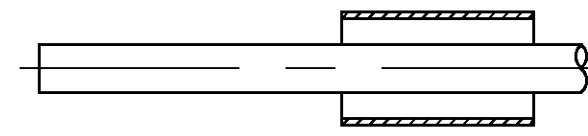


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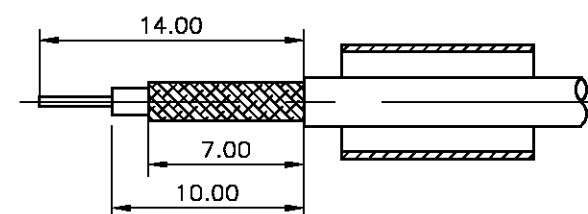
LOC	DIST	REVISIONS		
E	B	P	LTR	DESCRIPTION
			-	SEE SHEET 1
		DATE	DWN	APVD
		-	-	-

ASSEMBLY INSTRUCTION
 RG58C/U, 141A/U, URM43, 76, KX15

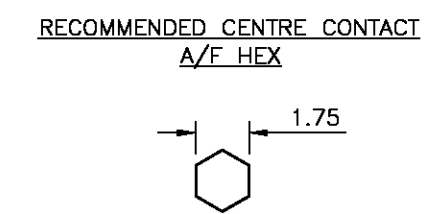
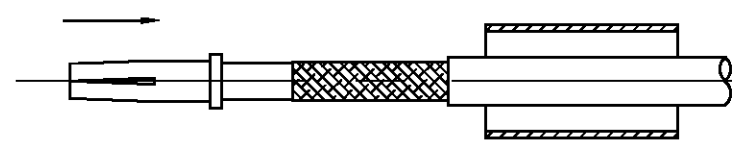
STEP 1
 1. SLIDE METAL CRIMP FERRULE OVER CABLE



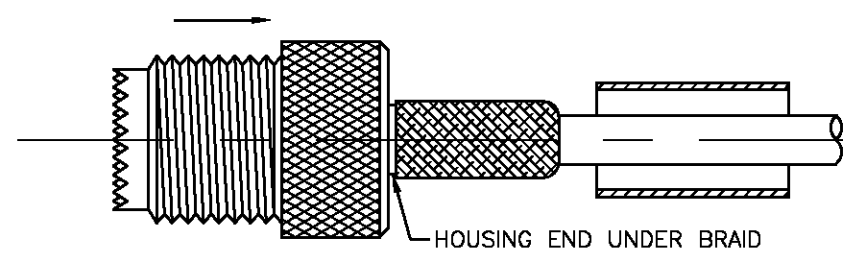
STEP 2
 1. STRIP CABLE TO DIMENSIONS AS SHOWN



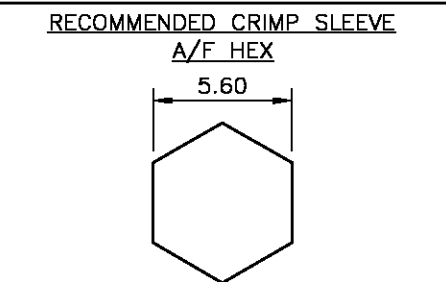
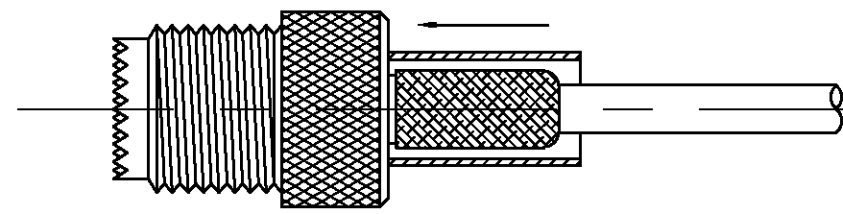
STEP 3
 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.
 2. CRIMP USING TOOL AS NOTES ON PAGE 1.



STEP 4
 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.
 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



STEP 5
 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.
 2. CRIMP USING TOOL AS NOTED ON PAGE 1.
 3. CRIMP DIMENSION AS SHOWN.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J.SANDWELL 16NOV06	Tyco Electronics Corporation Bideford, UK, EX39 4HE	
DIMENSIONS: mm 		CHK S.PARLOW 16NOV06		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD F.WHEELER-KING 16NOV06	NAME M-UHF STR JK HEX RG58C/U, 141A/U, URM43, 76, KX15	
MATERIAL SEE TABLE		FINISH SEE TABLE	PRODUCT SPEC -	APPLICATION SPEC SEE SHEET 2
		WEIGHT -	SIZE A3	CAGE CODE 00779
			DRAWING NO C-1814819	RESTRICTED TO -
CUSTOMER DRAWING			SCALE NTS	SHEET 2 OF 2
			REV A	