1. Identification of the substance/preparation and of the company/undertaking

Trade name:
NCAB SOLDER WICK FT ECONO SPOOL

Intended use:
Desoldering wick

Company name:
Henkel Limited
Technologies House
Wood Lane End
HP2 4 RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278497
Fax-no.: +44 (1442) 278497

E-mail address of person responsible for Safety Data Sheet:
ua-productsafety.uk@uk.henkel.com

Emergency information:
24 Hours Emergency Tel: +44 (0)1442 278497

2. Hazards identification

This product contains modified rosin.
Fumes evolved at soldering temperatures will irritate the nose, throat and lungs.

3. Composition / information on ingredients

Declaration of ingredients according to (EC) No 1907/2006:

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>EINECS</th>
<th>content</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper Metal 7440-50-8</td>
<td>251-159-6</td>
<td>80 - 100 %</td>
<td>No classification required.</td>
</tr>
</tbody>
</table>

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.

Substances without classification may have community workplace exposure limits available.

4. First aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.
Eye contact:
Flush eyes with plenty of water for at least 5 minutes. If irritation persists seek medical attention.

Ingestion:
Do not induce vomiting.
Seek medical advice.

5. Fire fighting measures

Combustion behaviour:
The product itself does not burn. Any fire extinguishing action should be appropriate to the surroundings.

Suitable extinguishing media:
water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
Do not use water on fires where molten metal is present.

Special protection equipment for firefighters:
Wear self-contained breathing apparatus.
Wear protective equipment.

Hazardous combustion products:
High temperatures may produce heavy metal dust, fumes or vapours. Thermal decomposition can lead to release of irritating gases and vapors.

6. Accidental release measures

Personal precautions:
Avoid contact with skin and eyes.

Environmental precautions:
Do not empty into drains / surface water / ground water.

Clean-up methods:
Scrape up spilled material and place in a closed container for disposal.

7. Handling and storage

Handling:
Extraction is necessary to remove fumes evolved during reflow.
When using do not eat, drink or smoke.
Wash hands before breaks and immediately after handling the product.

Storage:
Store in a cool, dry place.
8. Exposure controls / personal protection

Components with specific control parameters for workplace:
Valid for
Great Britain
Basis
UK EH40 WELs

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>ppm</th>
<th>mg/m³</th>
<th>Type</th>
<th>Category</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>COPPER, INHALABLE DUSTS AND MISTS (AS CU) 7440-50-8</td>
<td>2</td>
<td></td>
<td>Short Term Exposure Limit (STEL);</td>
<td></td>
<td>EH40 WEL</td>
</tr>
<tr>
<td>COPPER, FUME 7440-50-8</td>
<td>0.2</td>
<td></td>
<td>Time Weighted Average (TWA);</td>
<td></td>
<td>EH40 WEL</td>
</tr>
<tr>
<td>COPPER, INHALABLE DUSTS AND MISTS (AS CU) 7440-50-8</td>
<td>1</td>
<td></td>
<td>Time Weighted Average (TWA);</td>
<td></td>
<td>EH40 WEL</td>
</tr>
</tbody>
</table>

Engineering controls:
Extraction is necessary to remove fumes evolving during reflow.
Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

Respiratory protection:
In cases of insufficient ventilation, wear suitable respiratory equipment.

Hand protection:
The use of chemical resistant gloves such as Nitrile are recommended.
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Wear protective glasses.

9. Physical and chemical properties

General characteristics:
Appearance: solid
Odor: copper

Phys./chem. properties:
pH-value: not applicable
Boiling point: Not determined
Density: 8.9000 g/cm³
Solubility (qualitative): Insoluble
Melting point: 1,083.0 °C (1,981.4 °F)
Octanol/Water distribution coefficient: Not determined

10. Stability and reactivity

Conditions to avoid:
Stable under recommended storage conditions.

Materials to avoid:
Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

Hazardous decomposition products:
Thermal decomposition can lead to release of irritating gases and vapors.
11. Toxicological information

**Oral toxicity:**
This material is considered to have low toxicity if swallowed.

**Inhalative toxicity:**
Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

**Dermal toxicity:**
This product is considered to have low dermal toxicity.

**Skin irritation:**
Fumes emitted during soldering may irritate the skin.

**Eye irritation:**
Fumes emitted during soldering may irritate the eyes.

12. Ecological information

**Mobility:**
The product is insoluble and sinks in water.

**Persistence and Biodegradability:**
The product is not biodegradable.

**Bioaccumulative potential:**
Octanol/Water distribution coefficient: Not determined

**General ecological information:**
Do not empty into drains / surface water / ground water.

13. Disposal considerations

**Product disposal:**
Wherever possible unwanted solder alloy should be recycled for recovery of metal. Otherwise dispose of in accordance with local and national regulations.

**Waste code(EWC):**
06 04 05 - wastes containing other heavy metals

**Disposal of uncleaned packages:**
Dispose of as unused product.

14. Transport information

**General information:**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
15. Regulations - classification and identification

Indication of danger:
none

Risk phrases:
Not classified as hazardous.

Safety phrases:
not applicable

Additional information:
Avoid breathing fumes given out during soldering.

National regulations/information (Great Britain):

Remarks
The Health & Safety at Work Act 1974.
The Control of Substances Hazardous to Health Regulations. L5: General
Approved Code of Practice to the COSHH Regulations. HS(G)97: A Step by Step
Guide to the COSHH Regulations. HS(G)192: COSHH essentials: Easy steps to
control chemicals.
IND(G)248L: Solder fume and you. IND(G)249L: Controlling health risks from
resin (colophony) based solder fluxes.

16. Other information

Further information:
This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is
intended to describe our products from the point of view of safety requirements and is not intended to guarantee any
particular properties.
This safety data sheet was prepared in accordance with Council Directive 67/548/EEC and its subsequent amendments, and