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## **Chip Monolithic Ceramic Capacitors**

# muRata

### Low ESL LLL/LLA/LLM Series

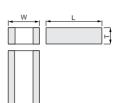
#### ■ Features (Reversed geometry Low ESL Type)

- 1. Low ESL, good for noise reduction for high frequency
- 2. Small, high cap

#### Applications

- 1. High speed micro processor
- 2. High frequency digital equipment





Part Number	Dimensions (mm)								
Fait Number	L	W	Т						
LLL185	1.6 ±0.1	0.8 ±0.1	0.6 max.						
LLL216	2.0 +0.1	1.25 +0.1	0.6 ±0.1						
LLL219	2.0 ±0.1	1.25 ±0.1	0.85 ±0.1						
LLL317	3.2 +0.15	1.6 +0.15	0.7 ±0.1						
LLL31M	3.Z <u>-</u> 0.15	1.0 ±0.15	1.15 ±0.1						

### Reversed geometry Low ESL Type

Part Number			LL	L18						L21					LL	L31		
L x W			1.6	x0.8					2.0x	1.25					3.2	x1.6		
тс			X7R ( <b>R7</b> )			X7S ( <b>C7</b> )			X7R ( <b>R7</b> )			X7S ( <b>C7</b> )			X7R ( <b>R7</b> )			X5R ( <b>R6</b> )
Rated Volt.	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	6.3 ( <b>0J</b> )
Capacitance (Ca	pacitar	nce par	t numbe	ering co	de) and	d T (mm	) Dimer	nsion (T	Dimen	sion pa	rt num	bering c	ode)				1	
2200pF ( <b>222</b> )	0.5 ( <b>5</b> )																	
3300pF ( <b>332</b> )	0.5 ( <b>5</b> )																	
4700pF ( <b>472</b> )	0.5 ( <b>5</b> )						0.6 ( <b>6</b> )											
6800pF ( <b>682</b> )		0.5 ( <b>5</b> )					0.6 ( <b>6</b> )											
10000pF ( <b>103</b> )		0.5 ( <b>5</b> )	0.5 ( <b>5</b> )				0.6 ( <b>6</b> )						0.7 ( <b>7</b> )					
15000pF ( <b>153</b> )		0.5 ( <b>5</b> )	0.5 ( <b>5</b> )				0.6 ( <b>6</b> )						0.7 ( <b>7</b> )	0.7 ( <b>7</b> )				
22000pF ( <b>223</b> )		0.5 ( <b>5</b> )	0.5 ( <b>5</b> )				0.6 ( <b>6</b> )	0.6 ( <b>6</b> )					0.7 ( <b>7</b> )	0.7 ( <b>7</b> )				
33000pF ( <b>333</b> )			0.5 ( <b>5</b> )				0.85 ( <b>9</b> )	0.6 ( <b>6</b> )	0.6 ( <b>6</b> )				0.7 ( <b>7</b> )	0.7 ( <b>7</b> )				
47000pF ( <b>473</b> )			0.5 ( <b>5</b> )					0.6 ( <b>6</b> )	0.6 ( <b>6</b> )				0.7 ( <b>7</b> )	0.7 ( <b>7</b> )				
68000pF ( <b>683</b> )			0.5 ( <b>5</b> )					0.6 ( <b>6</b> )	0.6 ( <b>6</b> )				0.7 ( <b>7</b> )	0.7 ( <b>7</b> )				
0.10μF ( <b>104</b> )				0.5 ( <b>5</b> )				0.6 ( <b>6</b> )	0.6 ( <b>6</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )				
0.15μF ( <b>154</b> )					0.5 ( <b>5</b> )			0.85 ( <b>9</b> )	0.6 ( <b>6</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )				
0.22μF ( <b>224</b> )					0.5 ( <b>5</b> )					0.6 ( <b>6</b> )				1.15 ( <b>M</b> )				
0.33μF ( <b>334</b> )						0.5 ( <b>5</b> )				0.6 ( <b>6</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )			
0.47μF ( <b>474</b> )						0.5 ( <b>5</b> )				0.85 ( <b>9</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )			

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Continued from the preceding page.

Part Number			LL	L18					LLI	_21					LLI	L31		
L x W			1.6	k0.8					2.0x	1.25					3.2	k1.6		
тс			X7R ( <b>R7</b> )			X7S ( <b>C7</b> )			X7R ( <b>R7</b> )			X7S ( <b>C7</b> )			X7R ( <b>R7</b> )			X5R ( <b>R6</b> )
Rated Volt.	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	6.3 ( <b>0J</b> )
Capacitance (Ca	pacitar	nce par	t numbe	ering co	de) and	d T (mm	) Dimer	nsion (T	Dimen	sion pa	rt numb	pering c	ode)					
0.68µF ( <b>684</b> )											0.85 ( <b>9</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )		
1.0μF ( <b>105</b> )						0.5 ( <b>5</b> )					0.85 ( <b>9</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )		
1.5μF ( <b>155</b> )											0.85 ( <b>9</b> )					1.15 ( <b>M</b> )	0.7 ( <b>7</b> )	
2.2μF ( <b>225</b> )												0.85 ( <b>9</b> )				1.15 ( <b>M</b> )	0.7 ( <b>7</b> )	
4.7μF ( <b>475</b> )																	1.15 ( <b>M</b> )	
10μF ( <b>106</b> )																		1.25 ( <b>B</b> )

The part numbering code is shown in ().

Dimensions are shown in mm and Rated Voltage in Vdc.

## Reversed geometry Low ESL Type Low Profile

Part Number		LLI	L18				LL	L21				LLI	L31	
L x W		1.6	x0.8				2.0x	1.25				3.2	k1.6	
тс		X7R ( <b>R7</b> )		X7S ( <b>C7</b> )			X7R ( <b>R7</b> )			X7S ( <b>C7</b> )			7R 2 <b>7</b> )	
Rated Volt.	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	4 ( <b>0G</b> )	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	50 ( <b>1H</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )
Capacitance (Ca	pacitanc	e part nur	mbering c	ode) and	T (mm) D	imension	(T Dimen	sion part	numberir	ng code)				
680pF( <b>681</b> )					0.5( <b>5</b> )									
1000pF( <b>102</b> )					0.5( <b>5</b> )									
1500pF( <b>152</b> )					0.5( <b>5</b> )									
2200pF( <b>222</b> )					0.5( <b>5</b> )									
3300pF( <b>332</b> )					0.5( <b>5</b> )									
4700pF( <b>472</b> )					0.5( <b>5</b> )									
6800pF( <b>682</b> )					0.5( <b>5</b> )									
10000pF( <b>103</b> )	0.5( <b>5</b> )	0.5( <b>5</b> )			0.5( <b>5</b> )	0.5( <b>5</b> )					0.5( <b>5</b> )			
15000pF( <b>153</b> )	0.5( <b>5</b> )	0.5( <b>5</b> )			0.5( <b>5</b> )	0.5( <b>5</b> )					0.5( <b>5</b> )	0.5( <b>5</b> )		
22000pF( <b>223</b> )		0.5( <b>5</b> )				0.5( <b>5</b> )	0.5( <b>5</b> )				0.5( <b>5</b> )	0.5( <b>5</b> )		
33000pF( <b>333</b> )		0.5( <b>5</b> )				0.5( <b>5</b> )	0.5( <b>5</b> )				0.5( <b>5</b> )	0.5( <b>5</b> )		
47000pF( <b>473</b> )		0.5( <b>5</b> )					0.5( <b>5</b> )					0.5( <b>5</b> )	0.5( <b>5</b> )	
68000pF( <b>683</b> )			0.5( <b>5</b> )				0.5( <b>5</b> )					0.5( <b>5</b> )	0.5( <b>5</b> )	
0.10μF( <b>104</b> )			0.5( <b>5</b> )				0.5( <b>5</b> )					0.5( <b>5</b> )	0.5( <b>5</b> )	
0.15μF( <b>154</b> )								0.5( <b>5</b> )					0.5( <b>5</b> )	
0.22μF( <b>224</b> )				0.5( <b>5</b> )				0.5( <b>5</b> )					0.5( <b>5</b> )	
0.33μF( <b>334</b> )				0.5( <b>5</b> )				0.5( <b>5</b> )					0.5( <b>5</b> )	
0.47μF( <b>474</b> )									0.5( <b>5</b> )					0.5( <b>5</b> )
0.68μF( <b>684</b> )														0.5( <b>5</b> )
1.0μF( <b>105</b> )										0.5( <b>5</b> )				

The part numbering code is shown in  $% \left( {\left. {{{\mathbf{x}}_{i}}} \right)_{i \in I}} \right)$  ( ).

Dimensions are shown in mm and Rated Voltage in Vdc.



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#### ■ Features (Eight Terminals Low ESL Type)

- 1. Low ESL (100pH), suitable to decoupling capacitor for 1GHz clock speed IC.
- 2. Small, large cap

#### ■ APPLICATIONS

- 1. High speed micro processor
- 2. High frequency digital equipment.



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Eq	uivale	nt Ciro	cuit
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		-	
2	4	6	8

		0 0 0	(2)	4 6 8
Part Number		Dime	nsions (mm)	
Part Number	L	W	Т	Р
LLA185	1.6 ±0.1	0.8 ±0.1	0.5 +0.05/-0.1	0.4 ±0.1
LLA215	2.0 ±0.1	1.25 ±0.1	0.5 +0.05/-0.1	0.5 ±0.05
LLA219	2.0 ±0.1	1.25 ±0.1	0.85 ±0.1	0.5 ±0.05
LLA315	3.2 ±0.15	1.6 ±0.15	0.5 +0.05/-0.1	0.8 ±0.1
LLA319	3.2 ±0.15	1.6 ±0.15	0.85 ±0.1	0.8 ±0.1
LLA31M	3.2 ±0.15	1.6 ±0.15	1.15±0.1	0.8 ±0.1

### Eight Terminals Low ESL Type

Part Number	LLA18			LLA21				LLA31	
L x W	1.6x0.8			2.0x1.25				3.2x1.6	
тс	X7S ( <b>C7</b> )		X7R X7S (C7)				X7R ( <b>R7</b> )		
Rated Volt.	4 ( <b>0G</b> )	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	4 ( <b>0G</b> )
Capacitance (Ca	pacitance part	t numbering co	de) and T (mn	n) Dimension (T	Dimension pa	rt numbering o	code)	1	1
10000pF( <b>103</b> )		0.85( <b>9</b> )							
15000pF( <b>153</b> )		0.85( <b>9</b> )							
22000pF( <b>223</b> )		0.85( <b>9</b> )							
33000pF( <b>333</b> )		0.85( <b>9</b> )							
47000pF( <b>473</b> )		0.85( <b>9</b> )							
68000pF( <b>683</b> )			0.85( <b>9</b> )						
0.10μF( <b>104</b> )			0.85( <b>9</b> )				0.85 <b>(9)</b>		
0.15μF( <b>154</b> )			0.85( <b>9</b> )				1.15( <b>M</b> )		
0.22µF( <b>224</b> )			0.85( <b>9</b> )				0.85 <b>(9)</b>		
0.33µF( <b>334</b> )	0.5 <b>(5)</b>			0.85 <b>(9)</b>			0.85( <b>9</b> )		
0.47µF( <b>474</b> )	0.5 <b>(5)</b>			0.85 <b>(9)</b>			0.85( <b>9</b> )		
0.68µF( <b>684</b> )				0.85( <b>9</b> )			0.85 <b>(9)</b>		
1.0μF( <b>105</b> )	0.5 <b>(5</b> )				0.85( <b>9</b> )			0.85( <b>9</b> )	
1.5μF( <b>155</b> )					0.85( <b>9</b> )			0.85( <b>9</b> )	
2.2μF( <b>225</b> )						0.85( <b>9</b> )			0.85( <b>9</b> )
4.7μF( <b>475</b> )						0.85( <b>9</b> )			

The part numbering code is shown in ().

Dimensions are shown in mm and Rated Voltage in Vdc.

### Eight Terminals Low ESL Type Low Profile

Part Number			LLA21				LLA31			
L x W			2.0x1.25			3.2x1.6				
тс	X7R ( <b>R7</b> )				X7S ( <b>C7</b> )		X7R ( <b>R7</b> )			
Rated Volt.	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )		
Capacitance (Ca	pacitance part n	umbering code)	and T (mm) Dim	ension (T Dimer	sion part numbe	ering code)				
10000pF( <b>103</b> )	0.5( <b>5</b> )									
15000pF( <b>153</b> )	0.5( <b>5</b> )									
22000pF( <b>223</b> )	0.5( <b>5</b> )									
33000pF( <b>333</b> )		0.5 <b>(5</b> )								
47000pF( <b>473</b> )		0.5 <b>(5</b> )								
68000pF( <b>683</b> )		0.5 <b>(5</b> )								
0.10μF( <b>104</b> )		0.5 <b>(5</b> )				0.5 <b>(5)</b>				
0.15μF( <b>154</b> )			0.5 <b>(5</b> )	0.5( <b>5</b> )		0.5 <b>(5)</b>				
0.22µF( <b>224</b> )			0.5( <b>5</b> )	0.5(5)		0.5(5)				



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Part Number			LLA21				LLA31	
LxW			2.0x1.25			3.2x1.6		
тс	X7R ( <b>R7</b> )					X7R ( <b>R7</b> )		
Rated Volt.	25 ( <b>1E</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )
Capacitance (Cap	acitance part nu	umbering code	) and T (mm) Dim	ension (T Dimen	sion part numbe	ring code)	1	1
0.33µF( <b>334</b> )			0.5( <b>5</b> )	0.5 <b>(5)</b>			0.5( <b>5</b> )	
0.47µF( <b>474</b> )				0.5 <b>(5)</b>			0.5( <b>5</b> )	
0.68μF( <b>684</b> )				0.5 <b>(5)</b>			0.5 <b>(5)</b>	
1.0μF( <b>105</b> )					0.5 <b>(5</b> )			0.5( <b>5</b> )
1.5μF( <b>155</b> )					0.5 <b>(5</b> )			0.5( <b>5</b> )
2.2µF( <b>225</b> )					0.5(5)			0.5(5)

The part numbering code is shown in ().

Dimensions are shown in mm and Rated Voltage in Vdc.



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#### ■ Features (Ten Terminals Low ESL Type)

- 1. Low ESL (45pH), suitable to decoupling capacitor for 2GHz clock speed IC.
- 2. Small, large cap

#### ■ APPLICATIONS

- 1. High speed micro processor
- 2. High frequency digital equipment





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Part Number	Dimensions (mm)									
Part Number	L	W	Т	Р						
LLM215	2.0 ±0.1	1.25 ±0.1	0.5 +0.05/-0.1	0.5 ±0.05						
LLM219	2.0 ±0.1	1.25 ±0.1	0.85 ±0.1	0.5 ±0.05						
LLM315	3.2 ±0.15	1.6 ±0.15	0.5 +0.05/-0.1	0.8 ±0.1						
LLM31M	3.2 ±0.15	1.6 ±0.15	1.15±0.1	0.8 ±0.1						

### Ten Terminals Low ESL Type

Part Number		LLI	M21			LLM31			
L×W		2.0x	1.25			3.2x1.6			
тс		X7R ( <b>R7</b> )		X7S ( <b>C7</b> )	X7R ( <b>R7</b> )				
Rated Volt.	25 ( <b>1E</b> )	16 ( <b>1C</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )		
Capacitance (Cap	pacitance part nur	mbering code) and	T (mm) Dimension	(T Dimension part	numbering code)				
10000pF( <b>103</b> )	0.85 <b>(9)</b>								
15000pF( <b>153</b> )	0.85 <b>(9</b> )								
22000pF( <b>223</b> )	0.85 <b>(9</b> )								
33000pF( <b>333</b> )	0.85 <b>(9</b> )								
47000pF( <b>473</b> )	0.85( <b>9</b> )								
68000pF( <b>683</b> )		0.85( <b>9</b> )							
0.10μF( <b>104</b> )		0.85( <b>9</b> )			1.15( <b>M</b> )				
0.15μF( <b>154</b> )		0.85( <b>9</b> )			1.15( <b>M</b> )				
0.22µF( <b>224</b> )		0.85( <b>9</b> )			1.15( <b>M</b> )				
0.33µF( <b>334</b> )			0.85( <b>9</b> )		1.15( <b>M</b> )				
0.47µF( <b>474</b> )			0.85( <b>9</b> )		1.15( <b>M</b> )				
0.68µF( <b>684</b> )			0.85( <b>9</b> )		1.15( <b>M</b> )				
1.0μF( <b>105</b> )			0.85( <b>9</b> )		1.15( <b>M</b> )				
1.5μF( <b>155</b> )			0.85( <b>9</b> )			1.15( <b>M</b> )			
2.2μF( <b>225</b> )				0.85( <b>9</b> )		1.15( <b>M</b> )			
3.3μF( <b>335</b> )							1.15( <b>M</b> )		
4.7μF( <b>475</b> )							1.15( <b>M</b> )		

The part numbering code is shown in ().

Dimensions are shown in mm and Rated Voltage in Vdc.

#### Ten Terminals Low ESL Type Low Profile

Part Number	LLM21				LLM31			
L x W	2.0x1.25				3.2x1.6			
тс	X7R ( <b>R7</b> )			X7S ( <b>C7</b> )	X7R ( <b>R7</b> )			
Rated Volt.	25 ( <b>1E</b> )	16 ( <b>1C</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	
Capacitance (Ca	pacitance part nu	mbering code) and	T (mm) Dimension	(T Dimension par	t numbering code)			
10000pF( <b>103</b> )	0.5( <b>5</b> )							
15000pF( <b>153</b> )	0.5 <b>(5</b> )							
22000pF( <b>223</b> )	0.5 <b>(5</b> )							
33000pF( <b>333</b> )		0.5(5)						
47000pF( <b>473</b> )		0.5(5)						
68000pF( <b>683</b> )		0.5(5)						
0.10μF( <b>104</b> )		0.5(5)			0.5( <b>5</b> )			
0.15μF( <b>154</b> )			0.5 <b>(5</b> )		0.5(5)			



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Part Number		LLI	M21		LLM31			
L x W	2.0x1.25				3.2x1.6			
тс	X7R ( <b>R7</b> )			X7S ( <b>C7</b> )				
Rated Volt.	25 ( <b>1E</b> )	16 ( <b>1C</b> )	6.3 ( <b>0J</b> )	4 ( <b>0G</b> )	16 ( <b>1C</b> )	10 ( <b>1A</b> )	6.3 ( <b>0J</b> )	
Capacitance (Cap	acitance part nur	nbering code) and	T (mm) Dimension	(T Dimension part	numbering code)			
0.22µF( <b>224</b> )			0.5( <b>5</b> )		0.5 <b>(5</b> )			
0.33µF( <b>334</b> )			0.5( <b>5</b> )			0.5 <b>(5</b> )		
0.47µF( <b>474</b> )			0.5( <b>5</b> )			0.5 <b>(5</b> )		
0.68μF( <b>684</b> )			0.5( <b>5</b> )			0.5 <b>(5</b> )		
1.0μF( <b>105</b> )				0.5 <b>(5</b> )				
1.5μF( <b>155</b> )				0.5 <b>(5</b> )				
2.2μF( <b>225</b> )				0.5( <b>5</b> )			0.5(5)	

The part numbering code is shown in ().

Dimensions are shown in mm and Rated Voltage in Vdc.



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### **Specifications and Test Methods**

No.	lte	em	Specifications				т	est Method			
1	Operating Temperat Range		R6 :55 to R7, C7 :55	+85°C 5 to +125°C							
2	2 Rated Voltage		See the prev	vious pages.			The rated voltage is defined as the maximum voltage which may be applied continuously to the capacitor. When AC voltage is superimposed on DC voltage, V <sup>p.p</sup> or V <sup>o.p</sup> , whichever is larger, should be maintained within the rated voltage range.				
3	Appearar	nce	No defects o	or abnormalities			Visual insp	pection			
4	Dimensio	ns	Within the sp	pecified dimension	n		Using calipers				
5	Dielectric	: Strength	No defects or abnormalities					No failure should be observed when 250% of the rated voltage is applied between the terminations for 1 to 5 seconds, provided the charge/discharge current is less than 50mA.			
6	Insulation Resistance		More than 1 (Whichever	$0,000M\Omega$ or $5009$ is smaller)	2 · F		not exceed	The insulation resistance should be measured with a DC voltage not exceeding the rated voltage at 25°C and 75%RH max. and within 2 minutes of charging.			
7	Capacitance		Within the specified tolerance				The capacitance/D.F. should be measured at 25°C at the frequency and voltage shown in the table.				
	Dissinatio	sipation Factor W.V.: 25V min.; 0.025 max.				pacitance µF (10V min.)	Frequency	Voltage 1.0±0.2Vrms			
8	Dissipation Factor (D.F.)		W.V.: 16V max.; 0.035 max. *1				C≦10	μF (10V mm.) μF (6.3V max.) C>10μF	1±0.1kHz 1±0.1kHz 120±24kHz	0.5±0.1Vrms 0.5±0.1Vrms	
							each spec	itance change s ified temperature		ed after 5 min. at	
				T D	Deferrer		Step		Temperature (° 25±2	C)	
	Capacitar	nce	Char.	Temp. Range (°C)	Reference Temp.	Cap.Change	1 2		$-55\pm3$		
9	Temperat		R6	-55 to +85	25°C	Within ±15%	3		25±2		
	Character	ristics	R7 C7	-55 to +125 -55 to +125	25°C 25°C	Within ±15% Within ±22%	45		125±3 25±2		
10	Adhesive Strength of Termination     No removal of the terminations or other defect should occur.		<ul> <li>The ranges of capacitance change compared with the 25°C value over the temperature ranges shown in the table should be within the specified ranges.</li> <li>Solder the capacitor to the test jig (glass epoxy board) using a eutectic solder. Then apply 5N force in parallel with the test jig for 10±1 sec. The soldering should be done either with an iron or using the reflow method and should be conducted with care so that the soldering is uniform and free of defects such as here</li> </ul>								
							so that the shock.	soldering is unit	form and free of o	defects such as heat	
		Appearance		or abnormalities				Solder the capacitor to the test jig (glass epoxy board) in the same manner and under the same conditions as (10). The			
		Capacitance	Within the sp	pecified tolerance	)		capacitor should be subjected to a simple harmonic motion				
11	Vibration Resistance D.F. W.V.: 25V min.; 0.025 max. W.V.: 16V max.; 0.035 max.		*1		uniformly to frequency be traverse applied for	having a total amplitude of 1.5mm, the frequency being varied uniformly between the approximate limits of 10 and 55Hz. The frequency range, from 10 to 55Hz and return to 10Hz, should be traversed in approximately 1 minute. This motion should be applied for a period of 2 hours in each 3 mutually perpendicular directions (total of 6 hours).					
12	2 Solderability of Termination		75% of the te and continuo	erminations are to busly.	be soldered eve	enly	rosin (JIS- 80 to 120° eutectic so	Immerse the capacitor in a solution of ethanol (JIS-K-8101) and rosin (JIS-K-5902) (25% rosin in weight proportion). Preheat at 80 to 120°C for 10 to 30 seconds. After preheating, immerse in eutectic solder solution for 2±0.5 seconds at 230±5°C, or Sn-3.0Ag-0.5Cu solder solution for 2±0.5 seconds at 245±5°C.			
		Appearance	No marking	defects						minute. Immerse	
	Decistance	Capacitance Change	Within ±7.59	%			solution at	<ul> <li>the capacitor in a eutectic solder or Sn-3.0Ag-0.5Cu solder</li> <li>solution at 270±5°C for 10±0.5 seconds solution at 270±5°C</li> <li>for 10±0.5 seconds. Let sit at room temperature for 48±4</li> </ul>			
13						hours, then measure.					
		I.R.	More than 1	0,000MΩ or 500	2 · F (Whichev	er is smaller)		asurement. a heat treatment	at 150 <sup>±2</sup> o°C for	one hour and then	
	Dielectric Strength		No failure				<ul> <li>Perform a heat treatment at 150<sup>+</sup><sub>10</sub>°C for one hour and then let sit for 48±4 hours at room temperature. Perform the initial measurement.</li> </ul>				

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#### **Specifications and Test Methods**

Continued from the preceding page.

۷o.	lo. Item		Specifications	Test Method           Fix the capacitor to the supporting jig in the same manner and under the same conditions as (10).           Perform the five cycles according to the four heat treatments listed in the following table. Let sit for 48±4 hours at room tomorrow.					
		Appearance Capacitance Change	No marking defects Within ±7.5% *1 W.V.: 25V min.; 0.025 max.						
	Temperature Cycle	D.F.	W.V.: 16V max.; 0.035 max. *1	temperature, then measure.           Step         1         2         3         4					
4		I.R.	More than 10,000M $\Omega$ or 500 $\Omega \cdot F$ (Whichever is smaller)	Temp (°C) Min. Operating Room Max. Operating Room					
				Temp. (°C)         Temp. ±3         Temp.         Temp. ±3         Temp.           Time (min.)         30±3         2 to 3         30±3         2 to 3					
	Dielectric Strength No failure		No failure	<ul> <li>Initial measurement.</li> <li>Perform a heat treatment at 150±% °C for one hour and the let sit for 48±4 hours at room temperature. Perform the initimeasurement.</li> </ul>					
		Appearance	No marking defects						
15	Humidity 5 (Steady State)	Capacitance Change	Within ±12.5% *1	Sit the capacitor at $40\pm2^{\circ}$ C and 90 to 95% humidity for $500\pm12$ hours. Remove and let sit for $48\pm4$ hours at room temperature then measure.					
		D.F.	0.05 max. *1						
		I.R.	More than 1,000M $\Omega$ or 50 $\Omega \cdot$ F (Whichever is smaller)						
		Appearance	No marking defects						
		Capacitance Change	Within ±12.5% *1	Apply the rated voltage at 40±2°C and 90 to 95% humidit					
16	Humidity	D.F.	0.05 max. *1	500±12 hours. Remove and let sit for 48±4 hours at room temperature, then measure. The charge/discharge current is less than 50mA.					
	Load	I.R.	More than 500M $\Omega$ or 25 $\Omega$ $\cdot$ F *1						
		1.1.1.	(Whichever is smaller)						
		Dielectric Strength	(Whichever is smaller) No failure						
		Dielectric							
		Dielectric Strength	No failure	Apply 200% of the rated voltage for 1000±12 hours at the maximum operating temperature ±3°C. Let sit for 48±4 hours at room temperature, then measure. The charge/discharge					
17	High Temperature	Dielectric Strength Appearance Capacitance	No failure No marking defects	Apply 200% of the rated voltage for 1000±12 hours at the maximum operating temperature ±3°C. Let sit for 48±4 hours at room temperature, then measure. The charge/discharge current is less than 50mA.					
17	•	Dielectric Strength Appearance Capacitance Change	No failure No marking defects Within ±12.5% *1 W.V.: 25V min.; 0.04 max.	Apply 200% of the rated voltage for 1000±12 hours at the maximum operating temperature ±3°C. Let sit for 48±4 hours at room temperature, then measure. The charge/discharge					

\*1 : The ligure Indicates typical inspection.Please refer to individual specifications.

\*2 : Some of the parts are applicable in rated voltage×150%. Please refer to individual specifications.

