The information disclosed herein was originated by and is the property of Densitron International. Densitron International reserves all patent, proprietary, design, use, sales, manufacturing and reproduction rights thereto.

REVISIONS									
REV.	DESCRIPTION	DATE	APPROVED						
D	RELEASED ON ECN #E1478	03/25/03	MA						
Е	Released on ECN #E1581	11/04/03	MA						

- 1. Specification subject to change without notice.
- 2. All dimensions and specifications apply to standard modules. This information may vary for modules with optional features.
- 3. All dimensions are in millimeters.
- 4. Precautions:These precautions apply equally to modules from all makers, not just Densitron. Violation of these guidelines may void the warranty and can cause problems ranging from erratic operation to catastrophic display failure.

Handling precautions:

♦ This device is susceptible to Electro-Static Discharge (ESD) damage. Observe Anti-Static precautions.

Power supply precautions:

- Identify and, at all times, observe absolute maximum ratings for both logic and LC drivers. Note that there is some variance between models.
- Prevent the application of reverse polarity to VDD and Vss, however briefly.
- Use a clean power source free from transients. Power up conditions are occasionally "jolting" and may exceed the
 maximum ratings of the module.
- The +5V power of the module should also supply the power to all devices which may access the display. Don't allow the data bus to be driven when the logic supply to the module is turned off.
- ◆ DO NOT install a capacitor between the Vo (contrast) pin and ground. VDD must, at all times, exceed the Vo voltage level. The capacitor combines with the contrast potentiometer to form an R-C network which "holds-up" Vo, at power-down, possibly damaging the module.

Operating precautions:

- ♦ DO NOT plug or unplug the module when the system is powered up.
- ♦ Minimize the cable length between the module and host MPU. (Recommended max. length 30 cm).
- For models with EL backlights, do not disable the backlight by interrupting the HV line. Unloaded inverters produce voltage extremes which may arc within a cable or at the display.
- Operate the module within the limits of the modules temperature specifications.

Mechanical / Environmental precautions:

- Improper soldering is the major cause of module difficulty. Use of flux cleaner is not recommended as they may seep under the elastomeric connection and cause display failure. Densitron recommends the use of Kester "245" no-clean solder.
- Mount the module so that it is free from torque and mechanical stress.
- Surface of LCD panel should not be touched or scratched. The display front surface is an easily scratched, plastic
 polarizer. Avoid contact and clean only when necessary with soft, absorbent cotton dampened with petroleum
 benzene.
- ALWAYS employ anti-static procedure while handling the module.
- Prevent moisture build-up upon the module and observe the environmental constraints for storage temperature and humidity.
- DO NOT store in direct sunlight.
- If leakage of the liquid crystal material should occur, avoid contact with this material, particularly ingestion. If the body or clothing becomes contaminated by the liquid crystal material, wash thoroughly with water and soap.

Notes: (unless otherwise specified)

Unless otherwise	APPROVALS	DATE										
Dimensions are mm	DRAWN		DENSITRON TECHNOLOGIES PLC.									
Tolerances are:												
$X = \pm 3$ $X = \pm 0.5$	CHECKED		TITLE LCD MODULE 2 LINE X 16 CHARACTERS									
$.X = \pm 0.5$ $.XX = \pm 0.05$												
CAGE CODE #OWS52	ISSUED		DWG. NO.	LM4047	SHEET 1 OF 8							

1.0 DESCRIPTION

Dot matrix display module consisting of a Liquid Crystal Display, KS0066 controller, and printed circuit board. Light Emitting Diode (LED) backlight.

Available LC filuids types are: NTN-H (extended temperature range NTN).

2.0 MECHANICAL CHARACTERISTICS

Item	Specifications	Unit
Package Dimensions	74.0 (W) x 19.5 (H) x (3V) 8.5, (5V) 7.8 (D)	mm
Display format	2 line x 16 characters	-
Character font format	5 (W) x 7 (H) with attached cursor	dots
Driving method	1/16	duty
Dot size	.55 (W) x .50 (H)	mm
Dot pitch	.60 (W) x .55 (H)	mm
Character Size	2.95 (W) x 4.35 (H)	mm
Active display area	54.7 (W) x 9.0 (H)	mm
Viewing area	60.0 (W) x 11.5 (H)	mm
Weight		g

Notes:W-Width;H-Height;D-Depth.

3.0 ABSOLUTE MAXIMUM RATINGS

Vss=0V;Ta=25°C

Item	Symbol		NTN-H	Unit		
		Min.	Max.			
Logic supply voltage	VDD-VSS	0	7	V		
LC driver supply voltage	VDD-VO	0	13	V		
Operating temperature	Тор	-20	+70 (Note 3)	°C		
Storage temperature (Note 1)	Tst	-30	+80			
Humidity: Operating (@40°C)	-	-	85%	RH (Note 2)		
Non-operating (@40°C)	-	-	95%	RH (Note 2)		

Notes: 1: Tested to 100 hrs.

2: Refers to non-condensing conditions.

3: With backlight off.

4.0 ELECTRICAL CHARACTERISTICS

VDD=5±0.25V;Ta=25°C

Item	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Input "High" voltage	Vih	-	2.2	-	Vdd	V
Input "Low" voltage	VIL	-	-	-	0.6	V
Output "High" voltage	Vон	Iон=0.205mA	2.4	-	-	V
Output "Low" voltage	Vol	IoL=1.2mA	-	-	0.4	V
Power supply current	IDD	VDD=3.0V	-	6	-	mA
Power supply current	IDD	VDD=5.0V	-	1	-	mA

DWG. NO.	LM4047	SHEET 2	OF 8	REV. E

5.0 RECOMMENDED LC DRIVE VOLTAGE (VDD-Vo)

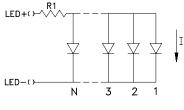
VDD=5.0±0.25V

Temperature	NTN-H
Ta= -20°C	4.5
Ta= 0°C	4.5
Ta= 25°C	4.5
Ta= 50°C	4.5
Ta=70°C	4.5

6.0 BACKLIGHT SPECIFICATIONS:

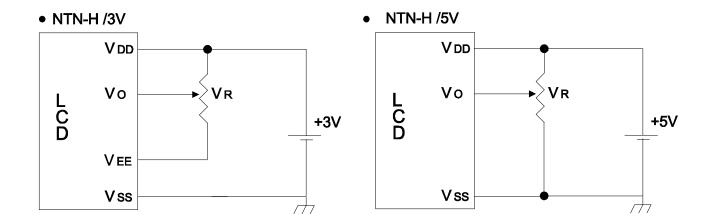
Ta=20°C,60%RH,Darkroom.

Item	Symbol	Тур.	Max.	Unit
LED input voltage	VLED	Vdd	-	Vrms
LED input current	ILED	40 mA	-	mA
Built-in current limiting resistor	R1 @ 3V	24.9 Ohms, 1/8W	-	Ohms, W
Built-in current limiting resistor	R1 @ 5V	75 Ohms, 1/8W	-	Ohms, W
Number of nodes	N	4	1	-



N=4 , I=10 mA

7.0 POWER SUPPLY



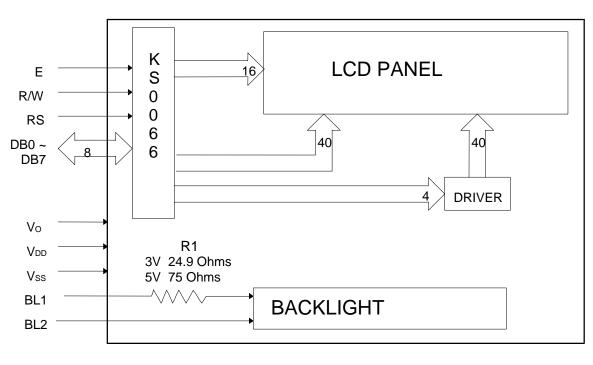
VR = 10K - 20K ohm

DWG. NO.	LM4047	SHEET	3	OF 8	REV. E
----------	--------	-------	---	------	-----------

8.0 INTERFACE DESCRIPTION

Pin No.	Symbol	1/0	Function					
1	N/C	-	No Connection					
2	N/C	-	No Connection					
3	Vss	-	Ground (0V)					
4	Vdd	1	Logic Supply Voltage (+5V) / (+3V)					
5	Vo	•	LC Drive voltage for contrast adjustment					
6	RS	I	Register Select 0: Instruction Register					
			1: Data Register					
7	R/W	I	Read / Write 0: Data Write (Module←MPU)					
			1: Data Read (Module→MPU)					
8	Е	I	Enable Signal Active High (H → L)					
9	DB0	I/O	Bi-directional data bus line 0					
10	DB1	I/O	Bi-directional data bus line 1					
11	DB2	I/O	Bi-directional data bus line 2					
12	DB3	I/O	Bi-directional data bus line 3					
13	DB4	I/O	Bi-directional data bus line 4					
14	DB5	I/O	Bi-directional data bus line 5					
15	DB6	I/O	Bi-directional data bus line 6					
16	DB7	I/O	Bi-directional data bus line 7					
17	VLED+	ı	Anode (+): LED backlight input voltage					
18	VLED-	-	Cathode (-): LED backlight input voltage					
19	VEE	-	Negative voltage output for models with on-board negative					
			voltage generators					
20	N/C	-	No Connection					

9.0 BLOCK DIAGRAM:



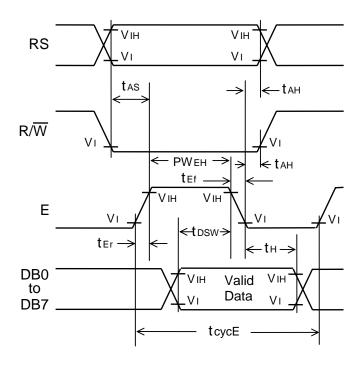
DWG. NO. LM4047 SHEET 4 OF 8 REV. E

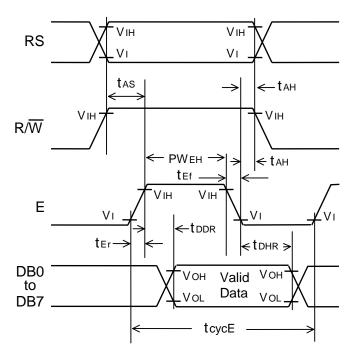
10.0 TIMING CHARACTERISTICS

Item	Symbol	Min.	Тур.	Max.	Unit
Enable cycle time	ТсусЕ	500	-	-	nS
Enable pulse width	PWEH	220	-	-	nS
Enable rise / fall time	ter/tef	-	-	25	nS
Address set-up time	tas	40	-	-	nS
Address hold time	tah	10	-	-	nS
Data delay time	tddr	-	-	120	nS
Data hold time (Write)	tdhw	10	-	-	nS
Data hold time (Read)	tdhr	10	-	-	nS
Data set-up time	tosw	60	-	-	nS

WRITE OPERATION

READ OPERATION





11.0 DD RAM ADDRESS vs. DISPLAY POSITION

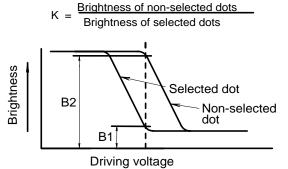
Character	1	2	3	4	5	6	7	8	9	10	11	 14	15	16
Line 1	00	01	02	03	04	05	06	07	08	09	0A	 0D	0E	0F
Line 2	40	41	42	43	44	45	46	47	48	49	4A	 4D	4E	4F

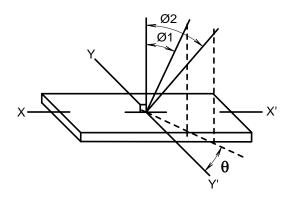
DWG. NO. LM4047 SHEET 5 OF 8 REV. E

12.0 OPTICAL CHARACTERISTICS

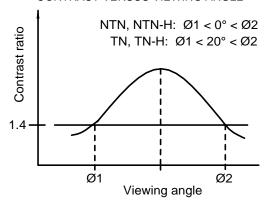
Item	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Contrast ratio NTN-H	K	Ø=20° θ=0°	5	-	-	-
Viewing angle	Ø2-Ø1	θ=0° K≥1.4	40	-	-	Deg.
NTN-H	θ	Ø=20° K=1.4	±40	-	-	Deg.
Response time Rise	tr	Ø=20° θ=0°	-	150	250	mS
Fall	tf	Ø=20° θ=0°	-	150	250	mS

DEFINITION OF CONTRAST RATIO (K)

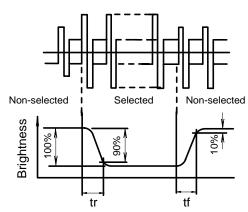




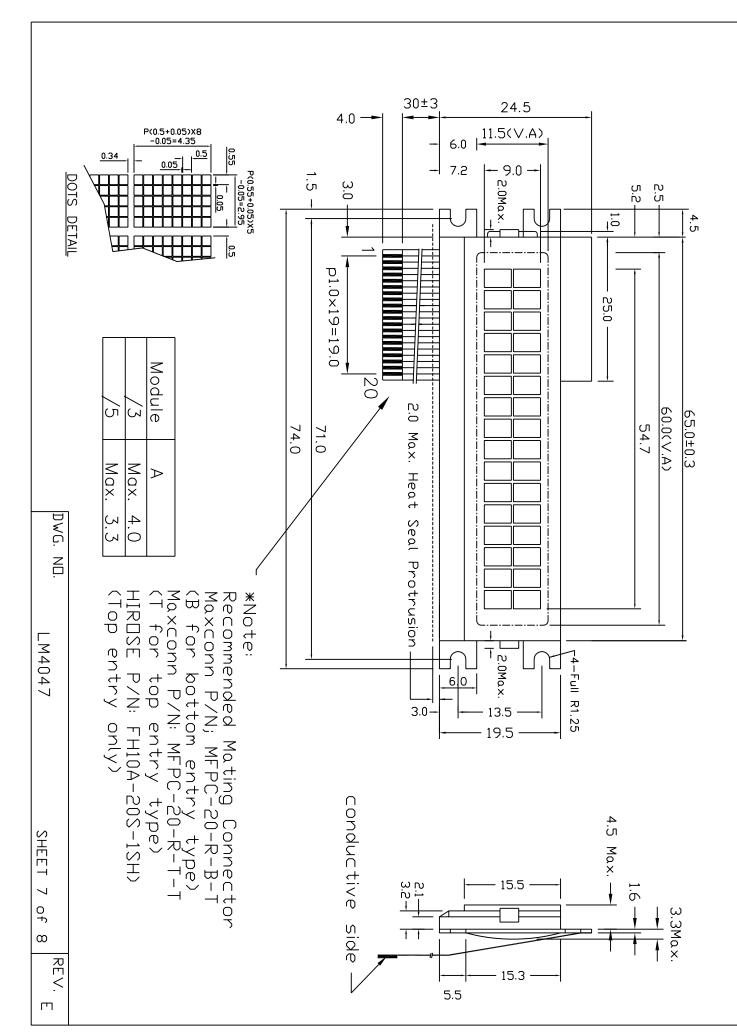
CONTRAST VERSUS VIEWING ANGLE



DEFINITION OF OPTICAL RESPONSE



DWG. NO.	LM4047	SHEET 6	OF 8	REV. E



14.0 PART NUMBER DESCRIPTION FOR AVAILABLE OPTIONS

LM4047①22C163456

Polarizer Type

B = Transflective: light background with dark characters

Backlight Color

G = Yellow-green (standard)

Fluid Type and Power Supply

H = NTN-H with +5VDC or +3VDC operation

4) Fluid Type

N = NTN-H

Background Color for NTN

G = Gray background

6 Supply Voltage

/3 = 3VDC Supply voltage (with negative voltage generation)

/5 = 5VDC Supply Voltage

DWG. NO. LM4047 SHEET 8 OF 8 E