# PD30CTBS25BPxxIO - IO-Link



#### Photoelectric Background Suppression Point Spotsensors with IO-Link communication





The PD30CTBS25BPxxIO are a part of the latest generation of high performance photoelectric sensors designed to solve most detection tasks due to the new IO-Link features.

The sensors are implemented in the compact 10 x 20 x 30 mm ABS housing that are acknoledged world wide.

New implemented functions with weight on functionality, reliability, Predictive maintenance make these sensors ideal for Industry 4.0.

#### **Benefits**

- Background Suppression PointSpot sensor with IO-Link with a adjustable distance of 25 to 250 mm, either by trimmer or via IO-Link.
- Application functions: Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.
- · Neighbour Immunity, selectable up to 3 sensors
- Easy customization to specific OEM requests by use of the build in IO-Link functionalities.
- The output can be operated either as a standard switching output or in IO-Link mode.
- Fully configurable via output IO-Link v 1.1. Electrical outputs can be configured as PNP / NPN / Push-Pull / External input, normally open or normally closed.
- Timer functions can be set, such as ON-delay, Offdelay, and one shots.
- Logging functions: Temperatures, detecting counter, power cycles and operating hours.
- Detection modes Background suppression (BGS), single point, two point, windows and foreground suppression (FGS) mode.
- · Logic functions: AND, OR, XOR and Gated SR-FF.
- Analogue output: In IO-Link mode the sensor will generate 16 bit analogue process data output representing various selectable process data such as received signal level.





#### **Applications**

**Pattern Recognition**: An easy way to verify that a product is manufactured to the specification e.g. Furniture production where tabs or holes has to be with a defined pattern.

Speed and Length: Monitor the speed and length of an object on a conveyour for e.g. sorting on size.

**Divider function**: A de-central counting function that gives a signal when a preset count level is reached e.g. when a certain items are packed in a carton box it ask for a new box.

**Object and Gap Monitoring**: Function that can sort out good objects and gaps between them so e.g. a packaging machine only reveive objects with the correct size and gaps.



#### **Main functions**

- · Detects presence or absence of objects that cut off the light from the emitter
- The detection distance is very independent of the colour of the object to detect.
- The PointSpot light source removes halo light and increases detection reliability.
- The sensor can be operated in IO-Link mode once connected to an IO-Link master or in standard I/O mode.



- · Measured sensing distance as process data.
- · Neighbour interference protection.
- · Sensing distance by potentiometer, teach by wire or by IO-link parameter.
- · Quality of Run and Quality of Teach result.
- Temperature data for preventive maintenance.
- · Front-end check for preventive maintenance.

#### Adjustable parameters via IO-Link interface:

- Sensing distance and hysteresis.
- · Sensing modes: single point or two point or window mode.
- Timer functions, e.g.: On-delay, Off delay, One shot leading edge or trailing edge.
- Logic functions such as: AND, OR, X-OR and SR-FF.
- · External input.
- Logging functions: Maximum temperatures, minimum temperatures, operating hours, operating cycles, power cycles, minutes above maximum temperature, minutes below minimum temperature, etc.
- Auto hysteresis
- · Special functions: Pattern Recognition, Speed & Length, Divider function and Object & Gap Monitoring.

### References



#### **Product selection key**



#### PD30CTBS25

Enter the code option instead of  $\Box$ 

Code	Option	Description
Р	-	Sensing principle: Photoelectric sensor
D		Rectangular housing
30		Length of housing
С		Plastic housing
Т		Top trimmer
В		Background suppression
S		PointSpot
25		Sensing distance: 250 mm
В		<b>Selectable functions:</b> NPN, PNP, Push-Pull, External Input (only pin 2) or External teach input (only pin 2)
Р		Selectable: N.O. or N.C.
	A2	Cable, 2 m
	M5	Connector M8
10		IO-Link version

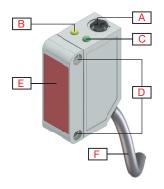


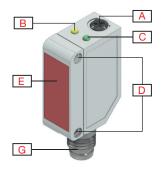
#### Type selection

Connec- tion	Housing	Light type	Code
Cable	Plastic housing	Red PointSpot	PD30CTBS25BPA2IO
Plug	Plastic housing	Red PointSpot	PD30CTBS25BPM5IO



# **Structure**





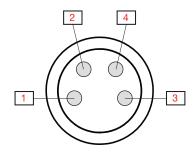


Fig. 1 Cable

Fig. 2 Plug

Fig. 3 "M8-plug" Pin numbers

Α	Sensitivity adjustment (Top trimmer)	G	M8, 4-pin male connector
В	Yellow LED	1	Brown
С	Green LED	2	White
D	M3 Fixing holes for sensor mounting	3	Blue
E	Sensing window	4	Black
F	2 m, 4 wire PVC Ø 3.3 mm cable		



# Sensing

#### **Detection** 1. **SSC1** S.P.1 (trimmer/IO-Link) S.P.2 Hysteresis (man./auto) Logic Single point Two point Windows FGS Logic A - B Time delay Selector Output Sensor inverter output A SSC1 SO1 AND, OR, XOR, S-R В ON, OFF One-shot NPN, PNP, Push-Pull One of 1 to 7 2. **SSC2**S.P.1 S.P.2 Hysteresis Logic Single point Two point Windows FGS Selector Sensor Logic A - B Time delay Output В inverter output SSC2 SO2 AND, OR, XOR, S-R ON, OFF One-shot One of 1 to 7 NPN, PNP, Push-Pull EXT-Input Α EXT-Input 3. Temperature 4. Dust 1 7. Application functions 5. **Dust 2** or Object & Gap Pattern Speed & Divider Recognition or or 6. EXT-Input Monitoring Length function



		<b>▼</b>	
	SSC1	SSC2	
Sensor switching channel SSC1 and	• Enabled	Enabled	
SSC2	Disabled	Disabled	
	Factory settings: Enabled	Factory settings: Enabled	
Set Point 1 (SP1)	• 20 275		
		nm @ Reference target 90% reflection)	
Set Point 2 (SP2)	• 20 275		
	Factory settings: 20 (Approx. 20 mn	n @ Reference target 90% reflection)	
0. 16.15	• High active		
Switching logic	• Low active		
	Factory settings: High active SSC1	6663	
	• Deactivated	SSC2  • Deactivated	
	Single point mode	Single point mode	
Switching mode	• Two point mode	Two point mode	
	Windows mode	Windows mode	
	• FGS mode	• FGS mode	
	Factory settings: Single point mode	Factory settings: Single point mode	
Rated operating distance (S <sub>n</sub> )	≤ 250 mm	Reference target, white paper with 90 % reflectivity, Size 200x200 mm	
	≤ 250 mm	White object 90% reflection	
Maximum detection distance	≤ 250 mm	Grey object 18% reflection	
Maximum detection distance	≤ 250 mm	Black object 6% reflection	
	20300 mm	Diack Object 0 % Tellection	
	Factory settings: 300 mm		
Cutoff distance		ance will be truncated to Cutoff	
	Measured distance beyond Cutoff distance, will be truncated to Cutoff distance.		
	Cutoff distance value will also be used when an object cannot be detected.		
	IO-Link Adjustment (SSC1)	,	
Sensitivity control ( selectable be-	• Trimmer Input (SSC1)		
tween)	• Teach by wire (SSC1)		
	Factory settings: Trimmer Input		
Sensitivity adjustment		Single-turn potentiometer	
Sensitivity adjustment	Factory settings: Trimmer Input	Single-turn potentiometer White object 90% reflection	
Sensitivity adjustment  Blind zone	Factory settings: Trimmer Input 23 mm 260 mm		
	Factory settings: Trimmer Input 23 mm 260 mm ≤ 15 mm	White object 90% reflection	
Blind zone	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm	White object 90% reflection Grey object 18% reflection	
	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot	White object 90% reflection Grey object 18% reflection	
Blind zone Light source / Light type	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm	White object 90% reflection Grey object 18% reflection Black object 6% reflection	
Blind zone  Light source / Light type  Detection angle	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot ± 0.8° @ half sensing distance	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm	
Blind zone  Light source / Light type  Detection angle  Light spot size	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot  ± 0.8° @ half sensing distance  Ø 3.1 mm	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm	
Blind zone  Light source / Light type  Detection angle  Light spot size	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot ± 0.8° @ half sensing distance Ø 3.1 mm ± 0.7°	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm	
Blind zone  Light source / Light type  Detection angle  Light spot size	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot ± 0.8° @ half sensing distance  Ø 3.1 mm ± 0.7°  25 275 mm	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm @ 125 mm	
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Blind zone  Light source / Light type  Detection angle  Light spot size	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot  ± 0.8° @ half sensing distance  Ø 3.1 mm  ± 0.7°  25 275 mm  Factory settings: SP1 250 and SP2  20	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm @ 125 mm	
Blind zone  Light source / Light type Detection angle Light spot size Emitter beam angle	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot  ± 0.8° @ half sensing distance  Ø 3.1 mm  ± 0.7°  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm @ 125 mm White object 90% reflection	
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Light source / Light type Detection angle Light spot size Emitter beam angle  Adjustable distance	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot  ± 0.8° @ half sensing distance  Ø 3.1 mm  ± 0.7°  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm @ 125 mm White object 90% reflection  Grey object 18% reflection	
Light source / Light type Detection angle Light spot size Emitter beam angle  Adjustable distance	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot ± 0.8° @ half sensing distance  Ø 3.1 mm ± 0.7°  25 275 mm Factory settings: SP1 250 and SP2 20  25 275 mm Factory settings: SP1 250 and SP2 20  25 275 mm Factory settings: SP1 250 and SP2 20  Adjustable by IO-Link	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm @ 125 mm White object 90% reflection  Grey object 18% reflection	
Light source / Light type Detection angle Light spot size Emitter beam angle  Adjustable distance  Hysteresis (H) Manual	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot ± 0.8° @ half sensing distance  Ø 3.1 mm ± 0.7°  25 275 mm Factory settings: SP1 250 and SP2 20  25 275 mm Factory settings: SP1 250 and SP2 20  25 275 mm Factory settings: SP1 250 and SP2 20  Adjustable by IO-Link • 2 mm 275 mm	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm @ 125 mm White object 90% reflection  Grey object 18% reflection	
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Light source / Light type Detection angle Light spot size Emitter beam angle  Adjustable distance  Hysteresis (H) Manual	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot  ± 0.8° @ half sensing distance  Ø 3.1 mm  ± 0.7°  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  Adjustable by IO-Link  • 2 mm 275 mm  Factory settings: 17 mm  This function can increase the immunicelectromagnetic disturbances: Value of	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm White object 90% reflection  Grey object 18% reflection  Black object 6% reflection	
Blind zone  Light source / Light type Detection angle Light spot size Emitter beam angle  Adjustable distance  Hysteresis (H) Manual Automatic	Factory settings: Trimmer Input  23 mm 260 mm  ≤ 15 mm  ≤ 17 mm  ≤ 19 mm  620 nm / Red modulated PointSpot  ± 0.8° @ half sensing distance  Ø 3.1 mm  ± 0.7°  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  25 275 mm  Factory settings: SP1 250 and SP2  20  Adjustable by IO-Link  • 2 mm 275 mm  Factory settings: 17 mm  This function can increase the immuni	White object 90% reflection Grey object 18% reflection Black object 6% reflection  @ 125 mm @ 125 mm  White object 90% reflection  Grey object 18% reflection  Black object 6% reflection  ty towards unstable targets and an be set from 1 to 255.	

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Mutual Inteference Protection	MIP Off     One channel     2 channels - CH A     2 channels - CH B     3 channels - CH A     3 channels - CH B	Factory settings: MIP Off
	• 3 channels - CH C	

# Application functions

Selectable dedicated applications	<ul> <li>No application</li> <li>Pattern Recognition</li> <li>Speed and Length</li> <li>Divider function</li> <li>Object and Gap Monitoring</li> </ul>	Factory settings: No application
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# **Pattern Recognition**

Function description	The Pattern recognition function detects a pattern (e.g. a row of holes or pins) and compare the order with a pre-teached reference pattern.		
Conditions	Two sensors (Main sensor and Trigger sensor) are needed for this function.		
Settings	<ul> <li>The Trigger sensor has to detect the full length of the body that contains the pattern.</li> <li>The Main sensor has to be aimed at the e.g. holes or pins that constitute the pattern.</li> </ul>		

# **Speed and Length**

Function description	This function is designed to monitor the length of an object as well as the speed of a conveyour belt. The actual value if the length in [mm] and the speed in [mm/s] are directly available on the IO-Link master.	
Conditions	Two sensors (Main sensor and Trigger sensor) are needed for this function.	
Settings	Distance between sensors.	25 150 mm Factory settings: 100 mm

### **Divider function**

Function description	This function can be used to e.g. monitor how many items that are packed into a carton box. Once the preset number is reached the sensor gives an output so the full box can be replaced.		
Conditions	Only one sensor is needed for this function.		
	A counter value must be set in the sensor.		
Settings	Counter limit.	160 000	
	Counter limit.	Factory settings: 5	

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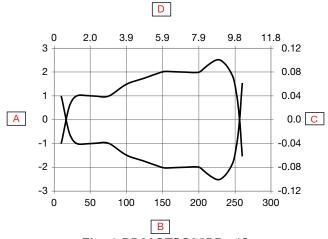
# **Object and Gap Monitoring**

Function description		This function is designed to monitor, that the length of an object and the gap between the following object on a conveyer belt, are witin certain limits.		
Conditions	Only one sensor is needed for	Only one sensor is needed for this function.		
		An acceptable minimum and maximum time [ms] mus be set for both the object size a gap size between two objects represented by the time it takes to pass the sensor.		
	Object minimum time.	1060 000 ms Factory settings: 500 ms		
Settings	Object maximum time.	1060 000 ms Factory settings: 10 000 ms		
	Gap minimum time.	1060 000 ms Factory settings: 500 ms		
	Gap maximum time.	1060 000 ms Factory settings: 10 000 ms		
Output 1 is active when an object is outside the Output 2 is active when the gap between two objects.		•		

# Alarm settings

	SSC1	SSC2	
Safe limits	• 0 100 % of actual SP	• 0 100 % of actual SP	
	Factory settings: 5%	Factory settings: 5%	
Dust alarm	Safe limits are used for dust alarm leve	el.	
	• High threshold -30 +70 °C		
	• Low threshold -30 +70 °C		
Temperature alarm	Factory settings:		
	High value 70 °C		
	Low value -30 °C		

### **Detection diagram**



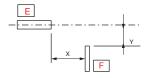


Fig. 4 PD30CTBS25BPxxIO

Α	Detection width (mm)	D	Sensing range (inches)
В	Sensing range (mm)	E	Sensor
С	Detection width (inches)	F	Object 25 x 25 mm, White 90%



## Accuracy

Temperature drift	≤ 0.2%/°C

## Sensing conditions

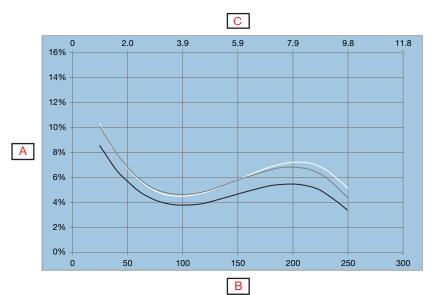


Fig. 5 PD30CTBR20BPxxIO

Α	Distance from background (%)	(Black on white 6%/90%)
В	White background 90% (mm)	(Grey on white 18%/90%)
С	White background 90% (inches]	(White on white 90%/90%)



# **Features**



# Power Supply

Rated operational voltage (U <sub>B</sub> )	10 30 VDC (ripple included)
Ripple (U <sub>rop</sub> )	≤ 10%
No load cumply current (I.)	≤ 45 mA @ U <sub>B</sub> min.
No load supply current (I <sub>o</sub> )	≤ 20 mA @ U <sub>B</sub> max.
Power-ON delay (t <sub>v</sub> )	≤ 150 ms



### Input selector

	Channel A	Channel B
	Deactivated	Deactivated
	• SSC1	• SSC1
	• SSC2	• SSC2
Input selector	Dust alarm 1	Dust alarm 1
	Dust alarm 2	Dust alarm 2
	Temperature alarm	Temperature alarm
	External input	External input
	Application functions	Application functions
	Factory settings: SSC1	Factory settings: SSC1



## Logic functions

	Channel A + B for SO1	Channel A + B for SO2
	• Direct	Direct
	• AND	• AND
Logic functions	• OR	• OR
	• X-OR	• X-OR
	• SR-FF	• SR-FF
	Factory settings: Direct	Factory settings: Direct



## Time delays

	For SO1	For SO2
	Disabled	Disabled
	ON delay	ON delay
Timer mode	OFF delay	OFF delay
Timer mode	ON delay and OFF delay	ON delay and OFF delay
	One-shot leading edge	One-shot leading edge
	One-shot trailing edge	One-shot trailing edge
	Factory settings: Disabled	Factory settings: Disabled
	For SO1	For SO2
	• [ms]	• [ms]
Timer scale	• [s]	• [s]
	• [min]	• [min]
	Factory settings: ms	Factory settings: ms
	For SO1	For SO2
Timer value	• 0 32 767	• 0 32 767
	Factory settings: 0	Factory settings: 0

# Outputs

	For SO1 Pin 4 Black wire	For SO2 Pin 2 White wire	
	Disabled output	Disabled output	
	• NPN	• NPN	
	• PNP	• PNP	
Sensor output	Push-Pull	Push-Pull	
Sensor output		External input, active high	
		External input, active low	
		External teach	
		Mute input	
	Factory settings: PNP	Factory settings: PNP	
	For SO1 Pin 4 Black wire	For SO2 Pin 2 White wire	
Output Inverter	• N.O.	• N.O.	
Output inverter	• N.C.	• N.C.	
	Factory settings: N.O.	Factory settings: N.C.	
Rated operational current (I <sub>s</sub> )	≤ 100mA (continuous) pr. output		
Rated Operational Current (I <sub>e</sub> )	100 mA @ 100 nF Load (Short-time) pr. output		
OFF-state current (I,)	≤ 50 µA		
Minimum operational current (I <sub>m</sub> )	> 0,5 mA		
Voltage drop (U <sub>d</sub> )	≤ 1.0 VDC @ 100 mA		
Protection	Short circuit, reverse polarity, transients		
	DC-12	Control of resistive loads and solid-	
Utilization category	DC-12	state loads with optical isolation	
	DC-13	Control of electromagnets	
Capacitive load	100 nF @ 100 mA, 24 VDC		

## Operation diagram

## For default factory sensor

Tv = Power-ON delay



Power supply	ON	
Target (Object)	Present	
Break output (N.C.)	ON	_Tv
Make output (N.O.)	ON	

## Response times

Operating frequency (f)	≤ 500 Hz	
Poononce times	≤ 1 ms	OFF-ON (t <sub>on</sub> )
Response times	≤ 1 ms	ON-OFF (t <sub>OFF</sub> )



# Indication

Green LED	Yellow LED	Power	Function		
SIO and IO-Link mode					
ON	ON	ON	ON (stable)* SSC1		
ON	OFF	ON	OFF (stable)* SSC1		
OFF	OFF	OFF	OFF (Not stable) SSC1		
Flashing 1 Hz (10% or 90% du- tycycle )	-	ON	Connected via IO-Link		
-	Flashing 10 Hz 50% dutycycle	ON	Output short-circuit		
-	Flashing 0.520 Hz 50% dutycycle	ON	Timer triggered indication		
		SIO mode only			
-	Flashing 1 HZ ON 100 ms OFF 900 ms	ON	External teach by wire. Only for single point mode.		
-	Flashing 1 HZ ON 900 ms OFF 100 ms	ON	Teach time window (3 - 6 sec).		
-	Flashing 10 HZ ON 50 ms OFF 50 ms Flashing for 2 sec	ON	Teach time out (12 sec).		
-	Flashing 2 HZ ON 250 ms OFF 250 ms Flashing for 2 sec	ON	Teach successful.		
IO-Link mode only					
Flashing 1 HZ ON 900 ms OFF 100 ms	-	ON	Sensor is in IO-Link mode.		
Flashing 2 Hz 50% dutycycle		ON	Find my sensor		

<sup>\*</sup>See operation diagram



### LED indication

LED indication selection	LED indication inactive  LED indication active  Find my sensor  Factory settings: LED indication active
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### Environmental

Ambient temperature	-25° +60°C (-13° +140°F)	Operating 1)
Ambient temperature	-40° +85°C (-40° +185°F)	Storage 1)
Ambient humidity range	35% 95%	Operating <sup>2)</sup>
Ambient numbers range	35% 95%	Storage 2)
Ambient light	≤ 5 000 lux	@ 3000 3200 °K
Vibration	10150 Hz, 1.0 mm/15 g	EN 60068-2-6
Shock	30 g <sub>n</sub> / 11 ms, 3 pos, 3 neg per axis	EN60068-2-27
Drop test	2 x 1 m and 100 x 0.5 m	EN 60068-2-31
Rated insulation voltage (U <sub>i</sub> )	50 VDC	
Dielectric insulation voltage	≥ 500 VAC rms	50/60 Hz for 1 min.
Rated impulse withstand voltage	>1 kV (with 500 Ω)	1.2/50 µs
Pollution degree	3	IEC60664, 60664A; EN60947-1
Overvoltage category	III	IEC60664; EN60947-1
Degree of protection	IP67	IEC60539; EN60947-1
NEMA Enclosure Types	1	NEMA 250

<sup>&</sup>lt;sup>1)</sup> Do not bend the cable in temperatures below -10°C

<sup>2)</sup> With no icing or condensation



#### **EMC**

Electrostatic discharge immunity test	± 8 kV @ air discharge or ± 4 kV @ contact discharge	IEC 61000-4-2; EN60947-1	
Electromagnetic field immunity	10 V/m	IEC 61000-4-3; EN60947-1	
Fast transient immunity	±2 kV / 5 kHz	IEC 61000-4-4; EN60947-1	
Wire-conducted noise	10 Vrms	IEC 61000-4-3; EN60947-1	
Power frequency magnetic field immunity test	Continuous: >30 A/m, 28 μ tesla Short-time: >300 A/m, 280 μ tesla	IEC 61000-4-8; EN60947-1	

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## Diagnostic parameters

Function	Unit	Range			
Sensor Diagnostics	Sensor Diagnostics				
Frontend Failure	0	0 or 1			
Memory Failure	0	0 or 1			
Temperature Diagnostics					
Current temperature	[°C]	-50 +150			
Maximum temperature - All time high	[°C]	-50 +150			
Minimum temperature - All time low	[°C]	-50 +150			
Maximum temperature - Since last power-up	[°C]	-50 <b>+</b> 150			
Minimum temperature - Since last power-up	[°C]	-50 <b>+</b> 150			
Minutes above Maximum Temperature	[min]	0 2 147 483 647			
Minutes below Minimum Temperature	[min]	0 2 147 483 647			
Operating Diagnostic					
Operating Hours	[h]	0 2 147 483 647			
Number of Power Cycles	[cycles]	0 2 147 483 647			
Detection counter SSC1	[cycles]	0 2 147 483 647			
Maintenaince event counter	[cycles]	0 2 147 483 647			
Download counter	[counts]	065 536			
Quality of Teach	-	0 255%			
Quality of Run	-	0 255%			
Excess gain		0.00 1 000.00			
Error Count	[counts]	065 536			
Device Status	0 = Device is operating properly 1 = Maintenance required 2 = Out-of-specification 3 = Functional-Check 4 = Failure Factory settings: 0				

## Events Configuration

Events	Factory default setting
Maintenaince Event	Inactive
Temperature fault event	Inactive
Temperature over-run	Inactive
Temperature under-run	Inactive
Short circuit	Inactive



### Observation menu

Process Data	Factory default setting
	Analogue value Inactive
	Analogue value normal <i>Factory settings</i>
Analogue value	Analogue value as Object Length
	Analogue value as Object Speed
	Analogue value as Counter value
Excess gain	Inactive
SO1, Switching output 1	Active
SO2, Switching output 2	Active
SSC1, Sensor switching channel 1	Inactive
SSC2, Sensor switching channel 2	Inactive
DA1, Dust alarm SSC1	Inactive
DA2, Dust alarm SSC2	Inactive
TA, Temperature alarm	Inactive
SC, Short circuit	Inactive
AFO1, Application functions output 1	Inactive

### **Process data structure**

4 Bytes, Analogue value 16 ... 31 (16 bit)

Purto 0	31	30	29	28	27	26	25	24
Byte 0	MSB	-	-	-	-	-	-	-
Dute 4	23	22	21	20	19	18	17	16
Byte 1	-	-	-	-	-	-	-	LSB
2.4.0	15	14	13	12	11	10	9	8
Byte 2	-	-	SC	TA	DA2	DA1	SSC2	SSC1
Duto 2	7	6	5	4	3	2	1	0
Byte 3	AFO1	-	-	-	-	-	SO2	SO1

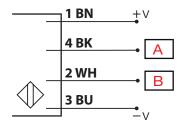


# Mechanics/electronics

## Connection

Cable	2 m, 4-wire 4 x 0.14 mm <sup>2</sup> , $\emptyset$ = 3.3 mm, PVC, Black
Plug	M8, 4-pin, male

## Wiring



BN	BK	WH	BU	Α	В
Brown	Black	White	Blue	OUT/IO-Link	IN/OUT

# Housing

Body	ABS			
Front glass	PMMA, Red			
Trimmer shaft	POM, Grey	POM, Grey		
Indication	TPU, Transparent			
Sealing	NBR70			
Dimensions	10 x 30 x 20 mm			
\A/-!4	≤ 50 g	Cable version		
Weight	≤ 20 g	Plug version		

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### **Dimensions**

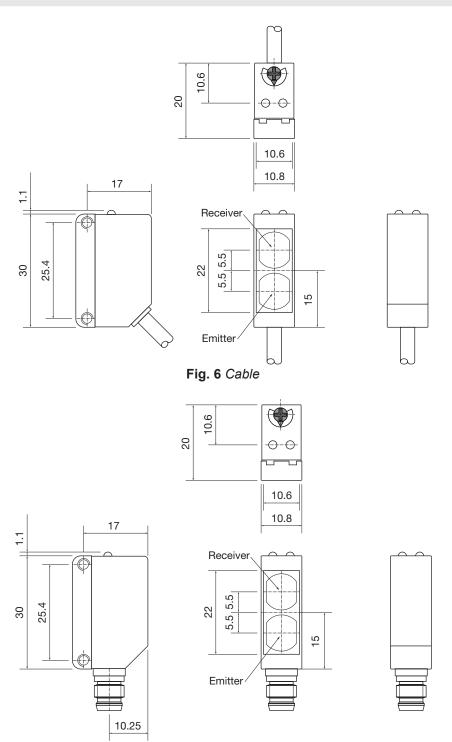


Fig. 7 Plug



# **Compatibility and conformity**

# Approvals and markings

General reference	Sensor designed according to EN60947-5-2		
MTTF <sub>d</sub>	138.5 years	EN ISO 13849-1, SN 29500	
CE-marking	CE		
Approvals	c UL us (UL508)		

## IO-Link

IO-Link revision	1.1
Transmission rate	COM2 (38.4 kbaud)
SDCI-Norm	IEC 61131-9
Profile	Smart sensor profile 2nd edition, common profile
Min. cycle time	5 ms
SIO mode	Yes
Min. master port class	A (4-pin)
Process data length	32 bit



# **Delivery contents and accessories**



#### **Delivery contents**

- · Photoelectric switch: PD30CTBS25BPxxIO
- Screwdriver
- Packaging: Plastic bag



#### **Accessories**

- Mounting bracket: APD30-MB1 or APD30-MB2 to be purchased separately
- Connector type: CON.54NF.. series to be purchased separately



#### **Further information**

Information	Where to find it	QR
IO-Link manual	http://cga.pub/?93ec5c	
Mounting brackets	http://cga.pub/?6fa29a	
Connectors	http://cga.pub/?ed457b	



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