



Aluminum Foil Tape

425 • 427

Technical Data

April, 2008

Product Description 3M™ Aluminum Foil Tapes 425 and 427 are 5 mil nominal dead soft aluminum foil backing combined with a transparent acrylic adhesive. 3M aluminum foil tape 427 offers an easy-release liner.

Product Construction	Backing	Adhesive	Color	Liner	Standard Roll Length
	Dead soft aluminum	Acrylic	Shiny silver	Easy-release paper (3M aluminum foil tape 427)	60 yds. (55 m)

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

	ASTM Test Method
Adhesion to Steel:	D-3330
3M aluminum foil tape 425	47 oz./in. width (51 N/100 mm)
3M aluminum foil tape 427	50 oz./in. width (55 N/100 mm)
Tensile Strength:	30 lbs./in. width (525 N/100 mm)
Backing Thickness:	2.8 mils (0.07 mm)
Total Tape Thickness:	4.6 mils (0.12 mm)
Liner Thickness:	D-3652
3M aluminum foil tape 427	3.1 mils (0.08 mm)
Elongation at Break:	8%
Temperature Use Range:	-65° to 300°F (-54° to 149°C)
Water Vapor Transmission Rate:	0.1g H ₂ O/100 sq. in./24 hrs. (1.55 g/m ² /24 hrs.)
Approximate Weight:	0.013 lbs./yd./in. width (4.77 gms/m/24 mm)

Features

- Flame resistant. Meets U.L. 746C (File E 122798) and 723, Class “L” low flammability rating (File R 7311).
- 3M aluminum foil tape 425 can be certified to meet SAE-AMS-T-23397 and L-T-80B.
- Meets requirements of F.A.R. 25.853(a).
- The very low moisture vapor transmission rate makes these tapes a good sealant.
- The acrylic adhesive, combined with the durable aluminum backing, offers ideal properties for long serviceable life in and outdoors.
- Good candidate as a maskant in electroplating of aluminum because it will not contaminate the bath.
- Aluminum backing provides excellent reflection of both heat and light.
- Best results obtained when applied to a clean, dry surface above 32°F (0°C).

IMPORTANT: These tapes are not intended for medical usage. Neither 3M nor the Food and Drug Administration have evaluated or reviewed this tape for medical application. 3M does not recommend or endorse the usage of the aluminum tape for medical application. User assumes all risk and liability whatsoever in connection with usage of product in a medical application.

3M™ Aluminum Foil Tape

425 • 427

Application Ideas

- Aircraft paint stripping maskant.
- Moisture barrier in “white goods” appliances.
- General purpose heat reflector and heat dissipator.
- Mechanically hold wires and cooling coils in “white goods” appliances.
- Repair tears on truck trailers and aircraft.
- Splicing of thin gauge foils.
- General purpose holding, patching, sealing applications – indoors and out.

Storage

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton.

Shelf Life

To obtain best performance, use this product within 24 months from date of manufacture.

Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Warranty, Limited Remedy, and Disclaimer

Many factors beyond 3M's control and uniquely with user's knowledge and control can affect the use and performance of a 3M product in a particular application. User is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application. Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability

Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



Industrial Adhesives and Tapes Division

3M Center, Building 21-1W-10, 900 Bush Avenue
St. Paul, MN 55144-1000
800-362-3550 • 877-369-2923 (fax)
www.3M.com/industrial



Recycled Paper
40% pre-consumer
10% post-consumer

3M is a trademark of 3M company.
Printed in U.S.A.
©3M 2008 70-0707-7622-7 (4/08)