

# **SCOTCHLOK 804 – Moisture Resistant Self–Stripping Electrical Tap Connector**

## **Application:**

Use part No. 804 to electrically connect a (tap) wire end to a through (run) wire, insulate and provide a moisture resistant seal for the connection.

#### Wire Range:

18–16 AWG (0,75–1,0mm<sup>2</sup>) solid and stranded, 14 AWG (1,5mm<sup>2</sup>) stranded tinned or untinned copper insulated conductors. For use with common thermoplastic insulated wires with a maximum diameter of .145 inches (3,5mm). Maximum recommended current for general purpose application: 18 AWG–7 amps , 16 AWG–10 amps , 14 AWG–15 amps.

## **Construction:**

U–Contact Insulator Tin plated brass, .03 inches (8mm) thick Polypropylene, color – blue Mineral oil base dielectric grease

Sealant

# Weight:

.0042 lbs.(1.90gm)

# **Engineering:**

Self–Stripping Electrical Tap Connector (as manufactured by 3M, part No. 804) capable of connecting a tap wire to a run wire and providing a moisture seal, in the wire range of 18–16 AWG (0,75–1,0mm<sup>2</sup>) solid or stranded, and 14 AWG (1,5mm<sup>2</sup>) stranded, tinned or untinned copper insulated wire, with a maximum insulation diameter of .145 inches (3,5mm). The connector shall be rated 600 volts and have a insulation temperature rating of 90°C (194°F).

#### **Installation Instructions:**

**Caution** – turn off power before installing or removing connector. All electrical work should be done according to appropriate electrical codes.

1. Open hinged side wall.

2. Place unstripped run wire inside run channel and close hinged side wall.

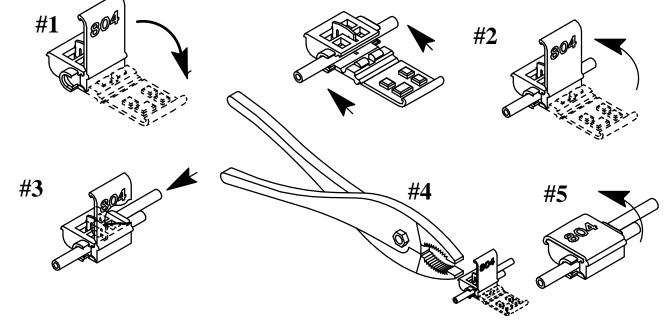
3. Insert unstripped tap wire completely into tap port.

4. Hold tool perpendicular to the wire and make the connection by crimping the u–contact down flush with the top of the insulator.

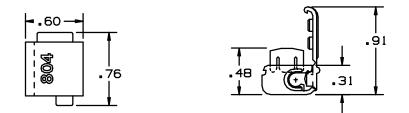
5. Close cover until latched.

# **Recommended Installation Tools:**

8" Mechanics ( slip joint ) pliers 3M No. E–9BM Crimping Tool 9" Linemans Pliers



#### **Dimensions**



**IMPORTANT NOTICE TO PURCHASER:** All statements, technical information and recommendations related to the Seller's products are based on information believed to be reliable, but the accuracy or completeness thereof is is not guaranteed. Before utilizing the product, the user should determine the suitability of the product for its intended use. The user assumes all risks and liability whatsoever in connection with such use.

All statements or recommendations of the seller which are not contained in the Seller's current publications shall have no force or effect unless contained in an agreement signed by an authorized officer of the Seller. The statements contained herein are made in lieu of all warranties express or implied, including but not limited to the implied warranties of merchantability and fitness for a particular purpose which warranties are hereby expressly disclaimed.

SELLER SHALL NOT BE LIABLE TO THE USER OR ANY OTHER PERSON UNDER ANY LEGAL THEORY, INCLUDING BUT NOT LIMITED TO NEGLIGENCE OR STRICT LIABILITY, FOR ANY INJURY OR FOR ANY DIRECT OR CONSEQUENTIAL DAMAGES SUSTAINED OR INCURRED BY REASON OF THE USE OF ANY OF THE SELLER'S PRODUCTS.

(c)1900 3M

Litho in U.S.A

#### **3M Division**

PO Box 2963 Austin, TX 78769–2963 Technical Service 512 / 984–5555





Part # Wire Range	Type of Connector	Listed Certified		Part # Wire Range	Type of Connector	Listed Certified
314 22–14		<b>E</b>		567 12–10run 18–14tap		<b>E</b>
314 22–14		<b>(1)</b>		905 18–14run 22–18Tap		
557 22–16		5		905N 18–14run 22–18Tap		
558 22–16		<b>E</b>		951 22–18	-1-	
560 18–14		() () ()		952 18–14		() ()
560B 18–14				953 12		() ()
560N 18–14		( <b>5</b> )		UR 19–26 Solid		
562 12–10		٩		UB 22–26 Solid		
564 18–14			<b>NOTE:</b> For complete wire combinations or other technical information see individual product information sheets or contact Technical Service.			

#### IMPORTANT NOTICE TO PURCHASER:

All statements, technical information and recommendations related to the Seller's products are based on information believed to be reliable, but the accuracy or completeness thereof is is not guaranteed. Before utilizing the product, the user should determine the suitability of the product for its intended use. The user assumes all risks and liability whatsoever in connection with such use.

All statements or recommendations of the seller which are not contained in the Seller's current publications shall have no force or effect unless contained in an agreement signed by an authorized officer of the Seller. The statements contained herein are made in lieu of all warranties express or implied, including but not limited to the implied warranties of merchantability and fitness for a particular purpose which warranties are hereby expressly disclaimed. SELLER SHALL NOT BE LIABLE TO THE USER OR ANY OTHER PERSON UNDER ANY LEGAL THEORY, INCLUDING BUT NOT LIMITED TO NEGLIGENCE OR STRICT LIABILITY, FOR ANY INJURY OR FOR ANY DIRECT OR CONSEQUENTIAL DAMAGES SUSTAINED OR INCURRED BY REASON OF THE USE OF ANY OF THE SELLER'S PRODUCTS.

**3M Electrical Products Division** 

6801 River Place Blvd. Austin, Texas 78726–4599 © 3M 1991

**3M**