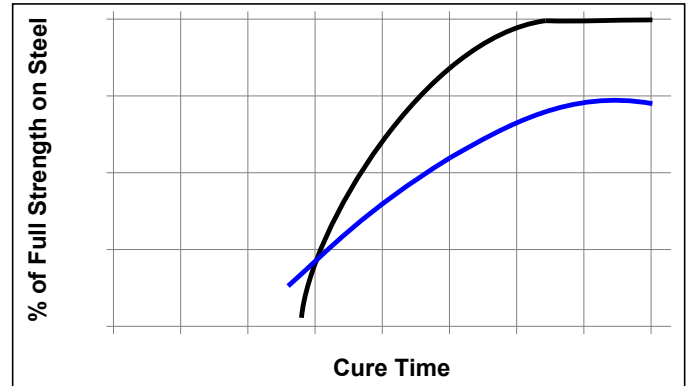


## PRODUCT DESCRIPTION

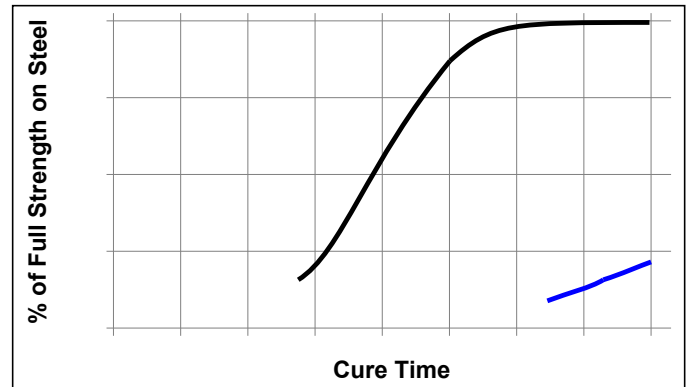
Technology	
Cure	
Application	

## TYPICAL CURING PERFORMANCE

### Cure Speed vs. Substrate



### Cure Speed vs. Bond Gap

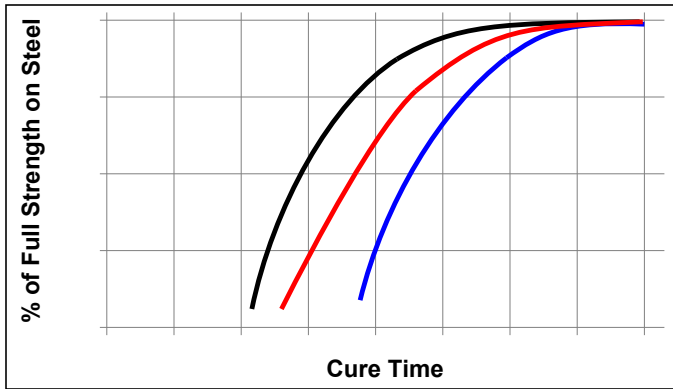


### Cure Speed vs. Temperature

NSF International  
 Certified to ANSI/NSF Standard 61

## TYPICAL PROPERTIES OF UNCURED MATERIAL

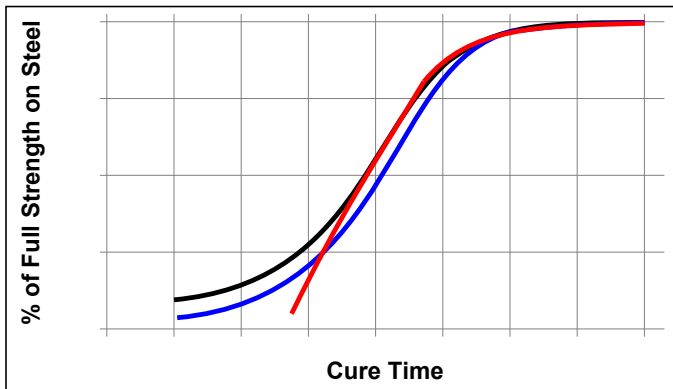
Instant Sealing Capability



Cure Speed vs. Activator

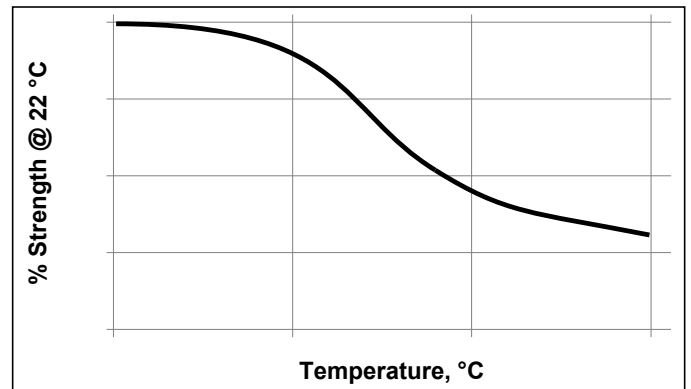
Sealing Capability

TYPICAL ENVIRONMENTAL RESISTANCE

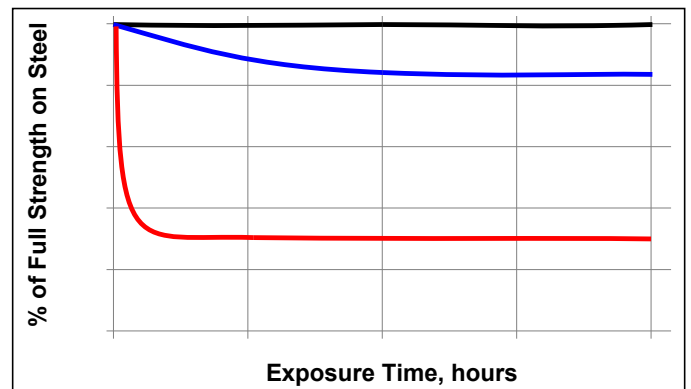


TYPICAL PROPERTIES OF CURED MATERIAL  
Physical Properties

Hot Strength



Heat Aging



TYPICAL PERFORMANCE OF CURED MATERIAL  
Adhesive Properties

Chemical/Solvent Resistance

Environment	°C	% of initial strength		
		100 h	500 h	1000 h

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## GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

## Conversions

## Note

## Directions for use

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## Loctite Material Specification<sup>LMS</sup>

## Trademark usage

## Storage

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties