

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).

2. NOTE: TOOL CONTAINER BOX (SUPPLIED BY VENDOR) MUST HAVE LABEL, DWG. PART NO. 999-622, AFFIXED. LABEL PROVIDED BY VENDOR.

3. DO NOT SCALE THIS DRAWING.

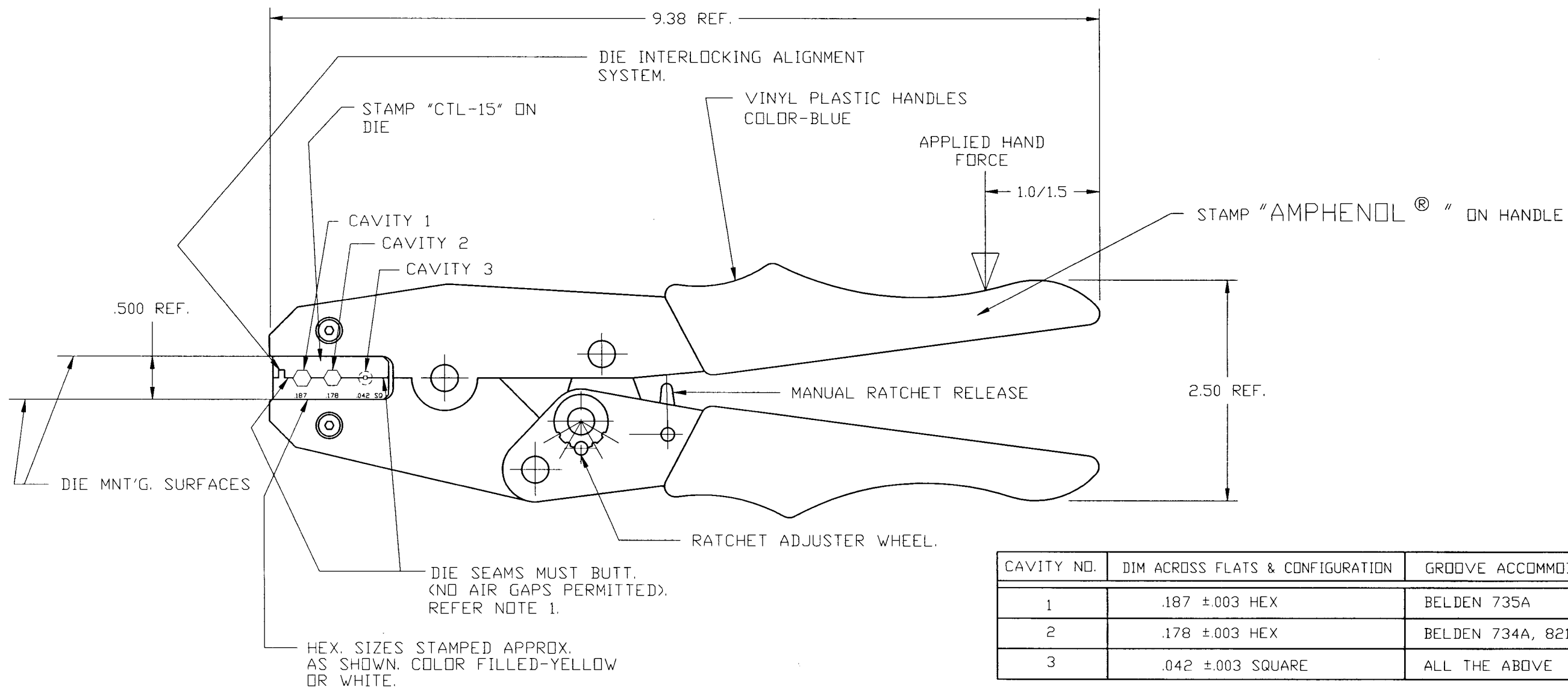
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-15

REVISIONS

| DRAWING NO.       | REV | DESCRIPTION     | DATE    | ECO   | APPR |
|-------------------|-----|-----------------|---------|-------|------|
| THIRD ANGLE PROJ. | A   | RELEASE TO MFG. | 8/25/00 | 43452 | CPM/ |



| CAVITY NO. | DIM ACROSS FLATS & CONFIGURATION | GROOVE ACCOMMODATIONS |
|------------|----------------------------------|-----------------------|
| 1          | .187 ±.003 HEX                   | BELDEN 735A           |
| 2          | .178 ±.003 HEX                   | BELDEN 734A, 8218     |
| 3          | .042 ±.003 SQUARE                | ALL THE ABOVE         |

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
 2 PLACE DECIMAL ±.015 (0,381 mm)  
 3 PLACE DECIMAL ±.005 (0,127 mm)  
 ANGLES ± 1°

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MATERIAL  
AS PURCHASED

REFERENCE

DRAWN  
C. McGRATH  
DATE  
7/19/00

ENGINEER  
T. AUBIN  
DATE  
7/19/00

APPROVED  
DATE

CAD FILE  
F:\DEPT611\TOOLS\CTL-15

TITLE  
QUICK CRIMP TOOL  
FOR 75 OHMS  
CRIMP PLUGS

**Amphenol**  
Amphenol Corporation  
RF/Microwave Operations  
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SCALE: .75:1 SHEET 1 OF 1

|                  |               |                       |            |
|------------------|---------------|-----------------------|------------|
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