

### Product Description

Mobil DTE 20 Series oils are supreme performance anti-wear hydraulic oils designed to satisfy a wide range of hydraulic equipment requirements. They provide long oil/filter life and optimum equipment protection reducing both maintenance costs and product disposal costs. They were developed in conjunction with the major builders to meet the stringent requirements of severe hydraulic systems using high pressure, high output pumps as well as handling the critical requirements of other hydraulic system components such as close clearance servo-valves and the high accuracy numerically controlled (NC) machine tools. These products meet the most rigorous performance requirements of a wide range of hydraulic system and component manufacturers using various multi-metallurgy designs allowing a single product with outstanding performance characteristics.

The DTE 20 Series oils are formulated with high quality base oils and a super-stabilised additive system that neutralises the formation of corrosive materials. They are designed to work with systems operating under severe conditions where high levels of antiwear and film strength protection are needed, yet they are formulated to work where non-antiwear hydraulic oils are generally recommended.

### Features & Benefits

The Mobil DTE 20 Series hydraulic oils provide outstanding oxidation resistance allowing extension of oil and filter change intervals. Their high level of anti-wear properties and excellent film strength characteristics result in exceptional equipment performance that not only results in fewer breakdowns but helps improve production capacity. Their controlled demulsibility permits the oils to work well in systems contaminated with small amounts of water yet readily separate large amounts of water.

Features	Advantages and Potential Benefits
Anti-wear	Reduces wear Protects systems using various metallurgy
Quality Reserve	Maintains performance features even under severe service conditions and extended drain intervals Improved system cleanliness
Oxidation Stability	Provides long oil and equipment life Extends filter life
Corrosion Protection	Prevents internal hydraulic system corrosion Reduces negative effects of moisture in systems Provides corrosion protection of multi-metallurgy component designs
Meets a Wide Range of equipment requirements	One product can replace several Minimises inventory requirements Reduced potential for product misapplication
Air Separation Characteristics	Reduces foaming and its negative effects
Water Separation	Protects systems where small quantities of moisture are present Readily separates larger quantities of water
Keep Clean Properties	Reduces system deposits and sludging Protect critical components such as servo-valves Improves total system performance

## Applications

- Hydraulic systems critical to deposit build-up such as sophisticated Numerically Controlled (NC) machines, particularly where close clearance servo-valves are used
- Where small amounts of water are unavoidable
- Applications where sludges and deposits form with conventional products
- In systems containing gears and bearings
- Systems requiring a high degree of load-carrying capability and anti-wear protection
- Applications where thin oil-film corrosion protection is an asset such as systems where small amounts of water are unavoidable
- Machines employing a wide range of components using various metallurgy

## Specifications & Approvals

Mobil DTE 20 Series has the following builder approvals:

Mobil DTE	24	25	26
Cincinnati Machine			
P-68	X		
P-69			X
P-70		X	
Denison HF-0, HF-1, HF-2	X	X	X
Vickers I-286-S	X	X	X
Vickers M-2950-S	X	X	X

## Typical Properties

Mobil DTE	Test Method	22	24	25	26	27
ISO Viscosity Grade		22	32	46	68	100
Viscosity, cSt at 40°C	ASTM D 445	21.0	31.5	44.2	71.2	95.3
cSt at 100°C		4.5	5.29	6.65	8.53	10.9
Viscosity Index	ASTM D 2270	98	98	98	98	98
Specific Gravity at 15.6°C/15.6°C	ASTM D 1298	0.860	.0871	0.876	.0881	.0887
Copper Strip Corrosion, 3 hrs at 100°C	ASTM D 130	1B	1B	1B	1B	1B
Rust Characteristics Procedure B	ASTM D 665	Pass	Pass	Pass	Pass	Pass
Pour Point, °C	ASTM D 97	-30	-27	-27	-21	-21
Flash Point, °C	ASTM D 92	200	220	232	236	248
FZG 4-Square Load Support, Fail Stage	DIN 51354	-	12	12	12	12
Foam Sequence I, II, III, ml	ASTM D 892	20/0	20/0	20/0	20/0	20/0

## Health and Safety

Based on available information, this product is not expected to produce adverse effects on health when used for the intended application and the recommendations provided in the Material Safety Data Sheet (MSDS) are followed. MSDS's are available upon request through Esso Petroleum Company Ltd., by contacting 01372 222000. This product should not be used for purposes other than its intended use. If disposing of used product, take care to protect the environment.

**Esso Petroleum Company Limited**  
**ExxonMobil House, Ermyn Way**  
**Leatherhead, Surrey, KT22 8UX**  
**Telephone: 01372 22 2000**



The Mobil logotype, the Pegasus design are trademarks of Exxon Mobil Corporation, or one of its subsidiaries.