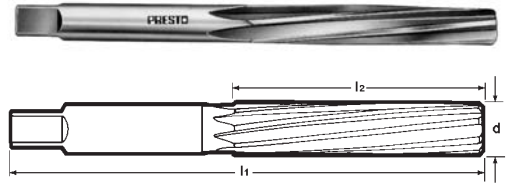


**HAND REAMERS**

**Straight Shank**

BS 328 DIN 206 ISO 236/1



	Range	Finish
<b>73 060 HSS</b>	1/16" - 2" 1.5mm - 40mm	Bright Bright

Hand Reamers are supplied with Left-Hand Helical Flutes and Taper Lead unless otherwise ordered.  
Hand Reamers without Lead are non-standard and will be priced in accordance with the quantity ordered

Dia		Cutting Edge length mm l <sub>2</sub>	Overall Length mm l <sub>1</sub>	Availability
in	mm			
1/16	1.50	20	41	●
		21	44	●
5/64		25	50	●
	2.00	25	50	●
3/32		29	58	●
	2.50	29	58	●
7/64		31	62	●
	3.00	31	62	●
1/8		33	66	●
	3.50	35	71	●
9/64		35	71	●
5/32		38	76	●
	4.00	38	76	●
11/64		41	81	●
	4.50	41	81	●
3/16		44	87	●
	5.00	44	87	●
13/64		44	87	●
	5.50	47	93	●
7/32		47	93	●
15/64		47	93	●
	6.00	47	93	●
1/4		50	100	●
	6.50	50	100	●
17/64		54	107	●
	7.00	54	107	●
9/32		54	107	●
	7.50	54	107	●
19/64		58	115	●
5/16		58	115	●
	8.00	58	115	●
21/64		58	115	●
	8.50	58	115	●
11/32		62	124	●
	9.00	62	124	●
23/64		62	124	●
	9.50	62	124	●
3/8		66	133	●
25/64		66	133	●
	10.00	66	133	●
13/32		66	133	●
	10.50	66	133	●
27/64		71	142	●
	11.00	71	142	●
7/16		71	142	●
	11.50	71	142	●
29/64		71	142	●
15/32		76	152	●

Dia		Cutting Edge length mm l <sub>2</sub>	Overall Length mm l <sub>1</sub>	Availability
in	mm			
	12.00	76	152	●
31/64		76	152	●
	12.50	76	152	●
1/2		76	152	●
	13.00	76	152	●
33/64		76	152	●
17/32		81	163	●
	13.50	81	163	●
	14.00	81	163	●
9/16		81	163	●
	14.50	81	163	●
	15.00	81	163	●
19/32		87	175	●
5/8		87	175	●
	16.00	87	175	●
	16.50	87	175	●
21/32		87	175	●
	17.00	87	175	●
11/16		93	188	●
	18.00	93	188	●
23/32		93	188	●
	19.00	93	188	●
3/4		100	201	●
25/32		100	201	●
	20.00	100	201	●
13/16		100	201	●
	21.00	100	201	●
27/32		107	215	●
	22.00	107	215	●
7/8		107	215	●
	23.00	107	215	●
29/32		107	215	●
15/16		115	231	●
	24.00	115	231	●
31/32		115	231	●
	25.00	115	231	●
1		115	231	●
	26.00	115	231	●
1.1/32		115	231	●
1.1/16		124	247	●
	27.00	124	247	●
	28.00	124	247	●
1.1/8		124	247	●
	29.00	124	247	●
	30.00	124	247	●
1.3/16		133	265	●
	31.00	133	265	●
1.1/4		133	265	●

Dia		Cutting Edge length mm l <sub>2</sub>	Overall Length mm l <sub>1</sub>	Availability
in	mm			
	32.00	133	265	●
	33.00	133	265	●
1.5/16		133	265	●
	34.00	142	284	●
1.3/8		142	284	●
	35.00	142	284	●
	36.00	142	284	●
1.7/16		142	284	●
	37.00	142	284	●
	38.00	152	305	●
1.1/2		152	305	●
	40.00	152	305	●
1.5/8		152	305	●
1.3/4		163	326	●
1.7/8		174	347	●
2		174	347	●