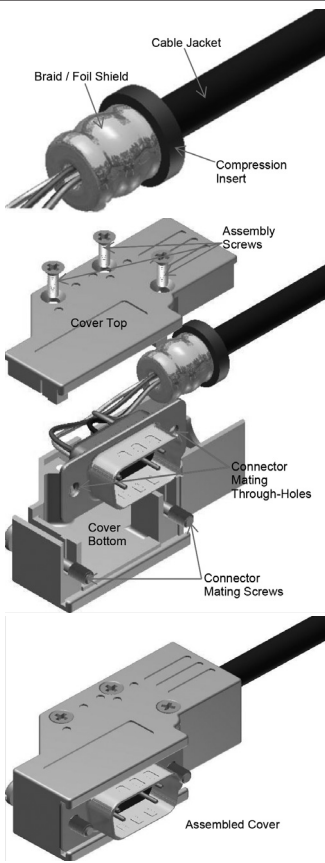

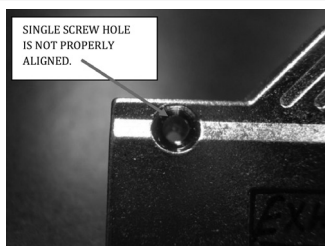
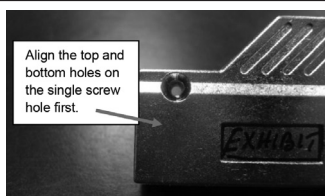
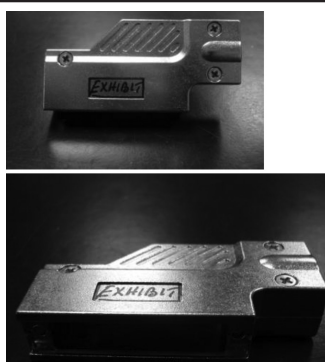


Assembly Instructions

| | | |
|-----|---|--|
| 1. | Select the tightest insert that will fit over the cable. If a very tight fit is not encountered, one of the following may be tried. a) Heat the cable to increase its flexibility. b) Cut through one side of the insert. c) Moisten the outer cable jacket to lubricate. |  |
| 2a. | Braided Cable: Remove outer cable jacket until even with the small end of the compression insert and cut off excess braid. Fold back the braid over the compression insert to ensure braid seats under compression stops. | |
| 2b. | Foil Shield Cable: Cut two parallel slits in the jacket. Carefully remove the jacket and fold foil back over the compression insert and trim even with the insert. If the drain wire is outside the foil (i.e. if the conducting side of the foil is on the outside), fold the foil twice so that the conductor is against the connector cover. Only a small area of the foil shield is required to make contact with the compression insert stops to ensure effective shielding. | |
| 3. | Install connector mating screws through connector through-holes. | |
| 4. | Place assembly in cover bottom, close cover with top and assemble with screw driver. (1.5 to 2.0 inch pounds maximum torque) | |

Alignment Instructions

| | | |
|----|--|---|
| 1. | Two cover halves are designed to float. Torquing down the two exit screw covers first may keep the single assembly hole from proper alignment. Single screw may not engage in the threaded hole. |  |
| 2. | Single hole on top half of cover is not aligned to bottom half. |  |

| | | |
|----|--|---|
| 3. | Ensure the holes are properly aligned before torquing down the screws. We recommend you start the single screw first to ensure proper alignment. |  |
| 4. | Once the three holes are properly aligned, the cover top and bottom assembly screws can be torqued. (Torque 4.7 ~ 5.5 inch/lbs) |  |

Part Number Table

| Description | Part Number |
|--|-------------|
| D-Sub Cover, 25 Pin, 90 Deg. Ultra Low Profile | SPC20350 |

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