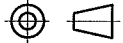


7	ZINC ALLOY	NICKEL PLATING	14	STAINLESS STEEL	
6	CHLOROPRENE RUBBER (BLACK)		13	BRASS	NICKEL PLATING
5	STAINLESS STEEL		12	PPS	(NATURAL, BROWN) UL94V-0
4	ZINC ALLOY	NICKEL PLATING	11	POLYAMIDE	(NATURAL, MILKY WHITE) UL94V-0
3	COPPER ALLOY		10	CHLOROPRENE RUBBER (BLACK)	
2	PPS	(BLACK) UL94V-0	9	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	NICKEL PLATING	8	CHLOROPRENE RUBBER (BLACK)	
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN H. ZEMBA 040829	DESIGNED H. ZEMBA 040829	CHECKED M. SATO 040831	APPROVED M. YOSHIDA 040901	RELEASED . .
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 SCALE 4 : 1 UNITS mm	DRAWING NO. EDC3-113850	PART NO. LF07WBP-6P
	 HIROSE ELECTRIC CO., LTD	CODE NO. CL136-0002-4
		1/1

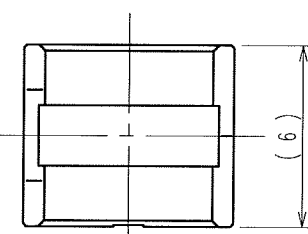
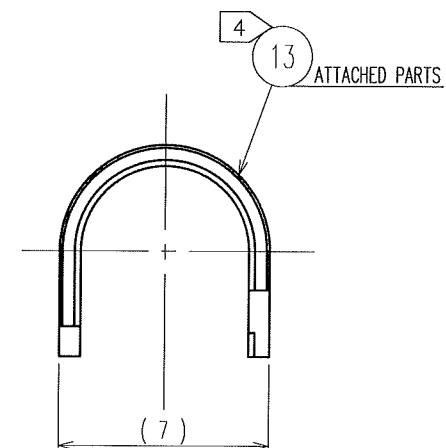
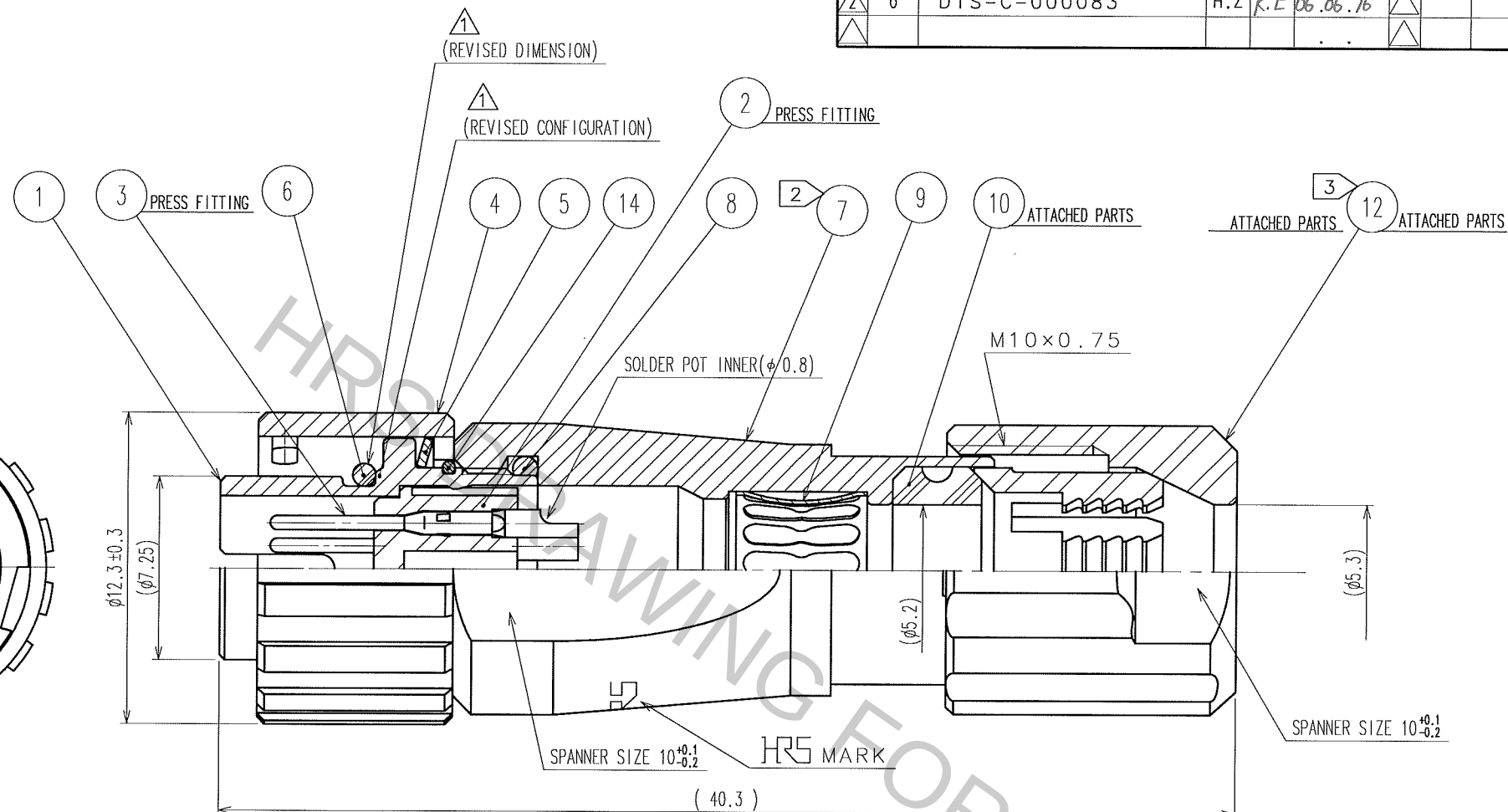
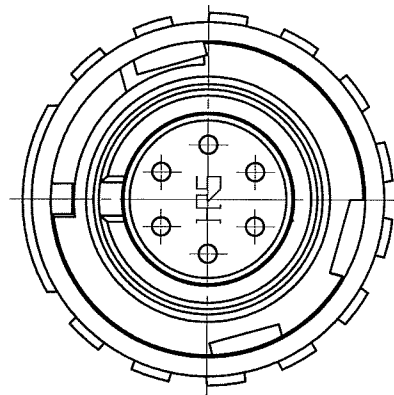
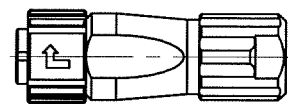
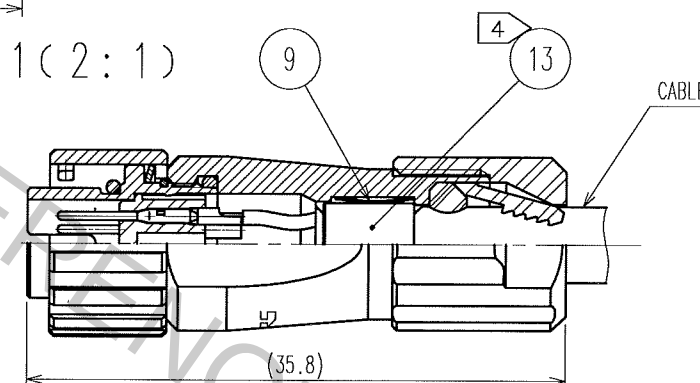


Fig.1(2:1)



- NOTES
- ① PLATING(REF.NO. ③)
CONTACT AREA : GOLD 0.2μ m min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2μ m min
 - ② THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑦ TO BE 1 TO 1.5N · m.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO. ① IS RECOMMENDED TO PREVENT REF.NO. ⑦ FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 271, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF.NO. ⑫ TO BE 0.8 TO 1N · m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M10×0.75 OF REF.NO. ⑦ IS RECOMMENDED TO PREVENT REF.NO. ⑫ FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 271, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF.NO. ⑬ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO. ⑬ CONTACT WITH REF.NO. ⑨ (REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING:φ 5.3)
 - ⑤ Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - ⑥ APPLICABLE CABLE ASSEMBLY FIXTURE : LF07BP-T01(CL150-0232-0)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT
AND THE PART No. ① OF AN ASSEMBLY.
 - ⑦ ROTATION EXAMPLES OF No. ④, ⑦ AND ⑫ TO ① ARE SHOWN.