

# High Voltage Chip Resistors

## WK25V, WK20V, WK12V, WK08V, WK06V

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**RoHS  
Compliant**



### Description

The resistors are constructed in a high grade ceramic body (aluminium oxide). Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the substrate. The composition of the paste is adjusted to give the approximate resistance required and the value is trimmed to nominated value within tolerance which controlled by laser trimming of this resistive layer.

The resistive layer is covered with a protective coat. Finally, the two external end terminations are added. For ease of soldering the outer layer of these end terminations is a Tin (lead free) alloy.

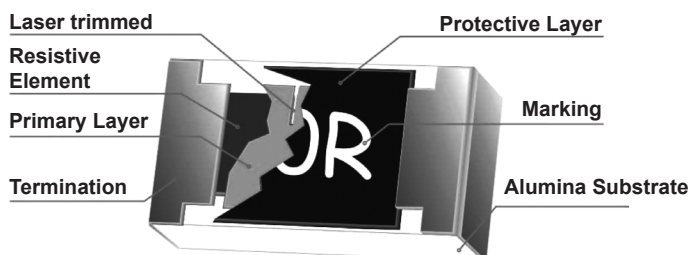
### Features

- Special material and design for high working voltage require.
- Compatible with flow and reflow soldering
- Suitable for lead free soldering.
- High limiting voltage

### Application

- Power supply and Automotive industry
- Measurement instrument
- Back light inverter
- Medical and military equipment

### Construction of Chip-R



### Quick Reference Data

Item	General Specification				
Series No.	WK25V	WK20V	WK12V	WK08V	WK06V
Size code	2512 (6432)	2010 (5025)	1206 (3216)	0805 (2012)	0603 (1608)
Resistance Tolerance	±1%, ±2%, ±5%	±1%, ±2%, ±5%	±1%, ±2%, ±5%	±1%, ±2%, ±5%	±1%, ±2%, ±5%
Resistance Range	±5%: 47Ω ~ 51MΩ ±1%, ±2%: 47Ω ~ 10MΩ				47Ω ~ 10MΩ
TCR (ppm/°C)					
+500 ~ -200	47Ω ~ 97.6Ω	-	-	-	-
±200	100Ω ~ 549Ω	47Ω ~ 549Ω	47Ω ~ 97.6Ω	47Ω ~ 97.6Ω	47Ω ~ 464Ω
±100	560Ω ~ 51MΩ	560Ω ~ 51MΩ	100Ω ~ 51MΩ	100Ω ~ 51MΩ	470Ω ~ 10MΩ
Max. Dissipation at T <sub>amb</sub> =70°C	1W	1/2W	1/4W	1/8W	1/10W
Max. Operation Voltage (DC or RMS)	800V	500V	500V	400V	200V
Max. Overload Voltage (DC or RMS)	1600V	1000V	1000V	800V	400V
Climatic Category (IEC 60068)	55/125/56				

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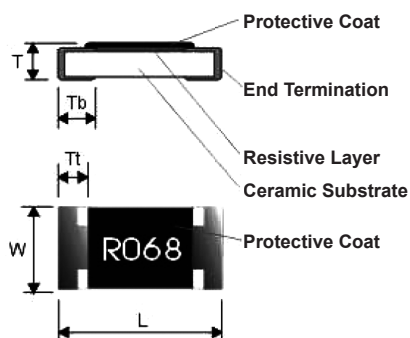
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### Note:

1. This is the maximum voltage that may be continuously supplied to the resistor element, see "IEC publication 60115-8"
2. Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) is determined by
$$RCWV = \sqrt{\text{Rated Power} \times \text{Resistance Value or Max. RCWV listed above, whichever is lower.}}$$

### Mechanical Data



Type	WK25V	WK20V	WK12V	WK08V	WK06V
L	6.3 ±0.15	5 ±0.15	3.2 ±0.15	2 ±0.1	1.6 ±0.1
W	3.2 ±0.15	2.5 ±0.15	1.6 ±0.15	1.25 ±0.1	0.8 +0.15/-0.05
T	0.55 ±0.15	0.55 ±0.15	0.55 ±0.1	0.55 ±0.1	0.45 ±0.1
Tt	0.6 ±0.2	0.6 ±0.2	0.5 ±0.25	0.4 ±0.2	0.3 ±0.1
Tb	0.6 ±0.2	0.6 ±0.2	0.5 ±0.25	0.4 ±0.2	0.3 ±0.1

Dimensions : Millimetres

### Marking

For E24 series, Each resistor is marked with a three-digit code on the protective coating to designate the nominal resistance value.

For E96 series, Each resistor is marked with a four-digit code on the protective coating to designate the nominal resistance value. WK06V E96 has no marking.

Example:

105 = 1MΩ

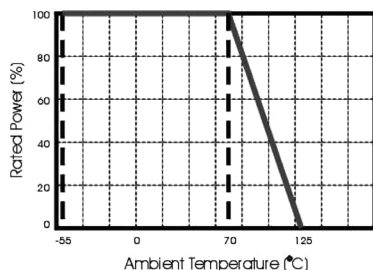
### Functional Description

#### Product characterization

Standard values of nominal resistance are taken from the E24/E96 series for resistors with a tolerance of ±1%, ±5%. The values of the E24/E96 series are in accordance with "IEC publication 60063".

#### Derating

The power that the resistor can dissipate depends on the operating temperature.



Max. Dissipation in percentage of rated power as a function of the ambient temperature

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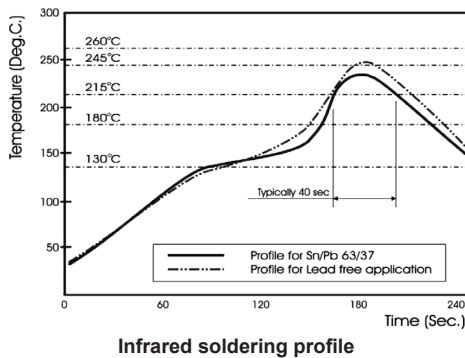
### Mounting

Chip placement can be on ceramic substrates and printed-circuit boards (PCBs).  
Electrical connection to the circuit is by individual soldering condition.  
The end terminations guarantee a reliable contact.

### Soldering Condition

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260°C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs).

Surface Mount Resistors are tested for solderability at 235°C during 2 seconds. The test condition for no leaching is 260°C for 30 seconds. Typical examples of soldering processes that provide reliable joints without any damage are given figure.



### Catalogue Numbers

The resistors have a catalogue number starting with

WK25	V	105	J	T	L
Size code	Type code	Resistance code	Tolerance	Packaging code	Termination code
WK25 : 2512 WK20 : 2010 WK12 : 1206 WK08 : 0805 WK06 : 0603	V :High Voltage	5% E24: 2 significant digits followed by No. of zeros 100W = 101_ 10KW = 103  1% E24+E96: 3 significant digits followed by No. of zeros 100Ω =1000 37.4kΩ =3742	J : ±5% G : ±2% F : ±1%	T : 7" inch reel  1206:paper tape, 5kpcs/reel  2010,2512 :plas- tic tape, 4kpcs/ reel	L = Sn base (lead free)

Tape packaging WK12, WK08, WK06: 8mm width paper taping 5,000pcs per reel.

WK25, WK20: 12mm width plastic taping 4,000pcs per reel.

Marking code : For E24 series , 3 digit marking code for J tol.. E96 series, 4 digit marking code for F tol.

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### Test and Requirements

Basic specification : JIS C 5201-1 : 1998

Essentially all tests are carried out according to the schedule of IEC publication 115-8, category LCT/UCT/56 (rated temperature range : Lower Category Temperature, Upper Category Temperature; damp heat, long term, 56 days). The testing also meets the requirements specified by EIA, EIAJ and JIS.

The tests are carried out in accordance with IEC publication 68, "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and under standard atmospheric conditions according to IEC 60068-1, subclause 5.3. Unless otherwise specified, the following value supplied :

Temperature: 15°C to 35°C.

Relative humidity: 45% to 75%.

Air pressure: 86kPa to 106 kPa (860 mbar to 1060 mbar).

All soldering tests are performed with mildly activated flux.

Test	Procedure	Requirement
Temperature Coefficient of Resistance (TCR )	Natural resistance change per change in degree Centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \quad (\text{ppm}/^\circ\text{C})$ R1 : Resistance at reference temperature R2 : Resistance at test temperature t1 : 20°C +5°C -1°C; t2 : 125°C +5°C -1°C.	Refer to "Quick Reference Data"
Short time overload	Permanent resistance change after a 2 second application of a voltage 2.5 times RCWV or the maximum overload voltage specified in the above list, whichever is less.	No visible damage $\Delta R/R \text{ max. } \pm(1\%+0.05\Omega)$
Resistance to soldering heat (R.S.H)	Un-mounted chips completely immersed for 10±1second in a SAC solder bath at 260°C±5°C	no visible damage $\Delta R/R \text{ max. } \pm(1\%+0.05\Omega)$
Solderability	Un-mounted chips completely immersed for 2 ±0.5 second in a SAC solder bath at 235°C ±5°C.	Good tinning (>95% covered) No visible damage
Temperature cycling	1. 30 minutes at -55°C ±3°C, 2. 2~3 minutes at 20°C +5°C-1°C, 3. 30 minutes at +155° ±3°C, 4. 2~3 minutes at 20°C +5°C-1°C, Total 5 continuous cycles.	no visible damage $\Delta R/R \text{ max. } \pm(1\%+0.05\Omega)$
Load life (endurance)	1000 +48/-0 hours, loaded with RCWV or Vmax in chamber controller 70±2°C, 1.5 hours on and 0.5 hours off	no visible damage $\Delta R/R \text{ max. } \pm(5\%+0.1\Omega)$
Load life in Humidity	1000 +48/-0 hours, loaded with RCWV or Vmax in humidity chamber controller at 40°C±2°C and 95% relative humidity, 1.5hours on and 0.5 hours off	no visible damage $\Delta R/R \text{ max. } \pm(5\%+0.1\Omega)$
Endurance at high temperature	125°C, no load, 1000hours	no visible damage $\Delta R/R \text{ max. } \pm(5\%+0.1\Omega)$
Bending strength	Resistors mounted on a 90mm glass epoxy resin PCB(FR4), 2512, 2010 bending : 1 mm once for 10 seconds 1206, 0805, 0603 bending: 3mm once for 10 seconds	$\Delta R/R \text{ max. } \pm(1\%+0.05\Omega)$
Adhesion	Pressurizing force: 5N, Test time: 10±1sec.	No remarkable damage or removal of the terminations
Insulation Resistance	Apply the maximum overload voltage (DC) for 1 minute.	R ≥ 10GΩ
Dielectric Withstand Voltage	Apply the maximum overload voltage (AC) for 1 minute.	No breakdown or flashover

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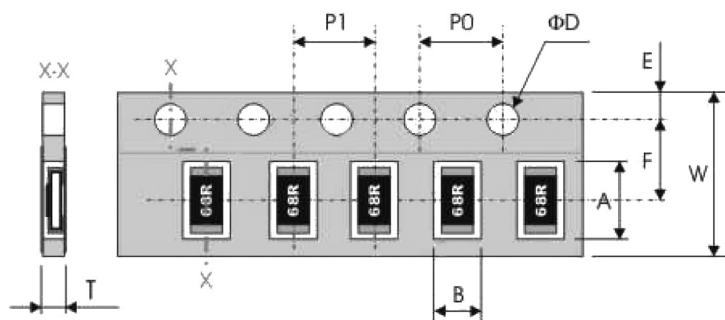
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### Packaging

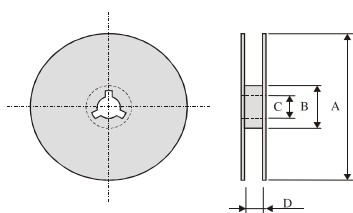
#### Paper Tape specifications



Series No.	A	B	W	F	E
WK25V	6.9 ±0.2	3.6 ±0.2	12 ±0.3	5.5 ±0.1	1.75 ±0.1
WK20V	5.5 ±0.2	3.1 ±0.2			
WK12V	3.6 ±0.2	2 ±0.15	8 ±0.3	3.5 ±0.2	
WK08V	2.5 ±0.2	1.65 ±0.15			
WK06V	1.9 ±0.2	1.15 ±0.15			

Series No.	P1	P0	ØD	T
WK25V	4 ±0.1	4 ±0.1	1.5 +0.1 -0	1.1 ±0.15
WK20V				
WK12V				Max. 1
WK08V				
WK06V				Max. 0.8

### Reel dimensions



Reel / Tape	A	B	C	D
7" reel for 12mm tape	Ø180 +0/-1.5	Ø60 ±1	13 ±0.2	13 +1/0
7" reel for 8mm tape				9 +1/0

Dimensions : Millimetres

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