

TAP & DIE SETS

in Polished wooden cases

69 600

These sets comprise High Speed Steel Ground Thread Taps in Taper and Bottoming types, High Speed Steel Circular Split Dies, with Diestocks, Adjustable Tapwrenches and Screwdriver for adjusting the hardened screws in the Diestocks.

The polished wooden cases incorporate individual apertures for each item which provides easy selection and prevents the tools from being damaged. For tapwrench type see page 147.

Tapwrenches X & Y are supplied as to type shown on page 147 and not as shown in the sets illustrated on pages 130-132.

Metric Coarse

Set No.	Range sizes mm	Circular die stock outside diameter					Tapwrench size symbol	Availability
		13/16in	1in	1.5/16in	1.1/2in	2in		
36P	2, 3, 4, 5, 6,	2-6mm	-	-	-	-	X	•
37P	2, 2.5, 3, 3.5, 4, 5, 6	2-6mm	-	-	-	-	X	•
38P	3, 4, 5, 6, 7, 8, 9, 10	3-7mm	8-10mm	-	-	-	X&Y	•
39P	6, 7, 8, 9, 10, 11, 12	-	6-10mm	11-12mm	-	-	Y	•
40P	14, 16, 18, 20, 22, 24	-	-	-	-	14-24mm	103	•
41P	6, 7, 8, 9, 10, 11, 12 14, 16, 18, 20	-	6-10mm	-	11-20mm	-	102	•
42P	6, 7, 8, 9, 10, 11, 12, 14, 16, 18, 20, 22, 24	-	6-10mm	11-14mm	-	6-24mm	Y & 103	•
43P	6, 8, 10, 12, 14, 16, 18, 20, 22, 24	-	6-10mm	12-14mm	-	16-24mm	Y & 103	•
45P	2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12	2-7mm	-	8-12mm	-	-	X & Y	•
46P	5, 6, 7, 8, 9, 10, 11, 12	5-7mm	-	8-12mm	-	-	Y	•



UNC/NC

Set No.	Range sizes in	Circular die stock outside diameter					Tapwrench size symbol	Availability
		13/16in	1in	1.5/16in	1.1/2in	2in		
19P	1/4, 5/16, 3/8, 7/16, 1/2,	-	1/4-3/8	7/16-1/2	-	-	Y	•
22P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	-	1/4-3/8	-	7/16-3/4	-	102	•
23P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1	-	1/4-3/8	7/16-1/2	-	5/8-1	Y & 103	•
27P	4, 6, 8, 10, 1/4, 5/16, 3/8, 7/16, 1/2	4-1/4	-	5/16-1/2	-	-	Y	•



UNF/NF

Set No.	Range sizes in	Circular die stock outside diameter					Tapwrench size symbol	Availability
		13/16in	1in	1.5/16in	1.1/2in	2in		
24P	1/4, 5/16, 3/8, 7/16, 1/2	-	1/4-3/8	7/16-1/2	-	-	Y	•
25P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	-	1/4-3/8	-	7/16-3/4	-	102	•
26P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1,	-	1/4-3/8	7/16-1/2	-	5/8-1	Y & 103	•



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BSW

Set No.	Range sizes in	Circular die stock outside diameter					Tapwrench size symbol	Availability
		13/16in	1in	1.5/16in	1.1/2in	2in		
1P	1/8, 5/32, 3/16, 7/32, 1/4	1/8-1/4	-	-	-	-	X	•
2P	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4	1/16-1/4	-	-	-	-	X	•
4P	1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8	1/8-1/4	5/16-3/8	-	-	-	Y	•
5P	1/16, 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	1/16-1/4	-	5/16-1/2	-	-	X & Y	•
6P	1/4, 5/16, 3/8, 7/16, 1/2	-	1/4-3/8	7/16-1/2	-	-	Y	•
7P	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	1/8-1/4	-	5/16-1/2	-	-	X & Y	•
8P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	-	1/4-3/8	-	7/16-3/4	-	102	•
9P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1	-	1/4-3/8	7/16-1/2	-	5/8-1	Y & 103	•



BSF

Set No.	Range sizes in	Circular die stock outside diameter					Tapwrench size symbol	Availability
		13/16in	1in	1.5/16in	1.1/2in	2in		
10P	3/16, 1/4, 5/16, 3/8	3/16-1/4	5/16-3/8	-	-	-	Y	•
11P	1/4, 5/16, 3/8, 7/16, 1/2	-	1/4-3/8	7/16-1/2	-	-	Y	•
12P	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	3/16-1/4	-	5/16-1/2	-	-	Y	•
13P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	-	1/4-3/8	-	7/16-3/4	-	102	•
14P	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1	-	1/4-3/8	7/16-1/2	-	5/8-1	Y & 103	•



BA

Set No.	Range sizes	Circular die stock Outside diameter 13/16in	Tapwrench size symbol	Availability
15P	0, 2, 4, 6, 8	0-8	X	•
16P	0, 1, 2, 3, 4, 5, 6	0-6	X	•
17P	0, 1, 2, 3, 4, 5, 6, 7, 8	0-8	X	•
18P	0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10	0-10	X	•



Twist Drills

Reamers

Taps & Dies

Milling Cutters BS

Milling Cutters DIN

Pipe Threading Tools

Technical

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Combination sets

Set No.	Range sizes in	Circular die stock Outside diameter					Tapwrench size symbol	Availability
		13/16in	1in	1.5/16in	1.1/2in	2in		
47	1/4, 5/16, 3/8, 7/16, 1/2, BSW & BSF	-	1/4-3/8	7/16-1/2	-	-	Y	•
49	1/4, 5/16, 3/8, 7/16, 1/2, UNC & UNF or NC & NF	-	1/4-3/8	7/16-1/2	-	-	Y	•
50	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, UNC & UNF or NC & NF	-	1/4-3/8	-	7/16-3/4	-	102	•
51	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, BSW & BSF	-	1/4-3/8	-	7/16-3/4	-	102	•
52	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1, UNC & UNF or NC & NF	-	1/4-3/8	7/16-1/2	-	5/8-1	Y & 103	•



HEXAGON DIE NUT SETS

in Polished wooden cases

69 620

Metric Coarse, UNC/NC, UNF/NF, BSW, BSF

Set No.	Range sizes	Availability
1	1/4, 5/16, 3/8, 7/16, 1/2, BSW	•
2	1/4, 5/16, 3/8, 7/16, 1/2, BSF	•
3	1/4, 5/16, 3/8, 7/16, 1/2, UNC	•
4	1/4, 5/16, 3/8, 7/16, 1/2, UNF	•
5	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1, BSW	•
6	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1, BSF	•
7	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1, UNC	•
8	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1, UNF	•
9	6, 8, 10, 12mm	•
10	6, 8, 10, 12, 14, 16, 18mm	•
11	6, 8, 10, 12, 14, 16, 18, 20, 24mm	•

