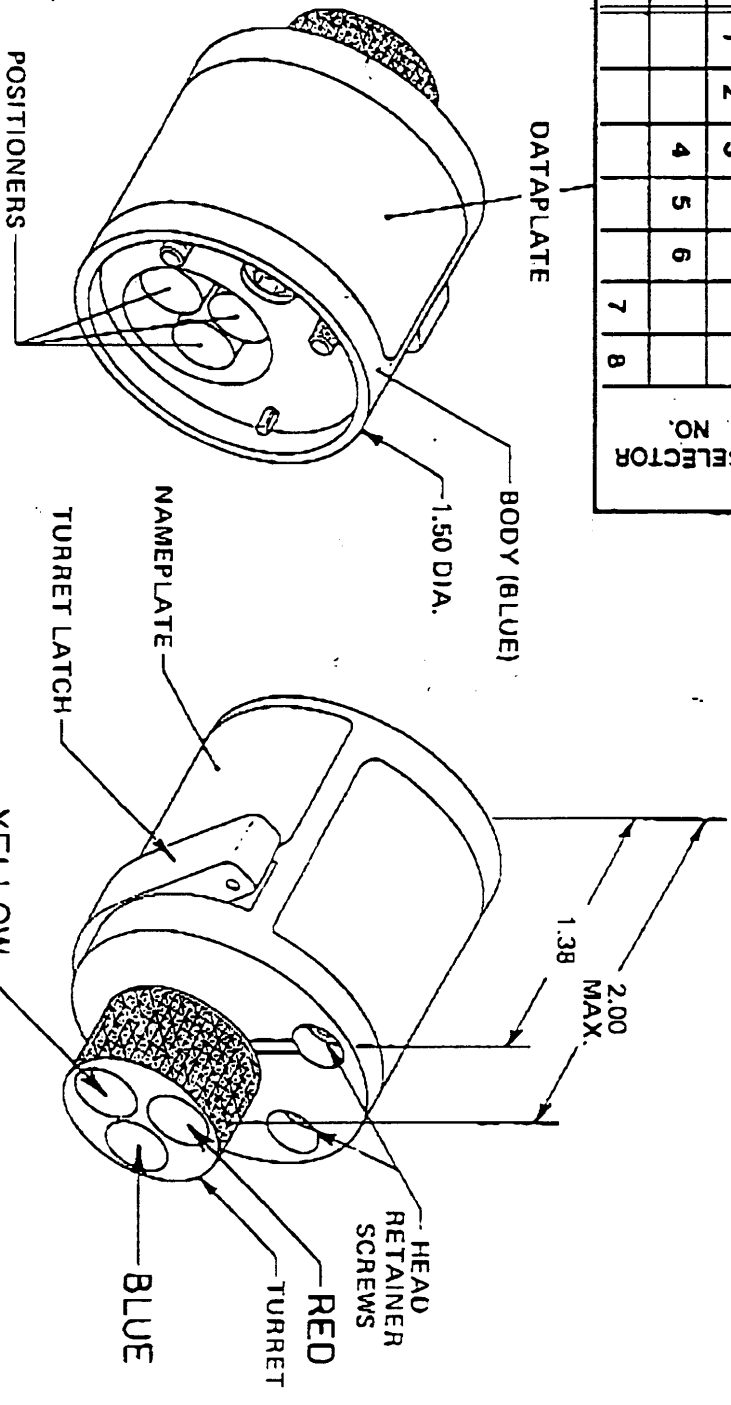


890-388

MSZ7655 MSZ7490 91,92,93,94	POSITIONER COLOR	24	22	20	18	16	14	12	WIRE SIZE
-20	RED	1	2	3					
-16	BLUE			4	5	6			
-12	YELLOW								



POSITIONER COLOR	HOLE DIA.	REMARKS
RED	$\pm .002$.082 THRU	C'BORE $\pm .003$.096 DEEPT. $\pm .002$
BLUE	$\pm .002$.116 THRU	C'BORE $\pm .003$.136 DEEPT. $\pm .003$
YELLOW	$\pm .002$.166 THRU	C'BORE $\pm .003$.185 DEEPT. $\pm .003$

MAT'L./BR.	HEAT TREAT	FINISH

UNLESS OTHERWISE SPECIFIED TOLERANCE FRACTIONS $\frac{1}{16}$ ANGLES $15'$ DECIMALS X.1.040 - .X1.2.010 .X1.1.005 - .X1.1.0005 REMOVE BURS & BREAK SHARP EDGES .001 - .015	DATE 1/31/86	DATE 2/2/86	TITLE TURRET HEAD
DRN J.W.S.	CHK'D M.S.	APP'D. <i>[Signature]</i>	DATE 1/31/86
ITEM	PART NO.	REV. D.	DESCRIPTION/REMARKS
			DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA FORM 11881

REV. BY		DESCRIPTION		DATE		APPRO. DATE	
A			ORIG. REVISION	J.W.S.	1/31/86	R ² /L/ha	