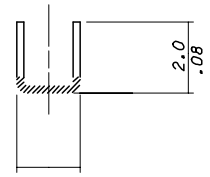
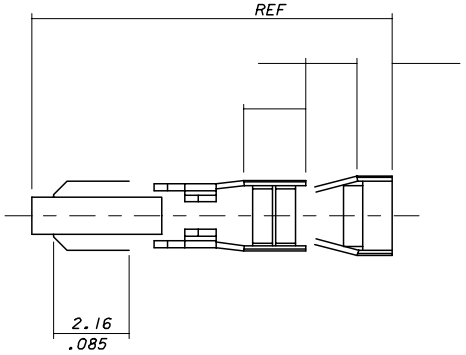
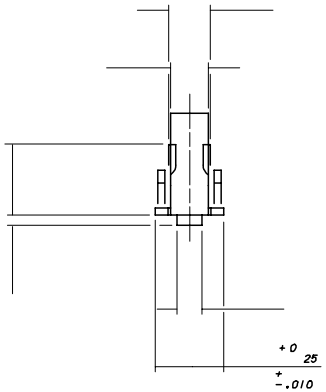
NOTES:

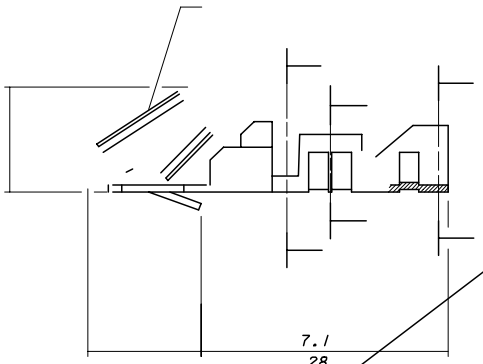
2. SUITABLE FOR 22-30 GA WIRE, (1.57)/.062 MAX INSULATION

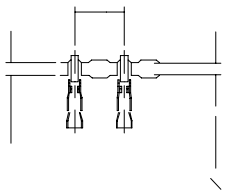


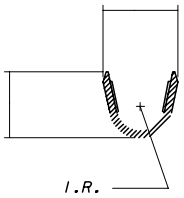
SECTION D-D
(4809-1T ONLY)



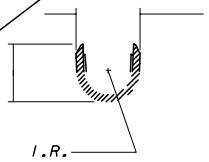








SECTION B-B



SECTION A-A

DIM CORRECTION

0
0

SEE CHART

FINISH NOTES:

(P902) HOT TIN DIP 1.0- 2.5uM/(.000040 -.000100)

(999) UNPLATED

(109) ELECTRO TIN PLATE (7.6-10uM)/.000300-.000400 OVER (1.25-2.0uM)/.000050-.000080 COPPER.

(505) GOLD PLATE (1.25-1.5uM)/.000050-.000060 OVER (1.25-2.0uM)/.000050-.000080 NICKEL.

(506) GOLD PLATE (1.25-1.5uM)/.000050-.000060 OVER (2.5-3.25uM)/.000100-.000130 NICKEL.

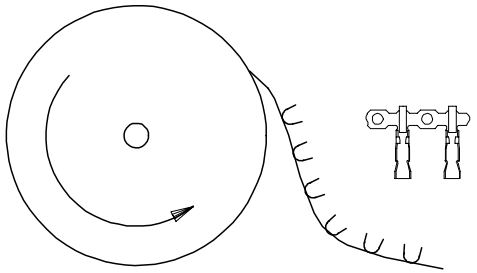
(507) GOLD PLATE (2.5-2.75uM)/.000100-.000110 OVER (1.25-2.0uM)/.000050-.000080 NICKEL.

(509) GOLD PLATE (1.25-1.5uM)/.000050-.000060 OVER (0.76-2.0uM)/.000030-.000080 NICKEL.

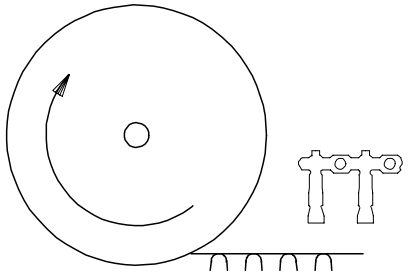
(550) GOLD PLATE (0.38-0.63uM)/.000015-.000025 OVER (0.76-1.5uM)/.000030-.000060 NICKEL IN CONTACT AREA WITH (0.12uM)/.000005 MIN. GOLD FLASH OVERALL.

(555) SELECTIVE GOLD (0.38uM)/.000015 OVER (0.76uM)/.000030 IN CONTACT AREA ONLY.

(558) GOLD PLATE (0.76-1.5uM)/.000030-.000060 OVER (1.25-2.0uM)/.000050-.000080 NICKEL IN CONTACT AREA WITH (0.12uM)/.000005 MIN. GOLD FLASH OVERALL.



TERMINALS FEEDING FROM THE TOP OF THE REEL ARE STANDARD WOUND



TERMINALS FEEDING FROM THE BOTTOM OF THE REEL ARE REVERSE WOUND SEE NOTE 5

I	08-50-0022	4809-(109)BF	CHAIN	(109)	(2.1)/.083 REF
I	40-01-0831	-(999)BF		(999)	(2.1)/.083 REF
	NT	-(505)BF		(505)	(2.1)/.083 REF
	NT	-(507)BF		(507)	(2.1)/.083 REF
I	08-55-0119	-(555)BF		(555)	(2.1)/.083 REF
I	08-56-0155	-(550)BF		(550)	(2.1)/.083 REF
I	08-50-0021	4809-(P902)BF	CHAIN	(P902)	(2.1)/.083 REF
	PART No	ENG No	FORM	FINISH	DIM . A
BOTTOM FEEDING REELS ONLY					

	NT	4809-(506)	CHAIN	(506)	ES-99001-0014	(2.1)/.083 REF
	NT	-(506)L	LOOSE			
I	08-56-0158	-(558)	CHAIN	(558)		(2.1)/.083 REF
	NT	-(558)L	LOOSE			
	NT	-(509)	CHAIN	(509)		(2.1)/.083 REF
	NT	-(509)L	LOOSE			
	NT	-(109)	CHAIN	(109)		(2.1)/.083 REF
	NT	-(109)L	LOOSE			
I	40-01-0829	-(999)	CHAIN	(999)		(2.1)/.083 REF
I	40-01-0830	-(999)L	LOOSE			
	NT	-(505)	CHAIN	(505)		(2.1)/.083 REF
	NT	-(505)L	LOOSE			
	NT	-(507)	CHAIN	(507)		(2.1)/.083 REF
	NT	-(507)L	LOOSE			
I	08-55-0110	-(555)	CHAIN	(555)		(2.1)/.083 REF
I	08-55-0111	-(555)L	LOOSE			
	08-56-0120	-(550)	CHAIN	(550)	ES-99001-0014	(2.1)/.083 REF
	08-56-0115	-(550)L	LOOSE			
I	08-50-0135	-(P902)	CHAIN	(P914)	ES-99001-0015	(2.1)/.083 REF
I	08-50-0136	4809-(P902)L	LOOSE			
	PART No	ENG No	FORM	FINISH	MATL. SPEC.	DIM . A
TOP FEEDING REELS ONLY						

ADDED PART OPTION
EC NO: E2005-0286 2004/11/03
DRWN:GMCSWEEN 2004/11/03
CH'KD:DMORIART 2004/11/04
APPR:JDENNEHY
DESCRIPTION
REV
AK

QUALITY SYMBOLS
▼=0
=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.35	± ---
ANGULAR ±---°		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM/IN
SCALE: NTS
DESIGN UNITS: METRIC
THIRD ANGLE PROJECTION

MCC 1986/07/30
DMORIART 2004/10/18
JDENNEHY 2004/10/19

SEE CHART

2

A2