

ALPHA WIRE COMPANY
CUSTOMER PRODUCT SPECIFICATION

Part Number: 3480/25C	Issue: 6
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	Effective Date: 8/1/2005

- A. Construction** Diameters (In)
- 1) Component 1 25 X 1 PAIR
 - a) Conductor 28 (7/36) AWG TC
 - b) Insulation 0.010" Wall, Nom. PVC, Semi Rigid 0.035
 - (1) Color Code Alpha Wire Company Color Code A

Pair	Color	Pair	Color	Pair	Color
1	BLACK-RED	10	RED-BLUE	19	WHITE-BLUE
2	BLACK-WHITE	11	RED-YELLOW	20	WHITE-BROWN
3	BLACK-GREEN	12	RED-BROWN	21	WHITE-ORANGE
4	BLACK-BLUE	13	RED-ORANGE	22	WHITE-YELLOW
5	BLACK-BROWN	14	GREEN-BLUE	23	BLUE-BROWN
6	BLACK-YELLOW	15	GREEN-WHITE	24	BLUE-ORANGE
7	BLACK-ORANGE	16	GREEN-BROWN	25	BLUE-YELLOW
8	RED-GREEN	17	GREEN-ORANGE		
9	RED-WHITE	18	GREEN-YELLOW		

- c) Pair 2/Cond Cabled Together
- (1) Twists: 12.0 Twists/foot (min)
- 2) Cable Assembly 25 Components Cabled
 - a) Twists: 2.4 Twists/foot (min)
- 3) Shield: Alum/Mylar Tape, 25% Overlap, Min.
 - a) Foil Direction Foil Facing Out
 - b) Drain Wire 28 (7/36) AWG TC
 - c) Braid TC, 65% Coverage, Min.
- 4) Jacket 0.035" Wall, Nom., PVC 0.446 (0.474 Max.)
 - a) Color(s) SLATE
 - b) Print ALPHA WIRE-* P/N 3480/25C 25PR 28 AWG SHIELDED 75C (UL) TYPE CL2 OR AWM 2464 --- LLXXXXXX CSA TYPE CMG FT4 ROHS

* = Factory Code

[Note: Product may have c(UL) or CSA markings depending upon plant of manufacture.]

B. Industry Approvals

- 1) UL AWM/STYLE 2464 80°C / 300 V_{RMS}
CL2 75°C
VW-1
- 2) CSA International CMG 60°C
FT4
- 3) EU Directive 2002/95/EC(RoHS):
All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.
- 4) California Proposition 65: The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

C. Physical & Mechanical Properties

- 1) Temperature Range -20 to 80°C
- 2) Bend Radius 10X Cable Diameter
- 3) Pull Tension 78 Lbs, Maximum

D. Electrical Properties

- (For Engineering purposes only)
- 1) Voltage Rating 300 V_{RMS}
 - 2) Inductance 0.22 µH/ft, Nominal
 - 3) Mutual Capacitance 21 pf/ft @1 kHz, Nominal
 - 4) Ground Capacitance 38 pf/ft @1 kHz, Nominal
 - 5) Conductor DCR 67 Ω/1000ft @20°C, Nominal
 - 6) OA Shield DCR 2.6 Ω/1000ft @20°C, Nominal

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E. Other

- 1) Packaging
 - a) 1000 FT
 - b) 500 FT
 - c) 100 FT

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