

# Piezo Vibration Sensors VS Series Application Note

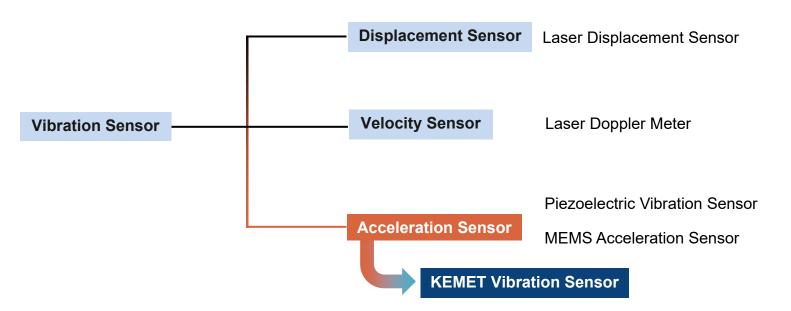
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#### Classification of Vibration Sensors

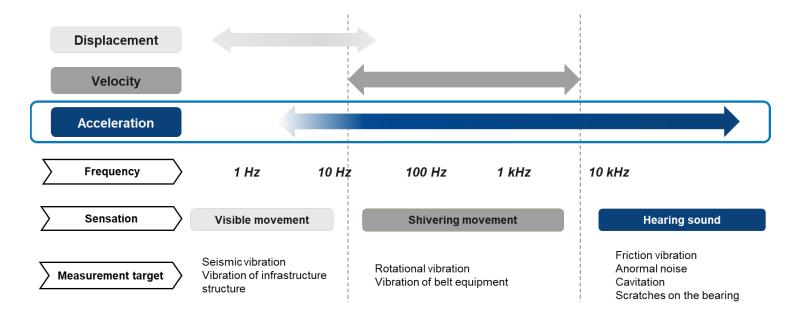
- A vibration sensor is a sensor that measures the periodic movement of an object.
- Vibration sensors are roughly classified into three types: displacement sensor, velocity sensor, and acceleration sensor.





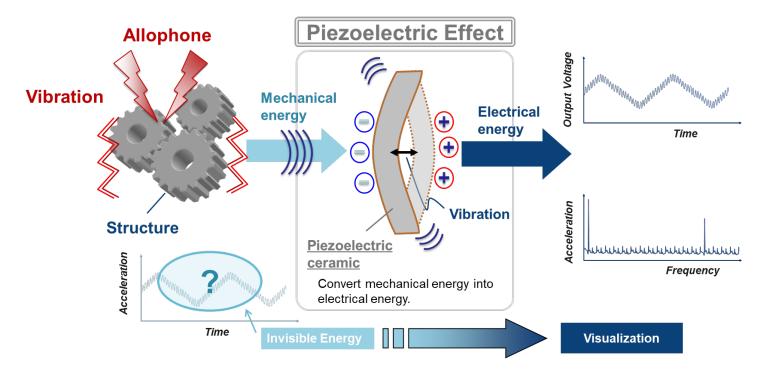
#### Frequency Range of Vibration Sensors

 Accelerometers are attracting attention, especially in the high frequency range, for monitoring mechanical vibrations.



#### Principle of Piezoelectric Vibration Sensors

• The piezoelectric effect is a phenomenon in which an electric field is generated when mechanical energy is applied to ceramics.





#### Types of Piezoelectric Vibration Sensors

- Piezoelectric vibration sensors are roughly divided into three types of structures.
- Each has its own characteristics and can be used according to the purpose.
- KEMET uses a bending type.

Bending Type	Share Type	Compressed Type
Weight Piezoelectric element  Base		
<ul><li>Small size</li><li>High sensitivity</li><li>Simple structure</li></ul>	Small effect of external noise	<ul><li>High strength</li><li>High resonance frequency and high sensitivity</li></ul>
Low resonance frequency	<ul><li>Complex structure</li><li>Difficult to reduce height</li></ul>	Susceptible to external noise

#### Features of KEMET Vibration Sensors

Vibration in a wide frequency band can be collected in real time with high sensitivity.

# **Proprietary Technology**

- Composition optimization of ceramic materials
- Mechanism to increase vibration

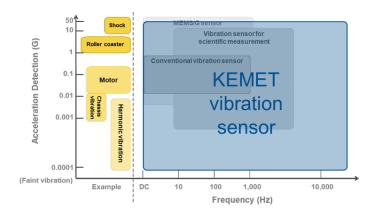


#### **Features**

- · High sensitivity and wide frequency band
- · Voltage output through the built-in amplifier
- Small size and low profile

Achieves high sensitivity and wide frequency band

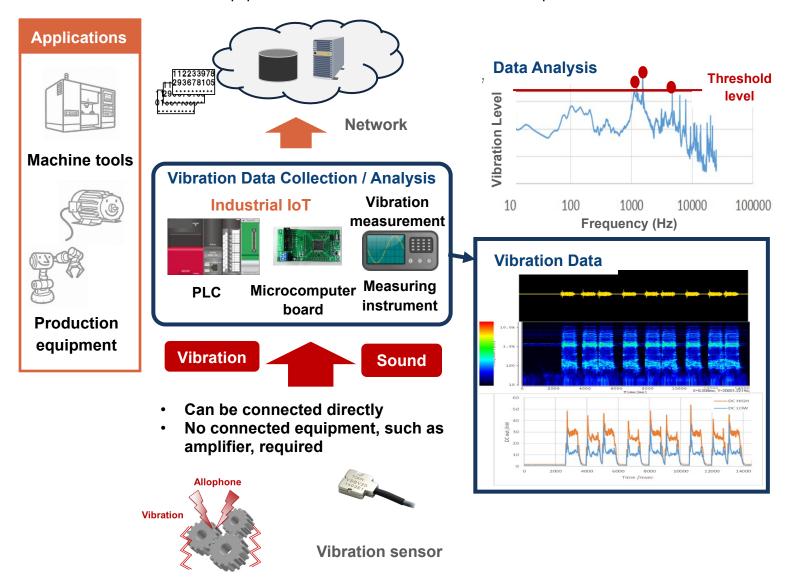
#### **Detection Acceleration Area**





# **Example of Measurement Environment**

Monitor the status of FA equipment and structures on the network and perform "visualization".

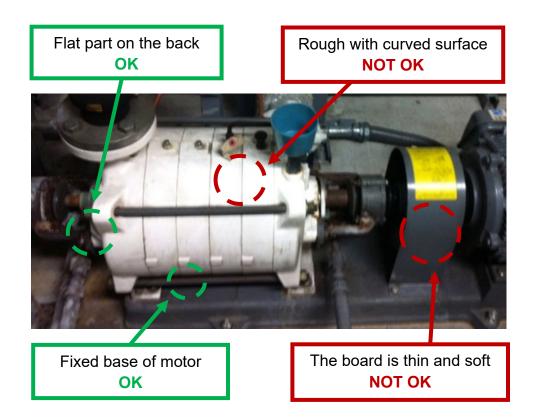


#### Sensor Mounting Location

• The frequency performance of the sensor is highly dependent on the method of installation.

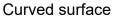


# **Object to be Measured: Motor**



#### **NOT OK**







Uneven surface



Foreign matter pinched

\* In this case, it may affect the frequency characteristics.

OK

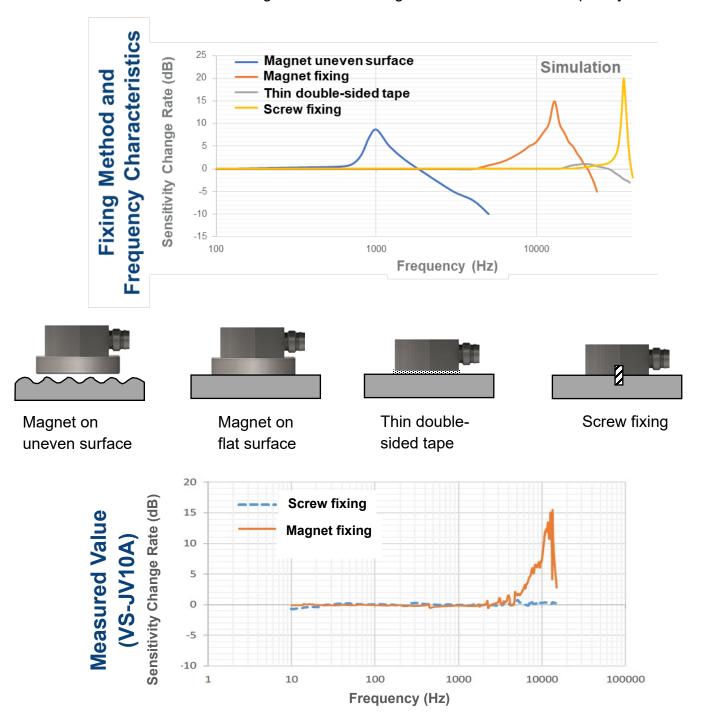


Flat surface



#### How to Attach the Sensor?

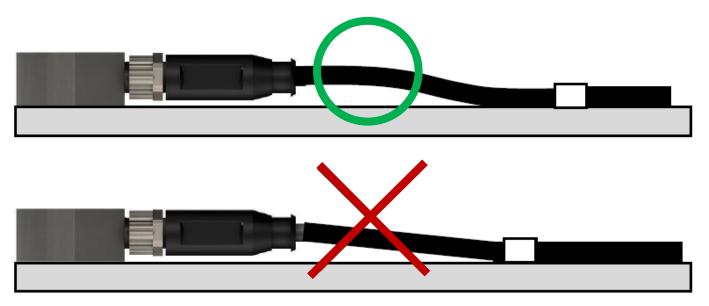
- The frequency performance of the sensor is highly dependent on the method of installation.
  - Select the fixing method according to the measurement frequency.





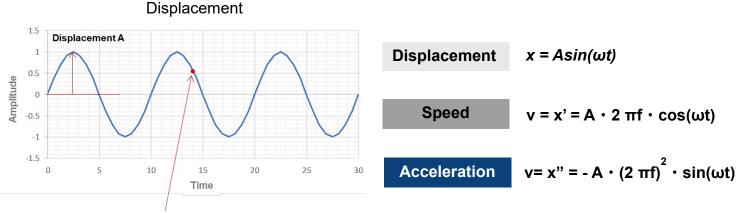
#### How to Wire Cables?

- Please use the following with caution in order to obtain correct measurement and stable data.
  - Secure the cables at appropriate intervals to minimize cable vibration.
  - Select the cable layout and fixing so that tension is not applied.
  - Do not bend the cable more than necessary (keep the minimum bending radius).



#### Displacement, Velocity and Acceleration

- The relationship between displacement, velocity and acceleration changes with frequency.
  - The higher the frequency, the easier it is to measure because the same displacement produces higher velocities and accelerations.
  - Acceleration sensor is suitable for high frequency measurement such as motor.



Let [x] be the displacement at a certain time [t].

ω = angular frequency (Hz) = 2 πf f = vibration frequency (Hz)



#### Connection Example with VS-JV Type

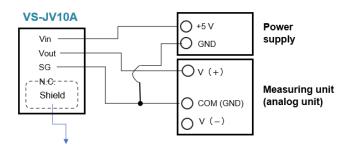


SG Closed with a Shield

Shield and Chassis FG are Connected

# Connection Example

External FG



- Connect to SG when FG and SG separation is not required.
- When separating FG and SG, open or connect to FG.
- When separating, please consider noise when connecting.

# When Measuring Vibrations?

# 1) Is offset voltage (~1.5 V) present?

- In normal conditions you should see 1.5V output.
- Tap the area around the sensor and you should see AC waveform representing mechanical stimulus.

# (2) If no offset voltage present?

- Tap the area around the sensor, expect to see AC waveform representing mechanical input stimulus.
- If no AC waveform present, check data logger and connector (confirm good connection).
- If AC waveform present but no DC offset, check settings of data logger.

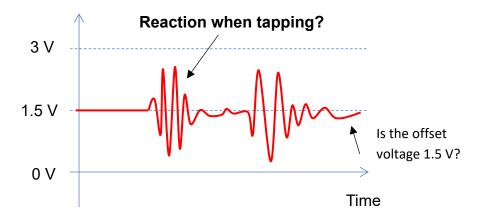
# (3) Is there any power supply noise?

- If a large output is generated at 0/60 Hz during connection, it is considered that power supply noise is superimposed.
- Noise varies greatly depending on the operating environment, so consider ground connection in advance.

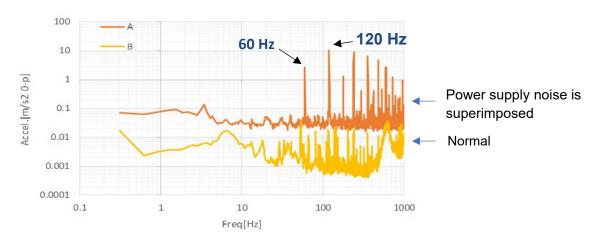


• The connection of the shielded wire has a large effect, so check it carefully (SG, FG, floating, etc.).

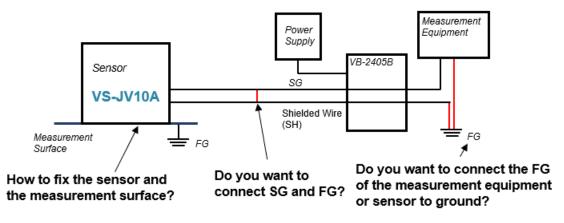
# **Waveform Checkpoint**



# **FFT Example of Vibration Sensor**



# **Connection Checkpoint**





# Temperature Characteristics

#### Vibration Sensor VS-JV10A

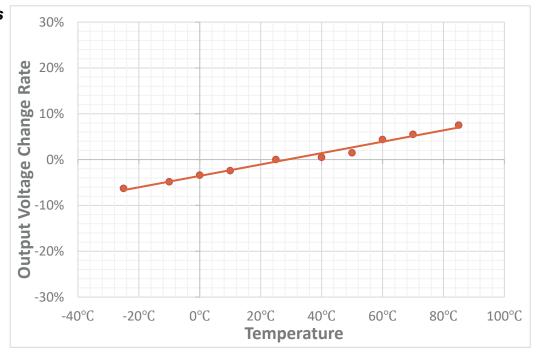
Applied waveform:

Sin 1 kHz / 0.1 V

Measuring instrument:

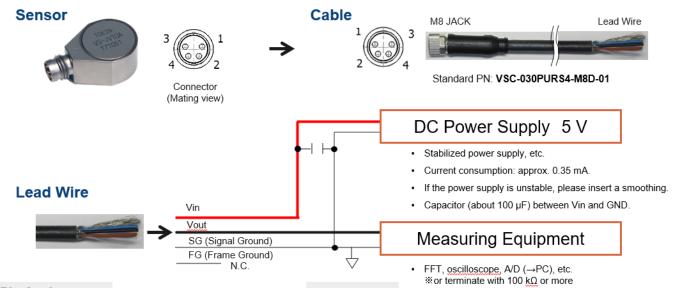
DS2000 / onosokki





Typical example

# Connection Diagram for VS-JV10A



#### Pin Assignment

Pin Assignement	Symbol	Function
1	V <sub>IN</sub>	Power input
2	V <sub>out</sub>	Sensor output
3	SG	Signal ground
4	N.C.	N/A

#### Connection

Pin Assignement	Wire Color	Symbol	Function <sup>1</sup>
1	Brown	V <sub>IN</sub>	Power input
2	White	V <sub>out</sub>	Sensor output
3	Blue	SG	Signal ground
4	Black	N.C.	N/A
Other conductor	Shield	FG	Frame ground



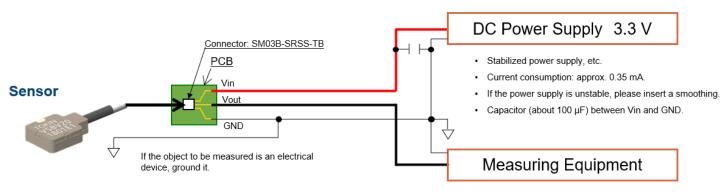
# Output Voltage (V) / Acceleration (m/s<sup>2</sup>) Output voltage (V) / Acceleration (m/s<sup>2</sup>) Output voltage / acceleration Output voltage / acceleration Ov / 150 m/s<sup>2</sup> Time An offset voltage of 1.5V is output when there is no vibration.

- When the vibration sensor receives vibration, it outputs a voltage proportional to the amount of vibration.
- The acceleration value is obtained based on the offset voltage. For example, if an instantaneous value is 2 V,

Output voltage: 2 - 1.5 = 0.5 (V)

Multiplying that value by the sensitivity gives the resulting acceleration.

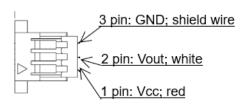
# Connection Diagram for VS-BV203-B





# Pin Assignment

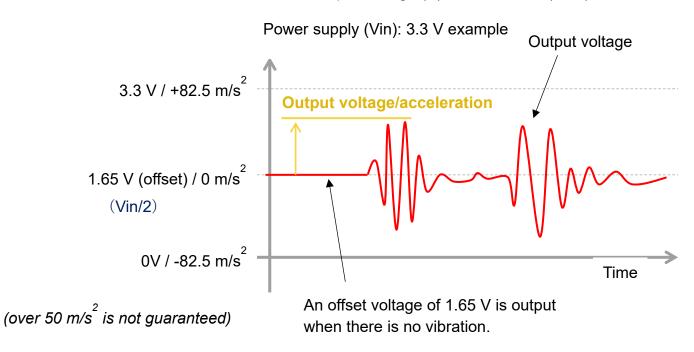
Connection; line color



X Connector: SHR-03V-S-B

#### Output Example for VS-BV203-B

Output Voltage (V) / Acceleration (m/s<sup>2</sup>)



When the vibration sensor receives vibration, it outputs a voltage proportional to the amount of vibration.

The acceleration value is obtained based on the offset voltage.

For example, if an instantaneous value is 2V,

Output voltage: 2 - 1.65 = 0.35 (V)

Multiplying that value by the sensitivity gives the resulting acceleration.

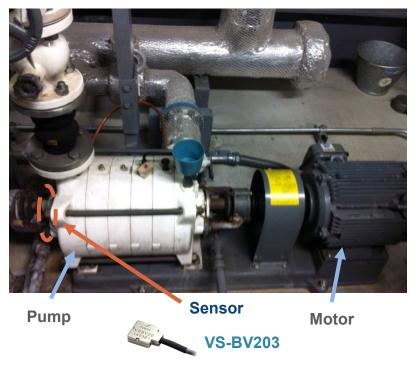
Acceleration: 0.35 / 0.02 = 17.5 (m/s<sup>2</sup>)

Sensitivity: 20 mV (mV/m/s<sup>2</sup>)



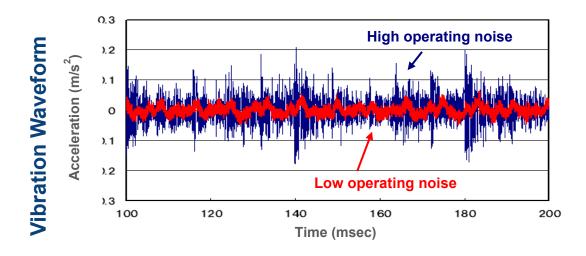
# **Measurement Example** 1 Pump

- We measured the vibration waveforms of two pumps with different operating sounds.
- A difference was found in the vibration waveform between the two pumps.
- Since vibration is large at high frequencies, the worn part of the bearing may have deteriorated.

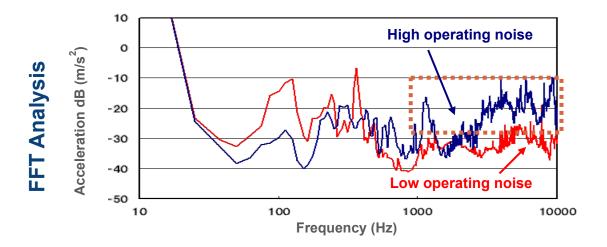


double-sided tape fixing

Measure two pumps with different operating sounds.

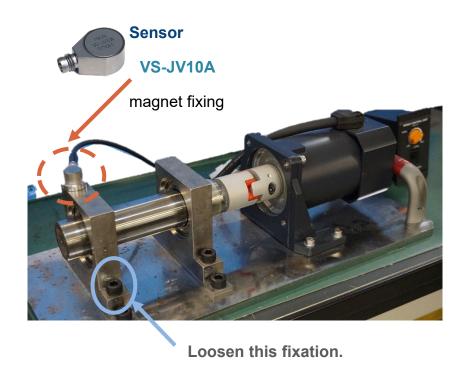




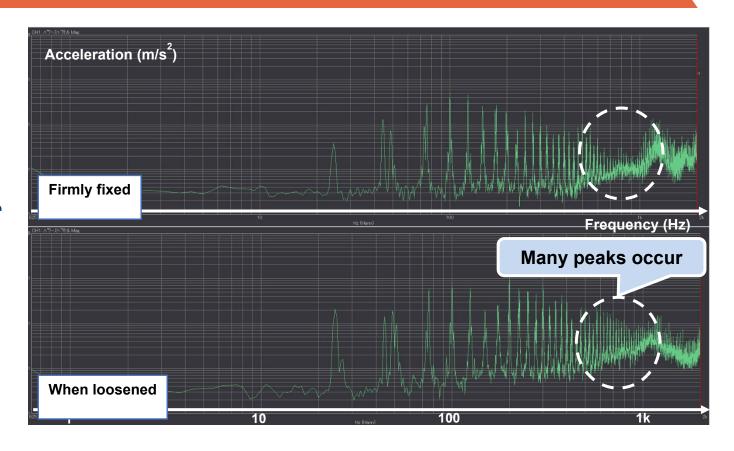


# **Measurement Example 2 Motor**

- While driving the motor, loosen the fixed part of the bearing.
- Many peaks occur around 500 Hz to 1 kHz.
- There was a difference in the vibration level in a specific frequency band.



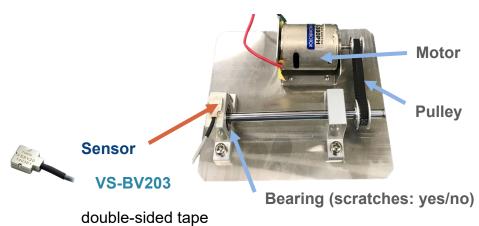




# Measurement Example (3) Bearing

fixing

• Comparison of waveforms with and without bearing ball damage.



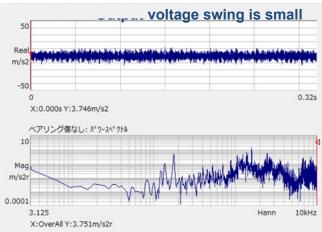
The general usage is to set the threshold value based on the output difference between normal and abnormal equipment.

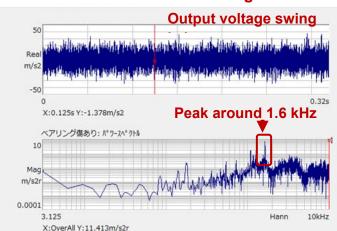


#### **Normal Bearing**

#### Abnormal Bearing







# Measurement Example 4 Fan

- The vibration of the air supply / exhaust fan was measured for half a year.
- By using VB-2405B, it is possible to measure even at a low sampling frequency.

Air Supply / Exhaust Fan

#### **Measurement Condition**

Measurement interval: 2 hrs

Sampling: 0.441 ms

One measurement time: about 3.5s





Sequencer



Magnet fixing



# **Equipment Used**

Sensor VS-JV10A

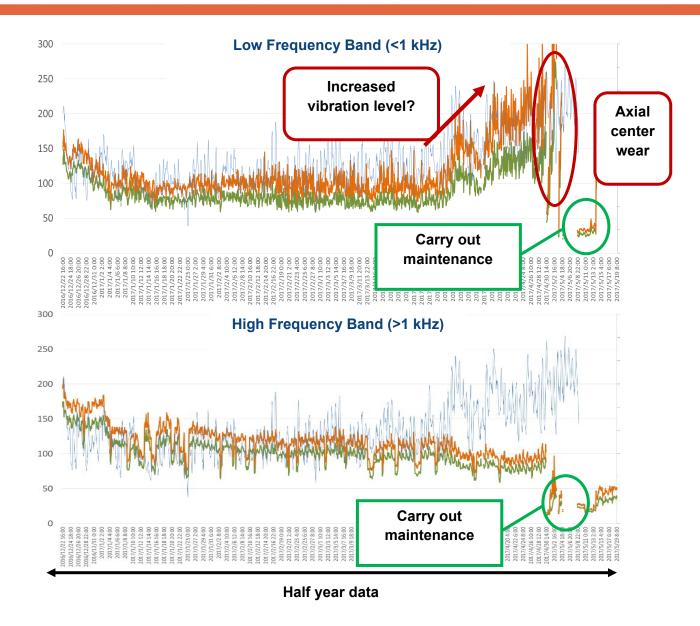
Magnet VM-03

Cable VSC-100PURS4-M8D-01

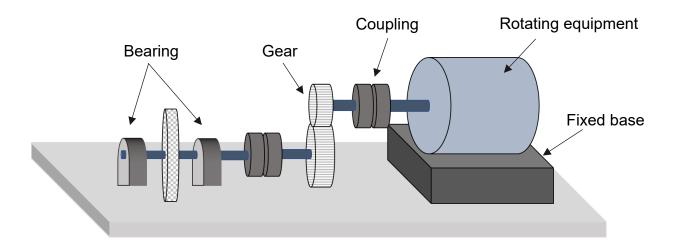
Connection unit VB-2405B

Sequencer analog unit FX Series



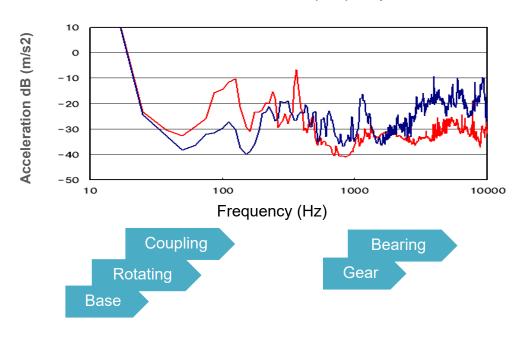


# **Examples of Damage to Rotating Machines**





# Fast Fourier Transform (FFT) Output



Frequency Band (Hz)	Damaged Part	Damage Details	Detection Sensor
3k~10k	Bearing	Abrasion, burnout	Vibration, acoustic sound, heat
1k~5k	Gear	Missing tooth, gears do not mesh	Vibration, acoustic
50~200	Coupling	Misalignment	Vibration, heat
30~100	Rotating equipment	Unbalance	Vibration
10~50	Fixed base	Rattle, loose fixing bolt	Vibration



# **Product Lineup**

Part Number		Acceleration Measuring Range
VS-JV10A		±100 m/s <sup>2</sup> maximum 10 mV/m/s <sup>2</sup> sensitivity
VS-JV02A		±500 m/s <sup>2</sup> maximum 2 mV/m/s <sup>2</sup> sensitivity
VS-BV203-B with cable integra	ted	±50 m/s <sup>2</sup> maximum 20 mV/m/s <sup>2</sup> sensitivity

#### **Accessories**

Cable VSC-100PURS4-M8D-01



Magnet base VM-03



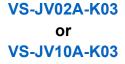
Attachment VA-01



# **VS-JV Evaluation Kits**

VS-JV02A-K01 or VS-JV10A-K01









**VS-JV02A-K02** 



VS-JV02A-K04 or VS-JV10A-K04

