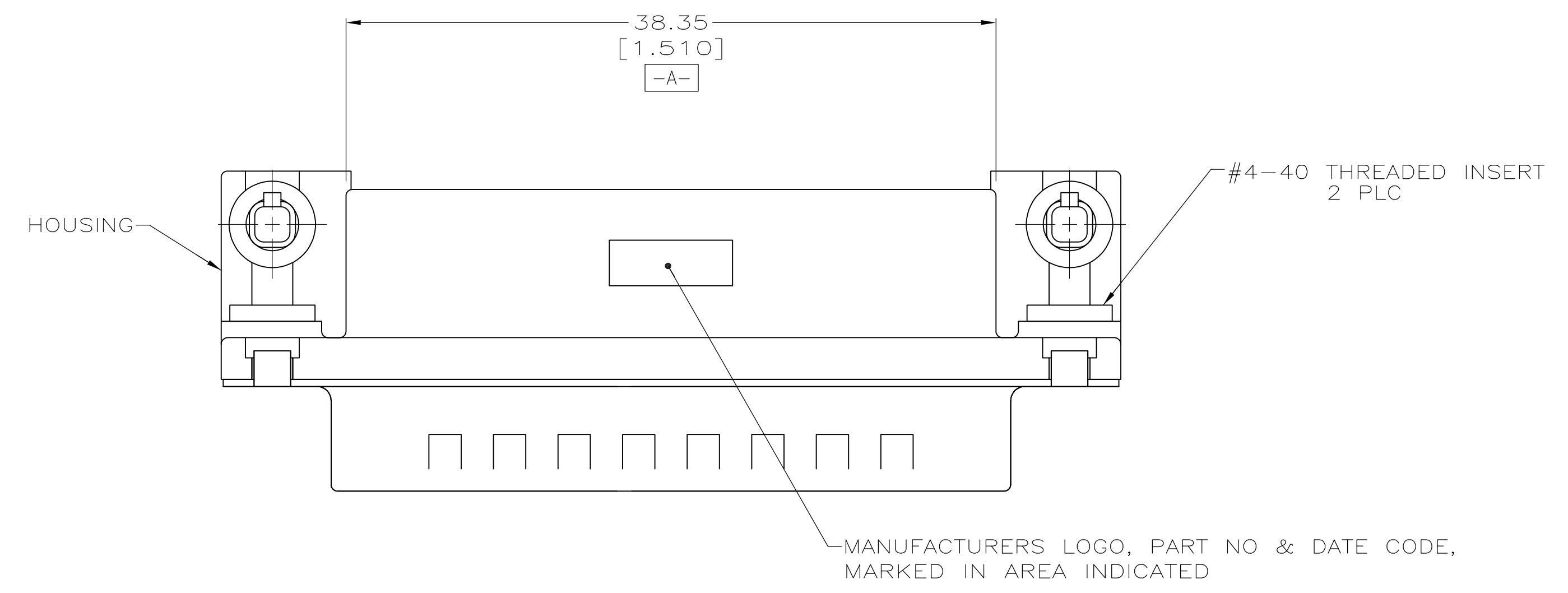
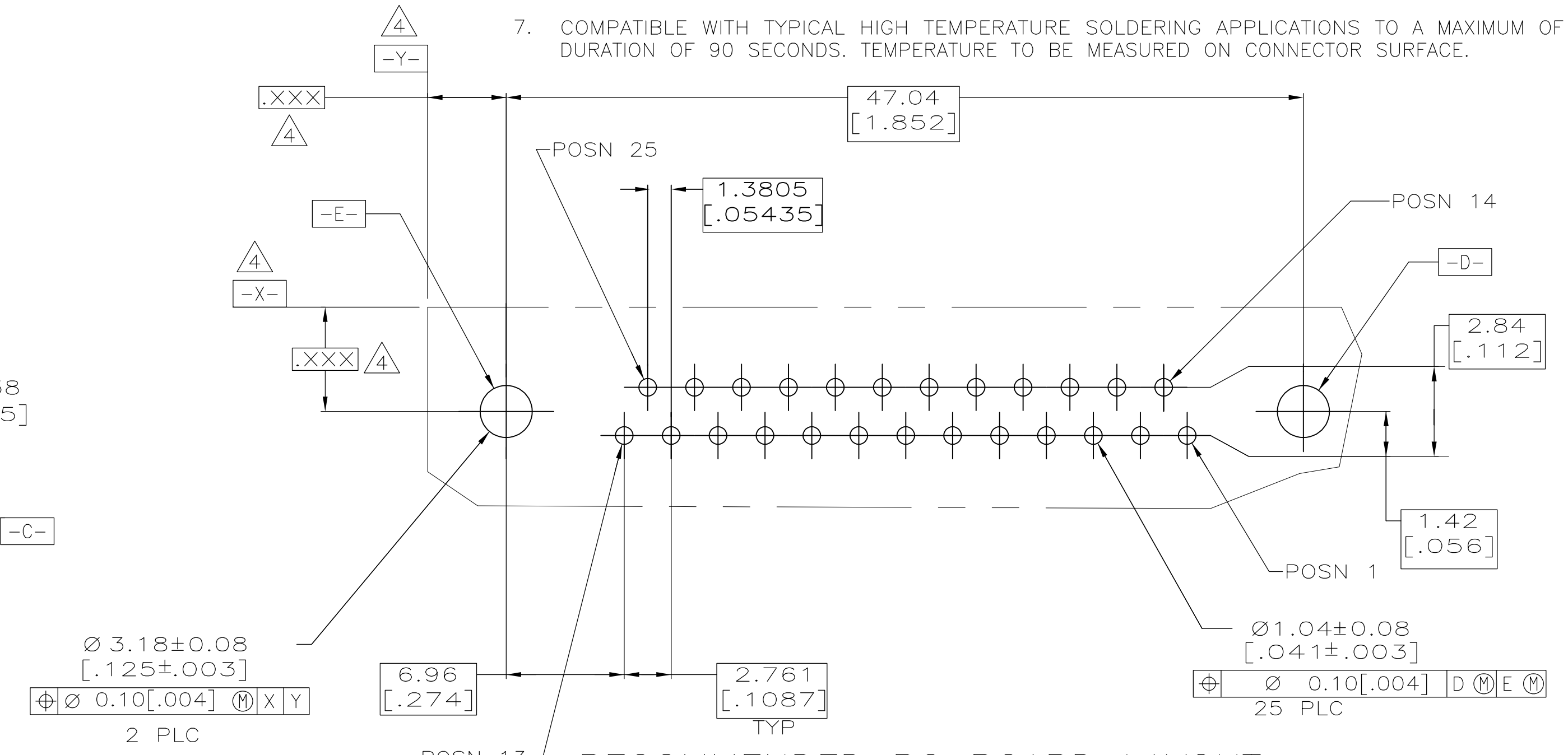
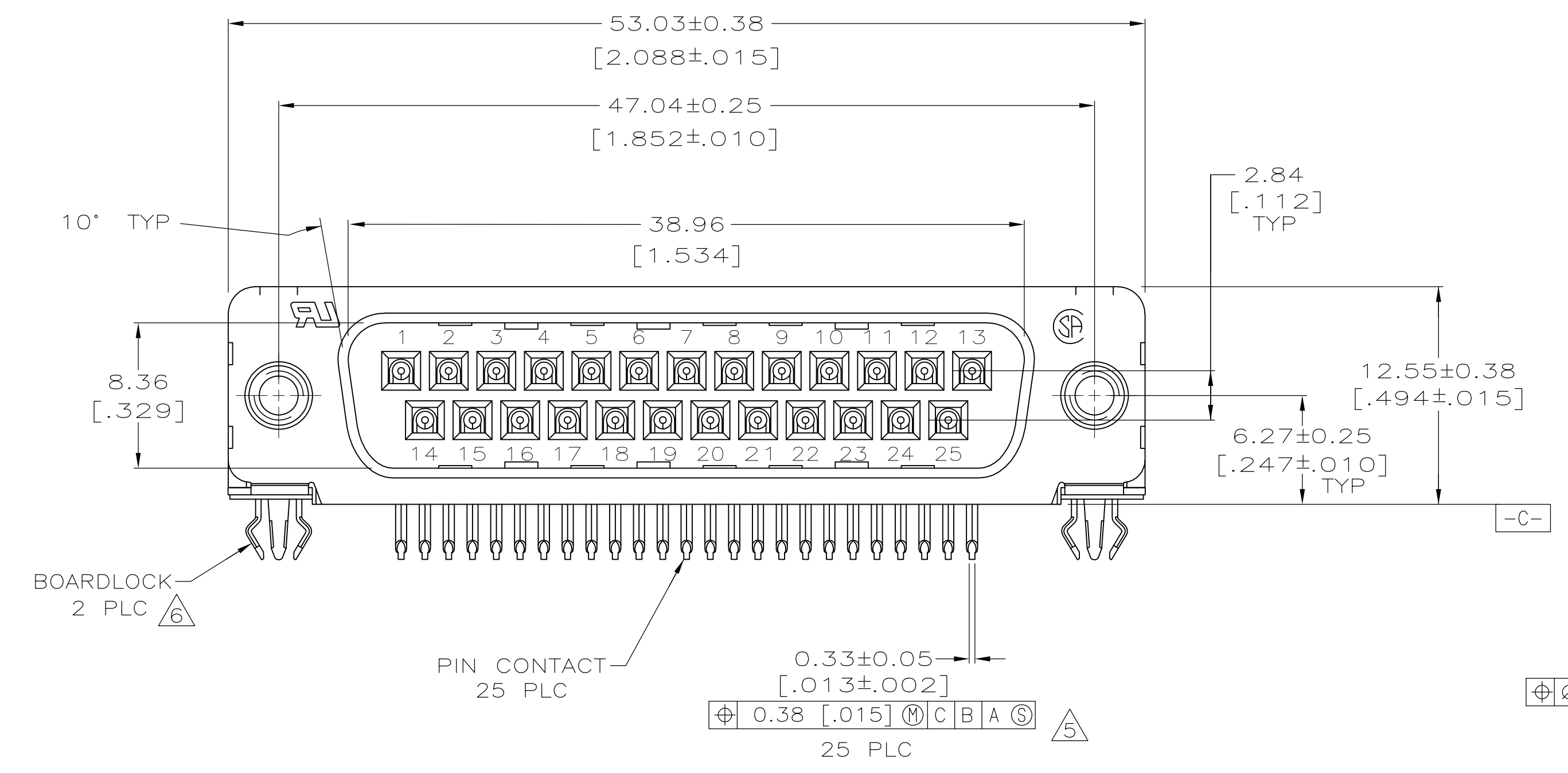


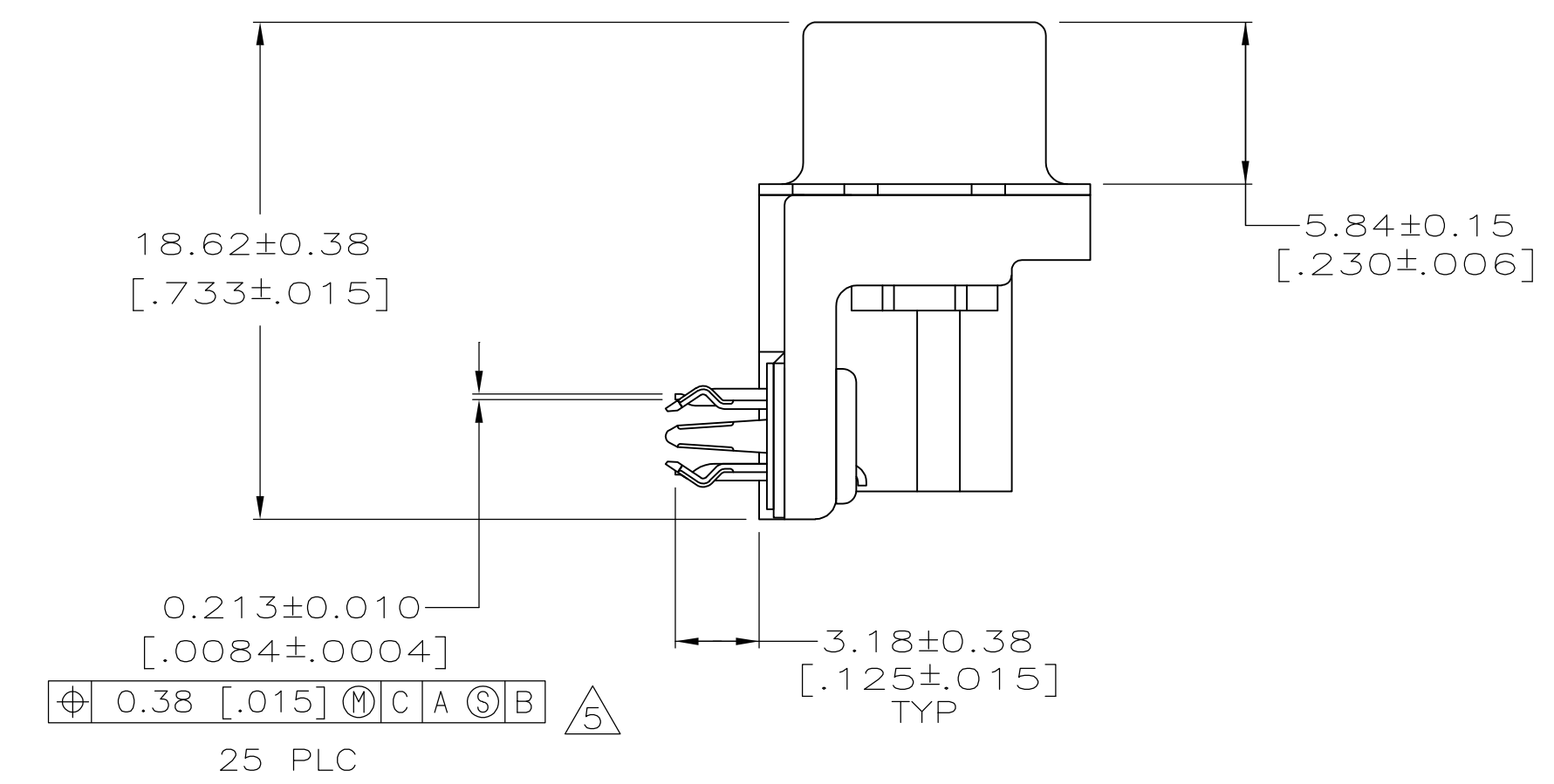
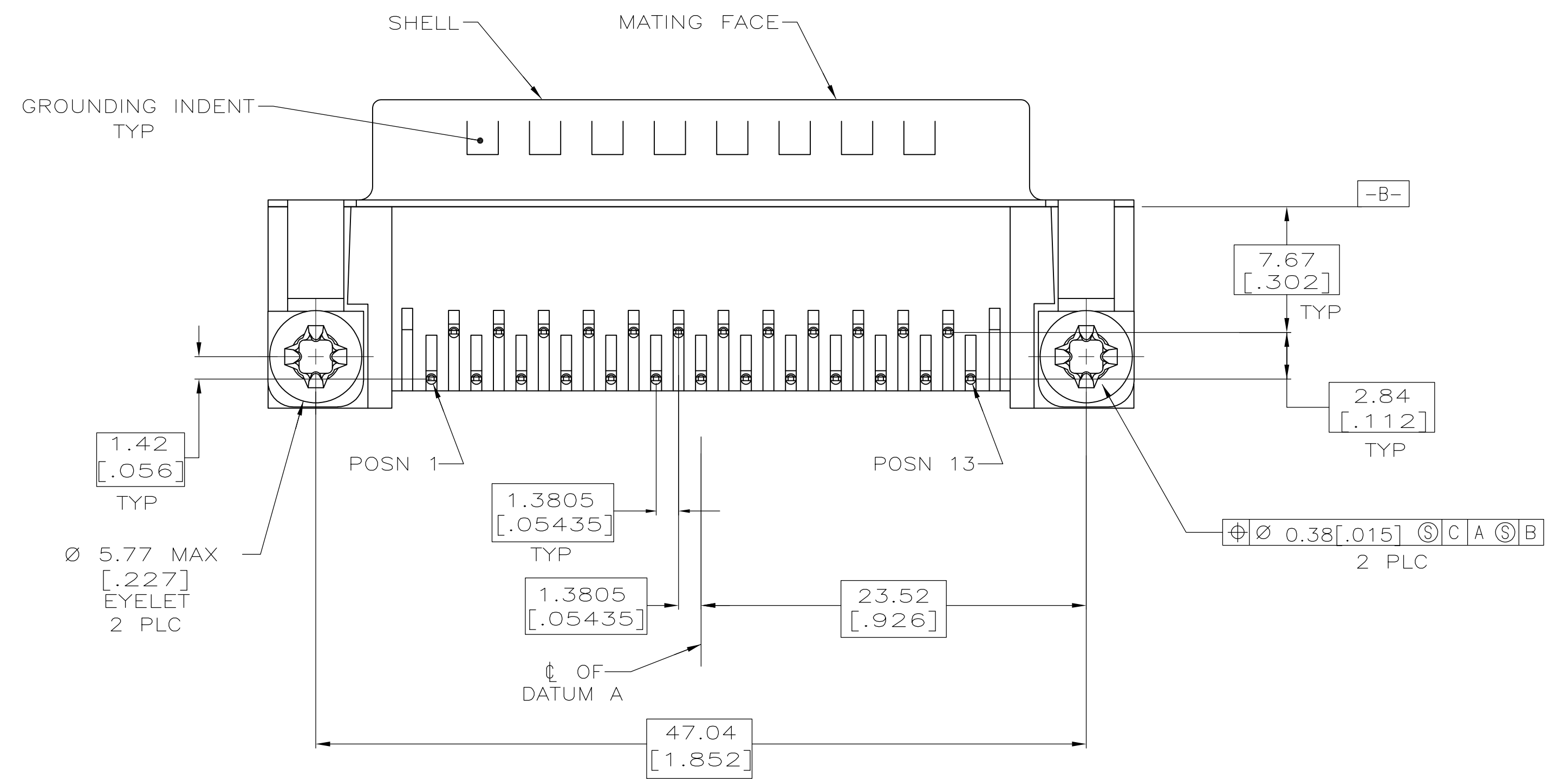
LOC		DIST		REVISIONS			
GP	00	P	LTR	DESCRIPTION	DATE	DMN	APVD
B				REVISED PER ECO-11-009374	24MAY2011	CJV	SLB



- 1 HOUSING: NYLON, THERMOPLASTIC, UL 94VO RATED, BLACK.
SHELL: CARBON STEEL,
PIN CONTACTS: BRASS.
EYELETS: BRASS.
THREADED INSERTS: ZINC.
BOARDLOCKS: COPPER ALLOY.
- 2 PIN CONTACTS: 0.76µm[.00030] MIN GOLD PLATE ON THE MATING SURFACES, 2.54µm[.000100] MIN TIN PLATE ON THE SOLDER END, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.76µm[.00030] MIN TOTAL ON THE MATING SURFACES, 2.54µm[.000100] MIN TIN PLATE ON THE SOLDER END, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
EYELETS: 2.54µm[.000100] MIN TIN OVER COPPER FLASH.
SHELL: 2.54µm[.000100] MIN TIN OVER 1.27µm[.000050] MIN COPPER.
THREADED INSERTS: CLEAR CHROMATE.
BOARDLOCKS: 3.81µm[.000150] MIN TIN OVER 1.27µm[.000050] MIN NICKEL.
- 3 PIN CONTACTS: GOLD FLASH ON THE MATING SURFACES, 2.54µm[.000100] MIN TIN PLATE ON THE SOLDER END, 1.27µm[.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
EYELETS: 2.54µm[.000100] MIN TIN OVER COPPER FLASH.
SHELL: 2.54µm[.000100] MIN TIN OVER 1.27µm[.000050] MIN COPPER.
THREADED INSERTS: CLEAR CHROMATE.
BOARDLOCKS: 3.81µm[.000150] MIN TIN OVER 1.27µm[.000050] MIN NICKEL.
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5 POSITION TOLERANCE APPLIES AT CONTACT TIP.
- 6 BOARDLOCKS WILL ACCEPT .062 MAX PRINTED CIRCUIT BOARD THICKNESS.
- 7. COMPATIBLE WITH TYPICAL HIGH TEMPERATURE SOLDERING APPLICATIONS TO A MAXIMUM OF 225°C FOR A MAXIMUM DURATION OF 90 SECONDS. TEMPERATURE TO BE MEASURED ON CONNECTOR SURFACE.



RECOMMENDED PC BOARD LAYOUT
1.57 [.062] PC BOARD THICKNESS



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THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN J. ALCORTA - 04-07-05		TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY 04-07-05	
0 PLC	±	1 PLC	±	NAME	
1 PLC	±	2 PLC	± 0.13 [.005]	PLUG ASSEMBLY, SIZE 3, .318 SERIES, WITH FRONT METAL SHELL, HIGH TEMPERATURE, AMPLIMITE HD-20	
3 PLC	±	4 PLC	±	PRODUCT SPEC	
4 PLC	±	ANGLES	±	108-40025	
MATERIAL		FINISH		APPLICATION SPEC	
SEE TABLE		SEE TABLE		114-40010	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1	
REV B		REV B		REV B	