

Diff. Aout 94

**I. INTRODUCTION**

This instruction sheet covers the use of the AMP hand tool 656075-1 which crimps the AMP locking clip contacts listed table 1.

Read these instructions thoroughly before crimping any contacts.

TABLE 1

PROFIL	CONTACT PART NUMBER		WIRE SIZE
	loose piece version	strip version	
1	87191	87190	28-30
2	926963 928778	867052 927946	26-20

**II. STRIPPING**

Strip the wire to 3.5mm. Don't cut or nick the wire strands.

**III. CRIMPING PROCEDURE**

- Refer to the chart in table 1 and check the selected wire, contact and crimping tool for compatibility.
- Hold tool in left hand, locator facing you.
- Rotate locator and introduce the contact above spring.
- Loose locator.
- Insert stripped wire through wire slot in locator and into wire barrel until the wire butts.
- Holding wire in place, squeeze tool handles together until ratchet releases.
- Allow tool handles to open fully. Remove crimped contact from tool.