

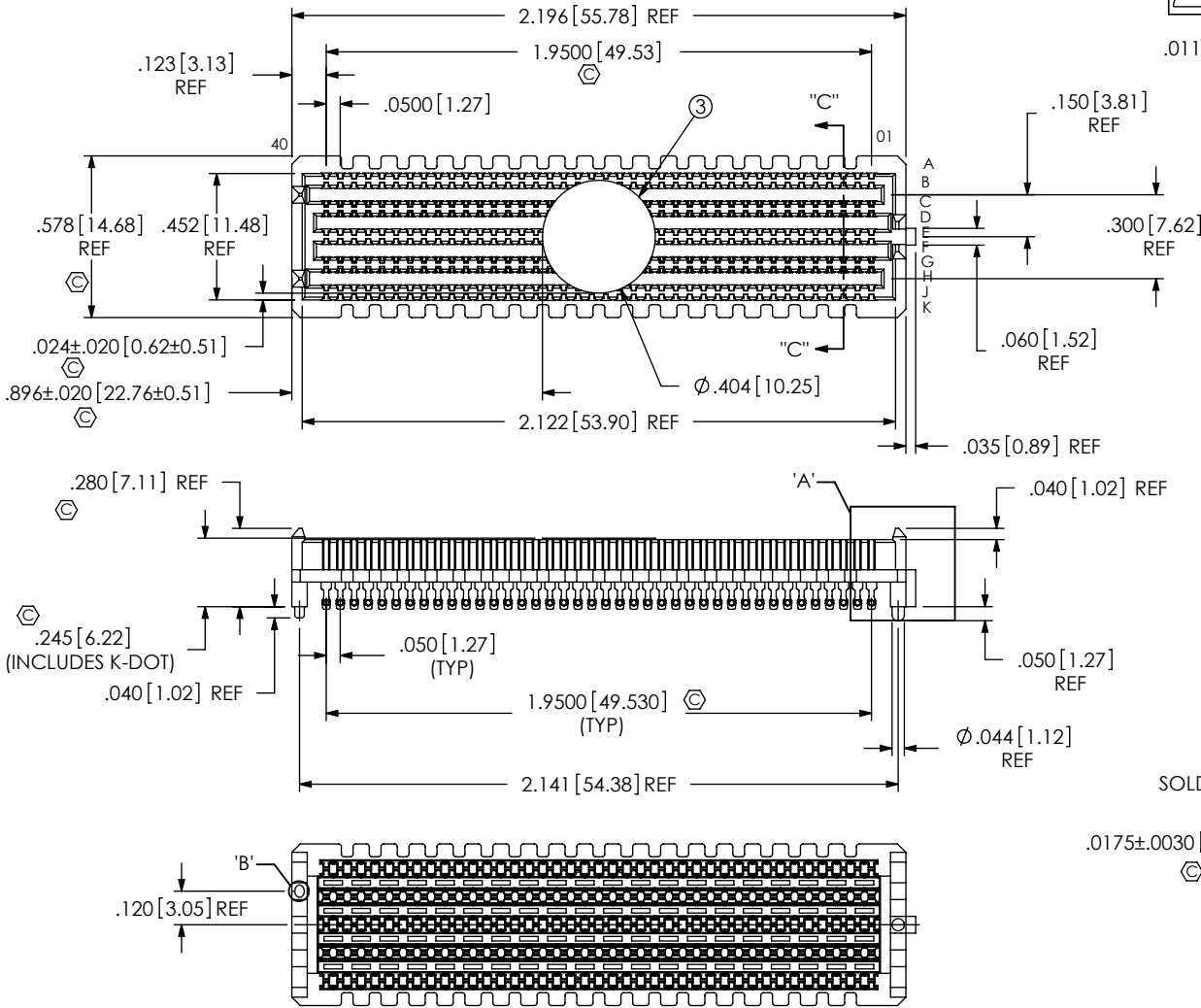
REVISION

- NOTES:
 1. VITA 57 CONNECTOR.
 2. FILL ROWS 3, 4, 7, 8 ONLY.
 3. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 4. MINIMUM PUSHOUT FORCE: 0.50 LBS.
 5. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
 6. MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
 7. DIMENSION C8 MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-2, USE CO-AU-WI-2003-M FOR PROCESS.
 8. PARTS TO BE PACKAGED IN TAPE & REEL.

ECN	K Abbott
10/19/2012	ECN-189485
ADD CPC FLAGS ALONG WITH HEX CRITICAL; TOP VIEW; DEL C2; FRONT VIEW; DEL C5; NOTES: CHG NOTE 4 FROM "MINIMUM PUSHOUT FORCE: .75 LB." TO "MINIMUM PUSHOUT FORCE: 0.50 LB."; NOTE 7 FROM "MAXIMUM ROW TO ROW VARIATION .003[0.08]"; TO "MAXIMUM ROW TO ROW VARIATION .003[0.08]"; MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS."; ADD C15; BOM; ADD C16; ADD REF BLOCK; SHT 4; ADD CPC TABLE.	
JS	J HENRY
5/11/2013	ECN-203180
DET 'A': CHG C7-B-SS TO C7-B-I-SG; SHT 'C': CHG C10-B-AM TO C10-D-AM; SHT 4, CPC INSPECTION TABLE; ADD C15 & C16 TO FILL NEW SUB-T-1M36-03.5-S-1 ROW; ADD C10 TO ADD K DOT ROW.	

ACCEPTANCE OF DRAWING: ACCEPTED WITH DEVIATIONS LISTED
DATE:
COMPANY:
CUSTOMER SIGNATURE
PRINTED NAME
PHONE NO:
FAX NO:

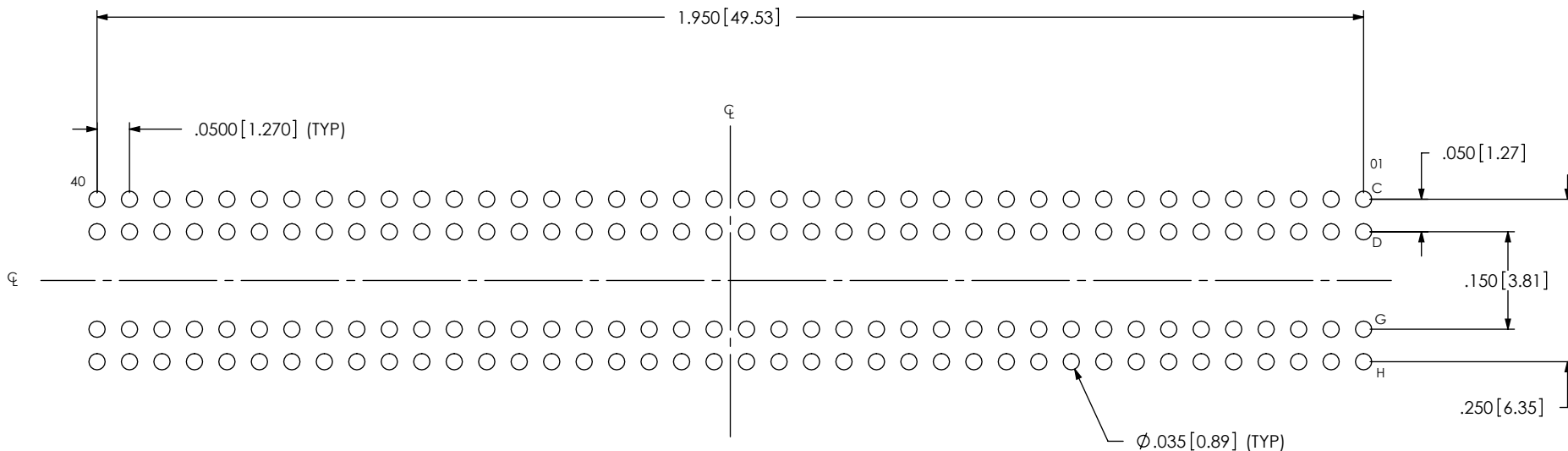
DO NOT SCALE FROM THIS PRINT



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 [.3] 2° .XXX: ±.005 [.13] .XXXX: ±.0020 [.051]	PROPRIETARY NOTE THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.	 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322
DO NOT SCALE DRAWING SHEET SCALE: 1.5:1 PLATING: CONTACT AREA: .000030 GOLD OVER .000050 NICKEL REMAINDER: .000200 REF TIN OVER .000050 NICKEL	DESCRIPTION: .050 PITCH TERMINAL ARRAY ASSEMBLY DWG. NO. ASP-127797-01 BY: B RAY 08/25/2006 SHEET 1 OF 4	

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-03.5-10-A	1.0000	LCP UL 94 V0, COLOR: BLACK
2	SUB-T-1M36-03.5-S-1	1.0000	COPPER ALLOY/LEADED SOLDER
3	K-DOT-.404-.500-.005	160.00	POLYIMIDE FILM
4	CT-SEAM033MS	1.0000	CONDUCTIVE POLYMER

NOTE:
STENCIL TO BE .0060[.152] THICK



ALL DIMENSIONS ARE SYMMETRICAL ABOUT CENTERLINE

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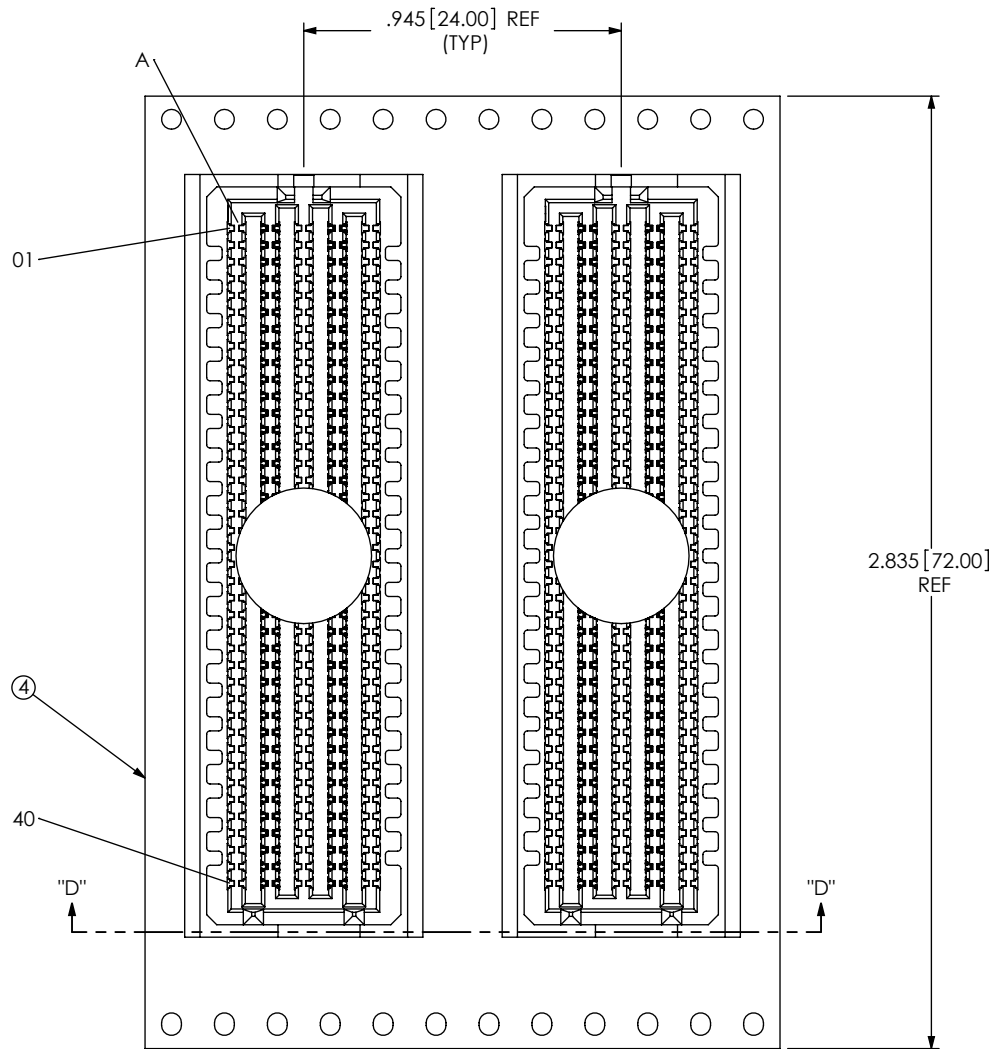


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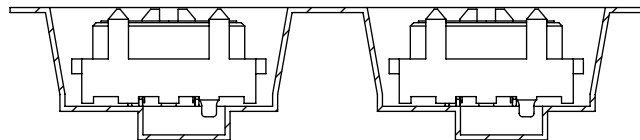
SHEET SCALE: 1.5:1

DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.
ASP-127797-01



USER DIRECTION OF UN-REELING →
POCKET NOT DETAILED



SECTION "D"-"D"
SCALE 1.75 : 1
PACKAGING VIEW

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.050 PITCH TERMINAL ARRAY ASSEMBLY

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