	3.64	3.57	3.50	3.44	3.37	3.30	3.22
4	4.91	4.83	4.76	4.70	4.64	4.57	4.50	4.44	4.37	4.30	4.22
5	6.68	6.56	6.44	6.32	6.19	6.07	5.94	5.81	5.68	5.54	5.40
6	7.70	7.58	7.46	7.34	7.21	7.09	6.96	6.83	6.70	6.56	6.42
7	8.78	8.66	8.54	8.42	8.29	8.17	8.04	7.91	7.78	7.64	7.50
8	9.80	9.68	9.56	9.44	9.31	9.19	9.06	8.93	8.80	8.66	8.52
10	13.89	13.62	13.35	13.07	12.81	12.53	12.23	11.93	11.63	11.33	11.01
12	15.91	15.64	15.37	15.09	14.83	14.55	14.25	13.95	13.65	13.35	13.03
13	16.92	16.65	16.38	16.10	15.84	15.56	15.26	14.96	14.66	14.36	14.04
15	19.77	19.42	19.07	18.74	18.39	18.04	17.69	17.32	16.95	16.57	16.19
16	20.78	20.43	20.08	19.75	19.40	19.05	18.70	18.33	17.96	17.58	17.20
20	25.67	25.28	24.88	24.47	24.06	23.64	23.22	22.78	22.34	21.89	21.43
25	32.21	31.72	31.22	30.70	30.18	29.65	29.10	28.55	27.98	27.41	26.82
30	39.00	38.42	37.78	37.13	36.47	35.80	35.11	34.43	33.71	32.99	32.26
32	41.04	40.46	39.82	39.17	38.51	37.84	37.15	36.47	35.75	35.03	34.30
35	44.08	43.50	42.86	42.21	41.55	40.88	40.19	39.51	38.79	38.07	37.34
40	51.63	50.86	50.04	49.21	48.37	47.51	46.63	45.74	44.83	43.90	42.95
50	64.92	63.97	62.92	61.86	60.77	59.67	58.54	57.40	56.23	55.05	53.81
60	80.45	79.03	77.61	76.16	74.69	73.19	71.67	70.11	68.51	66.88	65.21
63	83.48	82.06	80.71	79.19	77.72	76.22	74.70	73.14	71.54	69.91	68.24

Rated current <b>I<sub>n</sub> (A)</b>	Max. operating currents depending on ambient temperature T (A)										
	+20°C	+25°C	+30°C	+35°C	+40°C	+45°C	+50°C	+55°C	+60°C	+65°C	+70°C
1	1.05	1.02	1.00	0.97	0.94	0.91	0.89	0.86	0.83	0.80	0.77
2	2.12	2.04	2.00	1.90	1.82	1.74	1.65	1.56	1.47	1.36	1.25
3	3.14	3.06	3.00	2.92	2.84	2.76	2.67	2.58	2.49	2.38	2.27
4	4.14	4.06	4.00	3.92	3.84	3.76	3.67	3.58	3.49	3.38	3.27
5	5.25	5.12	5.00	4.82	4.66	4.50	4.34	4.17	3.99	3.81	3.62
6	6.27	6.14	6.00	5.84	5.68	5.52	5.36	5.19	5.01	4.83	4.64
7	7.35	7.22	7.00	6.92	6.76	6.60	6.44	6.27	6.09	5.91	5.72
8	8.37	8.24	8.00	7.94	7.78	7.62	7.46	7.29	7.11	6.93	6.74
10	10.67	10.34	10.00	9.63	9.24	8.85	8.45	8.01	7.55	7.06	6.55
12	12.69	12.36	12.00	11.65	11.26	10.60	10.47	10.03	9.57	9.08	8.57
13	13.70	13.37	13.00	12.66	12.27	11.61	11.48	11.04	10.58	10.09	9.58
15	15.79	15.39	15.00	14.54	14.10	13.65	13.19	12.70	12.20	11.69	11.64
16	16.80	16.40	16.00	15.55	15.11	14.66	14.20	13.71	13.21	12.70	12.65
20	20.96	20.47	20.00	19.47	18.95	18.42	17.87	17.30	16.71	16.10	15.47
25	26.22	25.61	25.00	24.33	23.67	23.00	22.28	21.56	20.80	20.02	19.21
30	31.50	30.73	30.00	29.13	28.30	27.44	26.56	25.65	24.71	23.74	22.73
32	33.54	32.77	32.00	31.17	30.34	29.48	28.69	27.69	26.75	25.78	24.77
35	36.58	35.81	35.00	34.21	33.38	32.52	31.64	30.73	29.79	28.82	27.81
40	41.98	40.99	40.00	38.93	37.85	36.75	35.61	34.43	33.21	31.95	30.63
50	52.56	51.28	50.00	47.82	46.24	44.81	43.33	41.81	40.23	38.58	35.77
60	63.50	61.75	60.00	57.08	55.16	53.18	51.13	49.00	46.78	44.47	40.47
63	66.53	64.78	63.00	60.11	58.19	56.21	54.16	52.03	49.81	47.50	43.50

# ACDC Series D Curve Thermal Magnetic Tripping Characteristics vs K Curve

The K and UC Series D curve breakers are both designed for motor applications where ampacity rises quickly and momentarily during "start-up". Both curves can "ride through" the momentary inrush of current and prevent nuisance tripping while providing protection to the circuit.

Both curves have almost identical tripping characteristics. The magnetic element tripping characteristics are identical between the two curves and the thermal element tripping characteristics have a slight variation.

## **Thermal Tripping Characteristics Comparison**

### **Example:**

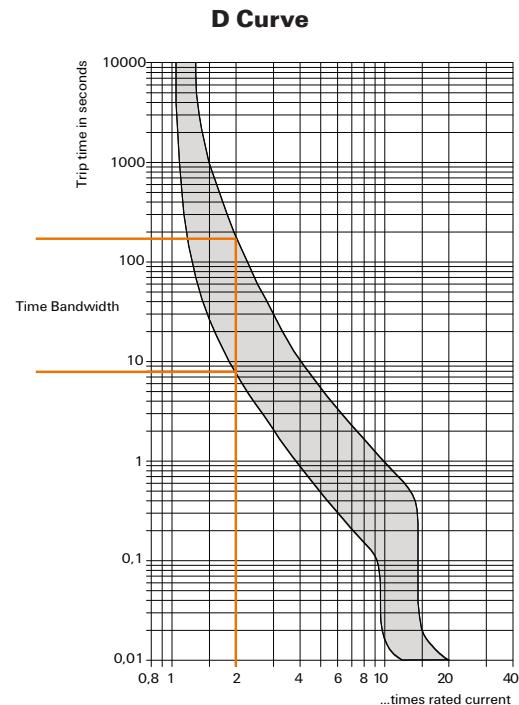
#### **10 Amp D Curve Breaker**

#### **Thermal Overload at 20 Amps**

To determine the time it takes for the breaker to trip with a 20 A load:

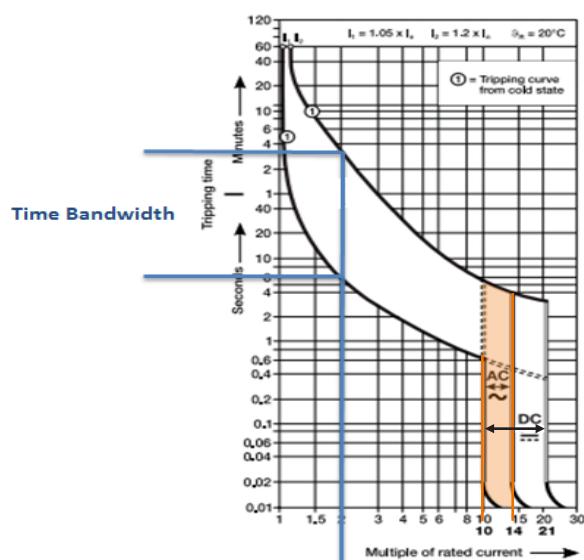
- Find 20 A on the bottom of the curve – 10 A breaker at 2X current is 20 A
- Follow the ampacity line up to the "time" tripping region of the curve.

The breaker will trip under a thermal overload in the area between where 20 A intersects the bottom curve line (~7.5s) and the intersection of the top curve (~150s). The breaker is guaranteed to trip in this time bandwidth.



## **K Curve**

Similarly the K curve breaker will trip under a thermal overload between 6 and 350 seconds. The breaker is guaranteed to not trip before ~6 seconds and will not take longer than ~350 seconds to trip. The breaker may trip at any time in this time bandwidth.



### **Short Circuit Tripping Characteristics Comparison**

**Example:**

**10 Amp K Curve Breaker and UC Series 10 Amp**

**D Curve Breaker**

**Short Circuit at 100 Amps**

Both breakers have an element that will trip between 10 and 14 times rated current. Both breakers will trip under a short circuit before .01 seconds. And both breakers are guaranteed to trip no later than .01 seconds for any short circuit equal to 100 A or greater.

### **K and UC Series D Curve Summary**

#### **Thermal Element Minimum Tripping**

The UC Series D curve MCB will interrupt an overload at 2X rated current in 7.5s or greater. The K curve MCB will interrupt an overload at 2X rated current in 6 seconds or greater. This additional time allows a circuit more time to "ride through" high inrush at start-up and prevent nuisance tripping.

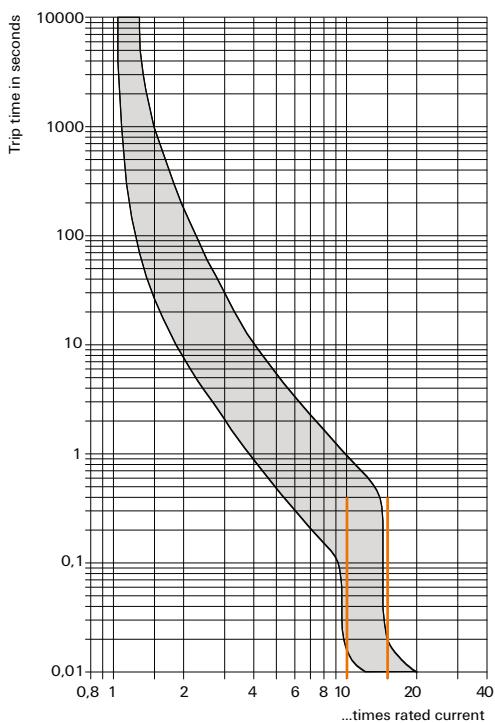
#### **Thermal Element Bandwidth**

The K curve tripping bandwidth at 2X rated current is between 6 and 350 seconds. The UC Series D curve tripping bandwidth at 2X rated current is between 7.5 and 150 seconds. The differences between the bandwidths demonstrate calibration and quality control accuracy. The UC Series D curve breaker from Weidmuller has a much smaller tolerance bandwidth and requires a higher level of adjustment during manufacturing and quality control validation.

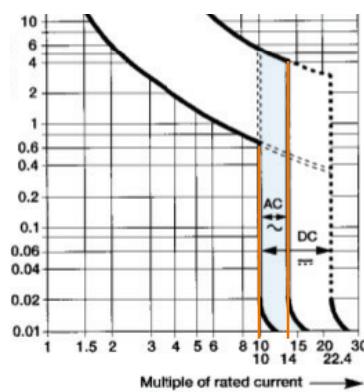
#### **Magnetic Element**

The magnetic element of the K curve and UC Series D curve MCBs are identical. Both breakers interrupt a short circuit at 10X the rated current (or greater) in no later than .01 seconds.

**D Curve**



**K Curve**



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As experienced experts we support our customers and partners around the world with products, solutions and services in the industrial environment of power, signal and data. We are at home in their industries and markets and know the technological challenges of tomorrow. We are therefore continuously developing innovative, sustainable and useful solutions for their individual needs.

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