INTELLIHEAT COMPATIBLE HANDPIECES

VERSATILITY, PERFORMANCE AND VALUE

SENSATEMP HANDPIECES

PS-90 UNIVERSAL SOLDERING IRON



The Universal Soldering Iron (**PS-90**) is ideal for most soldering applications and SMT rework operations where high thermal capacity and flexibility are required. The PS-90 features a rugged plug in heater with gold contacts. There are 15 single point soldering tips and over 10 surface mount removal tips available for the PS-90.

See Pages 23-24 for tip selection

SX-90 SODR-X-TRACTOR®



The best performing, in-line, vacuum desoldering tool (**SX-90 Sodr-X-Tractor**®) is ideal for Thru-Hole desoldering when fitted with SX-90 Desoldering tips and for SMT land cleanup when fitted with SX-90 Flo-D-Sodr® tips. SX-90 Desoldering tips are the longest lasting, best performing soldering tips on the market! The SX-90 features a unique solder collection system that can utilize disposable Flux/Solder traps or a reusable glass collection chamber. An operator replaceable plug-in heater cartridge that can be changed in seconds is standard. There is a wide range of standard and precision SX-90 Desoldering tips for when access is tight!

See Page 25 for tip selection.

TT-65 THERMOTWEEZ®



The most versatile and only patented SMT removal tool (TT-65 ThermoTweez®) provides safe, one-handed, rapid reflow and component removal of PLCCs and other 4 or 2 sided SMT components. Unlike other methods, its high thermal capacity and targeted heat delivery remove even the largest SMDs in just seconds without damaging the PCB or risking of adjacent component reflow; even on heavy assemblies. The patented vertically oriented handpiece and a wide variety of quick-change, slim-line tips easily reach into the tightest spaces for fast, safe component removal. The TT-65 also features a patented "stroke" adjustment to reduce hand fatigue for repetitive operations. See Page 26 for tip selection.

TJ-85 THERMOJET®



When the precise application of hot air is required, our slim line air pencil (**TJ-85 ThermoJet®**) is ideal for delivering heat for the installation and removal of chip components, SOTs, and SOICs. Multiple quick-change nozzle sizes are available. The handpiece's slim line, pencil grip design maximizes operator comfort and control. The TJ-85's airflow is actuated with a foot pedal. Ideal for the precise application of hot air for large SMDs down to 0201s.

See Page 26 for nozzle selection.





HANDPIECE & POWER SOURCE CHARTS

Part Number includes handpiece and standard cubby

| HANDPIECE | DESCRIPTION | PART NUMBERS |
|-----------------------------------|--|-----------------------|
| TD-100 Thermo-Drive Iron | The most responsive soldering iron available. Uses tip-heater cartridges. | 6993-0263-P1 |
| TD-100 N | A nitrogen compatible version of the TD-100. Requires 6993-0271-P1. | 6993-0272-P1 |
| TD-100 with Instant SetBack Cubby | A kit containing the TD-100 and Instant SetBack Cubby | 6993-0281-P1 |
| MT-100 MiniTweez | Tip-heater cartridge based tweezer for 2 sided SMD removal. | 6993-0264-P1 |
| TP-100 ThermoPik | QFP removal tool with integrated component vacuum pick to lift reflowed component. | 6993-0280-P1 |
| PS-90 Universal Soldering Iron | Our famous High Capacity Soldering Iron for the most demanding applications. | 6993-0267-P1 |
| PS-90 N | A nitrogen compatible version of the PS-90. | 6993-02 <i>7</i> 4-P1 |
| SX-90 Sodr-X-Tractor | The latest innovation in desoldering. Features disposable or reuseable solder traps. | 6993-0266-P1 |
| TT-65 ThermoTweez | High capacity tweezer for large or small SMDs. | 6993-0268-P1 |
| TJ-85 ThermoJet | A foot-pedal activated precision air pencil for the installation or removal of SMDs. | 6993-0270-P1 |
| SX-90 Heat Sleeve | Maintains comfortable temperature in heavy use applications. | 6993-0229-P1 |
| Instant Setback Cubby for TD-100* | Reduces tip temperature when iron is not in use. | 6019-0071-P1 |
| Nitrogen Regulator Accessory | Controls the flow of nitrogen to tip. | 6993-0271-P1 |
| N ₂ Manifold Kit | Connect up to 10 N_2 irons to a single N_2 source. | 6993-02 <i>77-</i> P1 |

^{*}Does not include Handpiece

CHOOSE THE RIGHT INTELLIHEAT HANDPIECE FOR YOUR APPLICATION

| | Tip Heater Cartridge Technology Handpieces | | | SensaTemp Technology Handpieces | | | | |
|---|--|--------------|--------------|---------------------------------|--------------|--------------|--------------|--|
| | TD-100 | MT-100 | TP-100 | PS-90 | SX-90 | TT-65 | TJ-85 | |
| Handpiece Kits (includes handpiece and tool stand) | 6993-0263-P1 6993-0281-P1 | 6993-0264-P1 | 6993-0280-P1 | 6993-0267-P1 | 6993-0266-P1 | 6993-0268-P1 | 6993-0270-P1 | |
| Handpiece Only Part Number | 6010-014 <i>7-</i> P1 | 6010-0148-P1 | 6010-0158-P1 | 6010-0150-P1 | 6010-0149-P1 | 6010-0151-P1 | 6010-0153-P1 | |
| High Cycle Soldering | ✓ | | | ✓ | | | | |
| Standard Soldering | ✓ | | | ✓ | | | | |
| High Mass Soldering | | | | ✓ | | | | |
| Micro Soldering | ✓ | | | | | | | |
| Chip Installation | ✓ | ✓ | | ✓ | | ✓ | ✓ | |
| Solder Wicking | ✓ | | | ✓ | | | ✓ | |
| Thru-Hole Desoldering | | | | | ✓ | | | |
| SMT Land Preparation | ✓ | | | ✓ | ✓ | | ✓ | |
| Solder Removal from Lands | | | | | ✓ | | | |
| Large SMD Removal | | | ✓ | | | ✓ | | |
| Standard SMD Removal | ✓ | ✓ | ✓ | ✓ | | ✓ | | |
| Micro SMD Removal | ✓ | ✓ | | ✓ | | ✓ | ✓ | |
| Large Component Installations* | ✓ | | | ✓ | | | ✓ | |
| Standard Component Installations* | ✓ | | | ✓ | | | ✓ | |
| Micro Component Installations* | ✓ | | | ✓ | | | ✓ | |

^{*}with Solder Paste

INTELLIHEAT POWER SOURCE

| & HANDPIECE COMPATABILITY | Power Source Options - ST and MBT Systems | | | | | | | | |
|---|---|-------|-------|-------|-------|--------|-----------------|---------|---------|
| TIP-HEATER CARTRIDGE HANDPIECES | ST 30 | ST 50 | ST 65 | ST 70 | ST 75 | ST 100 | ST 115 | MBT 301 | MBT 350 |
| • TD-100 | * | * | ✓ | * | 1 | * | 1 | * | * |
| • MT-100 | ✓ | ✓ | 1 | ✓ | 1 | ✓ | ✓ | ✓ | * |
| • TP-100 | | | ✓ | | 1 | | ✓ | ✓ | ✓ |
| SENSATEMP HANDPIECES | ST 30 | ST 50 | ST 65 | ST 70 | ST 75 | ST 100 | ST 115 | MBT 301 | MBT 350 |
| • PS-90 | ✓ | ✓ | ✓ | ✓ | 1 | ✓ | ✓ | ✓ | ✓ |
| • SX-90 | | | * | | * | | * | * | * |
| • TT-65 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| • TJ-85 | | | | | 1 | | 1 | ✓ | ✓ |
| ✓ = Optional Handpiece ★ = Standard handpiece packaged with Syste | | | | | | | ged with System | | |