



### **Specifications**

RoHS **Compliant** 

Applications : All high-density boards

**Product Features** : Small surface mountable, Solid state, Faster time to

trip than standard SMD devices, Lower resistance

than standard SMD devices

**Operation Current** : 0.2A to 1A : 6V to 15V Max. Voltage Temperature Range : -40°C to +85°C Approval : UL Approved

### **Electrical Characteristics (23°C)**

Hold	Trip	Rated	Max. Typical Current Power		Max. Time to Trip		Resistance		
Current	Current	Voltage			Current	Time	R Min.	R1 Max.	Part Number
IH, A	IT, A	V Max., V DC	l Max., A	Pd, W	Amp	Sec	ohms	ohms	Trainison
0.2	0.5	9				0.02	0.4	3.5	MC36206
0.35	0.75	6	100	5	8	0.1	0.25	1.2	MC36210
0.5	1					0.1	0.15	0.85	MC36213
0.75	1.5		40	0.6		0.2	0.09	0.35	MC36215
1	1.95		40			0.3	0.06	0.21	MC36220

= Hold current-maximum current at which the device will not trip at 23°C still air

= Trip current-minimum current at which the device will always trip at 23°C still air

 ${\rm V}_{\rm MAX}$ = Maximum voltage device can withstand without damage at its rated current (I maximum)

 $\mathbf{I}_{\mathsf{MAX}}$ = Maximum fault current device can withstand without damage at rated voltage (V maximum) Pd

= Typical power dissipated-type amount of power dissipated by the device when in the tripped

state in 23°C still air environment

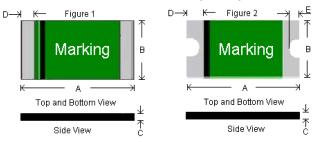
 $\mathsf{R}_{\mathsf{MIN}}$ = Minimum device resistance at 23°C prior to tripping

= Maximum device resistance at 23°C measured 1 hour after tripping or reflow soldering of  $R1_{MAX}$ 

260°C for 20 seconds

Termination pad characteristics Termination pad materials: Pure Tin

#### **Electrical Characteristics (23°C)**



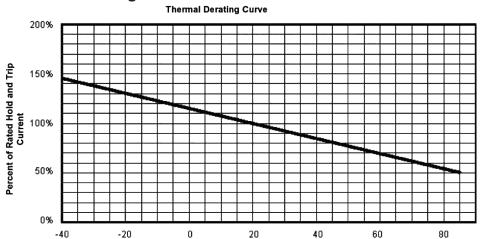




F:	Α Α		В		С		D		Е		Part
Figure	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Number
1		2.3		1.5	0.55	1	0.2	0.6	_	-	MC36206
<u>'</u>	'     2	2.0			0.45	0.75			_		MC36210
	2	2.2	1.2		0.55	55 1.25			0.1	0.45	MC36213
2	2										MC36215
					0.75	1.8					MC36220

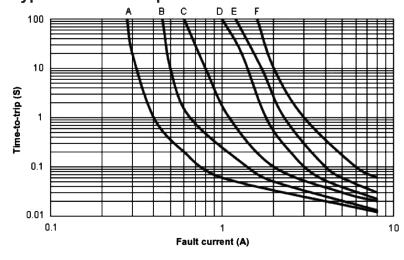
Dimensions: Millimetres

### **Thermal Derating Curve**



Ambient Temperature (°C)

### Typical Time-To-Trip at 23°C



B=MC36206 C=MC36210 D=MC36213 E=MC36215 F=MC36220





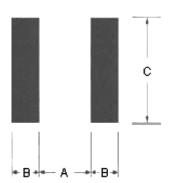
#### **Material Specification**

Terminal Pad Material : Pure Tin

Soldering Characteristics: Meets EIA specification RS 186-9E, ANSI/J-std-002 Category 3

#### Pad Layouts, Solder Reflow and Rework Recommendations

The dimension in the table below provide the recommended pad layout for each FSMD1812 device



Device	A	B	C	
	Nominal	Nominal	Nominal	
All 0805 Series	1.2	1	1.5	

Profile Feature	Pb-Free Assembly		
Average Ramp-Up Rate (Tsmax to Tp)	3°C/second maximum		
Preheat : Temperature Minimum (Tsmin) Temperature Maximum (Tsmax) Time (tsmin to tsmax)	150°C 200°C 60 to 180 seconds		
Time maintained above: Temperature(TL) Time (tL)	217°C 60 to 150 seconds		
Peak/Classification Temperature(Tp)	260°C		
Time within 5°C of actual Peak Temperature (tp)	20 to 40 seconds		
Ramp-Down Rate	6°C/second maximum		
Time 25°C to Peak Temperature	8 minutes maximum		

Note 1: All temperatures refer to of the package, measured on the package body surface

#### Solder Reflow

Due to "Lead Free" nature, Temperature and Dwelling time for the soldering damage to other components.

- 1. Recommended max past thickness > 0.25mm.
- 2. Devices can be cleaned using standard methods and aqueous solvent.
- 3. Rework use standard industry practices.
- 4. Storage Environment : < 30°C / 60% RH

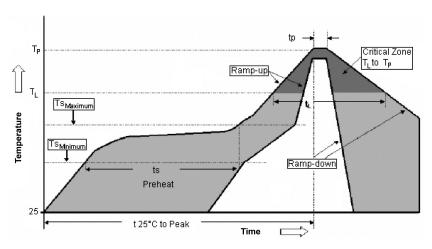
#### Caution:

- 1. If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.
- 2. Devices are not designed to be wave soldered to the bottom side of the board.



# multicomp PRO

#### **Reflow Profile**



#### **Part Number Table**

Description	Part Number		
	MC36206		
	MC36210		
Surface Mountable PTC Resettable Fuse	MC36213		
	MC36215		
	MC36220		

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