

WIRE DRAW ENCODERS



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Ordering information

Туре	Part no.
PFG08-P1AM03PP	1075495

Included in delivery: DFS60A-S1PA65536 (1), MRA-G080-103D3 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/EcoLine

CE

Detailed technical data

Performance

Measurement range	0 m 3 m
Encoder	Incremental encoders
Resolution (wire draw + encoder)	0.0035 mm ^{1) 2)}
Repeatability	$\leq 0.2 \text{ mm}^{-3)}$
Linearity	$\leq \pm 2 \text{ mm}^{3)}$
Hysteresis	\leq 0.4 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the PFG08 with HTL Push Pull: 230 mm (wire draw length per revolution - see Mechanical data): 16,384 (pulses per revolution) = 0.014 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

Communication interface	Incremental / TTL / HTL
Programmable/configurable	✓
Factory setting	Factory setting: output level TTL
Electrical data	
Connection type	Male connector, M23, 12-pin, radial
Supply voltage	4.5 V 32 V
Power consumption	≤ 0.7 W (without load)
MTTFd: mean time to dangerous failure	300 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Weight	0.55 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.55 mm
Weight (measuring wire)	1.2 g/m
Housing material, wire draw mechanism	Plastic, Noryl
Spring return force	3.3 N 4.4 N ¹⁾
Length of wire pulled out per revolution	230 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	3.2 m
Wire acceleration	10 m/s ²
Operating speed	6 m/s
Mounted encoder	DFS60, DFS60A-S1PA65536, 1036760
Mounted mechanic	MRA-G080-103D3, 5322778

 $^{(1)}$ These values were measred at an ambient temperature of 25 $\,^{\circ}\text{C}.$ There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP50, mounted mechanic IP67, Encoder (IEC 60529) ¹⁾
Operating temperature range	-30 °C +70 °C

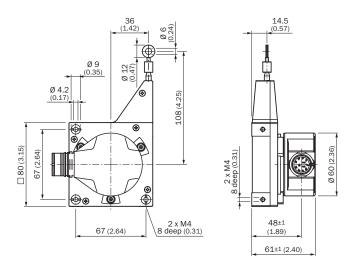
¹⁾ With mating connector fitted.

Classifications

eCl@ss 5.0	27270590
eCl@ss 5.1.4	27270590
eCl@ss 6.0	27270590
eCl@ss 6.2	27270590
eCl@ss 7.0	27270590
eCl@ss 8.0	27270590
eCl@ss 8.1	27270590
eCl@ss 9.0	27270590
eCl@ss 10.0	27270613
eCl@ss 11.0	27270503
eCl@ss 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

WIRE DRAW ENCODERS

Dimensional drawing (Dimensions in mm (inch))



PIN assignment



View of M23 male device connector on encoder

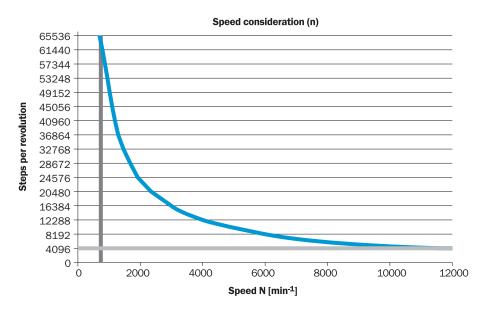
PIN Male connector M12, 8-pin	PIN Male connec- tor M23, 12-pin	Wire colors (ca- ble connection)	TTL/HTL signal	Sin/Cos 1.0 V _{PP}	Explanation
1	6	Brown	-A	COS-	Signal wire
2	5	White	A	COS+	Signal wire
3	1	Black	Б	SIN-	Signal wire
4	8	Pink	В	SIN+	Signal wire
5	4	Yellow	⁻ z	⁻ z	Signal wire
6	3	Purple	Z	Z	Signal wire
7	10	Blue	GND	GND	Ground connection
8	12	Red	+U _S	+U _S	Supply voltage
-	9	-	N.c.	N.c.	Not assigned
-	2	-	N.c.	N.c.	Not assigned
-	11	-	N.c.	N.c.	Not assigned
-	7 ¹⁾	Orange	0-SET ¹⁾	N.c.	Set zero pulse
Screen	Screen	Screen	Screen	Screen	Screen connected to housing on encoder side. Connected to ground on control side.

WIRE DRAW ENCODERS

PIN Male connector M12, 8-pin	PIN Male connec- tor M23, 12-pin	Wire colors (ca- ble connection)	TTL/HTL signal	Sin/Cos 1.0 V _{PP}	Explanation
For electrical interfaces only: M, U, V, W with 0-SET function on PIN 7 on M23 plug. The 0-SET input is used to set the zero pulse to the current shaft position. If the 0-SET input is applied to US for longer than 250 ms after it has previously been open or applied to GND for at least 1,000 ms, the current shaft position is assigned zero pulse signal "Z".					

Diagrams

Maximum revolution range



Recommended accessories

Other models and accessories -> www.sick.com/EcoLine

	Brief description	Туре	Part no.	
Programming and configuration tools				
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616	
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/ AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254	
Wire draw mechanism				
8 8 8 8	EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m \dots 3 m	MRA-G080-103D3	5322778	
Plug connectors and cables				
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 2 m	DOL-2312-G02MLA3	2030682	

WIRE DRAW ENCODERS

	Brief description	Туре	Part no.
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 3 m	DOL-2312- G03MMA3	2029213
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 5 m	DOL-2312- G05MMA3	2029214
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 7 m	DOL-2312-G07MLA3	2030685
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 10 m	DOL-2312-G10MLA3	2030688
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 10 m	DOL-2312- G10MMA3	2029215
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 15 m	DOL-2312-G15MLA3	2030692
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 1.5 m	DOL-2312- G1M5MA3	2029212
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 20 m	DOL-2312-G20MLA3	2030695
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 20 m	DOL-2312- G20MMA3	2029216
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 25 m	DOL-2312-G25MLA3	2030699
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 30 m	DOL-2312-G30MLA3	2030702
->-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 30 m	DOL-2312- G30MMA3	2029217
	Head A: female connector, M23, 12-pin, straight Head B: male connector, D-Sub, 9-pin, straight Cable: Incremental, shielded, 0.5 m Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S	DSL-3D08-G0M5AC3	2046580
	Head A: female connector, M23, 12-pin, straight Cable: HIPERFACE [®] , SSI, Incremental, shielded	DOS-2312-GO2	2077057
(F=0)	Head A: female connector, M23, 12-pin, angled Cable: HIPERFACE [®] , SSI, Incremental, shielded	DOS-2312-W01	2072580

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

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For us, that is "Sensor Intelligence."

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