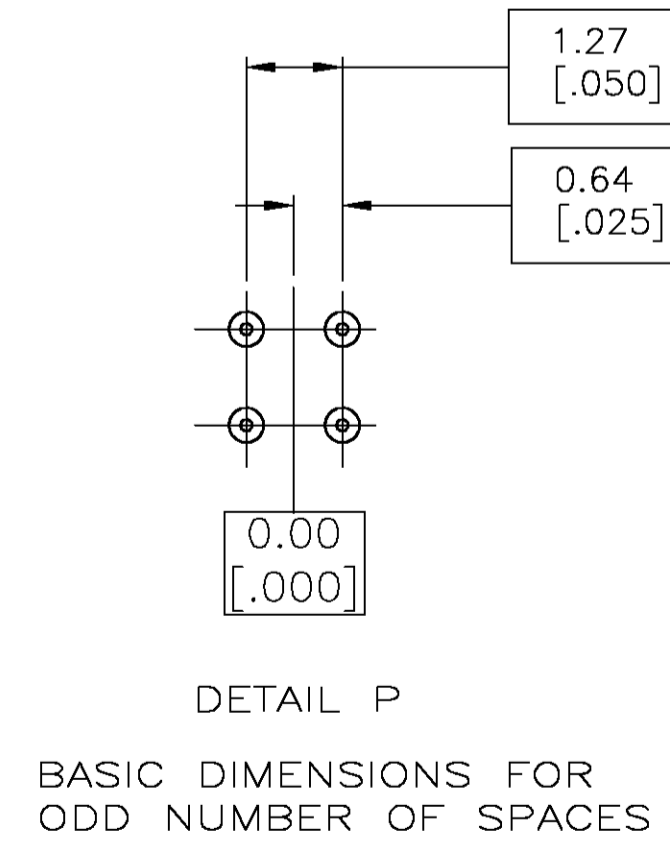
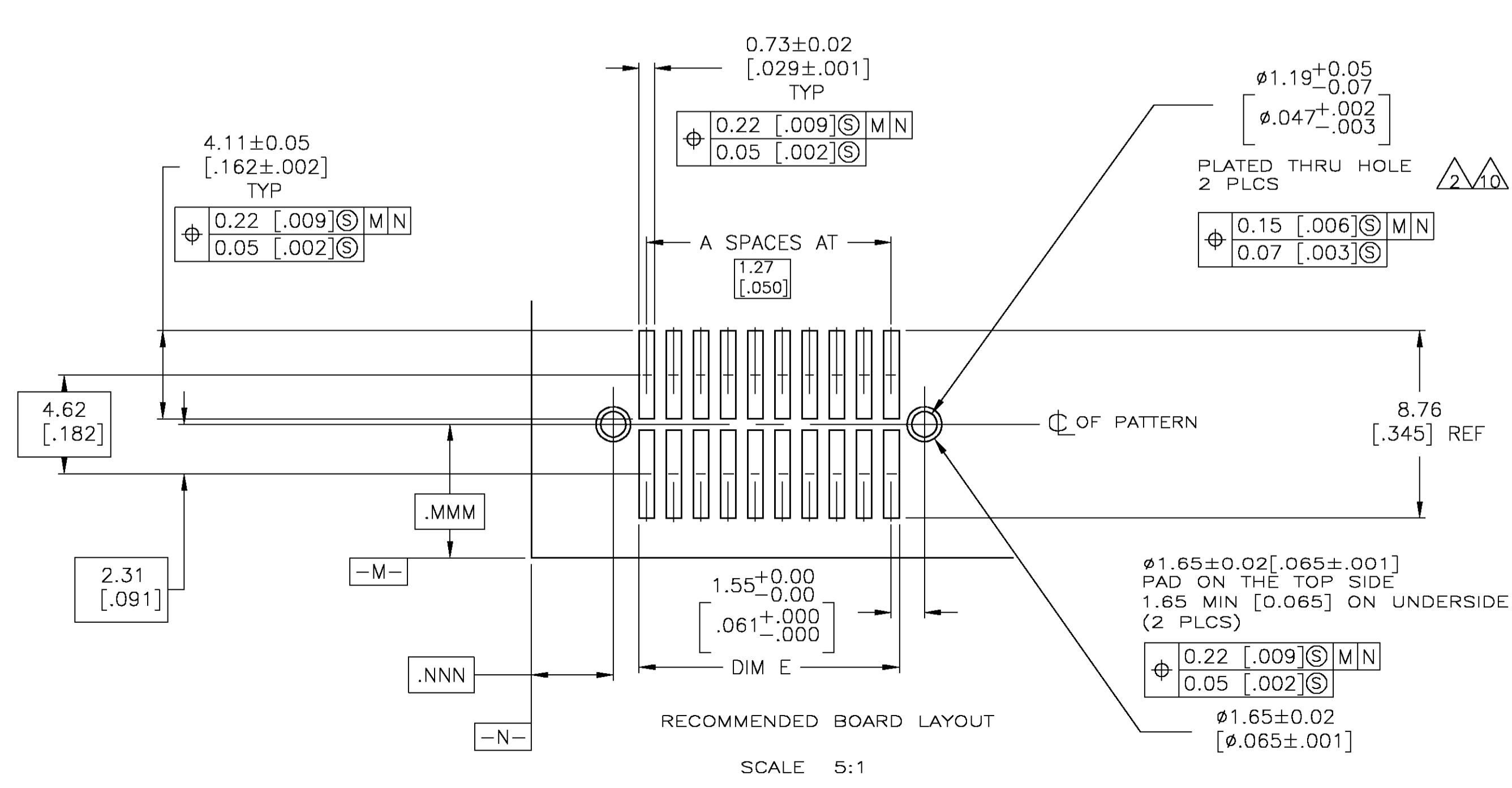
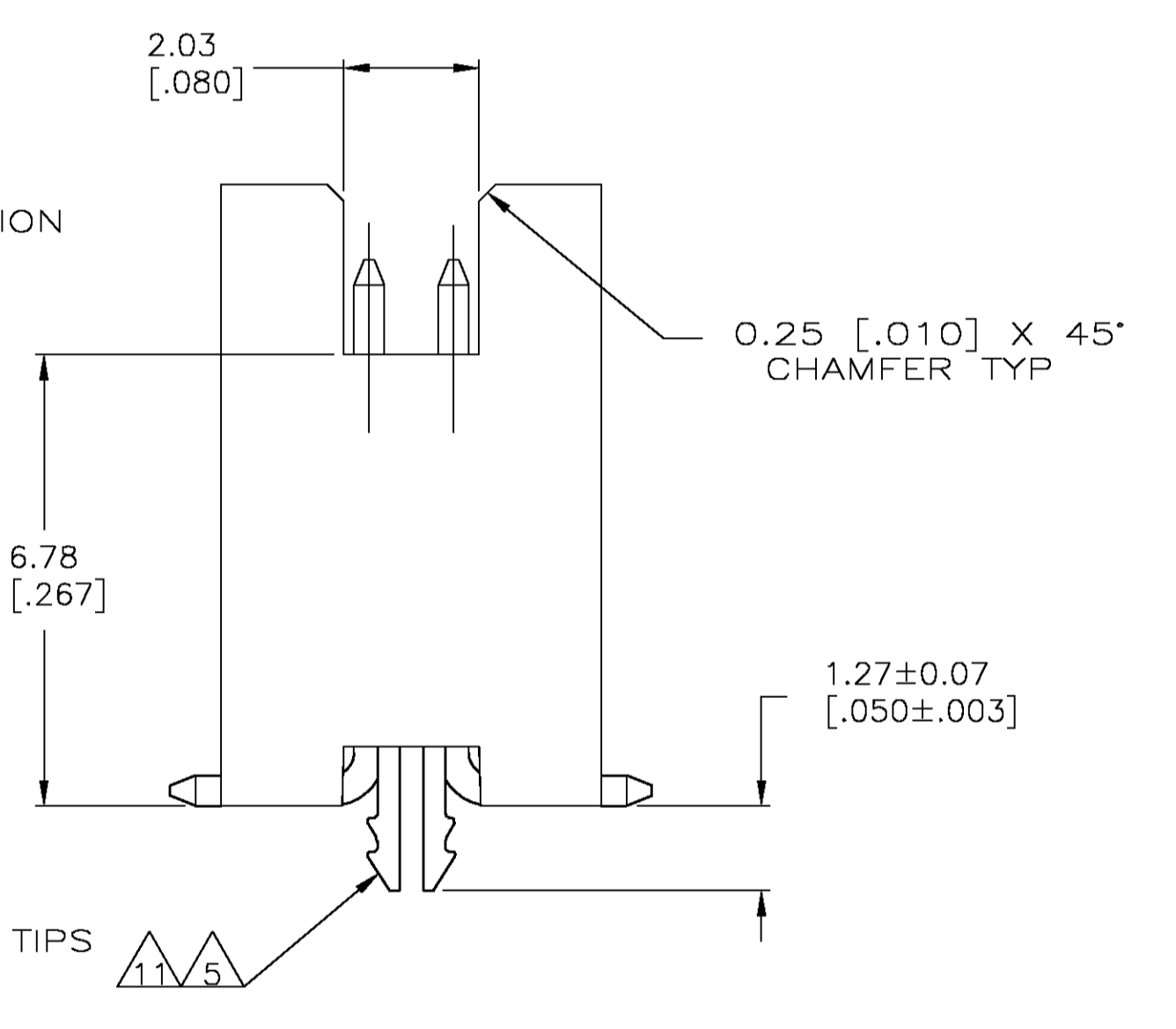
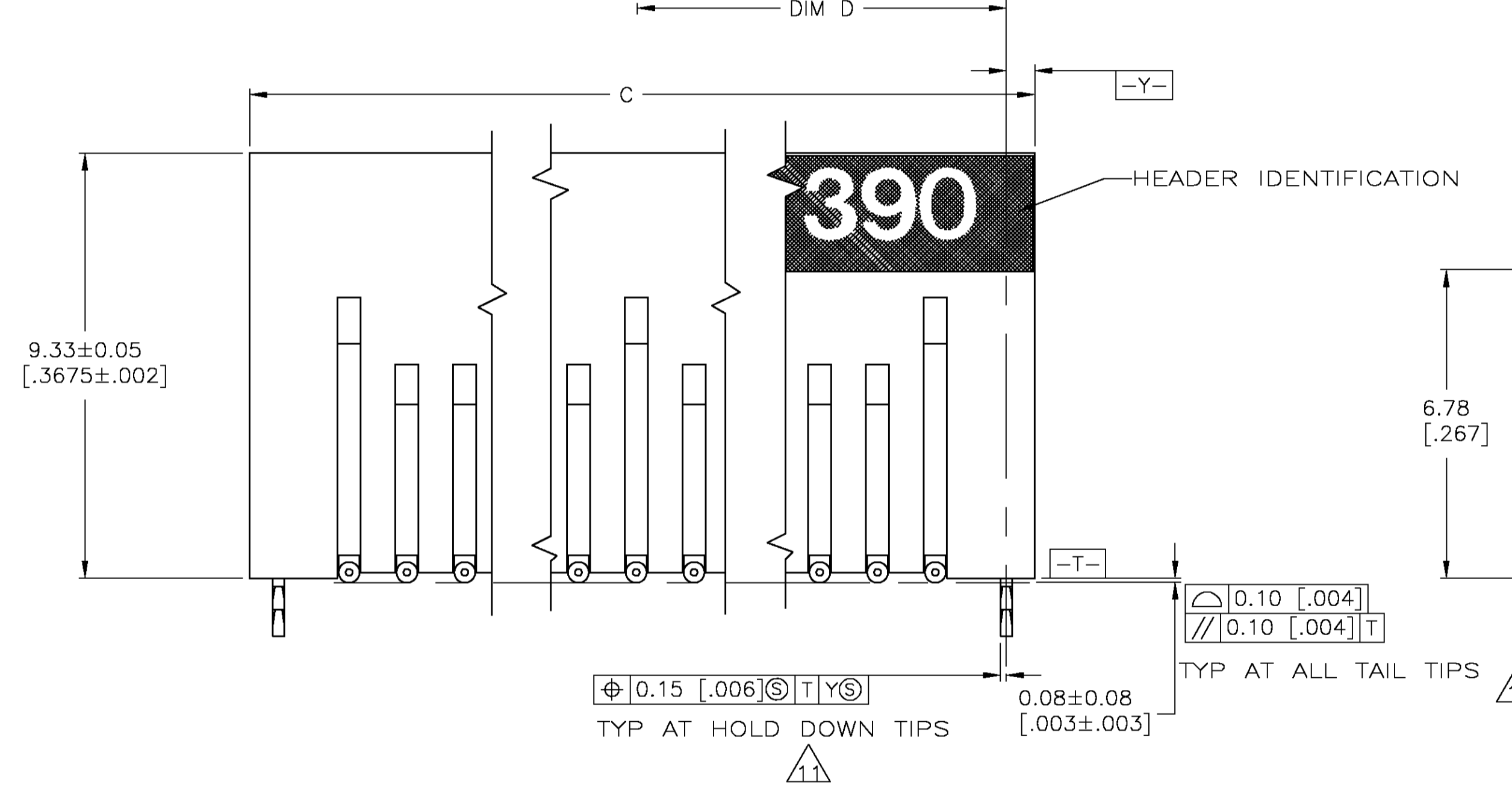


- △ 0.00076[.000030] GOLD AT POINT OF MEASUREMENT, 0.00051[.000020] MIN AT THE END POINTS OF AREA G, (LOCALIZED PLATE AREA), 0.0038[.000150] TIN-LEAD ON LOCALIZED TIN-LEAD PLATED AREA, ALL OVER 0.0013[.000050] NICKEL
- △ USE 1.32 ± 0.02 [.0520 ± .0010] DRILLED HOLE (#55 DRILL). FINISH TO BE TIN-LEAD OVER 0.02 [.001] MIN COPPER.
- △ DIMENSION APPLIES AT BASE OF SHROUD.
- △ THE NOTED DIMENSIONS APPLY AT THE MATING FACE OF THE HOUSING.
- △ 0.0038 [.000150] TIN-LEAD ON HOLD DOWN, ALL OVER 0.0013 [.000050] NICKEL.
- 6. IF PLANNING TO USE MORE THAN ONE MATING PAIR OF CONNECTORS TO INTERCONNECT 2 BOARDS, PLEASE REFER TO PARA. 3.3 IN THE APPLICATION SPEC, #114-7010
- △ POINT OF MEASUREMENT
- △ DIMENSIONS NOTED APPLY FROM THE BASIC DIMENSION LINE (NOT THE CIRCUIT CAVITY CENTER LINE) TO THE SURFACE INDICATED.
- △ 0.00076 (.000030) GOLD AT POINT OF MEASUREMENT, 0.0005 (.000020) MIN AT THE END POINTS OF AREA G, LOCALIZED PLATE AREA, 0.0038 (.000150) TIN ON LOCALIZED TIN PLATE AREA, ALL OVER 0.00127 (.000050) NICKEL.
- △ USE 1.32+/-0.02 (.0520+/-0.010) DRILLED HOLE (#55 DRILL) WITH 0.02 (.001) MIN COPPER
- △ 0.00381 (.000150) TIN ON HOLDDOWN, ALL OVER 0.00127 (.000050) NICKEL



65.33 [2.572]	32.66 [1.286]	66.59 [2.622]	64.05 [2.522]	49	100	△ 6-104693-0
58.98 [2.322]	29.48 [1.161]	60.24 [2.372]	57.70 [2.272]	44	90	△ 5-104693-9
52.63 [2.072]	26.31 [1.036]	53.89 [2.122]	51.35 [2.022]	39	80	△ 5-104693-8
46.28 [1.822]	23.13 [.911]	47.54 [1.872]	45.00 [1.772]	34	70	△ 5-104693-7
39.93 [1.572]	19.96 [.786]	41.19 [1.622]	38.65 [1.522]	29	60	△ 5-104693-6
33.58 [1.322]	16.78 [.661]	34.84 [1.372]	32.30 [1.272]	24	50	△ 5-104693-5
27.23 [1.072]	13.61 [.536]	28.49 [1.122]	25.95 [1.022]	19	40	△ 5-104693-4
20.88 [.822]	10.43 [.411]	22.14 [.872]	19.60 [.772]	14	30	△ 5-104693-3
14.53 [.572]	7.26 [.286]	15.79 [.622]	13.25 [.522]	9	20	△ 5-104693-2
8.18 [.322]	4.08 [.161]	9.44 [.372]	6.90 [.272]	4	10	△ 5-104693-1
65.33 [2.572]	32.66 [1.286]	66.59 [2.622]	64.05 [2.522]	49	100	1-104693-0
58.98 [2.322]	29.48 [1.161]	60.24 [2.372]	57.70 [2.272]	44	90	104693-9
52.63 [2.072]	26.31 [1.036]	53.89 [2.122]	51.35 [2.022]	39	80	104693-8
46.28 [1.822]	23.13 [.911]	47.54 [1.872]	45.00 [1.772]	34	70	104693-7
39.93 [1.572]	19.96 [.786]	41.19 [1.622]	38.65 [1.522]	29	60	104693-6
33.58 [1.322]	16.78 [.661]	34.84 [1.372]	32.30 [1.272]	24	50	104693-5
27.23 [1.072]	13.61 [.536]	28.49 [1.122]	25.95 [1.022]	19	40	104693-4
20.88 [.822]	10.43 [.411]	22.14 [.872]	19.60 [.772]	14	30	104693-3
14.53 [.572]	7.26 [.286]	15.79 [.622]	13.25 [.522]	9	20	104693-2
8.18 [.322]	4.08 [.161]	9.44 [.372]	6.90 [.272]	4	10	104693-1
E	D	C	B	A	NUMBER OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PL	±	-
1 PL	±	-
2 PL	±	0.13 [.005]
3 PL	±	-
4 PL	±	-

ANGLES: ±

MATERIAL: HOLDING METAL: COPPER ALLOY; HOLDING METAL: COPPER ALLOY; POST: COPPER; HOLD DOWN: COPPER ALLOY

FINISH: △

APPROVED: KATE HELM 08/07/91; D. GORENC 8/12/91

TYCO Electronics Tyco Electronics Corporation, Harrisburg, Pa 17105-3508

NAME: D. GORENC

PRODUCT SPEC: APPLICATION SPEC

SIZE: A1; CODE: 00779; DRAWING NO: 104693

RESTRICTED TO: CUSTOMER DRAWING

SCALE: 10:1; SHEET: 1 of 1; REV: L