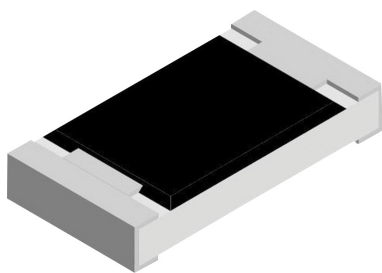


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Features

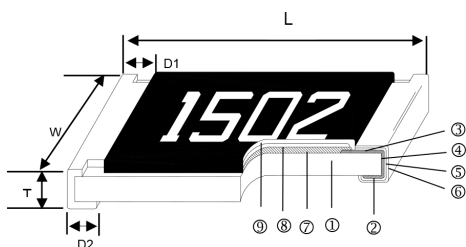
- AEC-Q200 Compliance
- Small size and light weight
- Highly reliable multilayer electrode construction
- Compatible with all soldering process
- 100% CCD inspection

**RoHS
Compliant**

Applications

- Telecommunication Equipment
- Car Media
- Digital Cameras, Watches, Pocket Calculators
- Computers, Instruments
- Medical Equipment

Construction



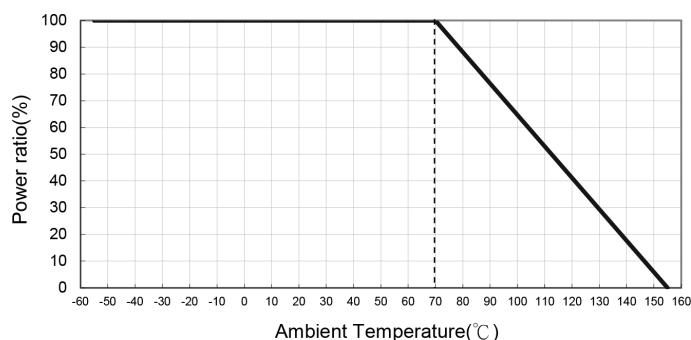
1	Alumina Substrate	4	Edge Electrode	7	Resistor Layer
2	Bottom Electrode	5	Barrier Layer	8	Primary Overcoat
3	Top Electrode	6	External Electrode	9	Secondary Overcoat

Dimensions : Millimetres

Dimensions

Type	Size (Inch)	L (mm)	W (mm)	T (mm)	D1 (mm)	D2 (mm)	Weight (g) (1000pcs)
MPCR-01	0201	0.6 ±0.03	0.3 ±0.03	0.23±0.03	0.15 ±0.05	0.15 ±0.05	0.15
MPCR-02	0402	1 ±0.05	0.5 ±0.05	0.35 ±0.05	0.2 ±0.1	0.2 ±0.1	0.62
MPCR-03	0603	1.6 ±0.1	0.8 ±0.1	0.45 ±0.1	0.3 ±0.2	0.3 ±0.2	2.042
MPCR-05	0805	2 ±0.1	1.25 ±0.1	0.5 ±0.1	0.35 ±0.2	0.4 ±0.2	4.368
MPCR-06	1206	3.1 ±0.1	1.55 ±0.1	0.55 ±0.1	0.5 ±0.25	0.5 ±0.2	8.947
MPCR-10	1210	3.1 ±0.1	2.6 ±0.15	0.55 ±0.1	0.5 ±0.25	0.5 ±0.2	15.959
MPCR-12	2512	6.35 ±0.1	3.1 ±0.15	0.55 ±0.1	0.6 ±0.25	0.5 ±0.2	39.448

Derating Curve



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Standard Electrical Specifications

Item Type	Power Rating at 70°	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range		TCR (PPM/°C)
					±1% (E24,E96)	±5% (E24)	
MPCR-01 (0201)	1/20W	-55°C to +155°C	25V	50V	1Ω to 10 MΩ		±200
MPCR-02 (0402)	1/16W		50V	100V	1Ω to 9.76Ω 10Ω to 1MΩ 1.02 MΩ to 20MΩ 20.5 MΩ to 100MΩ		±200 ±100 ±200 ±400
MPCR-03 (0603)	1/10W		75V	150V	1Ω to 9.76Ω 10Ω to 1MΩ 1.02MΩ to 20MΩ 20.5MΩ to 100MΩ		±200 ±100 ±200 ±400
MPCR-05 (0805)	1/8W		150V	300V	1Ω to 9.76Ω 10Ω to 1MΩ 1.02MΩ to 20MΩ 20.5MΩ to 100MΩ		±200 ±100 ±200 ±400
MPCR-06 (1206)	1/4W		200V	400V	1Ω to 9.76Ω 10Ω to 1MΩ 1.02MΩ to 20MΩ 20.5MΩ - 100MΩ		±200 ±100 ±200 ±400
MPCR-10 (1210)	1/3W		200V	400V	1Ω to 9.76Ω 10Ω to 1MΩ 1.02MΩ to 20MΩ 20.5MΩ to 39MΩ		±200 ±100 ±200 ±400
MPCR-12 (2512)	1W		250V	500V	1Ω to 9.76Ω 10Ω to 1MΩ 1.02MΩ to 20MΩ 20.5MΩ to 100MΩ		±200 ±100 ±200 ±400

High Precision Electrical Specifications

Item Type	Power Rating at 70°	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24, E96)			TCR (PPM/°C)
					±1%	±0.25%	±0.5%	
MPCR-02 (0402)	1/16W	-55°C to +155°C	50V	100V	-		10Ω to 1MΩ	±100
					-		1.02M to 10MΩ	±200
MPCR-03 (0603)	1/10W		75V	150V	10Ω to 1MΩ			±100
						1.02M to 10MΩ		±200
MPCR-05 (0805)	1/8W		150V	300V	10Ω to 1MΩ			±100
					-	1.02M to 10MΩ		±200
MPCR-06 (1206)	1/4W		200V	400V	10Ω to 1MΩ			±100
					-	1.02M to 10MΩ		±200
MPCR-10 (1210)	1/3W		200V	400V	10Ω to 1MΩ			±100
					-	1.02M to 10MΩ		±200
MPCR-12 (2512)	1W		250V	500V	10Ω to 1MΩ			±100
					-	1.02M to 10MΩ		±200

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TC50 Electrical Specifications

Item Type	Power Rating at 70°	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range (E24, E96)				TCR (PPM/°C)
					±0.1%	±0.25%	±0.5%	±1%	
MPCR-02 (0402)	1/16W	-55°C to +155°C	50V	100V	-		100Ω to 1MΩ		±50
MPCR-03 (0603)	1/10W		75V	150V	10Ω to 1MΩ	10Ω to 10MΩ			
MPCR-05 (0805)	1/8W		150V	300V					
MPCR-06 (1206)	1/4W		200V	400V					
MPCR-10 (1210)	1/3W		200V	400V					
MPCR-12 (2512)	1W		250V	500V					

High Power Ultra High Power Rating Electrical Specifications

Item Type	Power Rating at 70°	Function Code	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range			TCR (PPM/°C)
						±0.5% (E24, E96)	±0.1% (E24, E96)	±5% (E24)	
MPCR-02 (0402)	1/10W	M	-55°C to +155°C	50V	100V	- 10Ω to 1MΩ	1Ω to 9.76Ω 10Ω to 1MΩ	1Ω to 9.76Ω 10Ω to 1MΩ	±200 ±100
	1/8W	P		75V	150V				
MPCR-03 (0603)	1/W	P		150V	300V				
MPCR-05 (0805)	1/3W	P		200V	400V				
MPCR-06 (1206)	1/3W	P		200V	400V				
	*1/2W	H		200V	400V				
MPCR-10 (1210)	1/2W	P		250V	500V				
	*3/4W	H							
MPCR-12 (2512)	2W	P							

*: Ultra High Power

Operating Voltage=

Voltage= $\sqrt{P \cdot R}$ or Max. Operating Voltage listed above, whichever is lower.

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. Overload Voltage listed above, whichever is lower.

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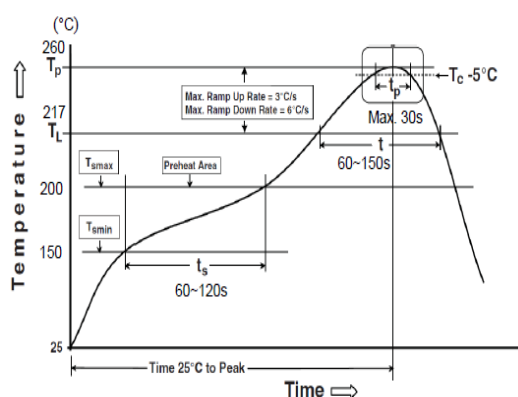
Jumper(0Ω)

Item Type	Rated Current	Function Code	Resistance 5%	Operating Temp. Range
MPCR-01 (0201)	1A	L	<50mΩ	-55°C to +155°C
MPCR-02 (0402)				
MPCR-03 (0603)				
MPCR-05 (0805)	2A			
MPCR-06 (1206)				
MPCR-10 (1210)				
MPCR-12 (2512)	4A			

High Current Jumper(0Ω)

Item Type	Rated Current	Function Code	Resistance 5%	Operating Temp. Range
MPCR-02 (0402)	1.5A	P	<20mΩ	-55°C to +155°C
MPCR-03 (0603)	2A			
MPCR-05 (0805)	2.5A			
MPCR-06 (1206)	3.5A			
MPCR-10 (1210)	5A			
MPCR-12 (2512)	7A			

Soldering Condition (Ref. IPC/JEDEC J-STD-020 & J-STD-002)



Reflow Profiles	
Profile Feature	Pb-Free Assembly
Preheat	
Min. Temperature (Tmin)	150°C
Max Temperature (Tmax)	200°C
Preheating time (ts) from (Tmin to Tmax)	60-120 seconds
Ramp-up rate (TL to Tp)	3°C/second max.
Liquidous temperature (TL)	217°C
Time (tl) maintained above TL	60-150 seconds
Min. Peak temperature (Tp min)	235°C
Max. Peak temperature (Tp max)	260°C
Time (tp) within 5°C of the specified classification temperature (Tc)	30 seconds max.
Ramp-down rate (Tp to TL)	6°C/second max.
Time 25°C to peak temperature	8 minutes max.

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Environmental Characteristics

Item	Requirement			Test Method
	±5% and Below	±5%	Jumper	
Temperature Coefficient of Resistance (T.C.R.)	As Spec.			JIS-C-5201-1 4.8 IEC-60115-1 4.8 At 25°C/ -55°C and 25°C/+125°C, 25°C is the reference temperature
Short Time Overload	±(1.0%+0.05Ω)	±(2%+0.05 Ω)	<50mΩ	JIS-C-5201-1 4.13 IEC-60115-1 4.13 RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds , 2 seconds for high power series
Insulation Resistance	≥10G			JIS-C-5201-1 4.6 IEC-60115-1 4.6 Max. Overload Voltage for 1 minute
Endurance	±(1.0%+0.1Ω)	±(2%+0.1Ω)	<100mΩ	JIS-C-5201 -1 4.25 IEC -6011560115-1 4.25.1 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"
Damp Heat with Load	±(1.0%+0.01Ω)	±(2%+0.1Ω)	<100mΩ	JIS-C-5201 -1 4.24 IEC -6011560115-1 4.24 40±2°C, 90~95% R.H. H., RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"
Dry Heat	±(1.0%+0.05Ω)	±(1.5%+0.1Ω)	<50mΩ	JIS-C-5201 -1 4.23 IEC -6011560115-1 4.23.2 At +155°C for 1000 hrs
Bending Strength	±(1.0%+0.05Ω)	±(1%+0.05Ω)	<50mΩ	JIS-C-5201 -1 4.33 IEC -6011560115-1 4.33 Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm
Solderability	95% min. Coverage			JIS-C-5201-1 4.17 IEC-60115-1 4.17 245±5°C for 3 seconds
Resistance to Soldering Heat	±(0.5%+0.05Ω)	±(1%+0.05Ω)	<50mΩ	JIS-C-5201-1 4.18 IEC-60115-1 4.18 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover			JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≤5% Total leaching area ≤10%			JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1 260±5°C for 30 seconds
Rapid Change of Temperature	±(0.5%+0.05Ω)	±(1%+0.05Ω)	<50mΩ	JIS-C-5201 -1 4.19 IEC -6011560115-1 4.19 -55°C to +155°C, 5cycles

RCWV(Rated continuous working voltage)= $\sqrt{P \cdot R}$ or Max. Operating voltage whichever is lower

Storage Temperature: 15°C to 28°C; Humidity < 80%RH

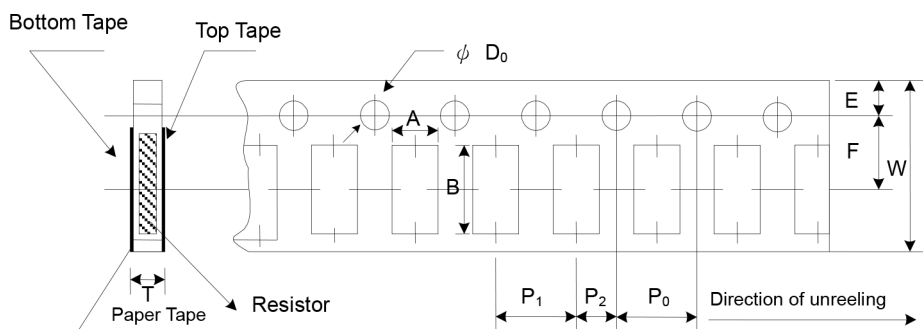
Shelf Life: 2 years from production date.

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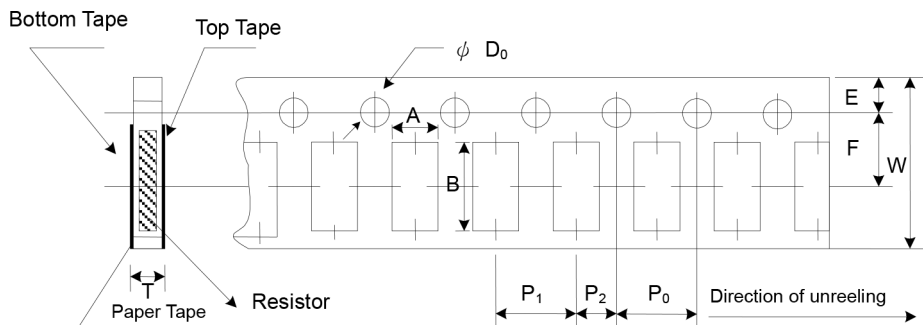
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Paper Tape Specifications



Type	A mm	B mm	W mm	E mm	F mm	P0 mm	P1 mm	P2 mm	ΦD0 mm	T mm
MPCR-01	0.38 ±0.05	0.68 ±0.05	8.0 ±0.2	1.75 ±0.1	3.5 ±0.05	4 ±0.1	2 ±0.05	2 ±0.05	1.5+0.1,-0	0.42±0.20
MPCR-02	0.65 ±0.1	1.15 ±0.1	8.0 ±0.2	1.75 ±0.1	3.5 ±0.05	4 ±0.1	2 ±0.05	2 ±0.05	1.5+0.1,-0	0.45±0.10
MPCR-03	1.1 ±0.1	1.90 ±0.1	8.0 ±0.2	1.75 ±0.1	3.5 ±0.05	4 ±0.1	4 ±0.05	2 ±0.05	1.5+0.1,-0	0.70±0.10
MPCR-05	1.6 ±0.1	2.40 ±0.2	8.0 ±0.2	1.75 ±0.1	3.5 ±0.05	4 ±0.1	4 ±0.05	2 ±0.05	1.5+0.1,-0	0.85±0.10
MPCR-06	1.9 ±0.1	3.50 ±0.2	8.0 ±0.2	1.75 ±0.1	3.5 ±0.05	4 ±0.1	4 ±0.05	2 ±0.05	1.5+0.1,-0	0.85±0.10
MPCR-10	2.9 ±0.1	3.50 ±0.2	8.0 ±0.2	1.75 ±0.1	3.5 ±0.05	4 ±0.1	4 ±0.05	2 ±0.05	1.5+0.1,-0	0.85±0.10

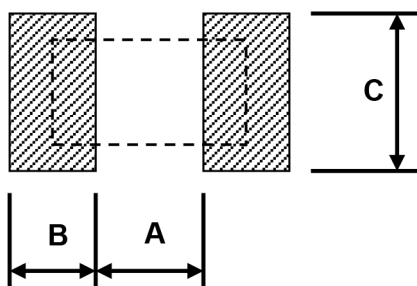
Embossed Plastic Tape Specifications



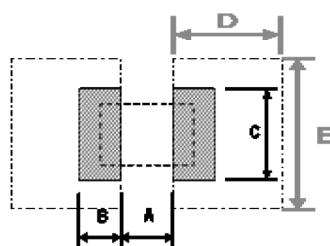
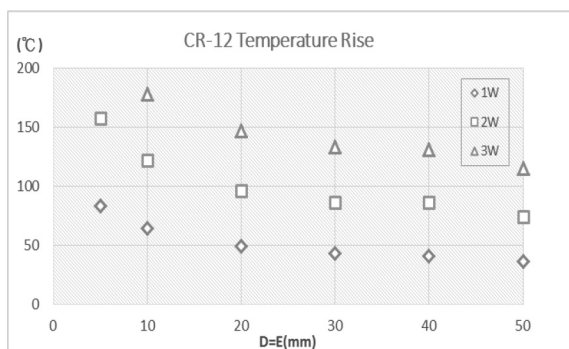
Dimensions : Millimetres

Type	A mm	B mm	W mm	E mm	F mm	P0 mm	P1 mm	P2 mm	ΦD0 mm	T mm
MPCR-12	3.5 ±0.1	6.7 ±0.1	12 ±0.3	1.75 ±0.1	5.5 ±0.05	4 ±0.1	4 ±0.1	2 ±0.05	1.5+0.1, -0	1.2 ⁺⁰

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Type	A (mm)	B (mm)	C (mm)
MPCR-01	0.3	0.25	0.3
MPCR-02	0.5	0.45	0.6
MPCR-03	0.9	0.6	0.9
MPCR-05	1.2	0.7	1.3
MPCR-06	2	0.9	1.6
MPCR-10	2	0.9	2.8
MPCR-12	4.9	1.6	3.5



*FR4 copper board , 35 μ m of copper pad thickness

Marking

No Marking for 0201 and 0402

Jumper for all: Letter 0

1% for 0805/1206/1210/2010/2512: 4 digit s marking

Resistance	5.6 Ω	97.6 Ω	100 Ω	2.2K Ω	10K Ω	49.9K Ω	100K Ω
marking	5R60	97R6	1000	2201	1002	4992	1003

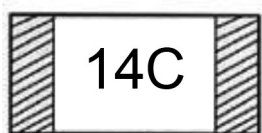
5% for 0603/0805/1206/1210/2010/2512: 3 digit s marking in E24

Example: 101=100 Ω 102=1K Ω (1st and 2nd are E24 code and 3rd code is multiplier)

E24 code	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91
----------	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----

1% for 0603(E24): 3 digits marking in E24, When the E24 and E96 are the same resistance , this marking in E96

Example: 01A= 1 00 Ω 05C=11K Ω 123=12K Ω 273=27K Ω



3 digits marking for Example: 14C=13K7 Ω 13C=13K3 Ω 68B=4K99 Ω 68X=49.9 Ω

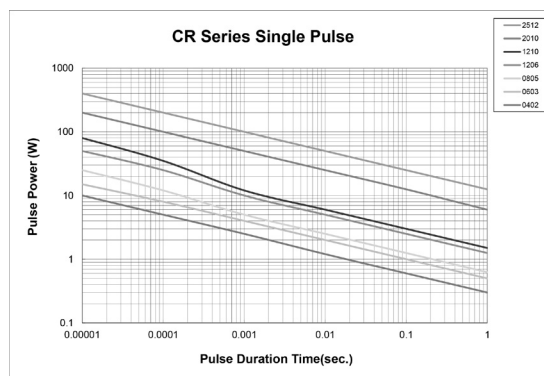
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Marking Table

Code	E96		Code	E96		Code	E96		Code	E96	
01	100		25	178		49	316		73	562	
02	102		26	182		50	324		74	576	
03	105		27	187		51	332		75	590	
04	107		28	191		52	340		76	604	
05	110		29	196		53	348		77	619	
06	113		30	200		54	357		78	634	
07	115		31	205		55	365		79	649	
08	118		32	210		56	374		80	665	
09	121		33	215		57	383		81	681	
10	124		34	221		58	392		82	698	
11	127		35	226		59	402		83	715	
12	130		36	232		60	412		84	732	
13	133		37	237		61	422		85	750	
14	137		38	243		62	432		86	768	
15	140		39	249		63	442		87	787	
16	143		40	255		64	453		88	806	
17	147		41	261		65	464		89	825	
18	150		42	267		66	475		90	845	
19	154		43	274		67	487		91	866	
20	158		44	280		68	499		92	887	
21	162		45	287		69	511		93	909	
22	165		46	294		70	523		94	931	
23	169		47	301		71	536		95	953	
24	174		48	309		72	549		96	976	
Code	A	B	C	D	E	F	G	X	Y		
Multiplier	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁻¹	10 ⁻²		

Pulse withstanding capacity

The limit of acceptance was a shift in resistance of less than 1% from the initial value. The power applied was subject to the restrictions of the maximum permissible impulse voltage.



Note:

The limit of the applicable voltage is the max. overload voltage. Please consult us about the resistance characteristic when pulse is applied continuously. This data is a reference value, please be sure to test the products on the actual circuit before you use them.

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Part Number Table

Description	Part Number
Thick Film Chip Resistor, 0201, 5%, 1/20W, 10KΩ	MPCR-01JL6---10KAC
Thick Film Chip Resistor, 0201, 5%, 1/20W, 4.7KΩ	MPCR-01JL6---4K7AC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 10Ω	MPCR-06JL7---10RAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 100Ω	MPCR-06JL7--100RAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 1KΩ	MPCR-06JL7----1KAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 10KΩ	MPCR-06JL7---10KAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 100KΩ	MPCR-06JL7--100KAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 220Ω	MPCR-06JL7--220RAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 3.3Ω	MPCR-06JL7---3R3AC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 470Ω	MPCR-06JL7--470RAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 4.7KΩ	MPCR-06JL7---4K7AC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 47KΩ	MPCR-06JL7---47KAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 4.7Ω	MPCR-06JL7---4R7AC
Thick Film Chip Resistor, 2512, 5%, 1W, 10Ω	MPCR-12JL4---10RAC
Thick Film Chip Resistor, 2512, 5%, 1W, 100Ω	MPCR-12JL4--100RAC
Thick Film Chip Resistor, 2512, 5%, 1W, 120Ω	MPCR-12JL4--120RAC
Thick Film Chip Resistor, 0402, 1%, 1/10W, 10KΩ	MPCR-02FM6---10KAC
Thick Film Chip Resistor, 0603, 1%, 1/10W, 2.2KΩ	MPCR-03FL7---2K2AC
Thick Film Chip Resistor, 0603, 1%, 1/10W, 4.7KΩ	MPCR-03FL7---4K7AC
Thick Film Chip Resistor, 0402, 1%, 1/10W, 49.9Ω	MPCR-02FM6--49R9AC
Thick Film Chip Resistor, 0201, 1%, 1/20W, 10KΩ	MPCR-01FL6---10KAC
Thick Film Chip Resistor, 0603, 1%, 1/4W, 1KΩ	MPCR-03FP7----1KAC
Thick Film Chip Resistor, 0603, 1%, 1/10W, 10KΩ	MPCR-03FL7---10KAC
Thick Film Chip Resistor, 0603, 1%, 1/10W, 1MΩ	MPCR-03FL7----1MAC
Thick Film Chip Resistor, 0603, 1%, 1/10W, 3.3KΩ	MPCR-03FL7---3K3AC
Thick Film Chip Resistor, 0805, 1%, 1/3W, 10Ω	MPCR-05FP7---10RAC
Thick Film Chip Resistor, 0805, 1%, 1/3W, 22KΩ	MPCR-05FP7---22KAC
Thick Film Chip Resistor, 0402, 5%, 1/10W, 0Ω	MPCR-02JP6----0RAC
Thick Film Chip Resistor, 0805, 5%, 1/3W, 0Ω	MPCR-05JL7----0RAC
Thick Film Chip Resistor, 1206, 5%, 1/4W, 0Ω	MPCR-06JL7----0RAC
Thick Film Chip Resistor, 1210, 5%, 1/3W, 0Ω	MPCR-10JL7----0RAC

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