

Packaging Specification for Modular Jack

1. SCOPE : PACKAGING FOR MODULAR JACK, TE SMALL AND STANDARD (4 ; 6 ;& 8 P.), TAPE MOUNTED

2. PACKAGING QUANTITIES; USED PACKAGING PHANTOM NUMBER

Packaging Phantom Number: 1392022-8

Connector type	Unit packaging quantity	Shipper packaging quantity
4 way small size	1000	2000
6 way small size	800	1600
8 way small size	800	1600
4 way standard size	700	1400
6 way standard size	700	1400
8 way standard size	600	1200

3. PACKAGING COMPOSITION

Content of Packaging Phantom Number 1392022-8:

Packaging material	description	Quantity
Pancake reel	973053-4	2
Box	973051-2	1
Reel spacer	973052-1	1
Tape (for connectors)	165908-5	20 (m)
LT label	999639-1	1
Label (reel)	999641-1	2

Interleaving paper: 2053800600431 = 23 mm wide , 80 gr/m²

4. PACKAGING METHOD

- Attach the tape with connectors onto the core of the reel with use of ½ meter PVC tape 19mm (or 15mm) wide. Attention: Don't bend the flanges of the reel!
- Reel the product, see picture for reel direction. Use interleaving paper while reeling.
- Cover the external winding with a paper belt. Use paper tape to attach the paper belt.
- Secure the reel flanges by attaching both flanges onto each other by use of 4 pieces of PVC tape, 20 cm long, 19 mm (or 15mm) wide. Attaching spot: the flat sides of the flanges.
- Stick the label 999641-1 on the reel.
- Close bottom side of the box with transparent PP-tape (50mm wide).
- Insert two reels in the box.
- Put the reel spacer on top of the two reels. 1)
- Close the top side of the box with transparent PP-tape (50mm wide).
- Stick the label 999639-1 on the pre-defined area on the box.

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DATE 19/07/2001

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1) If scrap flanges (973050-1) are available, 1 such flange may be used instead of the reel spacer.

5. REEL DIRECTION



*)Former plastic reel version is shown on the picture