



### Cable ties for temperatures up to +150 °C (5000 h) in polyamide 4.6

#### T-Series in PA46 natural and grey

These inside serrated cable ties are made from Polyamide 4.6 (PA46). They can be applied in environments with temperatures up to +195 °C (for 500 hours) which makes them suitable for applications where a broader temperature range is required. Polyamide 4.6 is a well known material in the automotive, railway or white goods area. An application tool is recommended to ensure greater process reliability while installing cable ties.

#### Features and benefits

- Cable tie for high temperature applications up to +150 °C (5000 h) and +195 °C (500 h)
- Available in different sizes to cover various bundle diameters
- Low smoke generation in the event of a fire
- PA46 is a moisture sensitive material
- Inside serrated cable tie offers strong hold around bundles
- Easy application either manually or with an application tool



T-Series cable ties – higher temperature resistance up to +150 °C for 5000 hours (PA46).



**Material specification please see page 26.**



T-Series

TYPE	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Pack Cont.	Tools	Article-No.
T18R	2.5	100.0	22.0	80	PA46	Natural (NA)	1,000 pcs.	1-2;4-6;25	114-01879
T30R	3.5	150.0	35.0	135	PA46	Grey (GY)	100 pcs.	1-2;4-6;25	111-00264
	3.5	150.0	35.0	135	PA46	Natural (NA)	100 pcs.	1-2;4-6;25	114-03379
T50R	4.6	202.0	50.0	225	PA46	Grey (GY)	100 pcs.	1-2;4-6;25	111-00824
	4.6	202.0	50.0	225	PA46	Natural (NA)	100 pcs.	1-2;4-6;25	111-00525
T50I	4.6	300.0	85.0	225	PA46	Natural (NA)	100 pcs.	1-2;4-6;25	111-05220
T50L	4.6	390.0	110.0	225	PA46	Natural (NA)	100 pcs.	1-2;4-6;25	114-05779
T120R(E)	7.6	387.0	100.0	535	PA46	Natural (NA)	100 pcs.	1;3;9-10;25	114-12179
	7.6	387.0	100.0	535	PA46	Grey (GY)	100 pcs.	1;3;9-10;25	111-00819

All dimensions in mm. Subject to technical changes.  
Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

Recommended Tools									
	1	2	3	4	5	6	9	10	25
	MK10-SB	MK20	MK21	MK3PNSP2	EVO7i	MK7P	EVO9HT	MK9P	EVOcut
	550	550	550	551	553	555	554	556	563

For more information on toolings please refer to the Application Tooling chapter.



For product specific approvals and specifications please refer to the Appendix.



## Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene rubber	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV resistant, not moisture sensitive</li> <li>Good chemical resistance to acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impact</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather resistant</li> <li>Good chemical resistance</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to acids, bases, oxidizing agents</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h)	Natural (NA), Grey (GY)	UL 94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitivity</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to lubricants, fuels, salt water and solvents</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV-stabilised	PA66HSUV	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated maximum temperature</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated maximum temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV-stabilised	PA66HIRHSUV	-40 °C to +110 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated maximum temperature</li> <li>High yield strength, UV resistant</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C, (+105 °C for 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated maximum temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV resistant</li> </ul>	HF RoHS
Polyamide 6.6, with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS
Polyamide 6.6, with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame-retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)		<ul style="list-style-type: none"> <li>UV resistant</li> <li>Good chemical resistance to most acids, bases and oils</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to acids, bases, oxidising agents</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to most acids, bases, alcohol, oils</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to acids, bases and solvents</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene, Ethylene Propylene Diene Terpolymer</b> rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperature</li> <li>Good chemical and abrasion resistance</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	<b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame-retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to acids, bases, salts, alcohol, oils</li> </ul>	<b>RoHS</b>
<b>Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Chemical resistance</li> <li>SS316 also resistant against seawater, salt spray and anorganic acids</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>High elasticity</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	<b>HF</b> <b>RoHS</b>

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

\*\*Further colours available on request.

\*These details are only guide values. They should not be regarded as an exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.



**N** = Minimum Loop Tensile Strength for Cable Ties (newton)

**HF** = Halogen Free

**LFH** = Limited Fire Hazard

**RoHS** = Restriction of Hazardous Substances