# **NRGC-EIP**





### NRG controller with EtherNet/IP™ Communication



### Main features

- Communication interface. The NRG controller bridges the field level devices to the control level to allow exchange of data in real-time with the NRG solid state relays.
- Reduced maintenance costs and downtime. Use of real-time data for prevention of machine stoppages during operation.
- Good quality products and low scrap rates. Real-time monitoring allows timely decisions for better machine and process management.
- Reduced efforts in troubleshooting. A number of faults can be distinguished to facilitate and reduce troubleshooting time.
- Fast installation and set-up. Control, monitoring and diagnostics all possible via the communication system.
- Compact dimensions. One controller with a product width of 35 mm can handle up to 32 RG..CM..N solid state relays.

### Description

The NRGC-EIP is the NRG controller in the NRG BUS chain.

The **NRGC-EIP** interfaces directly with the main controller of the system through EtherNet/IP communication. Each **NRGC-EIP** is identified by a unique MAC address which is printed on the façade of the product.

The **NRGC-EIP** is mainly a facilitator of the communication between the main controller and each individual RG..N solid state relay in the system. The **NRGC-EIP** also performs internal operations to setup and maintain the internal bus.

The **NRGC-EIP** needs to be supplied with 24 VDC. LEDs on the front facade give a visual indication of the status of the **NRGC-EIP**, of any ongoing communication with the main controller and the RG..Ns on the BUS chain and of any alarm condition related specifically to the **NRGC-EIP**.

Specifications are noted at 25°C unless otherwise specified.

### **Applications**

Any heating application where reliable and precise maintenance of temperatures is crucial to the quality of the end product. Typical applications include plastic machinery such as injection machines, extrusion machines and PET blow moulding machines, packaging machinery, sterilisation machinery, drying tunnels and semiconductor manufacturing equipment.

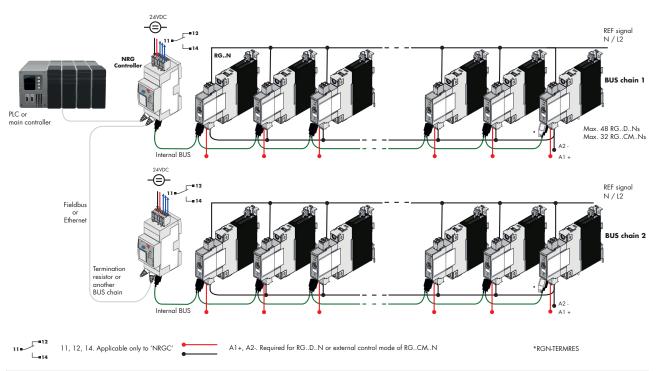
# Main function

- · Communication interface: EtherNet/IP
- Connects up to 32 RG..CM..Ns
- Supply voltage 24 VDC +/-20%



2

### The NRG system



### **System Overview**

The NRG is a system consisting of one or more BUS chains that enable communication between the field devices (such as the solid state relays) and the control devices (such as the machine controller or PLC).

Each NRG BUS chain consists of the following 3 components:

- · the NRG controller
- the NRG solid state relay(s)
- the NRG internal BUS cables

The **NRG controller** is the interface to the machine controller. It acts as the master of the BUS chain when performing specific actions on the respective BUS chain, and acts as a gateway for the communication between the PLC and the RG..N solid state relays. It is not possible to operate the NRG system without the NRG controller.

The NRG controllers available are:

### NRGC

The NRGC is a NRG controller with a Modbus RTU interface over RS485. The NRGC is addressed via the assigned Modbus ID (from 1-247). In a NRG system operating on Modbus it is possible to have 247 NRG BUS chains.

### NRGC-PN

NRGC-PN is a NRG controller with a PROFINET communication interface. The NRGC-PN is identified by a unique MAC address which is printed on the facade of the product. The GSD file can be downloaded from www.gavazziautomation. com

### NRGC-EIP

NRGC-EIP is a NRG controller with an EtherNet/IP communication interface. The IP address is provided automatically via a DHCP server. The EDS file can be downloaded from www.gavazziautomation.com

### NRGC-ECAT

NRGC-ECAT is a NRG controller with an EtherCAT communication interface. The ESI file can be downloaded from www.gavazziautomation.com

### NRGC-MBTCP

NRGC-MBTCP is a NRG controller with a Modbus TCP communication interface.





### **System Overview (continued)**

The **NRG** solid state relay is the switching component in the NRG system. Each **RG..N** integrates a communication interface to exchange data with the machine controller (or PLC). The available RG..Ns that can be used in an NRG system are:

### RG..D..N

The RG..D..N are solid state relays for use in an NRG system having the communication interface only for real time monitoring. Control of the RG..N is done via a DC control voltage. It is possible to have maximum 48 **RG..D..Ns** in one NRG BUS chain.

### RG..CM..N

The RG..CM..N are solid state relays for use in an NRG system having a communication interface for control of the RG..N through the BUS and for real time monitoring. It is possible to have a maximum of 32 RG..CM..N in one NRG bus chain. There are two variants of the RG..CM..N:

RGx1A..CM..N - the solid state relay with zero cross switching

**RGx1P..CM..N** - the solid state relay with proportional switching.

For a review of the features available in both variants refer to the table below:

Feature	RGx1ACMN	RGx1PCMN
External control	•	-
ON / OFF switching	•	•
Burst switching	•	•
Distributed full cycle switching	•	•
Advanced full cycle switching	•	•
Phase angle	-	•
Soft start with time mode	-	•
Soft start with current limit mode	-	•
Voltage compensation	-	•
Monitoring of system parameters	•	•
SSR diagnostics	•	•
Load diagnostics	•	•
Overtemperature protection	•	•

It is not possible to mix RG..D..N and RG..CM..N in the same BUS chain.

The NRG internal BUS cables are proprietary cables that connect the NRG controller to the first RG..N in the NRG BUS chain and respective RG..Ns on the BUS. The internal BUS terminator, provided in the same package with the NRG controller, shall be plugged to the last RG..N in the NRG BUS chain.



### NRG system required components

Description	Component code	Notes
Solid state relays	RGN	NRG solid state relays
NRG controller	NRGC	NRGC: NRG controller with Modbus RTU communication. NRGC-PN: NRG controller with PROFINET communication. NRGC-EIP: NRG controller with EtherNet/IP communication. NRGC-ECAT: NRG controller with EtherCAT communication. NRGC-MBTCP: NRG controller with Modbus TCP communication. RGN-TERMRES is included in the NRGC packaging. The RGN-TERMRES is to be mounted on the last RGN on the bus chain.
NRG internal BUS cables	RCRGN-xxx	Proprietary cables terminated at both ends with a micro USB connector

# **NRGC-EIP**



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# References



# Order code



# NRGC-EIP



# Carlo Gavazzi compatible components

Description	Component code	Notes
Solid state relays	RGCMN	NRG solid state relays  RGCMN: Communication interface for control of the RGN and for real time monitoring.  Maximum 32x RGCMN in one BUS chain.
NRG Internal BUS cables	RCRGN-010-2	10cm cable terminated at both ends with a microUSB connector. Packed x4 pcs.
	RCRGN-025-2	25cm cable terminated at both ends with a microUSB connector. Packed x1 pc.
	RCRGN-075-2	75cm cable terminated at both ends with a microUSB connector. Packed x1 pc.
	RCRGN-150-2	150cm cable terminated at both ends with a microUSB connector. Packed x1 pc.
	RCRGN-350-2	350cm cable terminated at both ends with a microUSB connector. Packed x1 pc.
	RCRGN-500-2	500cm cable terminated at both ends with a microUSB connector. Packed x1 pc.

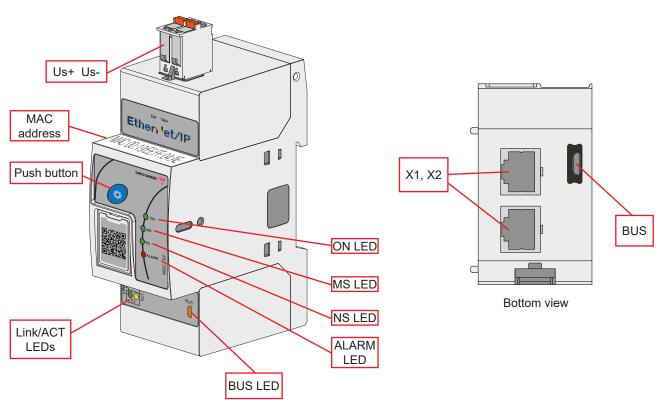
# Further reading

Information	Where to find it	
User manual NRG EtherNet/IP	https://gavazziautomation.com/images/PIM/MANUALS/ENG/SSR_UM_NRG_EIP.pdf	
Datasheet RGCMN solid state relay with control and real time monitoring via bus	http://www.gavazziautomation.com/docs/mt_gh/SSR_RG_CM_N.pdf	
EDS file	http://www.gavazziautomation.com/images/PIM/OTHERSTUFF/EDS/EDS_NRGC-EIP.zip	





# **Structure**



Element	Component	Function
Us+ Us-	Supply connection	2 position spring plug – Us-, Us+ connection for powering the NRGC-EIP
Push button	Communications check & Autoaddressing button	Enables and disables a Communications Check function of the BUS chain (link between NRGC-EIP and RGNs) by pressing front button between 2 to 5 seconds  Enables auto addressing of RGNs when pressed for 3 seconds during power up. Check 'Autoaddressing' section for more info.
MAC address	Device MAC address	Increment by 1 and 2 for MAC addresses of X1 and X2
ON LED	ON indicator	Indicates presence of supply voltage on NRGC-EIP
BUS LED	BUS indicator	Indicates ongoing communication with RGNs
MS LED	Module status	Indicates the status of the device
NS LED	Network status	Indicates the status of the EtherNet/IP network interface
ALARM LED	ALARM indicator	Indicates presence of an alarm condition
Link / ACT LEDs	Link/Activity indicators	Indicates the status of the physical Ethernet connection
X1, X2	Ethernet ports	2x RJ45 plugs for EtherNet/IP communication
BUS	Micro-USB port – internal BUS	RCRGN cable connection for the internal BUS communications line



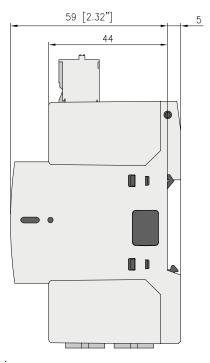


# **Features**

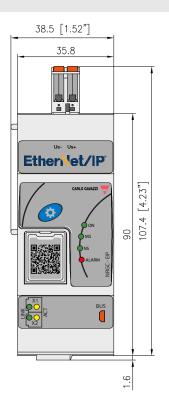
# General data

Material	Noryl (UL94 V0), RAL7035
Mounting	DIN rail
Dimensions	2-DIN
Touch protection	IP20, IP00 with door flap on front facade open
Weight	142g
Compatibility	RGCCMN solid state contactors (RG end-devices) RGSCMN solid state relays (RG end-devices)

# Dimensions



All dimensions in mm. Tolerances +/- 0.5 mm.



# **Performance**



# Power supply specifications

Supply port rating, Us	24 VDC
Supply voltage range, Us	19.2 – 32 VDC*
Reverse polarity protection	Yes
Consumption	< 12 W
LED Indication, Supply ON	Green LED
Power on	2 s

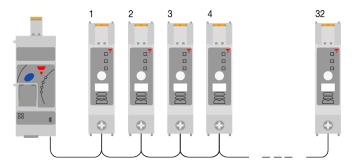
 $<sup>^{\</sup>ast}\,$  to be supplied by class 2 power source according to UL1310





### **Auto-addressing**

The RG..Ns on the bus chain are automatically addressed upon the first start-up of the system. The RG..Ns are addressed based on their position on the bus chain.



In case of an RG..N replacement, or any changes to the NRG bus chain, the RG..Ns have to be re-addressed. Follow the procedure below to re-address the RG..Ns on the NRG bus chain manually. Alternatively, auto-addressing can be done via an 'Explicit' command (check NRG EtherNet/IP User Manual for further information)



Fig. 1 Hold the blue button while powering up the NRGC-EIP



Fig. 2 Release when Alarm LED turns ON indicating that autoaddressing is complete





# Communication

Communication protocol to Main Controller	EtherNet/IP™
EDS file	The EDS file for the NRGC-EIP is available electronically by going to www.gavazziautomation.com
IP address	The NRGC-EIP obtains its IP address via a DHCP service. The device is shipped with the Address Conflict Detection (ACD) function activated. Therefore, the device releases its IP address if the same IP address has been assigned multiple times in the network. ACD can be deactivated via the TCP/IP interface class
Connections	With the NRGC-EIP there are 2 possible connections:  Exclusive owner connection - this connection is the main IO connection to control and read parameters from each NRG solid state relay.  Input only connection - this connection is used to transfer the alarming data from each NRG solid state relay  At least an Exclusive owner connection is required to initiate communication with the NRGC-EIP
Communication interface	The ethernet ports (X1, X2) are 100 Mbit, full duplex operation ports and should be connected to another EtherNet/IP device with Cat5e (straight through) cable via the standard RJ45 connector. It is recomended that the interconnecting cables should be fitted with plugs provided with an outer metallic shell with the shell connected to the wire screen of the cable. For further information refer to the EtherNet/IP cabling guidelines
LED indication - ACT	Yellow, Flashing - NRGC-EIP is sending/receiving Ethernet frames
LED indication - Link	Green, ON - Device is linked to Ethernet

# Internal Bus

Max. number of RGNs connected to NRGC-EIP	32x RGCMN
Connection to RGNs	RCRGN-xx 5-way cable terminated with micro-USB connection
BUS termination	RGN-TERMRES (1x pc. provided with 1x NRGC-EIP) to be plugged on the last RGN on the BUS chain to terminate the internal BUS
LED indication - BUS	Yellow, ON indicating ongoing communication with the RG end-devices





# Compatibility and Conformance

Approvals	CE LISTED LIK
Standards compliance	LVD: EN 60947-5-1 EMCD: EN 60947-5-1 EE: EN 60947-5-1 EMC: EN 60947-5-1 UL: UL508 (E172877), NMFT cUL: C22.2 No. 14 (E172877), NMFT7

Electromagnetic compatibility (EMC) - Immunity		
Electrostatic discharge (ESD)	EN/IEC 61000-4-2 8 kV air discharge, 4 kV contact (PC1)	
Radiated radio frequency	EN/IEC 61000-4-3 10 V/m, from 80 MHz to 1 GHz (PC1) 10 V/m, from 1.4 to 2 GHz (PC1) 3 V/m, from 2 to 2.7 GHz (PC1)	
Electrical fast transient (burst)	EN/IEC 61000-4-4 Input: 1 kV, 5 kHz & 100 kHz (PC1) Internal bus: 1 kV, 5 kHz & 100 kHz (PC1) EtherNet/IP ports: 1 kV, 5 kHz & 100 kHz (PC1) 2 kV, 5 kHz & 100 kHz (PC2)	
Conducted radio frequency	EN/IEC 61000-4-6 10 V/m, from 0.15 to 80 MHz (PC1)	
Electrical surge	EN/IEC 61000-4-5 DC Output / Input, line to line: 500 V (PC2) DC Output / Input, line to earth: 500 V (PC2) Signal, line to earth 1 kV (PC2) <sup>1</sup>	
Voltage dips and interruptions	EN/IEC 61000-4-11 0% @ 5000 ms (PC2) 40% @ 200 ms (PC2) 60% @ 10, 30, 100, 300, 1000 ms (PC2)	
Voltage dips and interruptions on input lines	EN/IEC 61000-4-29 0% @ 1, 3, 10, 30, 100, 300, 1000 ms (PC2) 30% @ 10, 30, 100, 300, 1000 ms (PC2) 70% @ 10, 30, 100, 300, 1000 ms (PC2) 80% @ 10, 30, 100, 300, 1000 ms, 3 s, 10 s (PC2) 120% @ 10, 30, 100, 300, 1000 ms, 3 s, 10 s (PC2)	

1. Not applicable to shielded cables <10m. Additional suppression on data lines may be required if shielded cables are not used.

Electromagnetic compatibility (EMC) - Emissions		
Radio interference field emission (radiated)	EN/IEC 55011 Class A: from 30 to 1000 MHz	
Radio interference voltage emissions (conducted)	EN/IEC 55011 Class B: from 0.15 to 30 MHz	





# ► Environmental specifications

Operating temperature	-20 to +65 °C (-4 to +149 °F)		
Storage temperature	-20 to +65 °C (-4 to +149 °F)		
Relative humidity	95% non-condensing @ 40°C		
Pollution degree	2		
Installation altitude	0 - 2000m		
EU RoHS compliant	Yes		
China RoHS			

# ► LED indicators

ON	Green	ON:	Us is present at terminals Us+, Us-	
ON		OFF:	Us is not present at terminals Us+, Us-	
Link		ON:	Device is linked to Ethernet	
(X1 & X2)	Green	OFF:	Device has no link to Ethernet	
ACT (X1 & X2) Yellow		OFF:	No frames are being sent/received	
		Flashing:	NRGC-EIP is sending/receiving Ethernet frames	
		ON:	During transmission of messages from NRGC-EIP to RGNs	
BUS	Yellow	OFF:	Idle bus between the NRGC-EIP and RGNs and when NRGC-EIP is receiving data from RGNs	
ALARM	Red	ON:	Flashing when alarm condition on NRGC-EIP is present. Refer to Alarm management section	
		OFF:	No alarm condition	
	Red / Green	Green:	NRG Controller is operational	
		Green Flickering:	NRG Controller has not been configured	
MS		Green / Red Flickering:	NRG Controller is performing its power-up testing	
IVIS		Red:	NRG Controller has detected a major unrecoverable fault	
		Red Flickering:	NRG Controller has detected a major recoverable fault	
		OFF:	NRG Controller is powered off	
	Red / Green	Green:	Connected: An IP address is configured and at least one CIP connection is established	
		Green Flickering:	No connections: an IP address is configured but no CIP connections are established	
NS		Green / Red Flickering:	NRG controller is performing its power-up testing	
NS		Red:	Duplicate IP: NRG controller detected that its IP address is already in use	
		Red Flickering:	Connection time-out an IP address is configured and Exclusive Owner connection has timed out	
		OFF:	NRG controller does not have an IP address or is powered off	



# Alarm management

Alarm condition present	ALARM LED ON with a specific flashing rate     Alarms are also available as implicit messages via the Ethernet/IP communication interface. Refer to NRG EtherNet/IP User Manual for further information		
Alarm types	No. of flashes	Description of fault	
	2	<ul> <li>Errors in the configurations of the internal NRG bus chain including:</li> <li>Number of RGNs on bus chain is &gt; 32 (Device Limit Error)</li> <li>More than one RGN on the bus chain have the same address (Device conflict error)</li> <li>One of the RGNs does not have an address. This may occur when a new RGN is introduced to the bus chain (Device Unconfigured Error)</li> <li>The internal Device ID of one of the RGNs on the bus chain does not correspond to its position on the bus (Device Position Error)</li> </ul>	
4		Supply Error: Supply to NRGC-EIP is outside of the specified range	
	8	Communication Error (BUS): An error in the communication link (internal BUS) between the NRGC-EIP and RGNs	
	9	Internal Error: Detection of internal issues with the NRGC-EIP	
	10	Termination (BUS) Error: Internal BUS chain not terminated	
Flashing rate	0.5s →	<u>3s</u> ■	





### **Connection diagram**

The NRG bus chain can be configured in a EtherNet/IP network via a line, ring, star or tree topologies via the ethernet ports on the NRGC-EIP.

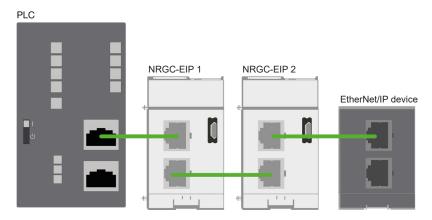


Fig. 3 Example of a line configuration of the NRGC-EIP with other EtherNet/IP devices and controller

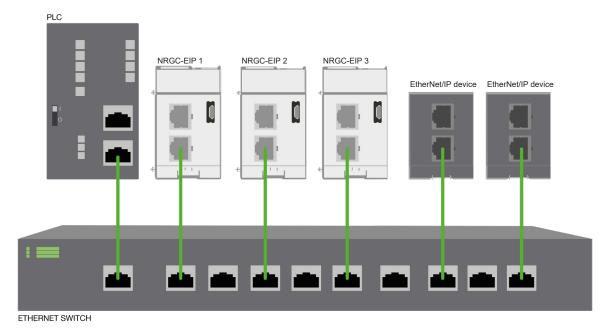
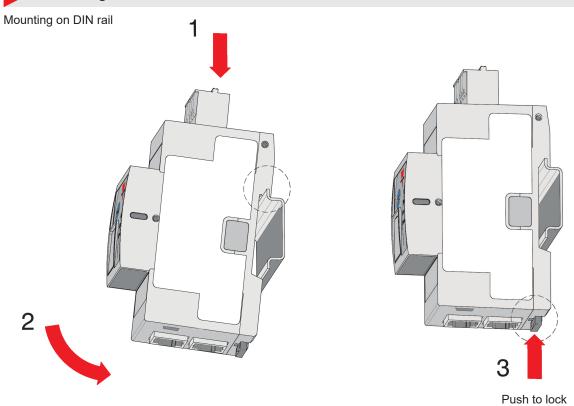


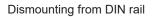
Fig. 4 Example of a star configuration of the NRGC-EIP with other EtherNet/IP devices and controller

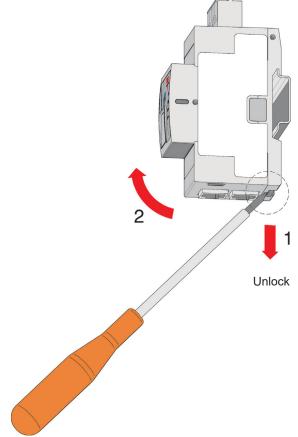




# Mounting











# **Connection specifications**

Power connection		
Terminal	Supply: Us+, Us-	
	Top	
Conductors	Use 60/75°C copper (Cu) conductors	
Stripping length	12 - 13 mm	
Connection type	2-pole spring plug, pitch 5.08 mm	
Rigid (solid & stranded) UL/CSA rated data	0.2 – 2.5 mm², 26 – 12 AWG	
Flexible with end sleeve	0.25 – 2.5 mm <sup>2</sup>	
Flexible without end sleeve	0.25 – 2.5 mm <sup>2</sup>	
Flexible with end sleeve using TWIN ferrules	0.5 – 1.0 mm <sup>2</sup>	

Communication - connection			
Terminal	X1, X2: RJ45 (x2) BUS: RCRGN-xxx-2		
	Bottom		
EtherNet/IP connection	RJ45 shielded plugs		
Cable for EtherNet/IP	Not provided. Check EtherNet/IP cabling guidelines for further info.		
Max. length of Ethernet cable	100 mtrs (between EtherNet/IP devices)		
Cable for Internal Bus	RCRGN-xxx-2: 5-way USB micro connection - +24 supply line for RGNs - GND - RS485A - RS485B - Autoconfig / Auto addressing line		

# RCRGN..



### NRG internal BUS cable



### Main features

- Cables available at various lengths to provide the internal BUS of the NRG system
- · Cables terminated at both ends with a microUSB plug
- Connects the NRG controller to the RG..N solid state relay and respective RG..N solid state relays

### Description

The **RCRGN** cables are proprietary cables that must be used with the NRG system for the internal BUS. These cables connect the NRG controller to the RG..N solid state relays and respective RG..N solid state relays.

The RCRGN... are 5-way cables carrying the communication, supply and autoconfiguration / auto-addressing lines. By means of autoconfiguration / auto-addressing, the RG..Ns are assigned a unique ID based on the physical location and on the internal BUS.

### Carlo Gavazzi compatible components

Enter the code entering the corresponding option instead of

Description	Component code	Notes
NRG Controller	NRGC	<ul> <li>NRGC: NRG controller with Modbus communication.</li> <li>NRGC-PN: NRG controller with PROFINET communication.</li> <li>NRGC-EIP: NRG controller with EtherNet/IP communication.</li> <li>NRGC-ECAT: NRG controller with EtherCAT communication.</li> <li>NRGC-MBTCP: NRG controller with Modbus TCP communication.</li> <li>1x RGN-TERMRES is included in the NRGC packaging. The RGN-TERMRES is to be mounted on the last RGN on the bus chain.</li> </ul>
Solid state relays	RGN	NRG solid state relays

# Order code RCRGN - - 2

Code	Option	Description	Notes	
R	-	Cables		
С	-	Cables		
R	-			
G	-	Suitable for the NRG system		
N	-			
	010	10 cm cable length	packed x 4 pcs.	
	025	25 cm cable length	packed x 1 pc.	
	075	75 cm cable length	packed x 1 pc.	
	150	150 cm cable length	packed x 1 pc.	
	350	350 cm cable length	packed x 1 pc.	
	500	500 cm cable length	packed x 1 pc.	
2	-	Terminated at the both ends with a microUSB connector		







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