# BUSSMANN SERIES

# EKM10

# 10 x 38 mm EV fuse



#### **Product features**

- · 10 x 38 mm fuse
- · Current rating: 10 A to 30 A
- · 1000 Vdc rating
- High breaking capacity for high energy applications
- Designed to JASO D622, ISO8820-8, GB/T31465
- Produced in a factory with ISO9001 & IATF16949 certification
- Minimum breaking capacity 300% In at rated DC voltage
- · Bolt-down and PCB terminal options available

#### **Applications**

- Automotive and commercial vehicle on-board chargers
- · Uninterruptible power supplies (UPS)
- 3-phase EVSE and charging infrastructure
- Motor protection
- · Rectifiers and inverters
- · Energy storage systems
- On-board electric vehicle powertrain and distribution

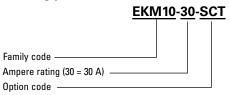
#### **Environmental compliance**







#### Ordering part number



## Option code

1P = 1 pin PCB terminal 2P = 2 pin PCB terminal SCT = Bolt down single cap tag AT = Bolt down axial tag



Part marking

Trademark

Family name Rated current

Rated voltage

BUSS -

EKM10-

30A

1000Vdc

#### **Electrical characteristics**

Amps (A)	Minimum (seconds)	Maximum (seconds)	
1.0 ln	14400	-	_
2.0 ln	1.0	300	_
3.0 ln	0.2	30	_
5.0 ln	0.1	10	_

# **Product specifications**

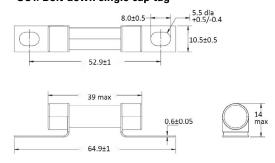
Part number	Rated voltage	Rated current (A)	Breaking capacity	Typical cold resistance $^1$ (m $\Omega$ )	Typical voltage drop (mV)
EKM10-10	1000 Vdc	10	1000 Vdc/50 kA	12.5	180
EKM10-15	1000 Vdc	15	1000 Vdc/50 kA	7.2	160
EKM10-20	1000 Vdc	20	1000 Vdc/50 kA	5.2	150
EKM10-25	1000 Vdc	25	1000 Vdc/50 kA	4.0	160
EKM10-30	1000 Vdc	30	1000 Vdc/50 kA	3.1	160

<sup>1.</sup> Cold resistance is measured at <10% In and +25 °C ambient temperature

#### **Dimensions- mm**

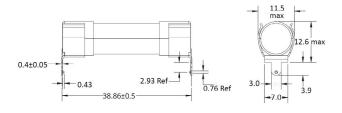
Tolerances unless otherwise specified One place  $x.x = \pm 0.3$  mm Two places  $x.xx = \pm 0.13$  mm

#### SCT: Bolt-down single cap tag



Note: recommend tightening torque is 4.5 ±1.0 Nm for M5 Screw

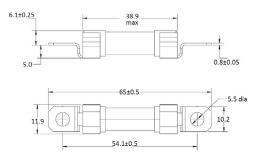
# 1P: 1 pin PCB terminal



#### PCB layout 1P: 1 pin PCB terminal

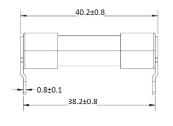


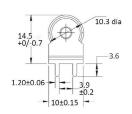
### AT: Bolt down axial tag



Note: recommend tightening torque is 4.5 ±1.0 Nm for M5 Screw

## 2P: 2 pin PCB terminal





# PCB layout 2P: 2 pin PCB terminal



## **General specifications**

Operating temperature: -40 °C to +125 °C with proper derating factor applied

Strength of terminals: JASO D622 6.3.9, mounting torque 4.5 +/-1 Nm, 3 times

- Temperature humidity cycling: JASO D622 6.3.4.1, a) maintain the samples at standard conditions for 4 hours b) increase T to 55 +/-2 °C at 95% to 99% RH within 0.5 hours c) maintain T at 55 +/-2 °C at 95% to 99% RH for 10 hours d) decrease T to -40 +/-2 °C within 2.5 hours; the humidity is uncontrolled e) maintain T at -40 +/-2 °C for 2 hours; the humidity is uncontrolled f) increase T to 120 +/-2 °C within 1.5 hours from -40 +/-2 °C; the humidity is uncontrolled g) maintain T at 120 +/-2 °C for 2 hours; the humidity is uncontrolled h) allow to return to RT within 1.5 hours; the humidity is uncontrolled 10 cycles.

Thermal shock: ISO8820-8 GB/T31465.6, 48 cycles; -40 °C to 100 °C, each cycle 60 minutes

Vibration: JASO D622 6.3.3, 10-55 Hz, 3 directions, 2 hours each direction

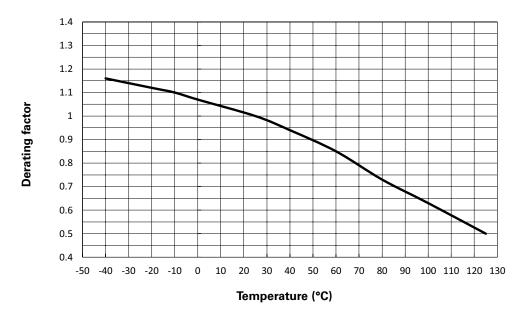
Transient current cycling: JASO D622 6.3.2 (reference), The transient current start from 2.0 In for 0.25 seconds, then drop to 0.5 In and keep this current to 15 seconds to finish one cycle, total 50000 cycles

Lubricant & fuel oil resistance: GB/T31465.1-5.4, Wipe the marking with lubricant or oil 30 seconds

#### **Packaging information**

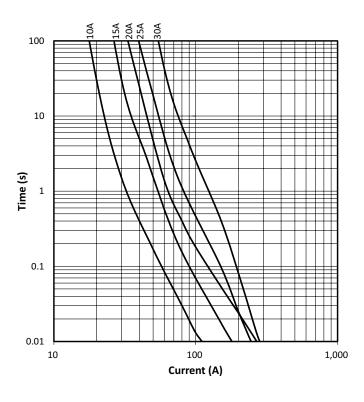
Terminals	Inner package	Ship package
SCT	40 pieces/tray	400 pieces/box
AT	20 pieces/box	540 pieces/box
1P	20 pieces/bag	540 pieces/box
2P	20 pieces/box	640 pieces/box

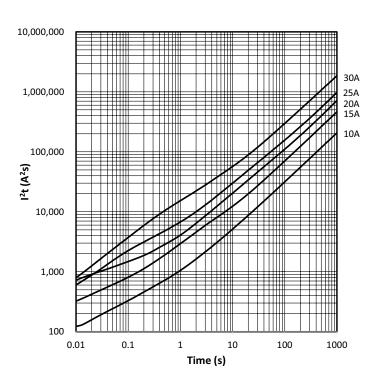
# Temperature derating curve



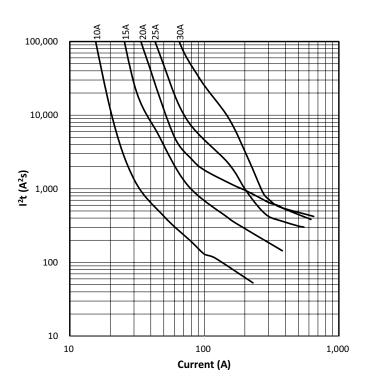
#### Current vs. time curve

#### I<sup>2</sup>T vs. time curve

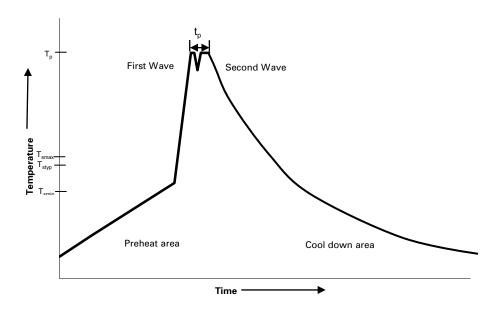




# l²t vs. current curve



#### Wave solder profile--PCB version only



#### Reference EN 61760-1:2006

Profile feature		Standard SnPb solder	Lead (Pb) free solder	
Preheat	• Temperature min. (T <sub>smin</sub> )	100 °C	100 °C	
	• Temperature typ. (T <sub>styp</sub> )	120 °C	120 °C	
	• Temperature max. (T <sub>smax</sub> )	130 °C	130 °C	
	Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	70 seconds	70 seconds	
$\Delta$ preheat to max Temperature		150 °C max.	150 °C max.	
Peak temperature (Tp)*		235 °C – 260 °C	250 °C − 260 °C	
Time at peak	temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave	
Ramp-down r	rate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	
Time 25 °C to 25 °C		4 minutes	4 minutes	

#### Manual solder

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

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