BUSSMANN SERIES

EDC10

10 x 32 mm high breaking capacity EV fuse



Product features

- · 10 x 32 mm fuse
- · Current rating: 30 A to 60 A
- · 420/500 Vac, 500 Vdc rating
- High breaking capacity for high energy application
- Designed to JASO D622, ISO8820-8, GB/T31465
- Produced in a factory with ISO9001 & IATF16949 certification
- Minimum breaking capacity 300% In at rated DC voltage
- · Bolt-down terminal and PCB terminal options

Applications

- · Uninterruptible power supplies (UPS)
- 3-phase EVSE and charging infrastructure
- Motor protection
- · Vac input protection in rectifiers
- · Vac output in inverters
- Electric vehicle junction boxes and auxiliary load protection

Agency information

cURus Recognition file number: E91958



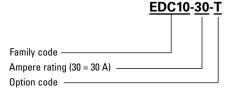
Environmental compliance







Ordering part number



Option code

PCB = 2 pin PCB terminal T= Bolt down terminal



Electrical characteristics

Amps (A)	Minimum (seconds)	Maximum (seconds)
1.0 ln	3600	-
3.5 ln	-	10

Product specifications

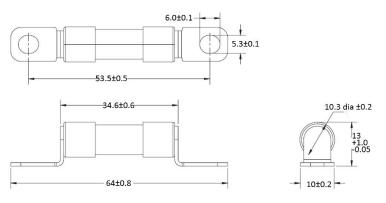
Part number	Rated voltage	Rated current (A)	Breaking capacity	Typical cold resistance 1 (m Ω)	Typical voltage drop (mV)
EDC10-30	500 Vac 420 Vac 500 Vdc	30	500 Vac/3 kA 420 Vac/10 kA 500 Vdc/10 kA	3.0	130
EDC10-40	500 Vac 420 Vac 500 Vdc	40	500 Vac/3 kA 420 Vac/10 kA 500 Vdc/10 kA	2.2	140
EDC10-50	500 Vac 420 Vac 500 Vdc	50	500 Vac/3 kA 420 Vac/10 kA 500 Vdc/10 kA	1.6	130
EDC10-60	500 Vac 420 Vac 500 Vdc	60	500 Vac/3 kA 420 Vac/6 kA 500 Vdc/10 kA	1.3	130

^{1.} Cold resistance is measured at <10% In and +25 °C ambient temperature

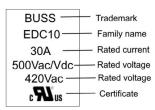
Dimensions- mm

Tolerances unless otherwise specified One place $x.x = \pm 0.3$ mm Two places $x.xx = \pm 0.13$ mm

T: Bolt down terminal

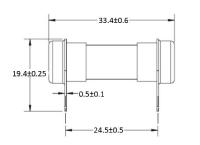


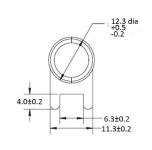
Part marking



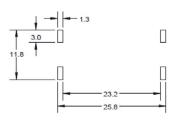
Note: recommend tightening torque is 4.5+/-1.0 Nm for M5 Screw

2P: 2 pin PCB terminal





PCB layout 2P: 2 pin PCB terminal



General specifications

Operating temperature: -40 °C to +125 °C with proper derating factor applied

Strength of terminals: JASO D622 6.3.9, mounting torque 4.5 +/-1 Nm, 3 times

- Temperature humidity cycling: JASO D622 6.3.4.1,
 a) maintain the samples at standard conditions for 4 hours
 b) increase T to 55 +/-2 °C at 95% to 99% RH within 0.5 hours
 c) maintain T at 55 +/-2 °C at 95% to 99% RH for 10 hours
 d) decrease T to -40 +/-2 °C within 2.5 hours; the humidity is uncontrolled
 e) maintain T at -40 +/-2 °C for 2 hours; the humidity is uncontrolled
- e) maintain T at -40 +/-2 °C within 1.5 hours from -40 +/-2 °C; the humidity is uncontrolled g) maintain T at 120 +/-2 °C for 2 hours; the humidity is uncontrolled h) allow to return to RT within 1.5 hours; the humidity is uncontrolled 10 cycles.

Thermal shock: ISO8820-8 GB/T31465.6, 48 cycles; -40 °C to 100 °C, each cycle 60 minutes

Vibration: JASO D622 6.3.3, 10-55 Hz, 3 directions, 2 hours each direction

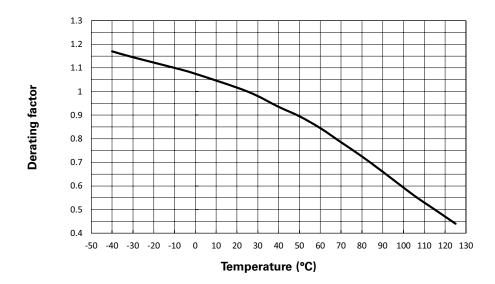
Transient current cycling: JASO D622 6.3.2 (reference), The transient current start from 2.0 In for 0.25 seconds, then drop to 0.5 In and keep this current to 15 seconds to finish one cycle, total 50000 cycles

Lubricant & fuel oil resistance: GB/T31465.1-5.4, Wipe the marking with lubricant or oil 30 seconds

Packaging information

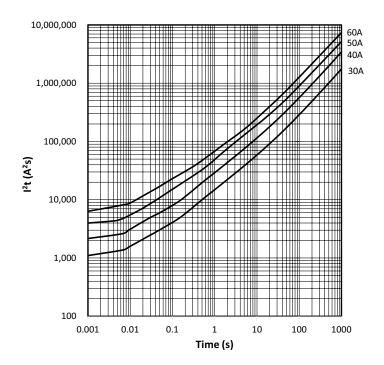
Terminals	Inner package	Ship package
T	20 pieces/box	480 pieces/box
PCB	45 pieces/tray	450 pieces/box

Temperature derating curve

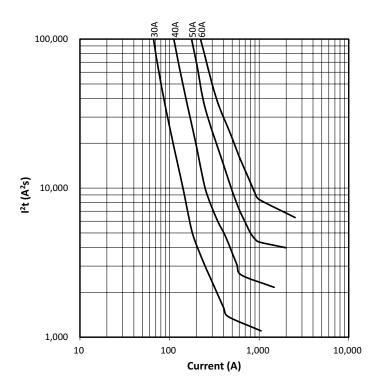


Current vs. time curve

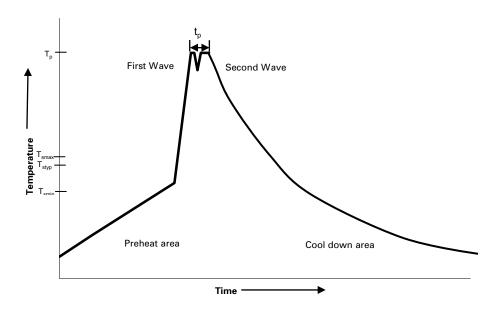
I²T vs. time curve



l²t vs. current curve



Wave solder profile--PCB version only



Reference EN 61760-1:2006

Profile feature		Standard SnPb solder	Lead (Pb) free solder	
Preheat	• Temperature min. (T _{smin})	100 °C	100 °C	
	• Temperature typ. (T _{styp})	120 °C	120 °C	
	• Temperature max. (T _{smax})	130 °C	130 °C	
	Time (T _{smin} to T _{smax}) (t _s)	70 seconds	70 seconds	
Δ preheat to max Temperature		150 °C max.	150 °C max.	
Peak temperature (Tp)*		235 °C − 260 °C	250 °C − 260 °C	
Time at peak temperature (t _p)		10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave	
Ramp-down ra	ate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	
Time 25 °C to 25 °C		4 minutes	4 minutes	

Manual solder

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

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