

# 1.5kW, 3kW & 6kW HVAC RANGE 1-PHASE BURST FIRE POWER CONTROLLER INSTALLATION INSTRUCTIONS

**PR1-E  
SERIES**

X10591

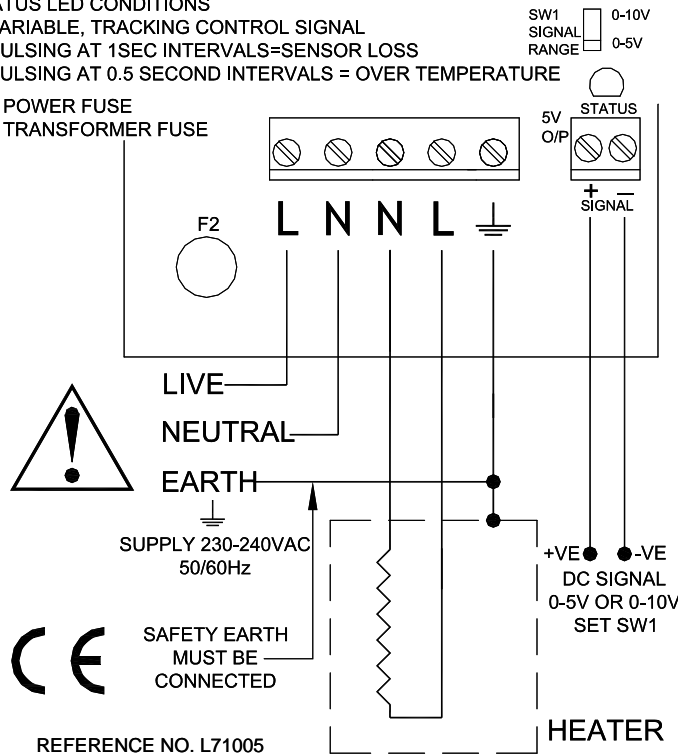
CONNECT MAIN SUPPLY PRIOR TO MOUNTING THE CONTROLLER.  
ENSURE THERE IS ADEQUATE UNRESTRICTED AIR FLOW THROUGH THE FINS

**STATUS LED CONDITIONS**

1. VARIABLE, TRACKING CONTROL SIGNAL
2. PULSING AT 1SEC INTERVALS=SENSOR LOSS
3. PULSING AT 0.5 SECOND INTERVALS = OVER TEMPERATURE

F1= POWER FUSE

F2= TRANSFORMER FUSE



**WARNING**

1. This unit is supplied with a fail-safe fuse for unit protection. See SPECIFICATION/INSTALLATION sections for further details.
2. The enclosure has HAZARDOUS LIVE parts and terminal connections – Isolate supply before commencing any installation work.
3. Unit must be secured using the appropriate fixing/mounting holes provided.

**FUNCTIONS**

**Over temperature protection**

When heat sink temperature of above 90°C is detected by the sensor, the LED pulses rapidly. The power to the load will be disconnected and will not return until the temperature drops to 85°C.

**Temperature sensor loss**

LED status changes to ON/OFF (fast pulsing) if the sensor fails.



## **INSTALLATION**

### **Cooling requirements**

This robust stack assembly has an operational temperature of 65°C when naturally cooled and has a built in 90°C over temperature trip on the heatsink as a safety feature. The unit should be mounted vertically, with heatsink fins top to bottom, and with sufficient surrounding air space to maximise natural convection cooling. If the unit is mounted in an enclosure or cabinet, adequate ventilation and/or forced air-cooling should be fitted.

### **Load considerations**

The PR-series of power controllers are designed for resistive type loads, e.g. Heaters. Unusual heating loads such as Molybdenum, Platinum or Tungsten have a typical, 10:1, hot to cold, resistance ratio and therefore, when cold, draw larger currents than normal.

### **Connections**

This unit has simple clamp type terminal connectors for all auxiliary-wiring requirements.

### **Fastening**

The unit is secured by four fixing holes, two of which have key-hole slots for quick installation/removal

### **Fusing**

It is recommended that the specified type fuses (as supplied) be used as replacements for fail-safe protection. See SRA Data sheet X10255 for further information. Other external supplies should be fused accordingly.

### **CE Marking**

This family carries a "CE" marking. These burst fire controllers do not normally require a remote filter. For more information contact our sales desk. A Declaration of Conformity available on request.

## **SPECIFICATIONS**

|                                  |  |  |  |
|----------------------------------|--|--|--|
| <b>Power/(current ratings):</b>  | 1.5kW (6.3A), 3.0kW (12.5A), 6.0kW (25A) @ a typical supply of 240V RMS  |  |  |
| <b>Input voltage:</b>            | 230V RMS +/- 10%   |  |  |
| <b>Frequency:</b>                | 50/60Hz  |  |  |
| <b>Control input signal:</b>     | <b>selectable</b> - 0 to 10V dc (factory set) OR 0 to 5V. ( <b>Selected by switch SW1</b> )                                    |  |  |
| <b>Status indicator:</b>         | (Tracking control signal) LED indicator changes intensity  |  |  |
| <b>Over temperature:</b>         | Trip in temperature @ 90°C, +/- 1°C (LED indicator 'flashes' continuous fast pulsing )<br>Trip out temperature @ 85°C, +/- 1°C |  |  |
| <b>Sensor loss detection:</b>    | LED indicator 'flashes' on/off fast pulsing.   |  |  |
| <b>Cable terminations:</b>       | Power & earth  | 6.0kW  | 4.0mm <sup>2</sup> maximum cable entry |
|                                  | Power & earth  | 1.5 & 3.0kW  | 2.5mm <sup>2</sup> maximum cable entry |
|                                  | Control signal   | all models   | 2.5mm <sup>2</sup> maximum cable entry |
| <b>Terminal torque settings:</b> | <b>0.5Nm</b> for all power and earth terminals.  |  |  |
| <b>Fusing</b>                    | 1.5kW  | F10A (6mm Ø x 32mm) – ceramic quick blow type ferrule fuse       |  |
|                                  | 3kW  | F16A (6mm Ø x 32mm) – ceramic quick blow type ferrule fuse       |  |
|                                  | 6kW  | 30A (10mm Ø x 38mm) - high-Speed Semiconductor type ferrule fuse |  |
| <b>Working temperature:</b>      | 65°C (maximum operational)   |  |  |
| <b>Dimensions (1.5kW):</b>       | 140mm (L) x 99mm (W) x 45mm (H)  |  |  |
| <b>Dimensions (3 &amp; 6kW):</b> | 140mm (L) x 99mm (W) x 80mm (H)  |  |  |
| <b>Fixing centres (all):</b>     | 4 x 5mm holes on centres 75mm (W) x 120mm (L) – top two are key-hole slots   |  |  |

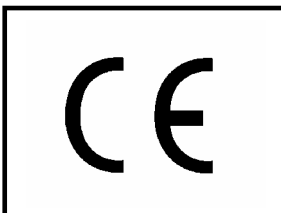
**Note: SAFETY WARNING** – Isolate supply before removing cover; Metal parts, in particular the heatsink, may get very hot when the unit is fully operational; DO NOT COVER enclosure ventilation slots.

## **RECOMMENDATIONS**

Additional supporting documents addressing installation and safety, are available on request.

**NOTE:-** It is recommended that installation and maintenance of this equipment should be carried out by suitably qualified/trained personnel with reference to the current edition of the I.E.E. wiring regulations (BS7671 The regulations contain important requirements regarding the safety of electrical equipment. For International Standards refer to I.E.C/ Directive IEC 950.

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