# EAC14 14 x 38 mm EV fuse



# **Product features**

- 14 x 38 mm fuse
- Current rating: 50 A to 80 A
- 420 Vac and 500 Vdc rating
- Designed to JASO D622, ISO8820-8, GB/T31465
- Produced in a factory with ISO9001 & IATF16949 certification
- Minimum breaking capacity 300% In at rated DC voltage
- Bolt-down terminal and PCB terminal options available

# Applications

Automotive and commercial vehicle on-board chargers

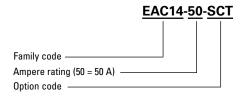
BUSSMANN SERIES

- Uninterruptible power supplies (UPS)
- 3-phase EVSE and charging infrastructure
- Motor protection
- Rectifiers and inverters
- Energy storage systems
- On-board electric vehicle powertrain and distribution

#### **Environmental compliance**



#### Ordering part number



### **Option code**

3P = 3 pin PCB terminal SCT = Bolt down single cap



#### **Electrical characteristics**

Amps	Minimum	Maximum
(A)	(seconds)	(seconds)
3.0 In	0.1	15

### **Product specifications**

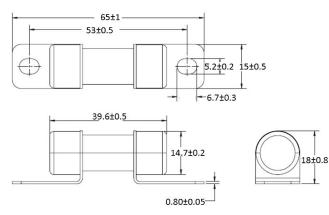
Part number	Rated voltage	Rated current (A)	Breaking capacity	Typical cold resistance¹ (mΩ)	Typical voltage drop (mV)	Power loss @ 0.5 In (W)
EAC14-50	420 Vac 500 Vdc	50	420 Vac/6 kA 500 Vdc/20 kA	1.95	170	1.35
EAC14-60	420 Vac 500 Vdc	60	420 Vac/6 kA 500 Vdc/20 kA	1.59	160	1.7
EAC14-70	420 Vac 500 Vdc	70	420 Vac/6 kA 500 Vdc/20 kA	1.25	160	1.8
EAC14-80	420 Vac 500 Vdc	80	420 Vac/6 kA 500 Vdc/20 kA	1.03	150	1.9

1. Cold resistance is measured at <10% In and +25 °C ambient temperature

#### **Dimensions- mm**

Tolerances unless otherwise specified One place x.x =  $\pm$  0.3 mm Two places x.xx =  $\pm$  0.13 mm

#### SCT: Bolt-down terminal single cap



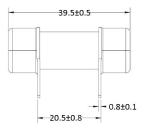
Note: recommended tightening torque is 4.5+/-1.0 Nm for M5 Screw

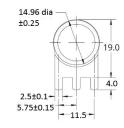
### Part marking

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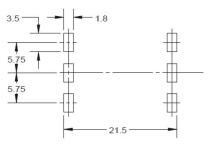
3P: 3 Pin PCB terminal







### PCB layout 3P: 3 pin PCB terminal



# **General specifications**

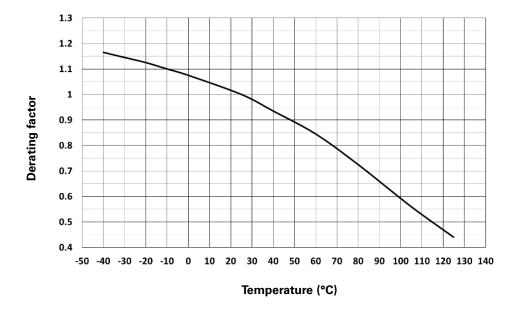
Operating temperature: -40 °C to +125 °C with proper derating factor applied
Strength of terminals: JASO D622 6.3.9, mounting torque 4.5 +/-1 Nm, 3 times
Temperature humidity cycling: JASO D622 6.3.4.1, a) maintain the samples at standard conditions for 4 hours b) increase T to $55 + /-2 \ ^{\circ}C$ at $95\%$ to $99\%$ RH within 0.5 hours c) maintain T at $55 + /-2 \ ^{\circ}C$ at $95\%$ to $99\%$ RH for 10 hours d) decrease T to $-40 + /-2 \ ^{\circ}C$ within 2.5 hours; the humidity is uncontrolled e) maintain T at $-40 + /-2 \ ^{\circ}C$ to 2 hours; the humidity is uncontrolled f) increase T to $120 + /-2 \ ^{\circ}C$ within 1.5 hours from $-40 + /-2 \ ^{\circ}C$ ; the humidity is uncontrolled g) maintain T at $120 + /-2 \ ^{\circ}C$ for 2 hours; the humidity is uncontrolled h) allow to return to RT within 1.5 hours; the humidity is uncontrolled 10 cycles.
Thermal shock: ISO8820-8 GB/T31465.6, 48 cycles; -40 °C to 100 °C, each cycle 60 minutes
Vibration: JASO D622 6.3.3, 10-55 Hz, 3 directions, 2 hours each direction
Transient current cycling: JASO D622 6.3.2 (reference), The transient current start from 2.0 In for 0.25 seconds, then drop to 0.5 In and keep this current to 15 seconds to finish one cycle, total 50000 cycles
Lubricant & fuel oil resistance: GB/T31465.1-5.4, Wipe the marking with lubricant or oil 30 seconds

# Packaging information

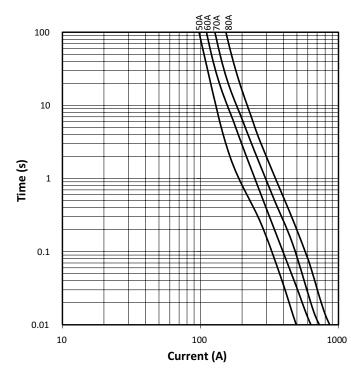
Terminals	Inner package	Ship package
SCT	12 pieces/box	324 pieces/box
3P	10 pieces/box	240 pieces/box

Technical Data **ELX1308** Effective May 2023

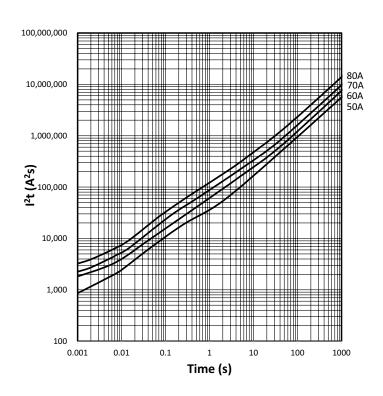
## Temperature derating curve



Current vs. time curve

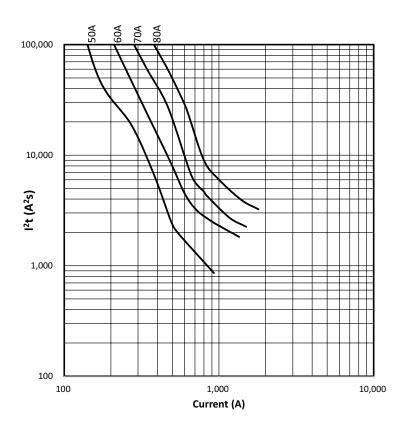


I<sup>2</sup>T vs. time curve



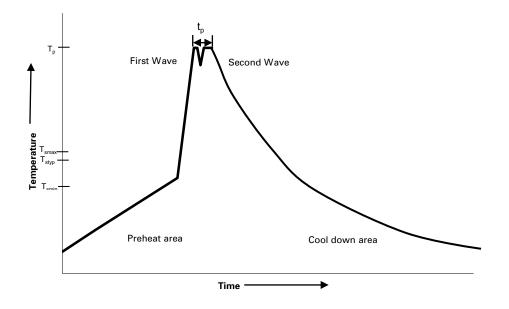
# EAC14 14 x 38 mm EV fuse

# l<sup>2</sup>t vs. current curve



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#### Wave solder profile--PCB version only



#### Reference EN 61760-1:2006

Profile feature		Standard SnPb solder	Lead (Pb) free solder	
Preheat	• Temperature min. (T <sub>smin</sub> )	100 °C	100 °C	
	• Temperature typ. (T <sub>Styp</sub> )	120 °C	120 °C	
	• Temperature max. (T <sub>smax</sub> )	130 °C	130 °C	
	• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	70 seconds	70 seconds	
$\Delta$ preheat to r	max Temperature	150 °C max.	150 °C max.	
Peak temperat	ture (Tp)*	235 °C – 260 °C	250 °C – 260 °C	
Time at peak t	temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave	
Ramp-down ra	ate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	
Time 25 °C to	25 °C	4 minutes	4 minutes	

#### Manual solder

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+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

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