



# Industrial microSD 6.1 X-Mask Series (3D TLC)



## **Version 1.0**

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#### 1. GENERAL DESCRIPTION

#### 1.1 Introduction

**FLEXXON X-Mask microSD Card** is compliant with SD 6.1 specification and provides excellent performance, good reliability and wide compatibility. User could mask the entire microSD card by special AP to prevent unauthorized access.

**FLEXXON X-Mask microSD Card** provides security function to prevent the stored data from being stolen, tampered or modified by others. The stored data can only be access if the legitimate user can authenticate using the correct password.

**FLEXXON X-Mask microSD Card** is suitable for users who want to store their private and valuable data in a flash storage without the risk of having it being read by unintended people.

The mask function is an additional feature, which will not affect the standard product specification.

## 1.2 Product Overview

- Flash
  3D TLC
  Support SD System
  Specification 6.1
- Capacity
   32GB to 512GB
- Support SD SPI Mode
- Support Data Crypto
- Support Auto Read Refreshment
- Read disturbance management
- Adaptive wear leveling
- Support management of sudden power fails
- SMART function support
- Temperature Range

Operation (Gold):

-25°C ~ 85°C

Operation (Diamond):

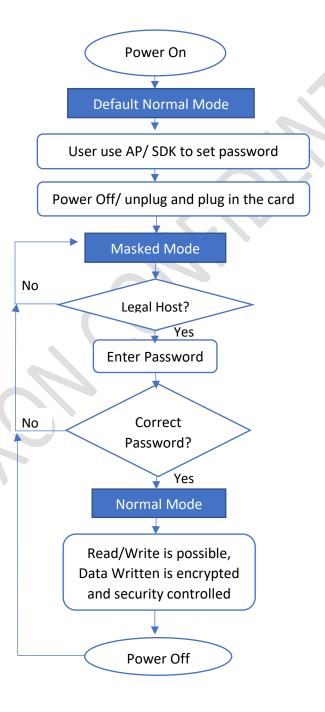
- -40°C ~ 85°C
- ◆ Storage: -40°C ~ 85°C



#### 1.3 Workflow

**FLEXXON X-Mask microSD Card** is a normal mode by default. User could set the password to enable mask mode. User is required to eject and re-insert the after set the password.

User could access the data by the legal host with security tool and enter correct password. When user power off the host or reinsert the card, the card will return to masked mode.





#### 2. PRODUCT SPECIFICATIONS

#### 2.1 Performance

Capacity	Sequential					
	Read (MB/s)	Write (MB/s)				
32GB	85	25				
64GB	85	25				
128GB	85	48				
256GB	85	50				
512GB	85	50				

Table 2-1 Performance of X-Mask microSD

#### **NOTES:**

- 1. The performance is obtained from TestMetrix
- 2. Performance may vary from flash configuration and platform.

#### 2.2 Power

Capacity	Read (mA)	Write (mA)	Standby (uA)
32GB	55	42	220
64GB	62	49	200
128GB	63	73	200
256GB	64	75	220
512GB	60	75	340

Table 2-2 Typical Power Consumption of X-Mask microSD

#### 2.3 MTBF

MTBF, an acronym for Mean Time Between Failures, is a measure of a device's reliability. Its value represents the average time between a repair and the next failure. The higher the MTBF value, the higher the reliability of the device. The predicted result of X-MASK microSD Card is more than 3,000,000 hours.



## 3. ENVIRONMENTAL SPECIFICATIONS

Test Items	Test Conditions					
Storage Temperature	-40°C ~ 85°C					
Operating Temperature	Gold: -25°C ~ 85°C Diamond: -40°C ~ 85°C					
Storage Humidity	40°C, 93% RH					
Operating Humidity	25°C, 95% RH					
Shock	1500G, Half Sin Pulse Duration 0.5ms					
Vibration	80Hz ~ 2000Hz/20G, 20Hz ~ 80Hz/1.52mm, 3 axis/30min					
Drop	150cm free fall, 6 face of each unit					
Bending	≥ 10N, Hold 1 min/5 times					
Torque	0.1N-m or +/-2.5 deg, Hold 30 seconds/5 times					
ESD	Contact: +/- 4KV each item 25 times Air: +/- 8KV 10 times					

**Table 3-1 Environmental Specification** 



## 4. ELECTRICAL SPECIFICATIONS

#### 4.1 DC Characteristics

## 4.1.1 Bus Operation Conditions for 3.3V Signaling

Parameter	Symbol	Min.	Max	Unit	Condition
Supply Voltage	$V_{DD}$	2.7	3.6	V	
Output High Voltage	V <sub>OH</sub>	0.75*V <sub>DD</sub>		V	I <sub>OH</sub> =-2mA V <sub>DD</sub> Min
Output Low Voltage	V <sub>OL</sub>		0.125*V <sub>DD</sub>	V	I <sub>OL</sub> =2mA V <sub>DD</sub> Min
Input High Voltage	V <sub>IH</sub>	0.625*V <sub>DD</sub>	V <sub>DD</sub> +0.3	V	
Input Low Voltage	V <sub>IL</sub>	V <sub>SS</sub> -0.3	0.25*V <sub>DD</sub>	V	
Power Up Time			250	ms	From 0V to V <sub>DD</sub> min

**Table 4-1 Threshold Level for High Voltage Range** 

Parameter	Symbol	Min.	Max	Unit	Condition
Supply Voltage	$V_{DD}$	2.7	3.6	V	
Regulator Voltage	$V_{DDIO}$	1.7	1.95	V	Generated by V <sub>DD</sub>
Output High Voltage	V <sub>OH</sub>	1.4	-	V	I <sub>OH</sub> =-2mA
Output Low Voltage	$V_{OL}$	-	0.45	V	I <sub>OL</sub> =2mA
Input High Voltage	V <sub>IH</sub>	1.27	2.00	V	
Input Low Voltage	$V_{IL}$	V <sub>ss</sub> -0.3	0.58	V	

Table 4-2 Threshold Level for 1.8V Signaling

Parameter	Symbol	Min	Max.	Unit	Remarks
Input Leakage Current		-2	2	uA	DAT3 pull-up is
					disconnected.

Table 4-3 Input Leakage Current for 1.8V Signaling



Parameter	Symbol	Min	Max.	Unit	Remarks		
Peak voltage on all lines		-0.3	V <sub>DD</sub> +0.3	V			
All Inputs							
Input Leakage Current		-10	10	uA			
All Outputs							
Output Leakage Current		-10	10	uA			

**Table 4-4 Peak Voltage and Leakage Current** 

## 4.1.2 Bus Signal Line Load

#### **Bus Operation Conditions – Signal Line's Load**

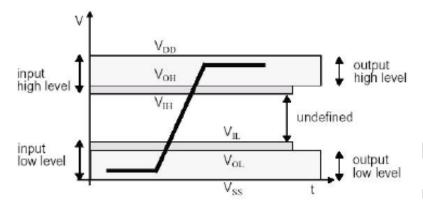
Total Bus Capacitance = CHOST + CBUS + N CCARD

Parameter	symbol	Min	Max	Unit	Remark
Pull-up resistance	R <sub>CMD</sub>	10	100	kΩ	to prevent bus floating
	R <sub>DAT</sub>				
Total bus capacitance for each	$C_L$		40	рF	1 card
signal line					C <sub>HOST</sub> +C <sub>BUS</sub> shall
					not exceed 30 pF
Card Capacitance for each signal	C <sub>CARD</sub>		10 <sup>1</sup>	рF	
pin					
Maximum signal line inductance			16	nΗ	
Pull-up resistance inside card	R <sub>DAT3</sub>	10	90	kΩ	May be used for card
(pin1)					detection
Capacity Connected to Power	Cc		5	uF	To prevent inrush current
Line					

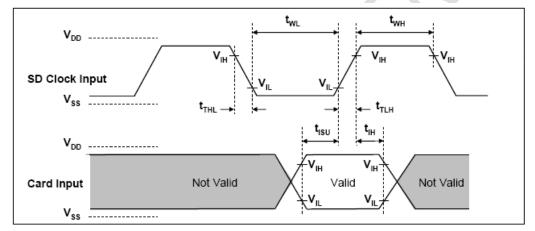
**Table 4-5 Peak Voltage and Leakage Current** 



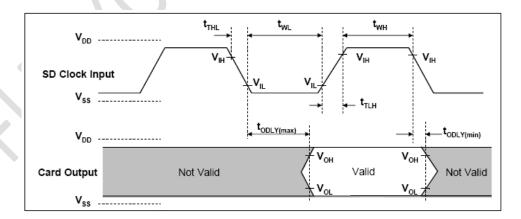
#### 4.2 AC Characteristic



## 4.2.1 microSD Interface timing (Default)



Card Input Timing (Default Speed Card)



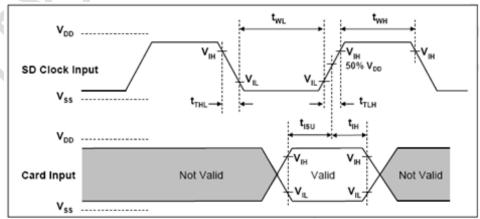
Card Output Timing (Default Speed Mode)



Parameter	Symbol	Min	Max	Unit	Remark		
Clock CLK (A	II values are	referred t	to min(V <sub>IH</sub> )	and max	(V <sub>IL</sub> )		
Clock frequency Data	$f_PP$	0	25	MHz	C <sub>card</sub> ≤ 10 pF		
Transfer Mode					(1 card)		
Clock frequency	f <sub>OD</sub>	0 <sub>(1)</sub> /100	400	KHz	C <sub>card</sub> ≤ 10 pF		
Identification Mode					(1 card)		
Clock low time	t <sub>WL</sub>	10		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Clock high time	t <sub>wh</sub>	10		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Clock rise time	t <sub>TLH</sub>		10	ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Clock fall time	t <sub>THL</sub>		10	ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
In	puts CMD, [	DAT (refer	enced to CL	K)			
Input set-up time	t <sub>ISU</sub>	5		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Input hold time	t <sub>IH</sub>	5		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Outputs CMD, DAT (referenced to CLK)							
Output Delay time during	todly	0	14	ns	C <sub>L</sub> ≤ 40 pF		
Data Transfer Mode					(1 card)		
Output Delay time during	todly	0	50	ns	C <sub>L</sub> ≤ 40 pF		
Identification Mode					(1 card)		

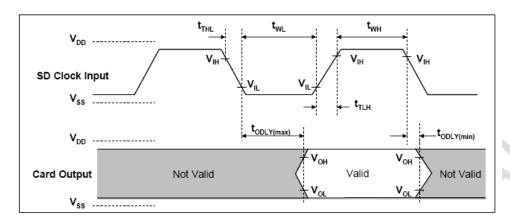
(1) OHz means to stop the clock. The given minimum frequency range is for cases where continues clock is required.

## 4.2.2 microSD Interface Timing (High-Speed Mode)



Card Input Timing (High Speed Card)





Card Output Timing (Default Speed Mode)

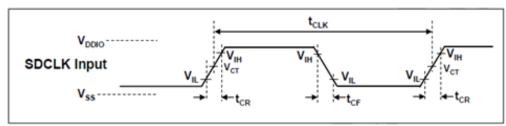
Parameter	Symbol	Min	Max	Unit	Remark		
Clock CLK (All values are referred to min(V <sub>IH</sub> ) and max(V <sub>IL</sub> )							
Clock frequency Data Transfer	$f_{PP}$	0	50	MHz	C <sub>card</sub> ≤ 10 pF		
Mode					(1 card)		
Clock low time	t <sub>WL</sub>	7		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Clock high time	twH	7		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Clock rise time	t <sub>TLH</sub>		3	ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Clock fall time	t <sub>THL</sub>		3	ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Input	CMD, DAT	(reference	ed to CLK)				
Input set-up time	t <sub>ISU</sub>	6		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Input hold time	t <sub>IH</sub>	2		ns	C <sub>card</sub> ≤ 10 pF		
					(1 card)		
Output	Outputs CMD, DAT (referenced to CLK)						
Output Delay time during Data	todly		14	ns	C <sub>L</sub> ≤ 40 pF		
Transfer Mode					(1 card)		
Output Hold time	Тон	2.5		ns	C <sub>L</sub> ≤ 15 pF		
					(1 card)		
Total System capacitance of	$C_L$		40	pF	CL ≤ 15 pF		
each line <sup>1</sup>					(1 card)		

(1) In order to satisfy severe timing, the host shall drive only one card.



## 4.2.3 microSD Interface timing (SDR12, SDR25, SDR50 and SDR104 Modes)

## Input:

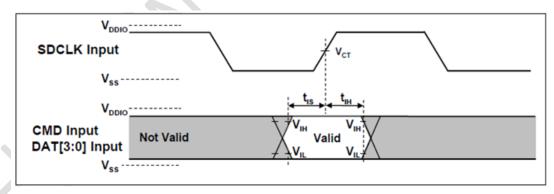


**Clock Signal Timing** 

Symbol	Min	Max	Unit	Remark
t <sub>CLK</sub>	4.80	-	ns	208MHz (Max.), Between rising edge, V <sub>CT</sub> =
				0.975V
t <sub>CR</sub> , t <sub>CF</sub>	-	0.2* t <sub>CLK</sub>	ns	t <sub>CR</sub> , t <sub>CF</sub> < 0.96ns (max.) at 208MHz, C <sub>CARD</sub> =10pF
				t <sub>CR</sub> , t <sub>CF</sub> < 2.00ns (max.) at 100MHz, C <sub>CARD</sub> =10pF
				The absolute maximum value of t <sub>CR</sub> , t <sub>CF</sub> is 10ns
				regardless of clock frequency
Clock Duty	30	70	%	

**Clock Signal Timing** 

#### SDR50 and SDR104 Input Timing:

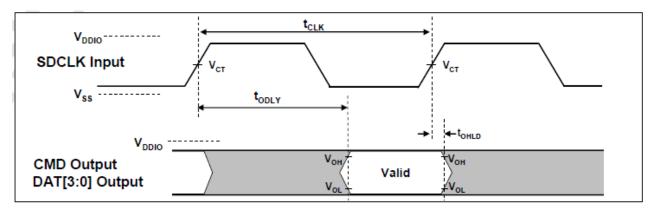


**Card Input Timing** 

Symbol	Min	Max	Unit	SDR104 Mode
t <sub>IS</sub>	1.40	-	ns	$C_{CARD} = 10pF, V_{CT} = 0.975V$
t <sub>IH</sub>	0.8	-	ns	$C_{CARD} = 5pF, V_{CT} = 0.975V$
Symbol	Min	Max	Unit	SDR50 Mode
Symbol t <sub>IS</sub>	<b>Min</b> 3.00	Max -	<b>Unit</b> ns	<b>SDR50 Mode</b> C <sub>CARD</sub> =10pF, V <sub>CT</sub> = 0.975V



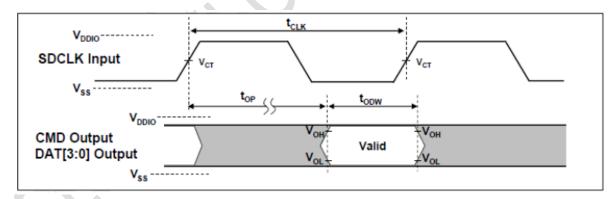
## Output (SDR12, SDR25, SDR50):



**Output Timing of Fixed Data Window** 

Symbol	Min	Max	Unit	Remark
t <sub>ODLY</sub>	-	7.5	ns	t <sub>CLK</sub> >=10.0ns, C <sub>L</sub> =30pF, using driver Type B, for SDR50
t <sub>ODLY</sub>	-	14	ns	t <sub>CLK</sub> >=20.0ns, C <sub>L</sub> =40pF, using driver Type B, for SDR25
				and SDR12,
Тон	1.5	-	ns	Hold time at the $t_{ODLY}$ (min.), $C_L=15pF$

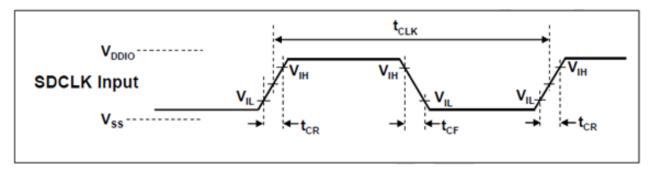
## Output (SDR104 Mode):



Symbol	Min	Max	Unit	Remark
t <sub>OP</sub>	0	2	UI	Card Output Phase
$\triangle t_{OP}$	-350	+1550	ps	Delay variable due to temperature change after tuning
t <sub>obw</sub>	0.60	-	Ul	t <sub>ODW</sub> = 2.88ns at 208MHz

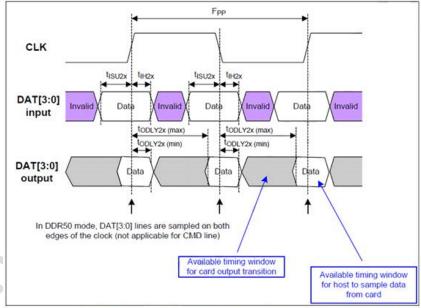


## 4.2.4 microSD Interface timing (DDR50 Modes)



## **Clock Signal Timing**

Symbol	Min	Max	Unit	Remark
t <sub>CLK</sub>	20	-	ns	50MHz (Max.), Between rising edge
t <sub>CR</sub> , t <sub>CF</sub>	-	0.2* t <sub>CLK</sub>	ns	$t_{CR}$ , $t_{CF}$ < 4.00ns (max.) at 50MHz, $C_{CARD}$ =10pF
Clock Duty	45	55	%	



Timing Diagram DAT Inputs/Outputs Referenced to CLK in DDR50 Mode

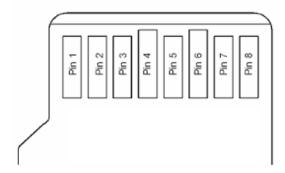


Parameter	Symbol	Min	Max	Unit	Remark	
In	Input CMD (referenced to CLK rising edge)					
Input set-up time	t <sub>ISU</sub>	3	-	ns	C <sub>card</sub> ≤ 10 pF	
					(1 card)	
Input hold time	$t_IH$	0.8	-	ns	C <sub>card</sub> ≤ 10 pF	
					(1 card)	
Ou	tput CMD (ref	erenced	to CLK risir	ng edge)		
Output Delay time	$t_{ODLY}$		13.7	ns	C <sub>L</sub> ≤ 30 pF	
during Data Transfer					(1 card)	
Mode						
Output Hold time	$T_OH$	1.5	-	ns	C <sub>L</sub> ≥ 15 pF	
					(1 card)	
Inputs D	OAT (reference	d to CLI	K rising and	falling edge	s)	
Input set-up time	$t_{\text{ISU2x}}$	3	-	ns	C <sub>card</sub> ≤ 10 pF	
					(1 card)	
Input hold time	$t_{\text{IH2x}}$	0.8	-	ns	C <sub>card</sub> ≤ 10 pF	
					(1 card)	
Outputs DAT (referenced to CLK rising and falling edges)						
Output Delay time	t <sub>ODLY2x</sub>	-	7.0	ns	C <sub>L</sub> ≤ 25 pF	
during Data Transfer			122		(1 card)	
Mode						
Output Hold time	T <sub>OH2x</sub>	1.5	-	ns	C <sub>L</sub> ≥ 15 pF	
					(1 card)	

Table 4-6 Bus Timings – Parameters Values (DDR50 Mode)



#### 5. PAD ASSIGNMENT



Din #		ode	SPI Mode			
Pin #	Name	Type <sup>1</sup>	Description	Name	Туре	Description
1	DAT2	I/O/PP	Data Line[bit2]	RSV		
2	CD/DAT3 <sup>2</sup>	I/O/PP <sup>3</sup>	Card Detect/ Data Line[bit3]	CS	<b>1</b> 3	Chip Select (neg true)
3	CMD	PP	Command/Response	DI	- 1	Data In
4	$V_{DD}$	S	Supply voltage	$V_{DD}$	S	Supply voltage
5	CLK	1	Clock	SCLK	- 1	Clock
6	V <sub>SS</sub>	S	Supply voltage ground	V <sub>SS</sub>	S	Supply voltage ground
7	DAT0	I/O/PP	Data Line[bit0]	DO	O/PP	Data Out
8	DAT1	I/O/PP	Data Line[bit1]	RSV		

Table 5-1 microSD Pad Assignment

#### NOTE:

- (1) S: power supply, I: input; O: output using push-pull drivers; PP: I/O using push-pull drivers
- (2) The extended DAT lines (DAT1-DAT3) are input on power up. They start to operate as DAT lines after SET\_BUS\_WIDTH command. The Host shall keep its own DAT1-DAT3 lines in input mode, as well, while they are not used. It is defined so, in order to keep compatibility to MultiMedia Cards.
- (3) At power up this line has a 50KOhm pull up enabled in the card. This resistor serves two functions: Card detection and Mode Selection. For Mode Selection, the host can drive the line high or let it be pulled high to select SD mode. If the host wants to select SPI mode it should drive the line low. For Card detection, the host detects that the line is pulled high. This pull-up should be disconnected by the user during regular data transfer period, with SET\_CLR\_CARD\_DETECT (ACMD42) command.



## 6. REGISTERS

Name	Width	Description
CID	128bit	Card identification number; card individual number for
		identification.
RCA	16bit	Relative card address; local system address of a card,
		dynamically suggested by the card and approved by the host
		during initialization.
DSR	16bit	Driver Stage Register; to configure the card's output drivers.
CSD	128bit	Card Specific Data; Information about the card operation
		conditions.
SCR	64bit	SD Configuration Register; Information about the SD
		Memory Card's Special Features capabilities
OCR	32bit	Operation conditions register.
SSR	512bit	SD Status; Information about the card proprietary features.
OCR	32bit	Card Status; Information about the card status.

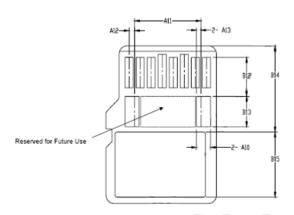
**Table 6-1 microSD Registers** 



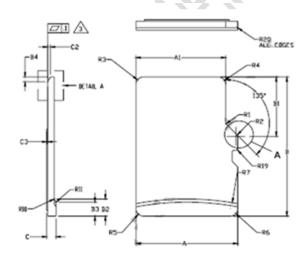
## 7. PHYSICAL DIMENSION

## Dimension: 15mm (L) x 11mm (W) x 1mm (H)

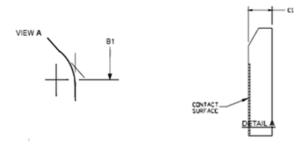
#### Top View



#### **Bottow View**



#### Side View





Common Dimensions					
Symbol	Min	Nom	Max	Note	
Α	10.90	11.00	11.10		
A1	9.60	9.70	9.80		
A2	-	3.85	-	Basic	
A3	7.60	7.70	7.80		
A4	-	1.10	-	Basic	
A5	0.75	0.80	0.85		
A6	-	-	8.50		
A7	0.90	-	-		
A8	0.60	0.70	0.80		
A9	0.80	-	-		
A10	1.35	1.40	1.45		
A11	6.50	6.60	6.70		
A12	0.50	0.55	0.60		
A13	0.40	0.45	0.50		
В	14.90	15.00	15.10		
B1	6.30	6.40	6.50		
B2	1.64	1.84	2.04		
B3	1.30	1.50	1.70		
B4	0.42	0.52	0.62		
B5	2.80	2.90	3.00		
B6	5.50	-	-		
B7	0.20	0.30	0.40		
B8	1.00	1.10	1.20		
B9		-	9.00		
B10	7.60	7.90	8.00		
B11	1.10	1.20	1.30		
B12	3.60	3.70	3.80		
B13	2.80	2.90	3.00		
B14	8.20		3.00		
B15	- 0.20	-	6.20		
C C	0.90	1.00	1.10		
C1		0.70	0.80		
C2	0.60				
		0.30	0.40		
C3	1.00	-	0.15		
D1	1.00	-	-		
D2	1.00	-	-		
D3	1.00	0.40	0.00		
R1	0.20	0.40	0.60		
R2	0.20	0.40	0.60		
R3	0.70	0.80	0.90		
R4	0.70	0.80	0.90		
R5	0.60	0.80	0.90		
R6	0.60	0.80	0.90		
R7	29.50	30.00	30.50		
R10	-	0.20	-		
R11	-	0.20	-		
R17	0.10	0.20	0.30		
R18	0.20	0.40	0.60		
R19	0.05	-	0.20		
R20	0.02	-	0.15		

#### Notes:

- 1. Dimensioning and tolerancing per ASME Y14.5M-1994
- 2. Dimensions are in millimeters.
- 3. Coplanarity is additive to C1 Max. thickness



## 8. ORDERING INFORMATION

Capacity	MPN (Diamond Grade)	MPN (Gold Grade)
32GB	FDMM032GBE-XS00	FDMM032GBG-XS00
64GB	FDMM064GBE-XS00	FDMM064GBG-XS00
128GB	FDMM128GBE-XS00	FDMM128GBG-XS00
256GB	FDMM256GBE-XS00	FDMM256GBG-XS00
512GB	FDMM512GBE-XS00	-



## **REVISION HISTORY**

Revision	Date	Description
1.0	2023/08	First Release