

Fig.2(1:1)

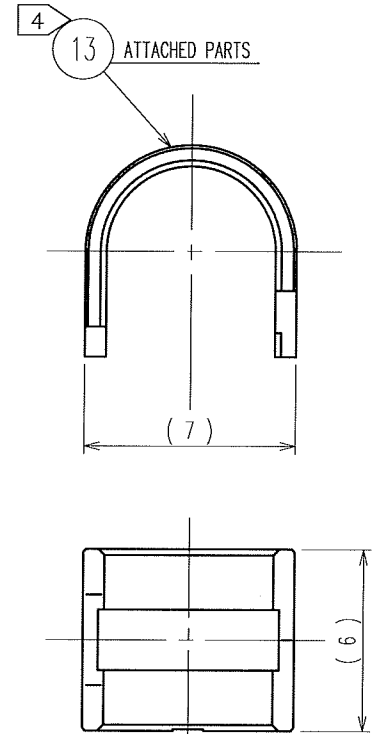
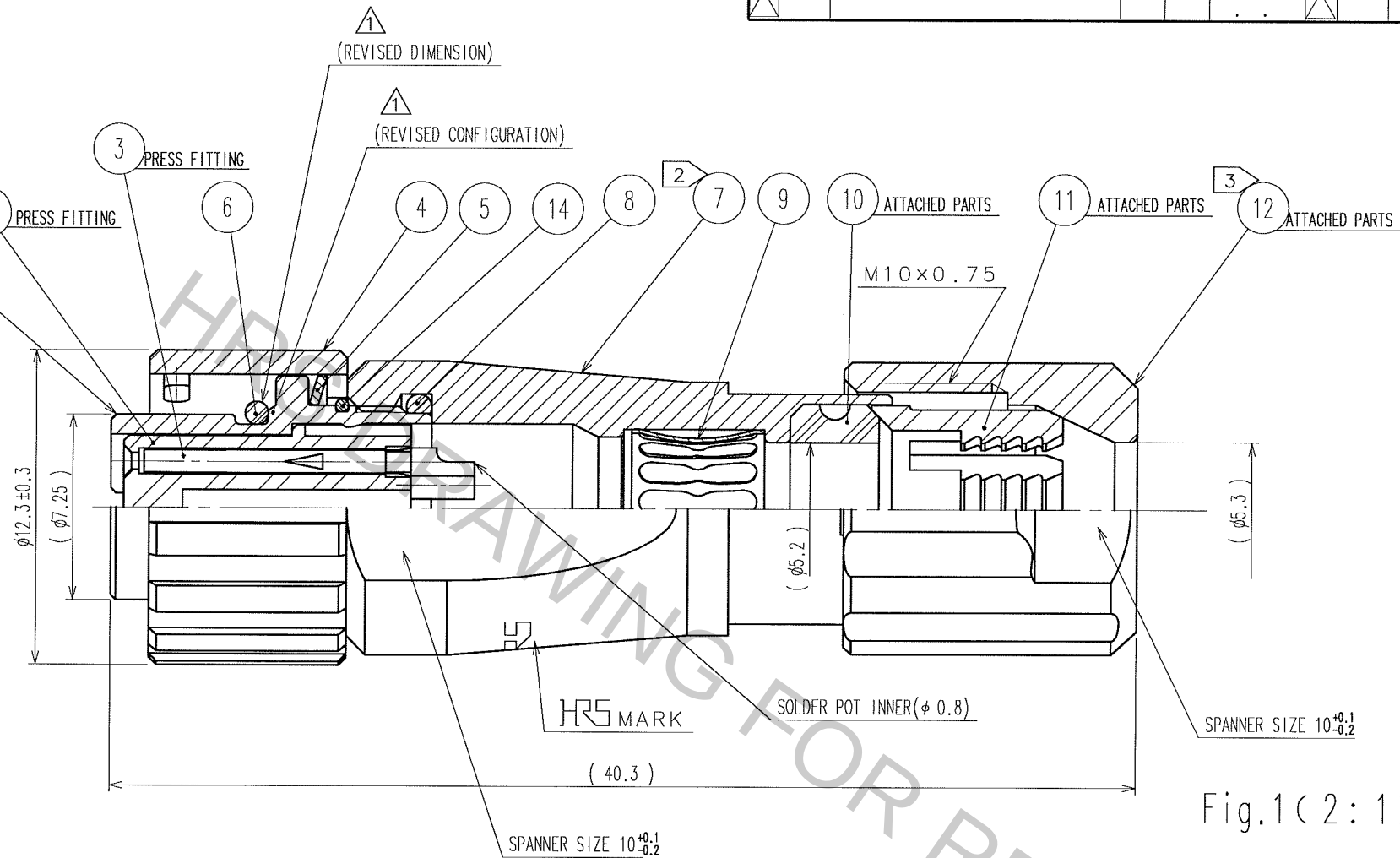
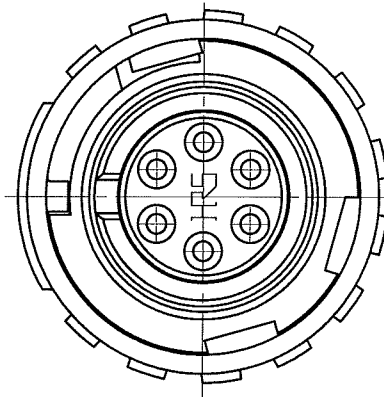
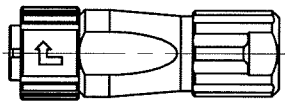
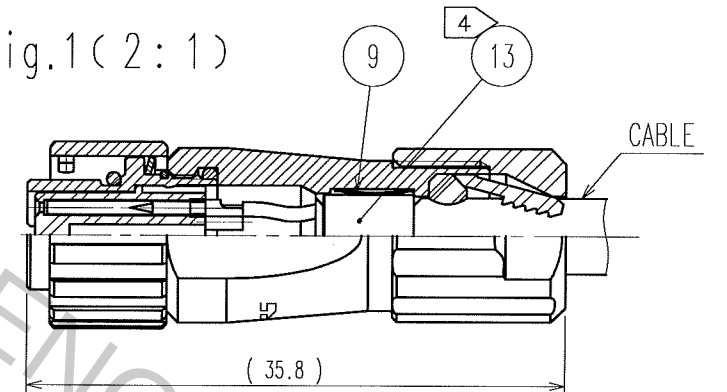


Fig.1(2:1)

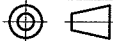


- NOTES
- ① PLATING(REF.NO. ③)
CONTACT AREA : GOLD $0.2\mu\text{m min}$
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL $2\mu\text{m min}$
 - ② THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑦ TO BE 1 TO $1.5\text{N}\cdot\text{m}$.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO. ① IS RECOMMENDED TO PREVENT REF.NO. ⑦ FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 271, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑫ TO BE 0.8 TO $1\text{N}\cdot\text{m}$.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION $\text{M10}\times 0.75$ OF REF.NO. ⑦ IS RECOMMENDED TO PREVENT REF.NO. ⑫ FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 271, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF.NO. ⑬ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO. ⑬ CONTACT WITH REF.NO. ⑨ (REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$)
 - ⑤ Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
APPLICABLE CABLE ASSEMBLY FIXTURE : LF07BP-T01(CL150-0232-0)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT
AND THE PART No. ① OF AN ASSEMBLY.
 - ⑦ ROTATION EXAMPLES OF No. ④, ⑦ AND ⑫ TO ① ARE SHOWN.

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
2	RE-C-04066	H.ZEMBA	M.S	05.03.07					
6	DIS-C-000083	H.Z	K.E	06.06.16					

7	ZINC ALLOY	NICKEL PLATING	14	STAINLESS STEEL	
6	CHLOROPRENE RUBBER	(BLACK)	13	BRASS	NICKEL PLATING
5	STAINLESS STEEL		12	PPS	2 (NATURAL ,BROWN) UL94V-0
4	ZINC ALLOY	NICKEL PLATING	11	POLYAMIDE	2 (NATURAL,MILKY WHITE) UL94V-0
3	PHOSPHOR BRONZE	1	10	CHLOROPRENE RUBBER	(BLACK)
2	PPS	(BLACK) UL94V-0	9	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	NICKEL PLATING	8	CHLOROPRENE RUBBER	(BLACK)
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO.(OLD) CL		DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H.ZEMBA	H.ZEMBA	M.SATO	M.YOSHIDA	
		040831	040831	040831	040901	. .

	DRAWING NO.	PART NO.
	EDC3-113835	LF07WBP-6S
		CODE NO.
		CL136-0001-1
SCALE 4 : 1	HIROSE ELECTRIC CO., LTD	1/1
UNITS mm		