



SAFETY DATA SHEET

ARALDITE FUSION HARDENER

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME ARALDITE FUSION HARDENER

PRODUCT NO. 808300, 808409, 808416, 808423

SUPPLIER BOSTIK LIMITED
COMMON ROAD
STAFFORD
STAFFORDSHIRE
ST16 3EH
+44 1785 272625
+44 1785 272650 (24 HOUR)
sds.uk@bostik.com

2 HAZARDS IDENTIFICATION

Irritating to eyes and skin.

CLASSIFICATION Xi;R36/38.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	229-713-7	6674-22-2	1-5%	Xn;R22. C;R34. R52/53.
BIS(2-DIMETHYLAMINOETHYL)ETHER	221-220-5	3033-62-3	1-5%	T;R23/24. Xn;R22. C;R35.
TRIETHYLENETETRAMINE, PROPOXYLATED	500-055-5	26950-63-0	5-10%	Xi;R38,R41.

The Full Text for all R-Phrases are Displayed in Section 16

4 FIRST-AID MEASURES

INHALATION

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

INGESTION

DO NOT induce vomiting. Get medical attention immediately.

SKIN CONTACT

Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above.

Get medical attention if irritation persists after washing.

EYE CONTACT

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

This product is not flammable. Use fire-extinguishing media appropriate for surrounding materials. Use: Foam, carbon dioxide or dry powder.

6 ACCIDENTAL RELEASE MEASURES

SPILL CLEAN UP METHODS

Absorb in vermiculite, dry sand or earth and place into containers.

7 HANDLING AND STORAGE

ARALDITE FUSION HARDENER

USAGE PRECAUTIONS

Avoid spilling, skin and eye contact.

STORAGE PRECAUTIONS

Store at moderate temperatures in dry, well ventilated area.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

INGREDIENT COMMENTS

WEL = Workplace Exposure Limits

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Provide adequate ventilation.

RESPIRATORY EQUIPMENT

If ventilation is insufficient, suitable respiratory protection must be provided.

HAND PROTECTION

Protective gloves must be used if there is a risk of direct contact or splash.

EYE PROTECTION

Wear splash-proof eye goggles to prevent any possibility of eye contact.

HYGIENE MEASURES

Wash promptly if skin becomes contaminated. Wash at the end of each work shift and before eating, smoking and using the toilet.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Liquid		
COLOUR	Light (or pale) Yellow		
ODOUR	Slight odour		
SOLUBILITY	Insoluble in water		
RELATIVE DENSITY	1.14	FLASH POINT (°C)	145 PM Closed cup.

10 STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions.

11 TOXICOLOGICAL INFORMATION

SKIN CONTACT

Irritating to skin.

EYE CONTACT

Irritating to eyes.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Not regarded as dangerous for the environment.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION

ARALDITE FUSION HARDENER

GENERAL

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID).

No transport warning sign required.

15 REGULATORY INFORMATION

LABELLING



Irritant

RISK PHRASES

R36/38 Irritating to eyes and skin.

SAFETY PHRASES

S2 Keep out of the reach of children

S24/25 Avoid contact with skin and eyes.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

S46 If swallowed, seek medical advice immediately and show this container or label.

S56 Dispose of this material and its container to hazardous or special waste collection point.

STATUTORY INSTRUMENTS

Chemicals (Hazard Information and Packaging) Regulations. Control of Substances Hazardous to Health.

APPROVED CODE OF PRACTICE

Safety Data Sheets for Substances and Preparations. Classification and Labelling of Substances and Preparations Dangerous for Supply.

GUIDANCE NOTES

Workplace Exposure Limits EH40. Introduction to Local Exhaust Ventilation HS(G)37. CHIP for everyone HSG(108).

16 OTHER INFORMATION

GENERAL INFORMATION

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

INFORMATION SOURCES

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

REVISION COMMENTS

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

ISSUED BY

Approved LJ

REVISION DATE November 2009

REV. NO./REPL. SDS GENERATED 2

DATE September 2007

RISK PHRASES IN FULL

R22 Harmful if swallowed.

R23/24 Toxic by inhalation and in contact with skin.

R34 Causes burns.

R35 Causes severe burns.

R38 Irritating to skin.

R41 Risk of serious damage to eyes.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.



SAFETY DATA SHEET

ARALDITE FUSION RESIN

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME ARALDITE FUSION RESIN

PRODUCT NO. 808300, 808409, 808416, 808423

SUPPLIER BOSTIK LIMITED
COMMON ROAD
STAFFORD
STAFFORDSHIRE
ST16 3EH
+44 1785 272625
+44 1785 272650 (24 HOUR)
sds.uk@bostik.com

2 HAZARDS IDENTIFICATION

Irritating to eyes and skin. May cause sensitisation by skin contact. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

CLASSIFICATION Xi;R36/38. R43. N;R51/53.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification
BISPHENOL F EPOXY RESIN		9003-36-5	5-10%	Xi;R36/38. N;R51/53. R43.
EPOXY RESIN (Number average MW <= 700)	500-033-5	25068-38-6	60-100%	R43 Xi;R36/38 N;R51/53
TERPHENOL, HYDROGENATED	262-967-7	61788-32-7	5-10%	R53.

The Full Text for all R-Phrases are Displayed in Section 16

4 FIRST-AID MEASURES

INHALATION

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

INGESTION

DO NOT induce vomiting. Get medical attention immediately.

SKIN CONTACT

Promptly flush contaminated skin with water. Promptly remove clothing if soaked through and flush the skin with water. Get medical attention if irritation persists after washing.

EYE CONTACT

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Use fire-extinguishing media appropriate for surrounding materials.

SPECIAL FIRE FIGHTING PROCEDURES

Keep run-off water out of sewers and water sources. Dike for water control. If risk of water pollution occurs, notify appropriate authorities.

ARALDITE FUSION RESIN

SPECIFIC HAZARDS

Fire or high temperatures create: Toxic gases/vapours/fumes of Carbon dioxide (CO₂). Carbon monoxide (CO).

6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Avoid skin and eye contact. Ensure adequate ventilation.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into drains and water courses.

SPILL CLEAN UP METHODS

Absorb in vermiculite, dry sand or earth and place into containers.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Avoid spilling, skin and eye contact. Persons susceptible for allergic reactions should not handle this product. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

STORAGE PRECAUTIONS

Store in tightly closed original container in a dry, cool and well-ventilated place. Keep in original container.

STORAGE CLASS

Chemical storage.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

INGREDIENT COMMENTS

WEL = Workplace Exposure Limits

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Provide adequate general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

No specific recommendation made, but respiratory protection must be used if the general level exceeds the Recommended Workplace Exposure Limit.

HAND PROTECTION

Protective gloves should be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

EYE PROTECTION

Wear splash-proof eye goggles to prevent any possibility of eye contact.

OTHER PROTECTION

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact. Provide eyewash station.

HYGIENE MEASURES

DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Liquid
COLOUR	Colourless
ODOUR	Slight odour
SOLUBILITY	Immiscible with water

ARALDITE FUSION RESIN

RELATIVE DENSITY 1.15

10 STABILITY AND REACTIVITY

STABILITY

Stable under normal temperature conditions.

CONDITIONS TO AVOID

Avoid contact with strong oxidisers. Avoid contact with acids and alkalis.

HAZARDOUS DECOMPOSITION PRODUCTS

Fire or high temperatures create: Carbon monoxide (CO). Carbon dioxide (CO₂).

11 TOXICOLOGICAL INFORMATION

INHALATION

Vapour may irritate respiratory system or lungs.

INGESTION

May cause discomfort if swallowed.

SKIN CONTACT

Liquid may irritate skin. May cause sensitisation by skin contact.

EYE CONTACT

Irritating to eyes.

MEDICAL CONSIDERATIONS

Skin disorders and allergies.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment.

13 DISPOSAL CONSIDERATIONS

GENERAL INFORMATION

This material is classified as special waste as defined by Special Waste Regulations 1996 and must be disposed of by an authorised contractor

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



UK ROAD CLASS	9		
PROPER SHIPPING NAME	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW <= 700))		
UN NO. ROAD	3082	UK ROAD PACK GR.	III
ADR CLASS NO.	9	ADR CLASS	Class 9: Miscellaneous dangerous substances and articles.
ADR PACK GROUP	III	TUNNEL RESTRICTION CODE	(E)
HAZARD No. (ADR)	90	ADR LABEL NO.	9

ARALDITE FUSION RESIN

HAZCHEM CODE	+3Z	CEFIC TEC(R) NO.	90GM6-III
RID CLASS NO.	9	RID PACK GROUP	III
UN NO. SEA	3082	IMDG CLASS	9
IMDG PACK GR.	III	EMS	F-A, S-F
MFAG	See Guide	UN NO. AIR	3082
AIR CLASS	9	AIR PACK GR.	III

15 REGULATORY INFORMATION

LABELLING



Irritant



Dangerous for the environment

CONTAINS

BISPHENOL F EPOXY RESIN
EPOXY RESIN (Number average MW <= 700)

RISK PHRASES

R36/38	Irritating to eyes and skin.
R43	May cause sensitisation by skin contact.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

SAFETY PHRASES

S2	Keep out of the reach of children
S24/25	Avoid contact with skin and eyes.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S29/56	Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.
S36/37/39	Wear suitable protective clothing, gloves and eye/face protection.
S46	If swallowed, seek medical advice immediately and show this container or label.
S61	Avoid release to the environment. Refer to special instructions/safety data sheets.
P5	Contains epoxy constituents. See information supplied by the manufacturer.

STATUTORY INSTRUMENTS

Chemicals (Hazard Information and Packaging) Regulations. Control of Substances Hazardous to Health.

APPROVED CODE OF PRACTICE

Safety Data Sheets for Substances and Preparations. Classification and Labelling of Substances and Preparations Dangerous for Supply.

GUIDANCE NOTES

Workplace Exposure Limits EH40. CHIP for everyone HSG(108).

16 OTHER INFORMATION

GENERAL INFORMATION

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

INFORMATION SOURCES

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

REVISION COMMENTS

This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

ISSUED BY

Approved LJ

ARALDITE FUSION RESIN

REVISION DATE	July 2009
REV. NO./REPL. SDS GENERATED	2
DATE	September 2007

RISK PHRASES IN FULL

R36/38	Irritating to eyes and skin.
R43	May cause sensitisation by skin contact.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R53	May cause long-term adverse effects in the aquatic environment.