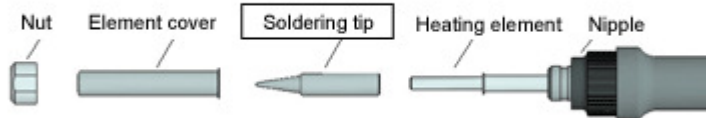


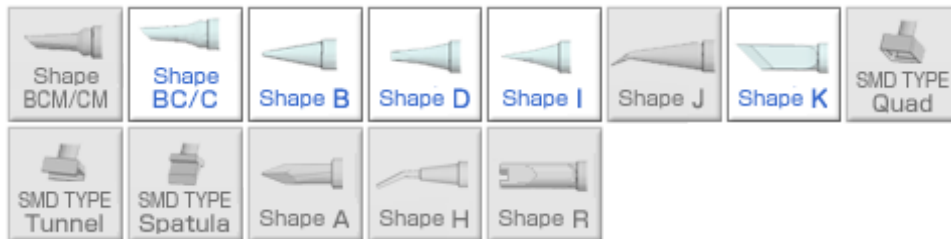
T18 Series Soldering Tips

HAKKO Recommendations
for Selection of Tip Size



* Compatible with lead-free solder. For details, [click here](#).

* Click icon and jump to each tip shape view.



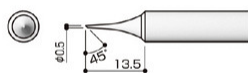
Applicable Model

- [HAKKO FX-888](#)
- Handpiece : HAKKO FX-8801(65W)

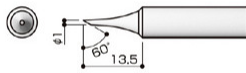
Shape BC/C

This type has a shape like a cone or column cut at a slant, which allows users to select the cut surface size depending on the work piece.

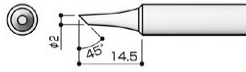
It is used for drag soldering and pre-tinning of lead wires.



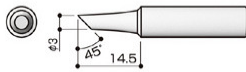
- T18-C05 Shape-0.5C



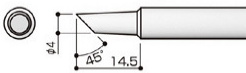
- T18-C1 Shape-1C



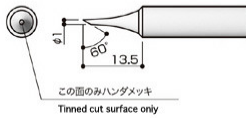
- T18-C2 Shape-2C



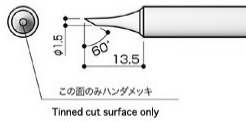
- T18-C3 Shape-3C



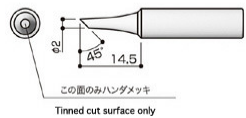
- T18-C4 Shape-4C



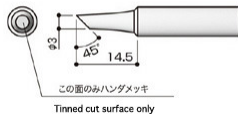
- T18-CF1 Shape-1CF
Tinned cut surface only



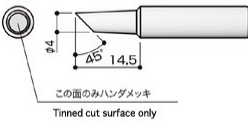
- T18-CF15 Shape-1.5CF
Tinned cut surface only



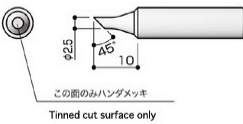
- T18-CF2 Shape-2CF
Tinned cut surface only



T18-CF3 Shape-3CF
Tinned cut surface only



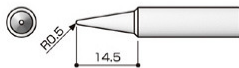
T18-CF4 Shape-4CF
Tinned cut surface only



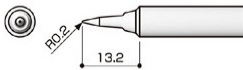
T18-CSF25 Shape-2.5CSF
This type has good heat transfer with short tip end design, tinned cut surface only.

Shape B

All-round type which can be used from any direction and is easy to hold at any position.
Possible to solder any surface from small to large.



T18-B Shape-B

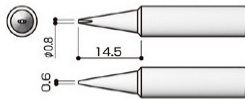


T18-SB Shape-SB

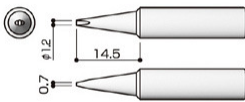
Shape D

This type has a shape like a flat-blade screwdriver and is capable of soldering by applying the tip in 2 ways: line and face.

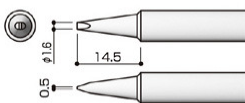
The width (size of tip) suitable for the workpiece can be selected, and it can be used for any soldering work.



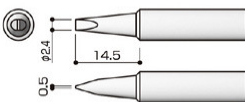
- T18-D08 Shape-0.8D



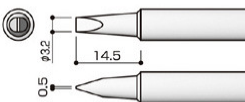
- T18-D12 Shape-1.2D



- T18-D16 Shape-1.6D



- T18-D24 Shape-2.4D

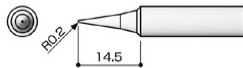


- T18-D32 Shape-3.2D

Shape I

This type has a thin conical end and is an ultrafine tip which is best suited for soldering at narrow pitches, etc.

It is the best for soldering micro components such as 0603, etc. and for repairing high-density-mounting P.W.Bs. such as in cellular phones, etc.



- T18-I Shape-I

Shape K

This type has a shape like a knife and is capable of soldering by applying the tip in 3 ways: line, face and point.

It is used for soldering at narrow pitches, correction of bridging and drag soldering.



- T18-K Shape-K