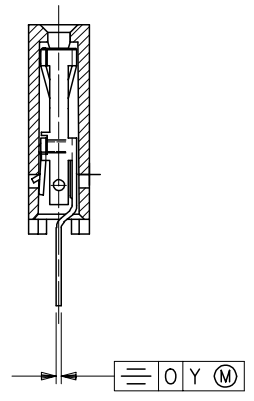


RECOMMENDED P.C. BOARD
HOLE PATTERN
FOR STRAIGHT PINS.



SECTION C-C SHOWING
STRAIGHT PINS.

NOTES:

- 1) CONTACT-PLATED PHOSPHOR BRONZE.
- 2) HOUSING-15% GLASS FILLED POLYESTER.
COLOUR: BLACK.
- 3) FOR (0.635)/.025 SQ. MALE PINS THE LENGTH
MUST BE (5.65)/.222 MIN & (7.00)/.276 MAX. TO
ENSURE GOOD CONNECTION WITH CONTACT.
- 4) PRODUCT SPECIFICATION: PS-99020-0001
- 5) PCB THICKNESS 1.6MM

ADDE NOTE 4 & 5 EC NO: E2008-0119 DRWN:DBYRNES CHKD: APPR:EDMAHONY	2007/09/10	2007/09/10
	2007/09/10	2007/09/10
	2007/09/10	2007/09/10
	2007/09/10	2007/09/10

QUALITY SYMBOLS	DESCRIPTION
▽=0	
▽C=0	

GENERAL TOLERANCES (UNLESS SPECIFIED)	
mm	INCH
4 PLACES ± ---	± ---
3 PLACES ± ---	± ---
2 PLACES ± ---	± ---
1 PLACE ± ---	± ---
ANGULAR ± 2 °	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
MM/IN		5:1	METRIC	
DRAWN BY	DATE	TITLE		
DB	1987/07/14	C-GRID III, SINGLE ROW VERTICAL P.C. BOARD CONNECTOR ASSEMBLY.		
CHECKED BY	DATE	MOLEX INCORPORATED		
JDENNEHY	2005/07/07			
APPROVED BY	DATE	MATERIAL NO.		
JDENNEHY	2005/07/07	DOCUMENT NO.		
SEE SHEET 2		SDA-90147		SHEET NO.
SIZE A3				1 OF 2

MATERIAL NO.		DOCUMENT NO.	SHEET NO.
SEE SHEET 2		SDA-90147	1 OF 2
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

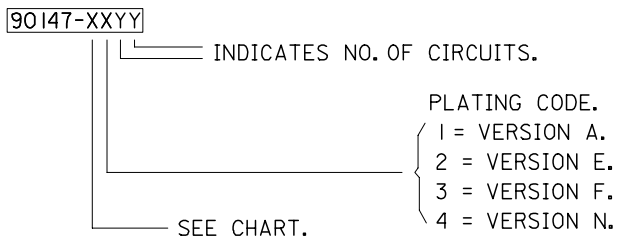
PART NO'S - STRAIGHT PINS		NO. OF CKTS	DIM. " A "	DIM. " B " (±.000)±.002	QTY. PER TUBE
STANDARD	CUSTOMER SPECIFIC				
90147-1X02		2	(2.54) .100	(5.08) .200	105
↑ 03	↑	3	(5.08) .200	(7.62) .300	72
04	↓	4	(7.62) .300	(10.16) .400	52
05	90147-9105	5	(10.16) .400	(12.70) .500	44
06	↑	6	(12.70) .500	(15.24) .600	36
07		7	(15.24) .600	(17.78) .700	30
08		8	(17.78) .700	(20.32) .800	26
09		9	(20.32) .800	(22.86) .900	22
10		10	(22.86) .900	(25.40) 1.000	22
11		11	(25.40) 1.000	(27.94) 1.100	20
12		12	(27.94) 1.100	(30.48) 1.200	18
13		13	(30.48) 1.200	(33.02) 1.300	16
14		14	(33.02) 1.300	(35.56) 1.400	14
15		15	(35.56) 1.400	(38.10) 1.500	14
16		16	(38.10) 1.500	(40.64) 1.600	13
17		17	(40.64) 1.600	(43.18) 1.700	13
18		18	(43.18) 1.700	(45.72) 1.800	12
19		19	(45.72) 1.800	(48.26) 1.900	12
20		20	(48.26) 1.900	(50.80) 2.000	11
21		21	(50.80) 2.000	(53.34) 2.100	11
22		22	(53.34) 2.100	(55.88) 2.200	10
23		23	(55.88) 2.200	(58.42) 2.300	9
24		24	(58.42) 2.300	(60.96) 2.400	9
25		25	(60.96) 2.400	(63.50) 2.500	8
26		26	(63.50) 2.500	(66.04) 2.600	8
27		27	(66.04) 2.600	(68.58) 2.700	8
28		28	(68.58) 2.700	(71.12) 2.800	7
29		29	(71.12) 2.800	(73.66) 2.900	7
30		30	(73.66) 2.900	(76.20) 3.000	7
↓ 31	↓	31	(76.20) 3.000	(78.74) 3.100	7
90147-1X 32	↓	32	(78.74) 3.100	(81.28) 3.200	6

PLATING VERSION A
PRE-PLATED HOT DIP TIN
1.0 TO 2.5 um (.000040" TO .000100").

PLATING VERSION E
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.38 TO 0.64 um (.000015" TO .000025")
GOLD ON CONTACT AREA (OVER NICKEL),
3 TO 5 um (.000120" TO .000200") TIN
ON SOLDER TAILS (OVER NICKEL).

PLATING VERSION F.
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.76 TO 1.0 um (.000030" TO .000040")
GOLD ON CONTACT AREA (OVER NICKEL),
3 TO 5 um (.000120" TO .000200") TIN
ON SOLDER TAILS (OVER NICKEL).

PLATING VERSION N.
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.76 TO 2.6 um (.000030" TO .000100")
GOLD ON CONTACT AREA (OVER NICKEL),
4 um (.000120") MINIMUM TIN
ON SOLDER TAILS (OVER NICKEL).



STANDARD PRODUCTS

REMOVE KINK OPT
EC NO: E2007-0787
DRWN: WASZKI EWI CZ 2007/04/25
CHKD: DMORJARTY 2007/04/25
APPR: DENNEHY 2007/04/27

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0002
3 PLACES	± .005	± .0002
2 PLACES	± .005	± .0002
1 PLACE	± .005	± .0002

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY DATE
DB 1986/12/28

CHECKED BY DATE
JDENNEHY 2005/07/07

APPROVED BY DATE
JDENNEHY 2005/07/07

MATERIAL NO.

SIZE
A3

SCALE
5:1

DESIGN UNITS
METRIC

THIRD ANGLE PROJECTION

TITLE
C-GRID III SINGLE ROW
VERTICAL P.C. BOARD
CONNECTOR

MOLEX INCORPORATED

DOCUMENT NO.
SDA-90147

SHEET NO.
2 OF 2

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