## Table of Contents

### 1 PC/104 and PC/104-Plus Connectors
- Introduction .......................................................5
- PC/104, Press Fit .............................................6, 7
- PC/104-Plus, Press Fit ......................................8, 9
- PC/104, Solder ..................................................10
- PC/104-Plus, Solder .......................................11
- Accessories, Kits ...........................................12

### 2 0.050 [1.27] x 0.050 [1.27] CENTERLINE
#### AMPMODU 50/50 Grid
- Board-to-Board Vertical Receptacles and Headers:
  - Introduction ........................................13, 14
  - Vertical Receptacles, Double Row .............15
  - Vertical Headers, Double Row ..................16
  - Recommended PC Board Layouts .................17
- Board-to-Board Right-Angle Headers:
  - Introduction ........................................18
  - Right-Angle Headers, Double Row, Latching and Non-Latching ....19
- Cable-to-Board Connectors:
  - Introduction ........................................20
  - Receptacle Connectors, Double Row With and Without Latch ....21
  - Cable Connector Terminating Cover, Double Row ..............22
  - IDC (Insulation Displacement Crimp) Tooling ..........23
- Performance Specifications
  - Technical Documents ...................................24

### 3 0.050 [1.27] x 0.100 [2.54] CENTERLINE
#### AMPMODU System 50
- Board-to-Board Connectors, Thru-Hole:
  - Introduction .............................................26
  - Headers, Shrouded and Unshrouded ..........27-35
  - Introduction ........................................36
  - Receptacles ..........................................37-40
  - PC Board Hole Layouts ..............................41, 42
- Board-to-Board Connectors, Surface-Mount:
  - Introduction ..........................................43
  - Headers .................................................44
  - Receptacles .........................................45
- Cable-to-Board Connectors, FCC Cable:
  - Introduction ........................................46
  - Flexible Flat Conductor Cable .................47
  - FFC Contacts .........................................48
  - Receptacle Housings .........................49-52
  - ZIF-Line Connectors .............................53, 54
- Cable-to-Board Connectors, Ribbon Cable:
  - Introduction ...........................................55
  - Ribbon Cable Receptacles ....................56
  - Paddleboard Receptacles .......................57
  - Flat Ribbon Cable .................................58, 59
  - Application Tooling for Flex Film Contacts ....60
- Application Tooling .................................60-62
- Performance Specifications
  - Technical Documents ..............................63

### Dimensions
- Dimensions are shown for reference purposes only. Specifications subject to change.
- Dimensions are shown for reference purposes only. Values in brackets are metric equivalents.

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4. AMPMODU 2mm Connectors
AMPMODU 2mm Connectors (Board to Board) ........................................... 65
Headers, Unshrouded, Double Row, Thru-Hole Mount .............................. 66-67
Breakaway Headers, Unshrouded, Double Row, Thru-Hole Mount ............... 68-70
Breakaway Headers, Unshrouded, Double Row, Surface Mount ................. 71-72
Stacking Header, Unshrouded, Double Row, Right-Angle Mount ............... 73
Headers, Shrouded, Double Row, Thru-Hole, Right-Angle Mount ............... 74, 75
Headers, Shrouded, Double Row, Surface Mount ..................................... 76, 77
Headers, Shrouded, Double Row, Thru-Hole Mount with Cable Shrouds ...... 78, 79
Receptacles, Double Row, Thru-Hole, Vertical Mount ............................ 80, 81
Receptacles, Double Row, Surface Mount, Right-Angle Mount ................. 82
Receptacles, Double Row, Thru-Hole, Right-Angle Mount ....................... 83
Receptacles, Double Row, Surface Mount, Vertical Mount ....................... 84

5. 100 [2.54] x 100 [2.54] CENTERLINE
Introduction ........................................... 85-87
Terms Explained ................................. 87
Wire Sizes ........................................... 88
Contact Platings ............................... 88
Mating Post Lengths ......................... 88
Application Tooling ......................... 88
Board-to-Board Solutions Guides, 100[2.54] Centerline Products ............... 89
Wire-to-Board Solutions Guide, 100[2.54] Centerline Products ................. 89
Mating Post Selection Guide ............... 90
Parallel Stacking Guide for Board-to-Board Applications ....................... 91

Board-to-Board Products:
Unshrouded Headers ................................ 92-100
Breakaway and Retention Headers-Unshrouded ................................ 101-105
Reeled Breakaway Headers ................................ 106, 107
Surface Mount Breakaway Headers .................................................. 108-110
Unshrouded Stacking Headers-Breakaway ........................................ 111-113
Shrouded Headers ........................................................................ 114-140
Standard Profile ........................................................................... 114-133
Low Profile ................................................................................. 134-140
Shrouded Stacking Headers .......................................................... 141-144
ACTION PIN Headers ......................................................... 145-149
ACTION PIN Press-Fit Posts ....................................................... 150, 151
Application Tooling for ACTION PIN Posts .................................. 152, 153
ACTION PIN Stacking Connectors ............................................... 154-161
Application Tooling for AMP ACTION PIN Stacking Connectors .................. 162
0.025 [0.64] Square Posts ........................................... 163
0.025 [0.64] Square Continuous Posts ............................................ 164, 165
0.045 [1.14] Square Continuous Posts ............................................ 166, 167
Horizontal Mount Receptacle Assemblies, Mod II ............................. 168-173
Vertical Mount Receptacle Assemblies, Mod II & Mod IV ....................... 174-184
Surface Mount Vertical Receptacles, Mod IV ..................................... 185-192
Two-Piece Printed Circuit Board Connectors ................................ 193-202
Accessories .............................................................................. 203-205

Wire-to-Board Products:
Locking Clip Contacts and Housings ........................................... 206-209
Mod IV Contacts and Housings .................................................. 210-220
Short Point Contacts and Housings ............................................. 221-224
MTE Interconnection System .................................................... 225-250
Surface Mount MTE Headers (Right-Angle & Vertical) ....................... 251, 252
Interchangeable Contacts, Wire Crimp (Snap-In) ................................ 253, 254
MT and Shielded MT Connectors .............................................. 255-265
Mini-Tandem Spring Receptacle Contacts ................................... 266-269
Application Tooling .................................................................. 270-275
Technical Documents ............................................................ 276-278
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At Tyco Electronics, we’re ready to support your RoHS requirements. We’ve assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials. Part numbers in this catalog are identified as:

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NOTE: For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly “Out of Scope” of the RoHS Directive such as hand tools and other non-electrical accessories.

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■ Cross-Reference from Non-compliant to Compliant Products
■ Ability to browse RoHS Compliant Products in our on-line catalog
■ Downloadable Technical Data
■ Customer Information Presentation
■ More detailed information regarding the definitions used above

■ So whatever your questions when it comes to RoHS, we have the answers at www.tycoelectronics.com/leadfree

Table of Contents (Continued)

6 .125 [3.18] x .125 [3.18] CENTERLINE Wire-to-Board Product:
Level V IDC Connectors ................................................................. 279-282

7 .156 [3.96] CENTERLINE
Mod I 0.031 x 0.062 Interconnection System
Introduction .................................................................................. 283, 284
Receptacles, Vertical and Horizontal Board Mount ................ 285, 286
Receptacle Assemblies, Vertical and Horizontal Board Mount .. 287-289
Receptacles, Crimp Snap-In (Wire Applied) ............................... 290
Receptacle Housings, Standard Profile-Unkeyed (With/Without Strain Relief) ... 291, 292
Receptacle Housings, Low Profile-Keyed ................................. 293
Posts, Machined Applied .............................................................. 294
Headers:
Straight Post, Keyed ................................................................. 295, 296
Right-Angle, Keyed ................................................................. 297
Locking Clip Contacts, Crimp Snap-In (Wire Applied) .......... 298
Locking Clip Connector Housings, Single Row, Crimp Snap-In .... 299
Application Tooling
Performance Specifications ......................................................... 300-304
Technical Documents ................................................................. 305

8 Shunts
Dual In-Line Package DIP Shunts .................................................. 306, 307
Post Shunts ............................................................................ 308-310
Performance Specifications ......................................................... 311
Technical Documents ................................................................. 311

Part Number Index ........................................................................ 313-316

Catalog 1307819 Revised 8-08
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.
PC/104 and PC/104-Plus Connectors

The PC/104 and PC/104-Plus connectors are industry standard product offerings which comply with the interconnection requirements defined by the PC/104 organization (http://www.pc104.org).

Both products are designed specifically for “flat-rock” press-fit installation for ease of application. Solder version is also available.

Optional integral standoffs minimize the customer’s system assembly time.

The Tyco Electronics offering of the standard PC/104 product is a unitized connector rather than the two piece, 40 and 64 position connectors currently on the market. Customer needs to stock and apply only one part number rather than two.

Performance Specifications

<table>
<thead>
<tr>
<th>Connector</th>
<th>Centerline</th>
<th>Position</th>
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</thead>
<tbody>
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<td>.100</td>
<td>104*</td>
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<tr>
<td>PC/104-Plus</td>
<td>.079</td>
<td>120**</td>
</tr>
</tbody>
</table>

*Two circuits plugged per PC/104 specification. Other options available.
**One circuit plugged per PC/104-Plus specification. Other options available.

Need more information?

Call Technical Support 1-800-522-6752:
Technical Support is staffed with specialists well versed in all Tyco Electronics products. The Center can provide you with:
- Technical Support
- Catalogs
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Product Facts
- Press fit design — eliminates hand soldering
- Unitized PC/104 connector assembly — eliminates two piece (64 pin & 40 pin) configuration
- Integral board spacers with captive hardware — eases & improves assembly efficiency while minimizing stocked hardware
- “Flat-rock” insertable — no need for complex insertion tooling
- Recognized by Underwriters’ Laboratories to US and Canadian standards file No. E28476
- Fully compliant with PC104 & PC104-Plus standards
- Solutions available for lead free processes (ie. ENIG and silver immersion plated PCB’s)
**AMPMODU Interconnection System**

**PC/104, Press-Fit**

**Material and Finish**

**Housing** — Glass filled thermoplastic, Black, 94V-0 rated

**Contacts**

**Stackthrough** — Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end, .000005 [0.000130] min. Gold on remainder, all over .000050 [0.00127] Nickel

or

Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end, .0000100-.0000200 [0.000254-.000508] matte tin on compliant section, .000005 (0.000130) min. Gold on remainder of post, all over .000050 [0.00127] Nickel

**Non-Stackthrough** — Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end, .0000100 [0.000254] matte tin or tin-lead on remainder, all over .000050 [0.00127] Nickel

**Screwlocks** — Steel, Clear Chromate over Zinc

---

**Stackthrough, No Standoffs**

Gold plated contacts*

Part No. 1375795-1 (keyed), Part No. 1375795-2 (unkeyed)

Gold plated contacts with Tin plated compliant pin section**

Part No. 1375795-3 (keyed), Part No. 1375795-4 (unkeyed)

**Non-Stackthrough, No Standoffs**

Tin-lead plated tails*

Part No. 1375796-1 (keyed), Part No. 1375796-2 (unkeyed)

Matte tin plated tails**

Part No. 1375796-3 (keyed), Part No. 1375796-4 (unkeyed)

---

**Keyed**

Recommended PC Board Layout

See Customer Drawing for Hole Geometry and Recommended Plating.

---

**Unkeyed**

---

**Note:** All part numbers are RoHS compliant.

* For RoHS exempt Tin-lead processes (including ENIG Plated PCB's)

** for Silver Immersion processes or where a total lead free solution is desired

---

Catalog 1307819

Revised 8-08

www.tycoelectronics.com

Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.

Dimensions are shown for reference purposes only. Specifications subject to change.

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South America: 55-11-2103-6000
Hong Kong: 852-2735-1628
Japan: 81-44-844-8013
UK: 44-8706-080-208
### Stackthrough, 2 Standoffs

**Gold plated contacts**
- Part No. 1375793-1 (keyed), Part No. 1375793-2 (unkeyed)

**Gold plated contacts with Tin plated compliant pin section**
- Part No. 1375793-3 (keyed), Part No. 1375793-4 (unkeyed)

### Non-Stackthrough, 2 Standoffs

**Tin-lead plated tails**
- Part No. 1375794-1 (keyed), Part No. 1375794-2 (unkeyed)

**Matte tin plated tails**
- Part No. 1375794-3 (keyed), Part No. 1375794-4 (unkeyed)

### Stackthrough, 4 Standoffs

**Gold plated contacts**
- Part No. 1375791-1 (keyed), Part No. 1375791-2 (unkeyed)

**Gold plated contacts with Tin plated compliant pin section**
- Part No. 1375791-3 (keyed), Part No. 1375791-4 (unkeyed)

### Non-Stackthrough, 4 Standoffs

**Tin-lead plated tails**
- Part No. 1375792-1 (keyed), Part No. 1375792-2 (unkeyed)

**Matte tin plated tails**
- Part No. 1375792-3 (keyed), Part No. 1375792-4 (unkeyed)

---

**Recommended PC Board Layout**

See Customer Drawing for Hole Geometry and Recommended Plating.

---

**Note:** All part numbers are RoHS compliant.

* For RoHS exempt Tin-lead processes (including ENIG Plated PCB's)

** for Silver Immersion processes or where a total lead free solution is desired
Material and Finish

Housing — Glass filled thermoplastic, Black, 94V-0 rated

Contacts

Stackthrough — Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end,.000005 [0.000130] min. Gold on remainder, all over .000050 [0.00127] Nickel

or

Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end,.000100-.000200 [0.000254-.000508] matte tin on compliant section,.000005 [0.000130] min. Gold on remainder of post, all over .000050 [0.00127] Nickel

Non-Stackthrough — Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end,.000100 [0.00254] matte tin or tin-lead on remainder, all over .000050 [0.00127] Nickel

Screwlocks — Steel, Clear Chromate over Zinc

Stackthrough, No Standoffs

Gold plated contacts*

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Notes</th>
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<tr>
<td>1375799-1</td>
<td>(unkeyed)</td>
<td>PC/104-Plus specification</td>
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<td>1375799-2</td>
<td>(keyed-A1)</td>
<td>PC/104-Plus specification</td>
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<tr>
<td>1375799-3</td>
<td>(keyed-D30)</td>
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Gold plated contacts with Tin plated compliant pin section**

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<tr>
<td>1375799-5</td>
<td>(keyed-A1)</td>
<td>PC/104-Plus specification</td>
</tr>
<tr>
<td>1375799-6</td>
<td>(keyed-D30)</td>
<td>PC/104-Plus specification</td>
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Non-Stackthrough, No Standoffs

Tin-lead plated tails*

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<th>Notes</th>
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<tr>
<td>1375800-3</td>
<td>(keyed-D30)</td>
<td>PC/104-Plus specification</td>
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Matte tin plated tails**

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<tr>
<td>1375800-4</td>
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<td>1375800-6</td>
<td>(keyed-D30)</td>
<td>PC/104-Plus specification</td>
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</table>

See Customer Drawing for Hole Geometry and Recommended Plating.

(Including ENIG plated PCB’s)

Note: All part numbers are RoHS compliant.

* For RoHS exempt Tin-lead processes (including ENIG Plated PCB’s)

** For Silver Immersion processes or where a total lead free solution is desired
**Non-Stackthrough, 2 Standoffs**

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**Stackthrough, 2 Standoffs**

<table>
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<th>Part No.</th>
<th>Description</th>
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<tr>
<td>1375797-3</td>
<td>Keyed - D30</td>
<td>.79 [2.00]</td>
</tr>
</tbody>
</table>

Note: All part numbers are RoHS compliant.

* For RoHS exempt Tin-lead processes (including ENIG Plated PCB’s)
** for Silver Immersion processes or where a total lead free solution is desired
PC/104, Interconnection System

Material and Finish

Housing — Glass filled thermoplastic, Black, 94V-0 rated

Contacts

Non-Stackthrough — Phosphor Bronze; plated .000015 [0.00038] min. Gold on mating receptacle end, .000100 [0.00254] matte tin on remainder, all over .000000 [0.000127] Nickel

Screwlocks — Steel, Clear Chromate over Zinc

Non-Stackthrough, No Standoffs

Part No. 137563-3 (keyed)  
Part No. 137563-4 (unkeyed)

Non-Stackthrough, 2 Standoffs

Part No. 1375961-3 (keyed)  
Part No. 1375961-4 (unkeyed)

Non-Stackthrough, 4 Standoffs

Part No. 1375959-3 (keyed)  
Part No. 1375959-4 (unkeyed)

Recommended PC Board Layout

Note: All part numbers are RoHS compliant.
**Material and Finish**

- **Housing** — Glass filled thermoplastic, Black, 94V-0 rated
- **Contacts**
  - Non-Stackthrough — Phosphor Bronze; plated .0000055 [.00038] min. Gold on mating receptacle end, .000100 [.00254] matte tin on remainder, all over .0000055 [.00127] Nickel
- **Screwlocks** — Steel, Clear Chromate over Zinc

**Non-Stackthrough, No Standoffs**

- Part No. 1375967-4 (unkeyed)
- Part No. 1375967-5 (keyed-A1) per PC/104-Plus specification
- Part No. 1375967-6 (keyed-D30) per PC/104-Plus specification

---

**Recommended PC Board Layout for 1375967-4**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375967-5**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375967-6**

- [Diagram](#)

---

**Non-Stackthrough, 2 Standoffs**

- Part No. 1375965-4 (unkeyed)
- Part No. 1375965-5 (keyed-A1)
- Part No. 1375965-6 (keyed-D30)

---

**Recommended PC Board Layout for 1375965-4**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375965-5**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375965-6**

- [Diagram](#)

---

**Note:** All part numbers are RoHS compliant.

---

# Tyco Electronics

**AMPMODU Interconnection System**

**PC/104-Plus, Solder**

---

**Material and Finish**

- **Housing** — Glass filled thermoplastic, Black, 94V-0 rated
- **Contacts**
  - Non-Stackthrough — Phosphor Bronze; plated .000015 [.00038] min. Gold on mating receptacle end, .000100 [.00254] matte tin on remainder, all over .0000055 [.00127] Nickel
- **Screwlocks** — Steel, Clear Chromate over Zinc

---

**Non-Stackthrough, No Standoffs**

- Part No. 1375967-4 (unkeyed)
- Part No. 1375967-5 (keyed-A1) per PC/104-Plus specification
- Part No. 1375967-6 (keyed-D30) per PC/104-Plus specification

---

**Recommended PC Board Layout for 1375967-4**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375967-5**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375967-6**

- [Diagram](#)

---

**Non-Stackthrough, 2 Standoffs**

- Part No. 1375965-4 (unkeyed)
- Part No. 1375965-5 (keyed-A1)
- Part No. 1375965-6 (keyed-D30)

---

**Recommended PC Board Layout for 1375965-4**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375965-5**

- [Diagram](#)

---

**Recommended PC Board Layout for 1375965-6**

- [Diagram](#)

---

**Note:** All part numbers are RoHS compliant.
**Accessories**

**Shroud, PC/104-Plus**
Part No. 1375801-1

Material — PBT, Black

---

**Organizer, PC/104**
Part Number 1445251-1

Material — Polyester, PBT, Black

---

**Kit Packaging**

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<th>Part Number</th>
<th>Component Part Number</th>
<th>Style</th>
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<td>1375795-3</td>
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<tr>
<td>1445441-4</td>
<td>1375795-4</td>
<td>Unkeyed</td>
</tr>
<tr>
<td>1445440-3</td>
<td>1375793-3</td>
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<tr>
<td>1445440-4</td>
<td>1375793-4</td>
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<tr>
<td>1445439-3</td>
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<td>1445439-4</td>
<td>1375791-4</td>
<td>Unkeyed</td>
</tr>
</tbody>
</table>

**Note:** All part numbers are RoHS compliant.
AMPMDU 50/50 Grid Connector System

Produced under a Quality Management System certified to ISO 9001

A copy of the certificate is available upon request.
Board-to-Board Vertical Receptacles and Headers

Product Facts
- Surface-mount products for parallel board-to-board applications, as well as right-angle board-to-board and cable-to-board applications
- High density .050 x .050 [1.27x1.27] centerline grid
- Non-protrusive metallic holddowns
- Reliable dual beam receptacle contacts for redundant contact
- Duplex plated receptacle and post contacts: gold plated on mating areas, tin plated on tails
- Compatible with standard surface-mount processing (VPR and IR)
- Receptacle and header allow for drainage of processing fluids
- Tape and reel packaging available. Contact Tyco Electronics for details
- Polarized header and receptacle assemblies
- Sizes of 10, 20, 30, 40, 50, 60, 70, 80 and 100 positions
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189

AMPMODU 50/50 Grid Vertical Headers and Receptacles are designed for parallel board-to-board stacking in high density applications.

Right-angle board-to-board and cable-to-board applications are also possible, since the vertical receptacles also mate with non-latching right-angle headers (page 19) and the vertical headers also mate with non-latching cable connectors.

Available are double row, vertical shrouded headers and receptacles in sizes ranging from 10 through 100 positions (in 10 position increments).

Parallel board-to-board stack heights of .250 [6.35], .320 [8.13] and .390 [9.91] are achievable by selection of the appropriate header. The receptacle is the same for all three stack height headers.

Non-protrusive metallic holddowns are designed for use in .062 [1.57] or thicker and packaging methods result in a system that is compatible with robotic assembly.

The headers and receptacles feature polarization to prevent misalignment.

Three Board Stack Heights

Non-Protrusive Metallic Holddowns
Board-to-Board Vertical Receptacles, Double Row, .050 x .050
[1.27 x 1.27] Centerline

Material and Finish

Housing—Glass-filled thermoplastic, black, 94V-0 rated

Contacts—Copper alloy; duplex plated .000030 [0.00076] gold in mating area, .000150 [0.00381] tin on solder tail, with entire contact underplated .000050 [0.00127] nickel

Holddown—Copper alloy; plated .000150 [0.00381] tin over .000050 [0.00127] nickel

Related Product Data

Mating Headers — pages 16, 19
PC Board Layouts — page 17
Performance Specifications — page 24

Technical Documents — page 24
Product Specification 108-1332
Application Specification 114-7010

Packaging: Tube or Tape and Reel

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimension A</th>
<th>Receptacle Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Tube</td>
<td>Tape and Reel*</td>
</tr>
<tr>
<td>10</td>
<td>.266 [6.75]</td>
<td>5-104652-1</td>
</tr>
<tr>
<td>30</td>
<td>.766 [19.46]</td>
<td>5-104652-3</td>
</tr>
<tr>
<td>40</td>
<td>1.016 [25.81]</td>
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</tr>
<tr>
<td>50</td>
<td>1.266 [32.16]</td>
<td>5-104652-5</td>
</tr>
<tr>
<td>60</td>
<td>1.516 [38.51]</td>
<td>5-104652-6</td>
</tr>
<tr>
<td>70</td>
<td>1.766 [44.86]</td>
<td>5-104652-7</td>
</tr>
<tr>
<td>80</td>
<td>2.016 [51.21]</td>
<td>5-104652-8</td>
</tr>
<tr>
<td>100</td>
<td>2.516 [63.91]</td>
<td>6-104652-0</td>
</tr>
</tbody>
</table>

* Parts packaged in tape and reel have vacuum pick and place cover. See PC Board Layout on page 17.

Note: All part numbers are RoHS compliant.
Board-to-Board Vertical Headers, Double Row, .050 x .050 [1.27 x 1.27] Centerline

Material and Finish
Housing—Glass-filled thermoplastic, black, 94V-0 rated
Contacts—Copper alloy; duplex plated .000030 [0.00076] gold in mating area, .000150 [0.00381] tin on solder tail, with entire contact underplated .000050 [0.00127] nickel
Holddown—Copper alloy; plated .000150 [0.00381] tin over .000050 [0.00127] nickel

Related Product Data
Mating Receptacles — page 15, 21 (without latch only)
PC Board Layouts — page 17
Performance Specifications — page 24

Technical Documents — page 24
Product Specification 108-1332
Application Specification 114-7010
Packaging: Tube or Tape and Reel

No. of Position A Dimension A Header Part Numbers

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Tubes &amp; Tape &amp; Reel*</td>
<td>Tubes &amp; Tape &amp; Reel*</td>
<td>Tubes &amp; Tape &amp; Reel*</td>
<td>Tubes &amp; Tape &amp; Reel*</td>
<td></td>
</tr>
<tr>
<td>Hold Down</td>
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<td>Hold Down</td>
<td>No Hold Down</td>
<td>Hold Down</td>
</tr>
<tr>
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<td>.372 [9.44]</td>
<td>5-104655-1 5-147381-1</td>
<td>5-147121-1</td>
<td>5-104656-1 5-147382-1</td>
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<tr>
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<td>5-104656-2 5-147382-2</td>
</tr>
<tr>
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<td>.872 [22.14]</td>
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<td>—</td>
<td>5-104656-3 5-147382-3</td>
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<tr>
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<td>5-104656-4 5-147382-4</td>
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<tr>
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<td>—</td>
<td>5-104656-5 5-147382-5</td>
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<tr>
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<td>5-104656-9</td>
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</tbody>
</table>

*Parts packaged in tape and reel have vacuum pick and place cover. See PC Board Layout on page 17.

Note: All part numbers are RoHS compliant.
## Recommended PC Board Layouts for Vertical Connectors

### Headers

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>4</td>
<td>.200 [5.08]</td>
<td>.320 [8.12]</td>
</tr>
<tr>
<td>30</td>
<td>14</td>
<td>.700 [17.78]</td>
<td>.820 [20.83]</td>
</tr>
<tr>
<td>50</td>
<td>24</td>
<td>1.200 [30.48]</td>
<td>1.320 [33.53]</td>
</tr>
<tr>
<td>60</td>
<td>29</td>
<td>1.450 [36.83]</td>
<td>1.570 [39.88]</td>
</tr>
<tr>
<td>70</td>
<td>34</td>
<td>1.700 [43.18]</td>
<td>1.820 [46.23]</td>
</tr>
<tr>
<td>80</td>
<td>39</td>
<td>1.950 [49.53]</td>
<td>2.070 [52.98]</td>
</tr>
<tr>
<td>90</td>
<td>44</td>
<td>2.200 [55.88]</td>
<td>2.320 [58.93]</td>
</tr>
<tr>
<td>100</td>
<td>49</td>
<td>2.450 [62.23]</td>
<td>2.570 [65.28]</td>
</tr>
</tbody>
</table>

### Receptacles

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>4</td>
<td>.200 [5.08]</td>
<td>.320 [8.12]</td>
</tr>
<tr>
<td>30</td>
<td>14</td>
<td>.700 [17.78]</td>
<td>.820 [20.83]</td>
</tr>
<tr>
<td>50</td>
<td>24</td>
<td>1.200 [30.48]</td>
<td>1.320 [33.53]</td>
</tr>
<tr>
<td>60</td>
<td>29</td>
<td>1.450 [36.83]</td>
<td>1.570 [39.88]</td>
</tr>
<tr>
<td>70</td>
<td>34</td>
<td>1.700 [43.18]</td>
<td>1.820 [46.23]</td>
</tr>
<tr>
<td>80</td>
<td>39</td>
<td>1.950 [49.53]</td>
<td>2.070 [52.98]</td>
</tr>
<tr>
<td>90</td>
<td>44</td>
<td>2.200 [55.88]</td>
<td>2.320 [58.93]</td>
</tr>
<tr>
<td>100</td>
<td>49</td>
<td>2.450 [62.23]</td>
<td>2.570 [65.28]</td>
</tr>
</tbody>
</table>

### Dimensions

- **Note:** All part numbers are RoHS compliant.
- **Note:** Refer to Tyco Electronics Customer Drawings for additional PC board layout information and dimensional tolerances.

---

**Catalog 1307819**
**Revised 8-08**

www.tycoelectronics.com
Board-to-Board Right-Angle Headers

AMPMODU 50/50 Grid Right-Angle Headers will accommodate a variety of high density packaging applications; right-angle board-to-board applications when mated with vertical receptacles (page 15) and right-angle cable-to-board applications when mated with cable connectors (page 21). The small .050 x .050 [1.27 x 1.27] centerline contact spacing allows efficient use of the PC board area.

Mechanical support of the headers to the PC board is provided by non-protrusive metallic holddowns designed for .062 [1.57] or thicker PC boards. These holddowns are of the same design as those used in the vertical headers (page 16) and receptacles (page 15). There are also metallic tabs that are soldered to the surfaces of the PC board pads for added support.

AMPMODU 50/50 Grid Right-Angle Headers are available in double-row, in either latching or non-latching versions, and in sizes ranging from 10 through 100 positions (in 10 position increments). The latching version provides positive retention when mated with the latching cable connector (page 21). All headers feature polarization to help prevent misalignment during mating.

Product Facts
- Surface-mount products for right-angle board-to-board and cable-to-board applications
- Double-row, right-angle shrouded headers
- High density .050 x .050 [1.27 x 1.27] centerline grid
- Latching and non-latching versions available
- Non-protrusive metallic holddowns
- Metallic tabs, when soldered to PC board pad, provide added mechanical support
- Duplex plated post contacts; gold plated on mating area, tin plated on tails
- Compatible with standard surface-mount processing (VPR and IR)
- Standoffs on header housings allow for drainage of processing fluids
- All headers are polarized
- Sizes of 10, 20, 30, 40, 50, 60, 70, 80 and 100 positions
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association File No. LR7189
Board-to-Board Right-Angle Headers, Double Row, .050 x .050
[1.27 x 1.27] Centerline

Non-Latching Header

Latching Header

Material and Finish
Housing — Liquid crystal polymer, black, 94V-0 rated
Contacts — Copper alloy; duplex plated .000030 [0.00076] gold in mating area, .000150 [0.00381] tin on solder tail, with entire contact under-plated .000050 [0.00127] nickel
Holddown — Copper alloy; plated .0000150 [0.00381] tin over .000050 [0.00127] nickel

Related Product Data
Mating Receptacles — page 15, 21
Performance Specifications — page 24
Technical Documents — page 24
Product Specification 108-1443
Application Specification 114-7010
Packaging: Tube

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimensions</th>
<th>Header Part Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>40</td>
<td>1.380 [35.05]</td>
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<tr>
<td>60</td>
<td>1.880 [47.75]</td>
<td>59</td>
</tr>
<tr>
<td>70</td>
<td>2.130 [54.10]</td>
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<td>80</td>
<td>2.380 [60.45]</td>
<td>79</td>
</tr>
<tr>
<td>100</td>
<td>2.880 [73.15]</td>
<td>99</td>
</tr>
</tbody>
</table>

Note: All part numbers are RoHS compliant.

AMPMODU Interconnection System

Catalog 1307819
Revised 8-08
www.tycoelectronics.com
Dimensions are in inches and millimeters unless otherwise specified. Values in brackets are metric equivalents.
Product Facts

- Double-row receptacle connectors provide cable-to-board connection capabilities for vertical headers (non-latching) and right-angle headers (latching and non-latching)
- IDC (Insulation Displacement Crimp) mass termination of solid or stranded round conductor .050 [1.27] centerline ribbon cable with PVC or polyethylene insulation
- Accommodates ribbon cable conductor sizes of 28 AWG [0.08-0.09 mm²] and 30 AWG [0.05 mm²] and insulation diameters up to .036 [0.91] maximum
- Reliable single beam receptacle contact design
- Duplex plated receptacle contacts; gold plated in mating area, tin in termination area
- Terminating covers (sold separately) provide both strain relief and protection to the termination area
- Sizes of 10, 20, 30, 40, 50, 60, 70, 80 and 100 positions
- Connectors available with or without metal latch
- Connectors without latches are polarized to help prevent mismating
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association File No. LR7189

These double-row cable connectors, with a .050 x .050 [1.27 x 1.27] centerline contact spacing, provide cable-to-board connection capabilities for the AMPMODU 50/50 Grid Connector System. Cable connectors without a latch will mate with the vertical headers (page 16), while cable connectors with or without a latch can be used to mate with the right-angle headers (page 19).

The cable connectors feature reliable single-beam IDC (insulation displacement crimp) contacts which are duplex plated with .000030 [0.00076] gold. These contacts can be mass terminated to either solid or stranded round conductor ribbon cable with conductor sizes of 28 AWG [0.08-0.09 mm²] and 30 AWG [0.05 mm²] and a maximum insulation diameter of .036 [0.91]. During termination, the terminating covers, which must be purchased separately, assist in guiding the wire into the IDC contacts, then provide strain relief when fully seated. Actual termination is accomplished with the Tyco Electronics manual tooling shown on page 23.

The latching version of the cable connector is equipped with a metal latch which provides positive retention of the receptacle cable connector when mated with a surface-mounted right-angle header. The cable connector without a metal latch features polarization to help prevent mismating. All connectors are available in sizes ranging from 10 through 100 positions (in 10 position increments).
Cable-to-Board Receptacle Connectors, Double Row, .050 x .050 [1.27 x 1.27] Centerline

Material and Finish

Housing — Thermoplastic, black, 94V-0 rated
Latch — Stainless steel
Contacts — Phosphor bronze; duplex plated .000030 [0.00076] minimum gold in mating area, .000150 [0.00381] minimum tin on solder tail, with entire contact underplated .000050 [0.00127] minimum nickel

Related Product Data

Mating Headers — page 16, 19 (latching)
Terminating Covers (Must be Purchased Separately, 2 Required per Connector) — page 22
Termination Tooling — page 23
Performance Specifications — page 24

Technical Documents — page 24
Product Specification 108-1443
Application Specification 408-9817, 408-9909
Packaging: Tube

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>[1.27]</td>
<td></td>
<td>[2.00]</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>.578</td>
<td>4</td>
<td>.200</td>
<td>.266</td>
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<tr>
<td>20</td>
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<td>9</td>
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<td>.516</td>
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<td>1.950</td>
<td>2.016</td>
</tr>
<tr>
<td>100</td>
<td>2.828</td>
<td>49</td>
<td>2.450</td>
<td>2.516</td>
</tr>
</tbody>
</table>

Receptacle Part Numbers

With Latch: 5-104892-1 to 5-104893-5
Without Latch: 5-104892-6 to 6-104893-6

Note: All part numbers are RoHS compliant.
Terminating Covers for Cable Connectors

Material
Glass-filled thermoplastic, black, 94V-0 rated

Related Product Data
Connectors used with Covers — page 21
Termination Tooling — page 23

Technical Documents — page 24
Product Specification 108-1443
Application Specification 408-9617, 408-9909
Packaging: Plastic bag

<table>
<thead>
<tr>
<th>No. of Pos.</th>
<th>Dimension A</th>
<th>Terminator Cover Part Numbers</th>
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<tbody>
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<td>104891-2</td>
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<tr>
<td>30</td>
<td>1.065 [.2705]</td>
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<td>1.315 [.3382]</td>
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<td>50</td>
<td>1.565 [.3975]</td>
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<td>60</td>
<td>1.815 [.4610]</td>
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<td>70</td>
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<tr>
<td>100</td>
<td>2.815 [.7150]</td>
<td>1-104891-0</td>
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</tbody>
</table>

Note: Terminating covers must be purchased separately, two are required for each cable connector.

Note: All part numbers are RoHS compliant.
The Manual Miniature Application Frame Assembly 91295-1, equipped with a Cover Closing Kit 543518-1, is used for the IDC termination of ribbon cable to the cable connectors shown on page 21.

Prior to termination, the covers must be partially assembled onto a connector housing, the cable inserted between the covers and contacts and the covers preclosed by hand, clamping the cable in place.

In the Manual Miniature Application Frame Assembly, the covers are fully seated to complete the mass termination and provide strain relief for the completed connection.

For tooling information, call Technical Support Center 1-800-522-6752.

Note: Refer to Tyco Electronics Instruction Sheets 408-9817 (Frame Assembly 91295-1) and 408-9909 (Cover Closing Kit 543518-1) for complete termination/tooling information.

Note: All part numbers are RoHS compliant.
Performance Specifications

Board-to-Board Connectors, Vertical and Right-Angle
Mating Force: 6.4 oz (1.78 N) max. per contact
Unmating Force: 1.0 oz [0.28 N] min. per contact
Durability: Tested to 200 cycles min.
Current Rating: (30°C T rise): .5 ampere per contact
Operating Temperature Range: -65°C to +105°C
Termination Resistance: 16 milliohms max. (initial)
Insulation Resistance: 5000 megohms min. (initial)
Dielectric Withstanding Voltage: 300 VAC

Cable-to-Board Connectors
Mating Force: 6.4 oz (1.78 N) max. per contact
Unmating Force Without Latch: .5 oz [0.14 N] min. per contact
Durability: Tested to 200 cycles min.
Current Rating: (10°C T rise): .5 ampere per contact
Operating Temperature Range: -65°C to +105°C
Termination Resistance: 25 milliohms max. (initial and final)
Insulation Resistance: 5000 megohms min. (initial)
Dielectric Withstanding Voltage: 300 VAC

Technical Documents

Various technical documents are available for your use:

**Product Specifications** describe technical performance characteristics and verification tests. They are intended for the Design, Component and Quality Engineer.

- 108-1332 AMPMODU 50/50 Grid Vertical Board-to-Board Connectors
- 108-1443 AMPMODU 50/50 Grid Right-Angle Board-to-Board and Cable Connectors

**Application Specifications** describe requirements for using the product in its intended application and/or crimping information. They are intended for the Packaging and Design Engineer and the Machine Setup Person.

- 114-7010 AMPMODU 50/50 Grid Connector System

**Instruction Sheets** provide instructions for assembling or applying the product. They are intended for the Manufacturing Assembler or Operator.

- 408-9817 Manual Miniature Application Frame Assembly 91295-1
- 408-9909 Cover Closing Kit 543518-1

**Note:** All part numbers are RoHS compliant.