| MDT0840BIH-LVDS | 1024 x 768 | LVDS Interface | TFT Module |
|-----------------|------------|-----------------|------------|
| | | Specification | |
| Version: 1 | | Date: 23/06/202 | 1 |
| | | Revision | |
| 1 | 21/06/2021 | First issue | |
| | | | |
| | | | |
| | | | |

| Display F | Display Features | | | | | | |
|-------------------------------|--------------------------|--------------|------------------|--|--|--|--|
| Display Size | 8.40" | | | | | | |
| Resolution | 1024 x 768 | | | | | | |
| Orientation | Landscape | | | | | | |
| Appearance | RGB | | 1 | | | | |
| Logic Voltage | 3.3V | | oHS ompliant | | | | |
| Interface | LVDS | | 0 13 | | | | |
| Brightness | 600 cd/m ² | | mnliant | | | | |
| Touchscreen | SPLA | 7.500 | лпрпапс | | | | |
| Module Size | 199.50 x 149.00 x 9.70mm | | | | | | |
| Operating Temperature | -30°C ~ +80°C | | | | | | |
| Pinout | 20 way connector | Box Quantity | Weight / Display | | | | |
| Pitch | | | | | | | |
| DESIGN • MANUFACTURE • SUPPLY | | | | | | | |

| Display Accessories | | | | | | |
|---------------------|-------------|--|--|--|--|--|
| Part Number | Description | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| Optional Variants | | | | | | |
|-------------------|---------|--|--|--|--|--|
| Appearances | Voltage | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.

DESIGN • MANUFACTURE • SUPPLY

2. General Description

2.1 Overview

This specification applies to the Color Active Matrix Liquid Crystal Display composed of a TFT-LCD display a LED backlight system. The screen format is intended to support XGA (1024(H) x 768(V)) screen and 16.7M / 262K colors.

2.2 Features

- High brightness display, 600nits by LED backlight.
- Long operation lifetime BLU design
- RoHS Compliance
- Wide operation temperature
- Wide view angle

2.3 Application

Industrial applications.

2.4 Display specifications

| Items | Unit | Specification |
|----------------------------|-------------------|---------------------------------------|
| Screen Diagonal | inch | 8.4" |
| Active Area | mm | 170.496 (H) X 127.872 (V) |
| Pixels H x V | pixels | 1024 x3(RGB) x 768 |
| Pixels Pitch | um | 166.5 (per one triad) x 166.5 |
| Pixel Arrangement | | RGB Vertical stripe |
| Display mode | | Normally black, SFT mode. |
| White luminance (center) | Cd/m ² | 600 (Typ) |
| Contrast ratio | | 1000:1 (Typ.) |
| Optical Response Time | msec | 25 ms (Typ. On/off) |
| Normal Input Voltage VDD | Volt | 3.3 |
| Power Consumption | Watt | 5.643 W |
| (Vcc Line + LED backlight) | | (VDD line=1.023 W; LED lines= 4.62 W) |
| Weight | Grams | 301 |
| Physical size | mm | 199.5 (W)×149 (H)×9.7 (D) |
| Electrical Interface | | LVDS |
| Support colors | | 16.7M / 262K colors |
| Surface Treatment | | Anti-glare and hard-coating 3H |
| Temperature range | | |
| Operating | 0C | -30 ~ 80 |
| Storage | °C | -40 ~ 90 |
| RoHS Compliance | | RoHS Compliance |

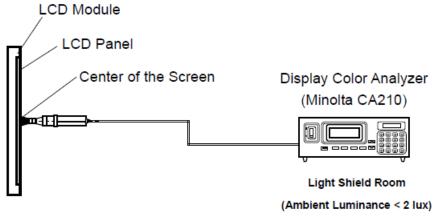
2.5 Optical characteristics

The following optical characteristics are measured under stable condition at 25 $^{\circ}\text{C}$

| Items | Unit | Conditions | Min. | Тур. | Max. | Note |
|----------------------|-------------------|-------------------|-------|-------|-------|------|
| | | Horizontal (Right | 3) 80 | 88 | | |
| Viewing angle | Deg. | CR=10 (Left) | 80 | 88 | | 2 |
| viewing angle | Deg. | Vertical (Up) | 80 | 88 | | 2 |
| | | CR=10 (Down) | 80 | 88 | | |
| Contrast Ratio | | Normal Direction | 800 | 1000 | | 3 |
| Response Time | msec | Raising + Falling | | 25 | 30 | 4 |
| | | Red x | | 0.630 | | |
| | | Red y | | 0.331 | | |
| | | Green x | | 0.302 | | |
| Color coordinates | | Green y | -0.05 | 0.625 | +0.05 | |
| (CIE) | | Blue x | -0.05 | 0.153 | | |
| | | Blue y | | 0.062 | | |
| | | White x | | 0.289 | | 5 |
| | U | White y | | 0.308 | | 5 |
| Center Luminance | Cd/m ² | | 500 | 600 | | 6 |
| Luminance Uniformity | % | | 70 | 75 | | 7 |
| Crosstalk (in 60 Hz) | % | | | | 1.5 | |
| Flicker | dB | LIEACTI | IBE | 5 | -20 | V |

Note 1: Measurement method

The LCD module should be stabilized at given temperature for 0.5 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.



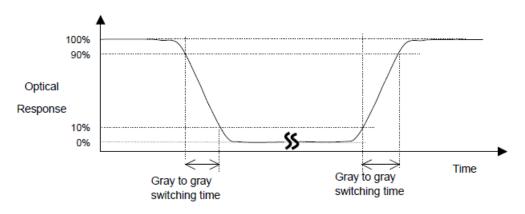
Note 2: Definition of viewing angle

Normal $\theta x = \theta y = 0^{\circ}$ $\theta x = \theta y = 0^{\circ}$ 12 o'clock direction $\theta y = \theta y = 0^{\circ}$ $\theta x = \theta y = 0^{\circ}$ $\theta x = \theta y = 0^{\circ}$ $\theta x = \theta y = 0^{\circ}$

Note 3: Contrast ratio is measured by Minolta CA210

Note 4: Definition of Response time

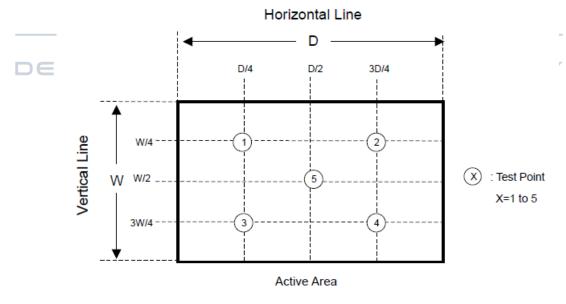
The output signals of photo detector are measured when the input signals are changed from "Full Black" to "Full White" (rising time), and from "Full White" to "Full Black" (falling time), respectively. The response time is interval between the 10% and 90% of amplitudes. Please refer to the figure as below.



Note 5: Color chromaticity and coordinates (CIE) is measured by Minolta CA210

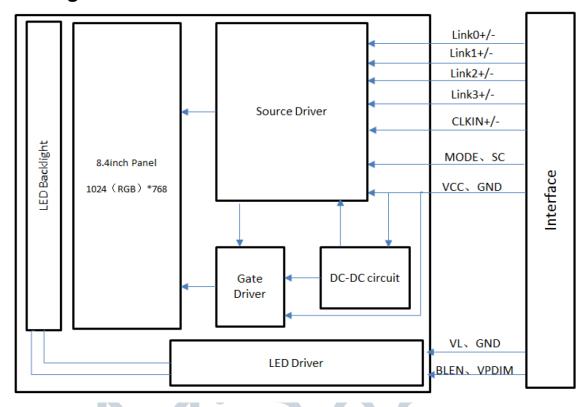
Note 6: Center luminance is measured by Minolta CA210

Note 7: Luminance uniformity of these 5 points is defined as below and measured by Minolta CA210



Uniformity = (Min. Luminance of 5 points) / (Max. Luminance of 5 points)

3. Diagram



4. Absolute Maximum Ratings

Absolute maximum ratings of the module are as following:

4.1 TFT LCD module

| Items | Symbol | Min | Max | Unit | Conditions |
|----------------------|----------|------|-----|------|------------|
| Power supply voltage | V_{DD} | -0.3 | 5.0 | Volt | Note 1, 2 |

4.2 Backlight unit

| Items | | Symbol | Min | Max | Unit | Conditions |
|-------------------|--|--------|-----|------|------|------------|
| BLU input voltage | | | | 13.2 | Volt | |

4.3 Environment

| Itomo | Symbol | Values | | | Unit | Conditions | |
|-----------------------|-----------------|--------|------|------|-------|------------|--|
| Items | Symbol | Min. | Тур. | Max. | Offic | Conditions | |
| Operation temperature | Tos | -30 | - | 80 | 0C | | |
| Operation Humidity | H _{OP} | 10 | | 85 | % | Note 2 | |
| Storage temperature | T _{ST} | -40 | | 90 | 0C | Note 3 | |
| Storage Humidity | H _{ST} | 5 | | 90 | % | | |

Note 1: With in Ta= 25°C

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to IIS (Incoming Inspection Standard).

5. Electrical characteristics

5.1 TFT LCD module

5.1.1 Power specification

VCC=3.3V, GND=0V, Ta = 25°C

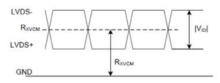
| Item | Symbol | MIN | TYP | MAX | Unit | Remark |
|--|-----------------|---------|------|-----------------|------|--------|
| Power supply voltage | VCC | 3.2 | 3.3 | 3.4 | ٧ | |
| Power Ground | GND | - | 0 | - | V | |
| Input High Voltage | VIH | 0.7xVCC | | VCC | V | Neted |
| Input Low Voltage | VIL | GND | | 0.3xVCC | V | Note1 |
| LVDS differential input high threshold voltage | RxVTH | - | - | +200 | m\/ | |
| LVDS differential input low threshold voltage | RxVTL | -200 | - | - | mV | Note2 |
| Differential input voltage | V _{ID} | 200 | - | 600 | mV | |
| Differential input common mode voltage | RxVCM | 1.0 | 1.2 | 1.7- VID / 2 | V | |
| Current of VCC Power supply | IVCC | - | 310 | - | mA | Note3 |
| Power consumption | Р | - | 1023 | - | mW | |
| Inrush current of VCC | Irush | - | TBD | TBD | Α | Note4 |

Note1: Including MODE,SC.

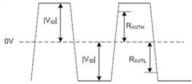
Note2: Refers to the LVDS waveform as shown below Note3: Test pattern in white

Note4:VCC rising time >1ms.

Single-end Signal



Differential Signal



LVDS DC Diagram

5.2 Backlight unit

GND=0V, Ta = 25℃

| Parameter | | Symbol | min. | typ. | max. | Unit | Remarks |
|------------------------------------|-------|-------------------|------|-------|------|------|-------------|
| Power supply voltag | е | VL | 10.8 | 12.0 | 13.2 | V | Note1,Note3 |
| Power supply curren | it | IVL | - | 385 | - | mA | Note2 |
| Power consumpti Backlight | on of | Р | - | 4620 | - | mW | |
| Input voltage for | High | VIH | 1.3 | - | VL | | _ |
| V _{PDIM} (PWM) signal | Low | VIL | 0 | - | 0.5 | V | |
| Input voltage for | High | VIH | 1.3 | - | VL | | |
| BLEN signal | Low | VIL | 0 | - | 0.5 | | |
| V _{PDIM} (PWM) frequency | | f _{PWM} | 100 | - | 1000 | Hz | |
| V _{PDIM} (PWM) duty ratio | | DR _{PWM} | 1 | - | 100 | % | |
| LED Life time | | LT | - | 50000 | - | Hrs | |

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: This value excludes peak current such as overshoot current. At the maximum luminance control.

Note3: The power supply lines (VL and GND) may have ripple voltage during luminance control of LED. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on.

5.3 Interface connector

5.3.1 TFT connector(CN1)

Matching Connector: FI-SEB20P-HFE

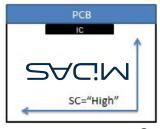
| Pin No. | Symbol | I/O | Function | Remark |
|---------|--------|-----|--|--------|
| 1 | VCC | Р | 3.3V power supply | - |
| 2 | VCC | Р | 3.3V power supply | - |
| 3 | GND | Р | Ground | Note2 |
| 4 | GND | Р | Ground | Note2 |
| 5 | Link0- | I | Negative LVDS differential data input | |
| 6 | Link0+ | - 1 | Positive LVDS differential data input | |
| 7 | GND | Р | Ground | Note2 |
| 8 | Link1- | I | Negative LVDS differential data input | |
| 9 | Link1+ | - 1 | Positive LVDS differential data input | |
| 10 | GND | Р | Ground | Note2 |
| 11 | Link2- | 1 | Negative LVDS differential data input | |
| 12 | Link2+ | I | Positive LVDS differential data input | |
| 13 | GND | Р | Ground | Note2 |
| 14 | CLKIN- | I | Negative LVDS differential data input | |
| 15 | CLKIN+ | - 1 | Positive LVDS differential data input | |
| 16 | GND | Р | Ground | Note2 |
| 17 | Link3- | I | Negative LVDS differential data input | Note3 |
| 18 | Link3+ | I | Positive LVDS differential data input | Note3 |
| | | | 6-bit / 8-bit input select for LVDS interface. | |
| 19 | MODE | ' | High: 8bit. Low: 6bit. | |
| 20 | sc | I | Reverse Scan control Low: Normal scan High or Open: Reverse scan | Note4 |

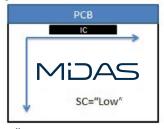
Note1:I---Input, O---Output, P--- Power/Ground

Note2: All of the GND Pins should be connected to the system ground.

Note3: Please set to GND if pin is NOT in use.

Note4: The function of the SC. The figure below is a front view.





Scanning diagram

5.3.2 Backlight connector(CN2)

Matching Connector type: FI-S6P-HFE(JAE)

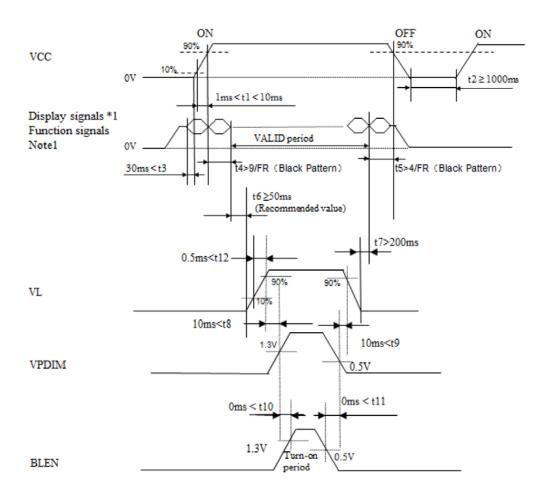
| Pin | Symbol | I/O | Description | Remark |
|-----|------------|-----|--|--------|
| 1 | VL | Р | Power Supply Input Voltage | - |
| 2 | VL | Р | Power Supply Input Voltage | - |
| 3 | GND | Р | GND | - |
| 4 | GND | Р | GND | - |
| 5 | BLEN | 1 | Backlight ON-OFF (High:ON, Low:OFF) | - |
| 6 | V_{PDIM} | I | Light Dimming Control (PWM)Input Voltage | - |



DESIGN • MANUFACTURE • SUPPLY

6. Signal characteristics

6.1 LCD panel power ON/OFF sequence



*1: Link0+/-, Link1+/-, Link 2+/-, Link 3+/-, CLKIN+/-

Figure 4.4 Power ON/OFF sequence

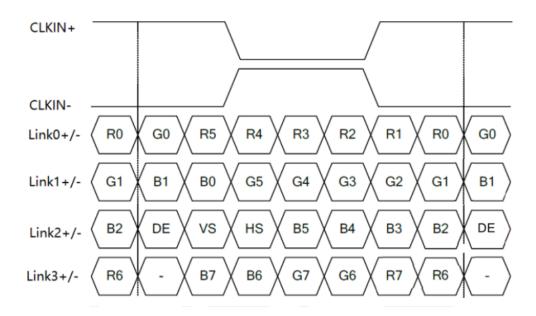
Note1: If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display and function signals, VCC also must be shut down.

Note2: The backlight should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

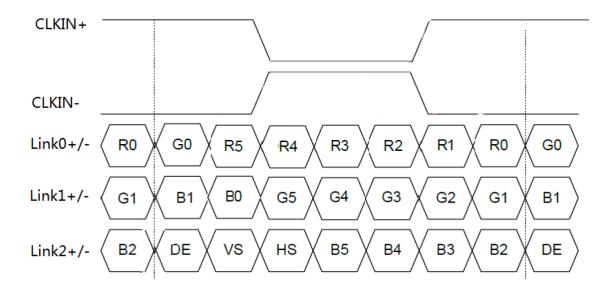
Note3: FR=Frame rate=60Hz.

7. Timing chart

- 7.1 LVDS interface timing characteristics
 - 7.1.1 LVDS input data format 8-bit LVDS VESA



7.1.2 LVDS input data format 6-bit LVDS VESA

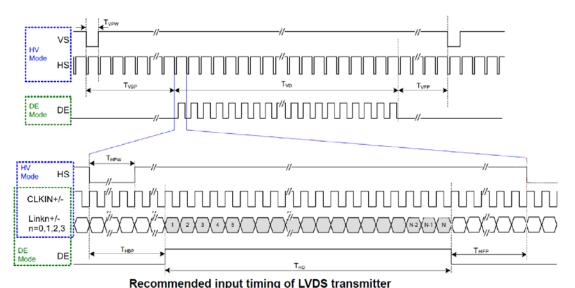


7.2 Input timing table

DE mode for 1024RGB*768

| Parameter | Symbol | Min. | Тур. | Max. | Unit |
|-------------------------|-----------|------|------|------|------|
| CLKIN+/- frequency | FCLK | 50.3 | 50.7 | 65.3 | MHz |
| Horizontal display area | THD | | 1024 | | CLK |
| HS period time | TH | 1084 | 1088 | 1214 | CLK |
| HS blanking | THFP+THBP | 60 | 64 | 190 | CLK |
| Vertical display area | TVD | | 768 | | Н |
| VS period time | TV | 774 | 776 | 897 | Н |
| VS blanking | TVBP+TVFP | 6 | 8 | 129 | Н |

7.3 LVDS input timing format

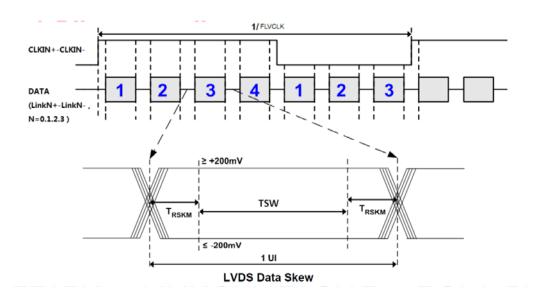


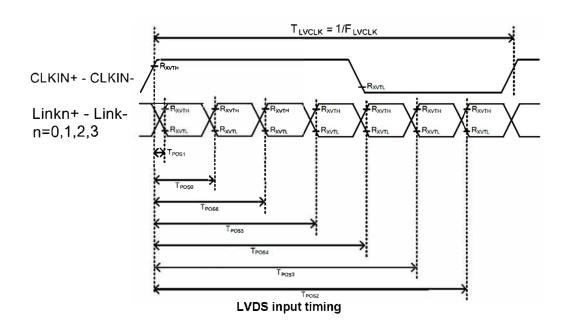
Recommended input timing of LVDS transmitter

Note1: As shown in the figure above, the customer only needs to look at the DE mode section , instead of the SYNC section.

7.4LVDS interface AC characteristics

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Condition |
|------------------------|--------|-------|---------------|------|------|--|
| Clock frequency | FLVCLK | 25 | - | 85 | MHz | Refer to input timing table for each display resolution. |
| Clock Period | TLVCLK | 11.76 | - | 40 | nsec | |
| Clock high time | TLVCH | - | 4/(7* RXFCLK) | - | ns | |
| Clock low time | TLVCL | - | 3/(7* RXFCLK) | - | ns | |
| Input data skew margin | TRSKM | - | - | 0.25 | UI | VCC_IF=1.8V w/o SSC |
| Strobe width | TSW | 0.5 | - | - | UI | |
| 1 data bit time | UI | - | 1/7 | - | TLV | |
| Position 1 | TPOS1 | -0.25 | 0 | 0.25 | UI | |
| Position 0 | TPOS0 | 0.75 | 1 | 1.25 | UI | |
| Position 6 | TPOS6 | 1.75 | 2 | 2.25 | UI | |
| Position 5 | TPOS5 | 2.75 | 3 | 3.25 | UI | |
| Position 4 | TPOS4 | 3.75 | 4 | 4.25 | UI | |
| Position 3 | TPOS3 | 4.75 | 5 | 5.25 | UI | |
| Position 2 | TPOS2 | 5.75 | 6 | 6.25 | UI | |





8. Reliability Test

Environment test conditions are listed as following table.

| Items | Required Condition | Note |
|----------------------------------|------------------------------------|------|
| Temperature Humidity Bias (THB) | Ta=40°C, 80%RH, 240hours | |
| High Temperature Operation (HTO) | Ts= 80°C , 240hours | |
| Low Temperature Operation (LTO) | Ta= -30°ℂ , 240hours | |
| High Temperature Storage (HTS) | Ta= 90°C, 240hours | |
| Low Temperature Storage (LTS) | Ta= -40°ℂ , 240hours | |
| Thermal Shock Test (TST) | -20°C/30min, 60°C/30min, 100 | |
| | cycles | |
| On/Off Test | On/10sec, Off/10sec, 30,000 cycles | |
| ESD (ElectroStatic Discharge) | Contact Discharge: ± 8KV, | |
| | 150pF(330Ω) 1sec, 9 points, 25 | |
| | times/ point. | |
| | Air Discharge: ± 15KV, | |
| | 150pF(330Ω) 1sec 9 points, 25 | |
| | times/ point. | |

Note 1: The TFT-LCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -10 $^{\circ}$ C to 50 $^{\circ}$ C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.

10. Mechanical Characteristics

